Development of Focal Plane Arrays Utilizing NbN Hot Electron Bolometric Mixers for the THz Regime

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ABSTRACT - Improvements in device development and quasi-optical coupling techniques utilizing pla nar an ten nas have led to a sig nif i cant achieve ment in low noise submillimeter wave re ceiv ers at pro gressively higher frequencies. Hot Electron Bolometric (HEB) receivers made of thin film superconducting films such as NbN have produced a via ble option for instruments designed to mea sure the molecular spectra for astronomical applications as well as in remote sensing of the atmosphere. Total system DSB receiver tem per a tures of 500 K at 1.56 THz and 1,100 K at 2.24 THz were mea sured since the last STTSymposium. These results are 13 and 20 times the quantum noise limit at the respective frequency (the DSB quantum noise limit (hf/2k) is about 24 K at 1 THz). Typical best performance for Schottky barrier mix ers is about 100 to 200 times the quan tum noise limit. The tech nol ogy of NbN Hot Elec tron Bolometric (HEB) mix ers is pro gress ing from the one pixel plat form into a multi pixel sys tem and spe cial con sid er ations of the new requirements for such devices is emphasized. One important characteristic is the LO power consumption which is in the hun dreds of nanowatts range and, there fore, makes NbN HEB mix ers ex cel lent de vices to integrate with a number of promising power sources under development as well as available technologies. Furthermore, new developments are under way which will decrease the optical and microwave coupling loss fur ther; in partic u lar, im provement of the RF match of the device to the an tenna, op timization of the input im ped ance of the IF am pli fier, and fur ther im prove ment of the NbN film ac tive me dium qual ity. Pre limi nary study of MgO sub strates shows an im proved IF band width. IF noise bandwidths in ex cess of 10 GHz are expected in the near future.

The recent results reported here make the development of focal plane arrays with tens of HEB mixer elements on a single substrate for real time imaging systems in the THz region an achievable goal.

I. INTRODUCTION

The development of low-noise receivers in the THz frequency region is primarily motivated by the need for low noise and low power consumption receivers for the next generation of space-based and airborne astronomical observatories (FIRST, SOFIA, etc.), as well as space-based remote sensing of the Earth's at mosphere (EOS-MLS). Until a few years ago, the only het ero dyne receivers available for the THz region utilized nonlinear frequency-conversion devices which were either GaAs Schottky Barrier Diodes (SBD) or InSb Hot Elec tron Bolometers (HEB). THz SBD mixer tech nol ogy has recently made a tran si tion from cum ber some whis kered di odes in cor ner-cube mounts to pla nar ver sions in wave guide. The Double SideBand (DSB) receiver noise tem per a ture of SBD mixer receivers has remained essentially stationary at about (100-200)x hf/2k [1] (hf/2k is the quan tum limit forDSB receiver noise tem per a ture and is about 24 K at 1 THz). Fabrication technology and material parameters limit the size of the monolithic junction and therefore limit the noise temperature performance. In addition, SBD receivers require a few mW of LO power. InSb mix ers have al ways been too re stricted in band width (only about 1 MHz) for most ap pli ca tions. Below 1 THz, SIS (Superconductor/Insulator/Superconductor) mixer receivers have excellent noise temperature of a ture (only a few times the quan tum noise limit). The noise per for mance is limited to frequencies below or about equal to the superconducting bandgap frequency.

Hot Elec tron Bolometric (HEB) mix ers, which use non lin ear heat ing effects in super conductors near their transition temper a ture, have become an excellent alternative for applications r e quir ing low noise temper a tures at fre quencies from 1 THz up to the Near IR. There are two types of super conducting HEB devices, the Phonon-Cooled (PC) version [2], and the Diffusion-Cooled (DC) version [3][4]. At present, most of the lowest recorded receiver noise temperatures have been obtained with the PC type HEB [5][6], although the difference is not very large. This paper only de scribes the develop ment of the PC HEB. Superconducting HEB mixers also require much less LO power than SBD receivers (100 nW to 1 μ W for PC HEBs). The only practical LO source, presently available, is an FIR gas laser although solid state LO sources with sufficient amount of power are under develop ment and will be avail able in the future. The present state-of-the-art of different THz receivers is compared in FIG. 1.



FIG. 1. Noise temperatures as a function of frequency for receivers in the terahertz regime.

The conversion gain and output noise of an HEB mixer can be calculated using what has become the "stan dard" model for HEB de vices [7][8]. It is found that there is an optimum amount of LO power which yields the minimum noise temperature. In practice the optimum receiver noise temperature occurs for a bias current which is about 30 - 40 % of the current in the resistive region of the I-V curve without LO power. The stan dard model, which as sumes a uni form elec tron tem per a ture, is use ful for a first order description of the PC HEB, but can not give a com plete description of the device. New models for the mixer op er a tion for frequencies in the terahertz regime as sum ing non-uni form elec tron tem per a ture are under investigation [9].

The IF band width for the con ver sion gain is de ter mined by the ther mal time-con stant (τ_m) of the HEB de vice. The HEB dis si pates the power it ab sorbs through a two-stage pro cess: the heated elec trons first emit phonons, which will then be trans mit ted through the film/sub strate in ter face into the sub strate. An interface re sis tance due to phonon mis match has to be taken into ac count, and this re sis tance var ies with the sub strate upon which the thin film is de pos ited. To max i mize the IF band width, the film should be as thin as possible while still having good superconducting properties (high T_c and low ΔT_c). The mixer time-constant (τ_m) also in cludes a fac tor which de pends on the self-heat ing of the bolometer [7]. The receiver noise temperature bandwidth (B_{NT}) is wider than the conversion gain bandwidth (B_G). The fact that the receiver noise temperature of HEB mix ers. This char acter is tic can be un der stood if one re al izes that the main noise pro cess in the device (temperature fluctuation noise) yields a noise output which falls at the same rate as the conversion gain, flattening the net receiver noise dependence on the IF frequency.

II. DEVICE DESIGN AND FABRICATION

A typ i cal HEB de vice is made from a thin (3 to 4 nm) film of NbN de pos ited on a sub strate of sil i con, quartz, sap phire or MgO by DC magnetron sput ter ing. Thin ner films are de sir able in or der to achieve wider IF band width. The crit i cal tem per a ture of the NbN film is about 10 K, de pend ing on film qual ity and thickness, and ef fi cient mix ing oc curs at about half that tem per a ture. Much ef fort has been spent on improving the qual ity of the NbN films, which is es pe cially crit i cal for the thin nest films. Above the super con duct ing bandgap frequency (roughly 1 THz for these films), terahertz ra di a tion sees a re sis tance roughly equal to the normal resistance, which is 300 Ω /square to 600 Ω /square. A device with an aspect ratio (length to width) of from 1:5 to 1:10 will there fore match a typ i cal an tenna im ped ance of 75 Ω . The crit i cal cur rent of a de vice is a few hun dred μ A, while a typ i cal DC bias volt age is 1 mV. Since the de vice acts as a bolometer, the ab sorbed LO power, which is a function of the de vice area, is mea sured by the de vice it self and is computed from its I-V curve. Our devices have a length of 0.6 to 1 μ m and LO power from 0.5 to 1 μ W.

Quasi-op ti cal cou pling is very convenient at the very high THz frequencies where waveguides become increasingly difficult to manufacture. We cou ple our devices through a 4 mm di am e ter elliptical lens made from high-purity silicon. In order to facilitate testing over a wide range of frequencies, we have initially used a log peri odic self-com plementary toothed an tenna. This design is scaled from the millime ter wave design in [10] and is illus trated in FIG.2. Other antennas under investigation in a number of lab or a tories are spiral an tennas, twin di pole/slot an tennas, and slot ring an tennas. We have used a log-peri odic an tenna with a max i mum frequency of 3.4 THz most recently (designated as An tenna C). Our log-peri odic an tennas have a 4:1 band width. The an tenna is fab ri cated from a gold film us ing lift-off li thog ra phy. At the moment, we use no reflection matching for the silicon lens ($e_r = 11.8$). Optical losses should decrease by about 2 dB once a suit able ma terial for such coat ings in the THz range. One such ma terial, which is un der investigation, is parylene [11][12].

The HEB receiver is cooled in an IRLAB liquid helium dewar, and THz radiation enters the dewar through a 0.75 mm thick poly eth yl ene win dow, as shown in FIG.3. The mixer is connected through a bias tee and a semi-rigid coaxial cable to a cooled HEMT IF amplifier. In the most recent experiments, the IF chain noise temperature was estimated to be 7 K with a bandwidth from 1250 MHz to 1750 MHz.

The LO source was a difluoromethane gas la ser, which could be made to lase ei ther at $191 \mu m$ wavelength (1.56 THz) or at 134 μm (2.24 THz) by choosing one of two or thogo nal po lar izations. It has an invar-supported structure which was designed with ther mal compensation to maintain constant cavity length. In or der to obtain high power single mode out put, uniform couplers consisting of wire grids de posited on a sil i consubstrate (also coated for high reflectivity from 9-11 μm) were used. The laser beam was mea sured to have a Gaussian spatial out put profile with the first sidelobes 20 dB down. The FIR laser was pumped by an extremely stable two meter long grating-tuned CO₂-laser. The avail able power from the CO₂-laser was



FIG. 2. Log-periodic toothed antenna fabricated on a silicon substrate and attached to a silicon lens.



FIG. 3. Measurement setup for noise temperature.

about 200 W [13]. A 6 μ m thick mylar win dow was used as beam split ter. A di elec tric lens was used to focus the la ser LO. The 50-100 mW out put power of the la ser was at ten u ated by crossed wire grid polarizers in or der to set the op ti mum LO level. Al though me chan i cal chop ping of the hot/cold source is pos si ble and some times used, a typ i cal measure ment was per formed by in sert ing a room tem per a ture ab sorber in front of the LN₂ load by hand. The IF out put power was de tected on a power me ter and re corded in a com puter with the help of a *Labview* pro gram. The fact that it is pos si ble to per form the Y-factor mea sure ment with out the use of a ro tat ing chop per is a trib ute to the ex cel lent am pli tude sta bil ity of the UMass/Lowell la ser used for this ex per i ment. The am pli tude sta bil ity of the 1.56 THz la ser source, mea sured over a period of min utes, with a rel a tively fast (0.1 s) in te gra tion time, was 0.3%. The sta bil ity was also ev i dent in the I-V curves recorded by our fast (about 50 ms) computerized recording system.

III. EXPERIMENTAL RESULTS FOR SINGLE-ELEMENT RECEIVERS

TABLE I gives a summary of data measured for devices which reached DSB noise temperatures at 1.56 THz of 500 K and at 2.24 THz as low as 1,100 K. The out put noise temper a ture was mea sured by comparing the total out put noise power in the optimum oper at ing point (with LO applied) with that of the device in the super conduct ing state (the bias volt age was decreased to zero). Since the IF noise temperature was

f [THz]	Dev.# /	Tout [K]	Tdsb [K]	Tdsb,i [K]	Lc,tot [dB]	Lopt [dB]	Lc,i [dB]
	Ant.						
1.56	6/C	110	500	180	9.5	4.5	5.0
2.24	6/C	110	1,100	180	12.9	7.9	5.0

TABLE I. SUMMARY OF NOISE DATA

known, we could find the out put noise tem per a ture (T_{out}) from this mea sure ment. The op ti cal cou pling loss was es ti mated from known losses in win dows, lens re flec tion loss, etc. The re main ing conversion loss is the in trin sic conversion loss, $L_{c,i}$, which can be cal cu lated from the ory ac cord ing to the stan dard model. A set of consistent values of $L_{c,i}$, T_{out} , and $T_{R,DSB}$ can then be obtained [8]. We have identified part of the increase (0.5 dB) in op ti cal losses from 1.56 THz to 2.24 THz as being due to a res o nance in the polyethylene window ma te rial. Also, the at mo spheric at ten u a tion is higher at 2.24 THz than at 1.56 THz. The thermal noise power from the cold source had a path length of about 0.6 m be fore it reached the dewar window and the es ti mated at ten u a tion over this path at 2.24 THz is 0.5 - 1 dB. There is still an un ex plained in crease of about 2 dB. Some of the in creases in op ti cal losses are in ev it a ble but care ful op ti cal d e sign should be able to eliminate a part of this increase with frequency.

IV. FOCAL PLANE ARRAYS WITH INTEGRATED HEB RECEIVERS

In order to fully utilize the future space-borne and airborne facilities, it will be advantageous to develop Focal Plane Arrays (FPAs) which incorporate the new low-noise HEB receivers. In astronomical THz observations, for example, one often wants to map an area such as an interstellar cloud or a galaxy. The speed with which this map ping can be done will in crease in pro por tion to the num ber of ek ments in the array. Such systems ex ist at mill ime ter waves in ground-based tele scopes [14][15]. There are well-known limitations for the smallest beam spacings which can be obtained [16]. These can be discussed in terms of the geometric spacing (Δx) of ad ja cent el ements in the array. If each el ement in the array illuminates a telescope at an f-num ber of f/D, then ideal sam pling of the fo cal plane im age at the Nyquist rate re quires that Δx = 0.5 x (f λ /D) [15][17]. There is no type of feed el ement which is cap a ble of be ing spaced this close while stillilluminating the telescope efficiently [15][18]. About the best which has been achieved in prac tice is Δx = 1x(f λ /D), and corrugated horns, for ex ample, which are very efficient feed an ten nas, must be spaced at about 2x(f λ /D) [15]. The displacement (N) of the telescope beam on the sky, mea sured in Full Width Half Maximum Power (FWHM) beamwidths is also related to Δx by N $\approx \Delta x/1.2\lambda$ (f/D) [16]. An array element spacing of about 1.2x(f λ /D) thus corresponds to a spacing of adjacent beams on the sky of one FWHM beamwidh. There are two different methods for coupling dielectric lenses to an antenna array:

- (*i*) a single-lens configuration; and
- (*ii*) a multi-lens configuration.

If we first consider the single-lens case, the individual elements placed near the focus of the lens will radiate a beam which has an f-num ber of roughly 1.0, i.e. a 56 de gree FWHM beam width. Filipovic et al. [19] an alyzed this case and de rived the min i mum spacing possible. To obtain a rough estimate, we assume a spacing corresponding to one beam width, and find $\Delta x \approx \lambda_0 / \sqrt{\varepsilon_r}$, or 35 µm for $\lambda_0 = 119$ µm. This leads to very tight constraints on any wir ing which has to be connected to the devices and an ten nas, and it is obviously impossible to place the IF amplifiers close to the antennas.

The multi-lens con figuration, on the other hand, is much more flex ible. The relatively smal 1 (radius $R \approx 10 \lambda_0$) el lip ti cal lens which we have de vel oped, lends it self well for use in this "fly's eye" type of ar ray, see FIG. 4. Both the LO and the in com ing sig nal are in jected through a quasi-op ti cal diplexer. The op tics thus are un changed from our single-el e ment ap proach. The beam width from each lens is ap prox i mately given by $1.2 \times \lambda/(2R)$, and the lenses can be placed at a spac ing equal to their di am e ter (2R), i.e. $\Delta x = 2R$. The f-number of the array elements will be approximately $2R/\lambda$ (≈ 20), which may be about right for a typical Cassegrain telescope, with out re course to fur ther fo cus ing. The beam-scan (N) will be about one FWHM beam width. The angular resolution (angular spacing be tween ad ja cent pix els) will thusbe about equal to the diffraction-limited beam width of the tele scope, which is typ i cal of the best res olution obtainable for FPA receivers as discussed above.



FIG 4. A portion of an HEB THz focal plane array.

The FPA can not use the log-peri odic toothed an ten nas which we have employed so far since these are un-necessarily large. The focal plane array system is also not likely to require the very wi de band width of these an ten nas. We in stead propose a slot-ring an tenna as shown in FIG. 5 (a double-slot ant enna would also be possible). The slot-ring an tenna has been dem on strated in a four-el e ment ar ray for a 35 GHz monopulse radar [20] and also, for ex am ple, in 94 GHz MMIC receivers [21]. This an tenna is linearly polarized and can receiveradiation in either of two perpendicular polarizations. There are several possible configurations to explore. FIG. 5 shows one such con fig u ration in which the LO and RF are in jected in the same polarization as in our present sin gle lens receiver. The IF is extracted through a coplanar wave guide (CPW) from the point on the ring at which the THz fields have a null. It is important to use air bridges in or der to can cel the even mode on the CPW. In the above-mentioned monopulse radar project, the LO and signal were in jected in op po site po lar iza tions through a simple wire grid and two (reversed) Schottky bar rier mixer di odes were placed at the 45 de gree po si tions across the ring thus form ing a bal anced mixer. HEB de vices can not be re versed, as can Schottky di odes, but one or two de vices could be placed at the 45 de gree po si tions and this would al low very ef fi cient LO in jec tion (ide ally with out any loss) through a wire grid. The sig nal would also be in jected without loss, ide ally. The RF im ped ance of the HEB de vice(s) would be ad justed in the usual way by varying its (their) as pectra tio for op ti mum coupling to the ring. Different types of filters can be t ried on the IF line in order to pre vent leak age of the RF and LO through the CPW. FIG. 5 and FIG. 6 show differ ent ver sions of this.

The entire sil i conchip with an ten nas and NbN mixer devices would be fabricated in one process. MMIC HEMT ampli fier chips (size about 1 mm²) would be integrated with the mixers by inserting them in etched wells in the sil i consubstrate, and transmission lines could be routed on a thin layer of spun-ondielectric. FIG. 7 shows a wide bandMMIC ampli fier under development in collaboration with Chalmers University of Technology [courtesy of Her bert Zirath]. The ampli fier will include (on chip) the appropriate impedance transformation as well as bias circuitry for the HEB devices. A nom i nal band width of 4-8 GHz will be suit able for



FIG 5. HEB device coupled to a slot ring antenna with coplanar waveguide output for the IF.



FIG 6. A different version of the slot ring antenna/HEB device.

many anticipated system applications. Another important consideration is to minimize the DC power consumption of the MMIC amplifier.

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FIG 7. Wideband (2-12 GHz) MMIC PHEMT amplifier designed at Chalmers University. Mea sured data for gain and reflection coefficient are also shown.

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