

Gap Frequency and Photon Absorption in a Hot Electron Bolometer

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The superconducting energy gap is a crucial parameter of a superconductor when used in mixing applications. In the case of the SIS mixer, the mixing process is efficient for frequencies below the energy gap, whereas, in the case of the HEB mixer, the mixing process is most efficient at frequencies above the gap, where photon absorption takes place more readily. We have investigated the photon absorption phenomenon around the gap frequency of HEB mixers based on NbN films deposited on silicon membranes. Apart from studying the pumped I-V curves of HEB devices, we have also probed them with microwave radiation, as previously described [1].

At frequencies far below the gap frequency, the pumped I-V curves show abrupt switching between the superconducting and resistive states. For the NbN HEB mixers we tested, which have critical temperatures of ~ 9 K, this is true for frequencies below about 400 GHz. As the pump frequency is increased beyond 400 GHz, the resistive state extends towards zero bias and at some point a small region of negative differential resistance appears close to zero bias. In this region, the microwave probe reveals that the device impedance is changing randomly with time. As the pump frequency is further increased, this random impedance change develops into relaxation oscillations, which can be observed by the demodulation of the reflected microwave probe. Initially, these oscillations take the form of several frequencies grouped together under an envelope. As we approach the gap frequency, the multiple frequency relaxation oscillations coalesce into a single frequency of a few MHz. The resultant square-wave nature of the oscillation is a clear indication that the device is in a bi-stable state, switching between the superconducting and normal state.

Above the gap frequency, it is possible to obtain a pumped I-V curve with no negative differential resistance above a threshold pumping level. Below this pumping level, the device demonstrates bi-stability, and regular relaxation oscillation at a few MHz is observed as a function of pump power. The threshold pumping level is clearly related to the amount of power absorbed by the device and its phonon cooling.

From the above experiment, we can derive the gap frequency of the NbN film, which is 585 GHz for our 6 μm thin silicon membrane-based device. We also confirm that the HEB mixer is not an efficient photon absorber for radiation below the gap frequency.

1. A. Trifonov et al., "Probing the stability of HEB mixers with microwave injection", IEEE Trans. Appl. Supercond., vol. 25, no. 3, June 2015.

Frequency Agile Heterodyne Detector for Submillimeter Spectroscopy of Planets and Comets

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We are developing a novel heterodyne detector called a Tunable Antenna-Coupled Intersubband Terahertz (TACIT) detector, a four-terminal semiconductor device that has numerous advantages over current state-of-the-art Schottky and superconducting mixers. This detector absorbs radiation via micro-antennas which are ohmically contacted to a front and back gate biased two dimensional electron gas (2DEG) quantum well structure engineered from high mobility ($>10^6$ cm²/Vs) GaAs. The photons are initially absorbed in a resonant intersubband transition of a 2DEG, which then creates a population of hot electrons that changes its resistance. The resonant frequency of the intersubband transition is electrically tunable in the 1-5 THz range, and the mixing mechanism should allow low-noise near-quantum limited operation up to a 70 K bath temperature. Because of the low density of electrons in the mixer volume, the TACIT mixer requires just a few μ W of Local Oscillator (LO) power. Additionally, the technology is compatible with proven technology used to generate LO power at THz frequencies (in contrast to the > 1 mW required to pump Schottky mixers). The low LO power requirement further translates into the possibility of deploying array receivers. Thus the advantages of the TACIT mixer over existing mixer technologies are as follows:

- (1) Low noise operation at bath temperatures achievable using passive radiative cooling in space (50-70K).
- (2) Very low LO power requirements compatible with solid-state sources with flight heritage (μ W).
- (3) Planar structure allows for simple and straightforward implementation of array receivers.

This mixer is ideal for long-duration planetary, astrophysics and Earth science missions, as they do not require active cooling like superconducting devices. Preliminary devices have demonstrated some salient properties of the device, in particular, by using high mobility ($>10^6$ cm²/Vs) GaAs 2DEG antenna-coupled devices we have shown the key principles of electrical tuning and enhanced resonant absorption of THz radiation. This ability to electrically tune the resonant frequency over a wide range is what sets this detector apart from previous 2DEG mixers. We are currently optimizing the design as well as producing test structures to assess the performance of the antenna and the influence of the back gate.

Characterization of a free-standing membrane supported superconducting Ti transition edge sensor

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Abstract—Superconducting transition edge sensors (TES) based on a Ti microbridge on Si substrate have demonstrated a very low noise equivalent power (NEP). Their effective response time, however, is on the order of microsecond due to relatively high transition temperature (i.e. 300-400 mK) of the Ti microbridge, making it difficult to read out the signal of a large Ti TES array with a SQUID-based multiplexer. We propose a twin-slot antenna coupled superconducting Ti microbridge separated from the antenna feed and supported by a free-standing membrane. Its resistive transition (R-T) and current-voltage (I-V) curves are measured before and after wet etching of the Si substrate underneath the Ti microbridge. The free-standing membrane supported Ti TES shows slightly lower transitions and higher normal resistance. Its thermal conductance is reduced to ~ 150 pW/K from ~ 2000 pW/K. In addition, its effective response time measured with a current pulse signal is about 30 μ s.

INTRODUCTION

The THz and FIR band contains a wealth of information about the cold universe. Observations of gas and dust can probe the earliest stages in the formation of galaxies, stars, and planets. Due to the limited atmospheric transparency, a large-pixel detector array with high sensitivity is desirable for ground-based THz/FIR telescopes [1]. Purple Mountain Observatory is leading the efforts on a 5-m THz telescope (DATE5) [2] to be constructed at Dome A, the highest position on the Antarctic plateau at an elevation of 4100 m. Dome A has been confirmed to be an ideal site on earth for terahertz astronomy. We are currently developing a terahertz superconducting imaging array (TeSIA) for DATE5 at 350 μ m [3], and TES is a potential detector candidate. Superconducting Ti TESs have demonstrated a very low optical NEP at 620 GHz [4], but its response time is on the order of microsecond due to relatively high transition temperature (i.e. 300~400 mK) of the Ti microbridge [5, 6], making it difficult to read out the signal of a large Ti TES array with a SQUID-based multiplexer. Thermal conductance between Ti microbridge and Si substrate should be further lowered to increase the effective response time. One way is to suspend the Ti microbridge from the substrate with legs for

thermal isolation [7]. Here we propose a twin-slot antenna coupled superconducting Ti microbridge separated from the antenna feed and supported by a free-standing membrane. We present the details of the detector design, fabrication, electric characterization, and study the back etch effect on thermal conductance and response time.

DESIGN AND FABRICATION OF FREE-STANDING MEMBRANE SUPPORTED Ti TES

Our design uses a twin-slot antenna to couple THz radiation (see Fig. 1b). The combination of twin-slot antenna and silicon elliptical lens has a nearly symmetric beam and linear polarization, which have been used successfully in THz heterodyne mixers [8, 9]. The electric field from each slot antenna propagates along coplanar waveguide (CPW) transmission line, then coherently added, and terminated at the Ti microbridge. The Ti microbridge works both as absorber and thermistor. The slot length, width and separation are 246 μ m, 16 μ m and 140 μ m, respectively. Simulation shows that the twin-slot antenna is resonant at 345 GHz, and it is well matched with Ti TES with 30 Ω normal resistance via CPW transmission line.

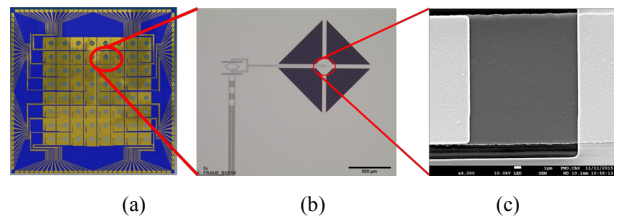


Fig. 1 (a) 8x8 superconducting Ti transition edge sensor array. (b) photo of the microbridge integrated with twin-slot antenna via CPW transmission line. (c) Ti microbridge with dimension of 16 μ m x 16 μ m.

The superconducting TES devices are based on a Ti film, which is electron-beam evaporated on a 250- μ m high-resistivity Si substrate in an ultrahigh vacuum environment. The microbridge is patterned by optical lithography. RF

cleaning is used to remove the TiOx on the surface of Ti film before the deposition of 150 nm thick Nb contacts. The critical temperature of the Nb contacts is about 9K, so they serve as the Andreev reflection contact material. The Ti microbridge is chosen to be $16\ \mu\text{m} \times 16\ \mu\text{m}$, providing suitable saturation power (see Fig.1c). As shown in Fig.1a, we designed and fabricated a 8×8 superconducting Ti TES array. Fig. 1b shows a single-pixel Ti TES, including twin-slot antenna, RF choke filter, CPW transmission line, and Ti microbridge.

The fabricated Ti TES device is tested using an Oxford Triton 400 dilution cooler [10] that is able to cool the device down to 20 mK (see Fig. 2). The Ti TES wafer is anchored to the copper holder, then mounted on the mixing chamber (MC) stage. A temperature sensor is used to monitor the holder temperature. The constant voltage is realized with a $0.68\text{-}\Omega$ shunt resistor (RSH) in parallel with the Ti TES device, which is then connected to the input coil of a Magnicon single-stage SQUID [11] on the 1K stage via twisted superconducting NbTi wires. The input inductance of the single-stage SQUID is 150 nH, and its current noise contribution is about $1\ \text{pA/Hz}^{0.5}$. The TES current is read out by the SQUID with a closed flux-locked loop.

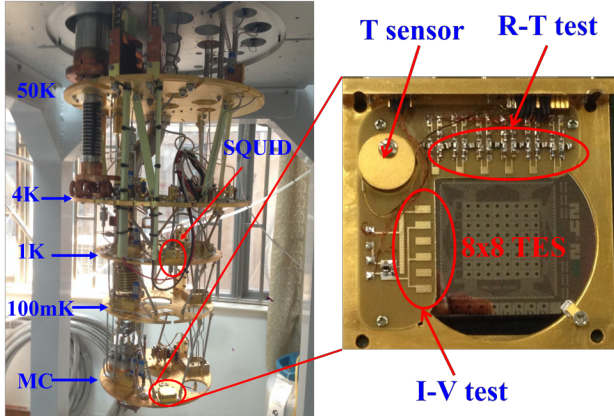


Fig. 2 Measurement setup for electrical properties of the Ti TES device. The TES device is mounted on the MC stage of dilution cooler. The TES current is read out using a single-stage SQUID operated at 1 K cold plate.

R-T CURVES

The resistance as a function of temperature is measured with an ac bridge. The results are shown in Fig.3. The resistance of Ti TES is about $1.6\ \text{K}\Omega$ at room temperature, and decreases with temperature. After Nb transition at $\sim 9\ \text{K}$, the Ti microbridge shows a normal resistance of $2.3\ \Omega$, consistent with sheet resistance of Ti film. There are two transition temperatures (i.e. 290 mK and 358 mK) from Ti microbridge and Ti/Nb contact pads, respectively. After KOH wet etch, the Ti TES device shows the same temperature dependence of its resistance, indicating that the Nb wire is not influenced by the KOH process. However, the normal resistance of Ti microbridge at 0.4 K is increased to $6.4\ \Omega$, and the transition temperatures of Ti microbridge and Ti/Nb contacts are 266 mK and 338 mK, respectively. The superconductivity of Ti film is deteriorated by the KOH wet etch process. The reason is not clear and needs further study.

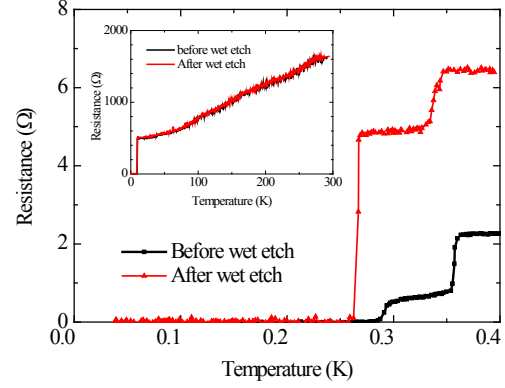


Fig.3 Measured resistance as a function of temperature of the Ti TES before and after wet etch

CURRENT-VOLTAGE CURVES

We measured the current-voltage characteristics of the Ti TES device at different bath temperatures between 50 mK and 350 mK (see Fig. 4). The current of the TES device (I_{TES}) can be directly obtained from the output voltage with the SQUID amplifier gain. Parasitic resistance (R_{PAR}) and normal resistance (R_N) are determined from its superconducting and normal branches of the I-V curves, respectively. The TES voltage (V_{TES}) is calculated through the Thevenin equivalent circuit model [12]. As plotted in Fig.4, there are several steps in the I-V curves in the transition regime, which might be due to the proximity effect. Superconductivity of the Ti film under the Nb contacts is indeed enhanced, leading to other transitions with higher critical temperatures in the measured resistive curve, which can be seen from the R-T curves in Fig.3. We choose the data points of the I-V curves at $1\ \Omega$ and plot the power level as a function of bath temperature (see Fig. 5).

The power flow from electrons to phonons follows $P_{\text{DC}} = K(T_c^n - T_{\text{bath}}^n)$, where P_{DC} is the DC bias power applied to the TES device, K a constant that depends on the geometry and material properties of the supporting structure, and n a thermal-conductance exponent depending on the dominant

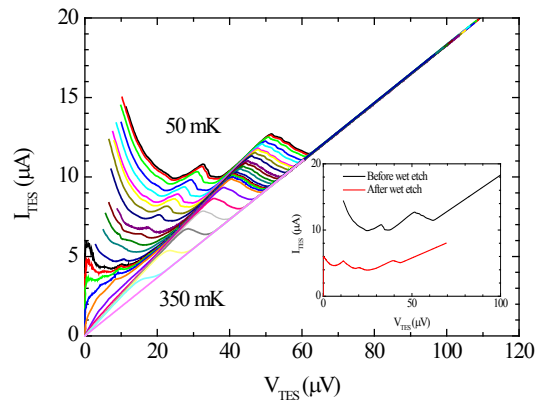


Fig. 4 I-V curves of the Ti TES at different bath temperatures before wet etch. The inset shows the I-V curves measured before and after KOH wet etch.

thermal transport mechanism. We can fit the measured DC power as a function of bath temperature to find K , n , and T_c . The best fit is obtained using $K=1.628 \times 10^4$ pW/K n , $n = 3.6$ and $T_c = 283$ mK. Thermal conductance (G) between the TES device and the substrate can be calculated straightforwardly by $G = nKT_c^{n-1} = 2219$ pW/K. As n is close to 4, we indicate that the electron-phonon coupling is the dominant energy relaxation mechanism. After that, the Si substrate underneath the Ti microbridge was wet etched with KOH and the I-V curves were measured once again (see the inset of Fig. 4). The calculated thermal conductance (G) is reduced to 153 pW/K as shown in Fig. 5.

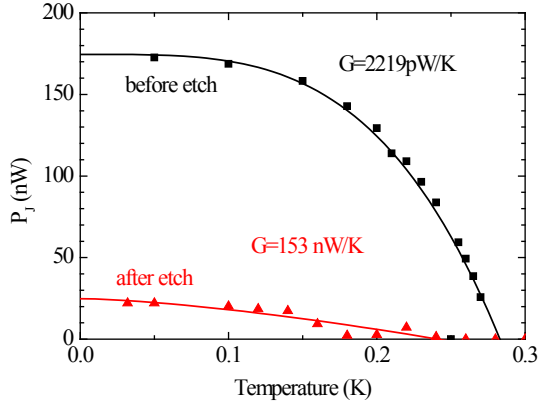


Fig.5 The power level as a function of bath temperature

As shown in the inset of Fig. 5, the two I-V curves show the similar shape. Due to the wet etch, the critical current is apparently reduced to about 5 μ A. This may be caused by the strain change of the TES device. After wet etch, n is reduced to 1.48 from 3.6, indicating that dominant thermal transport mechanism is diffusive phonon transport instead of electron-phonon interaction.

TABLE I
KEY PARAMETERS

	R_N (Ω)	T_c (K)	n	K	G (pW/K)	τ (μ s)
Before etch	5.5	0.28	3.6	16280	2200	3
After etch	8.6	0.24	1.48	204	150	29

EFFECTIVE RESPONSE TIME

We then applied a current pulse with an amplitude much less than the bias current to the TES device at 2.66 μ V, and measured its response. The rise and fall time of the current pulse is below 100 ns, which is much shorter than the measured response time. The decay curve can be fitted with an equation $V(t) = A_0 + A_1 \exp(-(t-t_0)/\tau_{eff})$, where A_0 and A_1 are the shift and the pulse height, t_0 and τ_{eff} are the current pulse incident time and response time, respectively. The best fitting value of the effective response time is $\tau_{eff} = 29$ μ s as shown in Fig.6. For comparison, the measured decay curve for a Ti TES without back etch is also plotted in the same figure. The

effective response time is 3 μ s, about 10 times faster than that with back etch.

Table 1 summarizes the main results of the Ti TES. After back etch, the thermal conductance is reduced from 2200 pW/K to 150 pW/K. Consequently, the effective response time is increased to about 30 μ s, 10 times larger than before. However, the KOH back etch has some influence on the superconductivity of Ti TES, the normal resistance becomes larger and the critical temperature shifts towards lower temperature, which should be studied further.

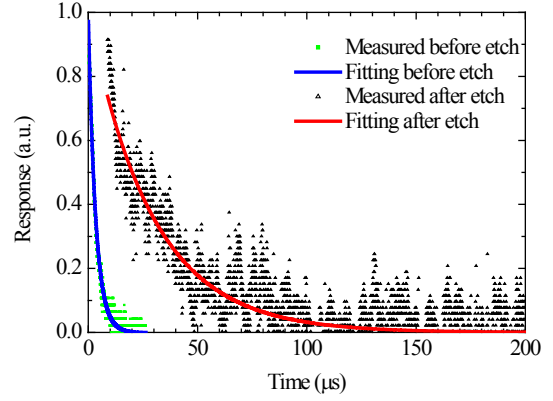


Fig.6 The measured and fitting pulse response of TES device before etch and after etch

CONCLUSION

We have studied the electrical performance of free-standing membrane supported superconducting Ti TES device. The thermal conductance extracted from the measured I-V characteristics at different bath temperatures is 150 pW/K as expected. As a result, the effective response time is 29 μ s, ~ 10 times larger than that without back etch. We will further lower the thermal conductance by etching the SiN membrane into four legs, and the response time can be increased to 1ms, making it possible to use a SQUID-based time domain multiplexing to read out the signal of a 8x8 TES array.

ACKNOWLEDGMENT

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A HEB Waveguide Mixer Operating with a Waveguide QCL at 1.9 THz

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We present results of heterodyne measurements at 1.9 THz using a hot electron bolometer (HEB) waveguide mixer with a waveguide quantum cascade laser (QCL) and with a commercial solid-state multiplier as local oscillator (LO).

The HEB mixer is similar to the currently operating in the upGREAT low frequency array on the Stratospheric Observatory for Infrared Astronomy (SOFIA). The HEB mixer devices employ NbN microbridges integrated into an on-chip matching circuit with a waveguide probe antenna. The circuit is defined on a 2 μm thick Si membrane and is suspended and contacted with beamleads. The device is assembled into a 48 μm by 96 μm rectangular metal waveguide and uses a waveguide spline profile feedhorn (commercial) as an interface to free space. The 1.9 THz QCL is a double metal QCL, which is embedded in a waveguide with a broadband coupling structure and radiates to free space with an integrated diagonal feedhorn. The QCL operates at an ambient temperature of 12 K.

In a standard heterodyne measurement setup with a Mylar beam splitter, system noise temperatures between 700 K and 1500 K are measured over a 0.2-4 GHz IF bandwidth. We study the performance of both types of LOs and their impact on the measured receiver noise performance.

Our HEB mixer work currently is supported by the Federal Ministry of Economics and Technology via the German Space Agency (DLR), grant 50 OK 1103 and by Collaborative Research Council 956, sub-project area D, funded by the Deutsche Forschungsgemeinschaft (DFG).

Single Junction Design for 790-950GHz SIS Receiver

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Two years ago, we have fabricated and tested superconductor-insulator-superconductor (SIS) mixers based on Nb/AlN/NbN twin tunnel junctions for waveguide receiver operating in frequency range of 790 - 950 GHz, which demonstrated noise temperature from 250 K at low frequencies to 500 K at the high end of the band. Due to high current density of the junctions (up to 30 kA/cm²), a wideband design was realized.

Based on result for twin junction, a new mixer design with single SIS junction was proposed and produced. The single junction design is expected to have narrower frequency range than twin-based one, but still wide enough, and provide better coupling in the middle of the band. In addition, the critical current suppression will be much better, than for twin junction, which has an intrinsic problem of difference between areas of individual junctions. The SIS junction in new design is made by Nb/AlN/NbN technology and incorporated in a microstrip line consisting of a 300 nm thick bottom electrode (ground plane) made of NbTiN and a 500 nm thick top electrode made of Al. The top Al electrode is passivated by the SiO₂ layer for protection. The DC tests of the fabricated wafer shows, that optimization of the technology allowed to realize gap voltage of 3.2 mV even for junctions of 0.5 square micron area fabricated on the NbTiN bottom layer. The FTS and noise temperature measurement of new mixers will be done in the nearest future and will be presented in comparison with the twin junction design results at the conference.

A 1080-1280 GHz Sub-Harmonic biasable Schottky Front-end Design for Planetary Science and Remote Sensing

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The design and optimization of a sub-harmonic biasable frequency mixer at 1.2 THz based in the Schottky diode technology is presented in this work. The design is dedicated to the Sub-millimeter Wave Instrument (SWI) which will take part of the payload in the JUperiter ICy moon Explorer (JUICE) mission of the European Space Agency (ESA). The procedure previously followed by LERMA in the design of a front-end receiver at 600 GHz that performs an average of 1284 K DSB noise temperature, presented in [1], is applied on the design of this receiver at 1.2 THz. The methodology used in the design and optimization is based on a non-linear harmonic balance simulator (Agilent ADS) coupled with a 3D-Electro-magnetic simulator (Ansoft HFSS). Both the Monolithic Microwave Integrated Circuits (MMIC) of the local oscillator (LO) chain and the mixing stage are manufactured using the E-beam photolithography LERMA-LPN process [2], especially important for the fabrication of the smallest features in the chip, such as the Schottky anodes and air-bridges. The local oscillator chain consist of an already tested power combiner frequency doubler at 270-320 GHz, which performs up to 27% of conversion efficiency using the on board power supply configuration, and a second single chip frequency doubler at 540-640 GHz which has been designed to perform up to 17% of conversion efficiency to deliver at least 1 mW of local oscillator input power. Due to the low LO power delivered on the mixer, a bias configuration has been included in the design in order to increase the tune-ability of the receiver along the frequency band. Several technical improvements in the manufacture process of these MMIC devices have allow us the design of more sophisticated structures, such as the DC path and the edging of the GaAs-membrane to reduce transmission losses. In addition, some of the possible options related to the Schottky diode structure have been studied by considering a 2-dimensional physical simulator base on the *ensemble* Monte Carlo method for semiconductor devices [3].

Preliminary discrete Schottky components fabricated for the 1.2 THz frequency mixer, have given us a set of measurements of the I-V characteristics to be introduced in the ADS Schottky diode model. The parameters used in the Schottky diode model consist of a $C_{j0} < 1$ fF junction capacity, a $I_s = 3.65 \cdot 10^{-13}$ A saturation current, a $\eta > 1.4$ ideality factor and a $R_s > 60 \Omega$ series resistance. The ADS test-bench includes the losses introduced by the RF antenna, the real LO and RF path dimensions and the noise figure of the low noise amplifier (LNA), in order to reproduce as well as possible the real conditions of the receiver. A DSB noise temperature under 5000 K is expected at room temperature in the entire frequency band according to our ADS-HFSS simulations. The experimental verification of this performances waits for the finalization of the current manufacture process at LPN.

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Development of an RF Waveguide Frequency Multiplexer for a Multiband Heterodyne System

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The Atacama Large Millimeter/submillimeter Array (ALMA) is the most powerful ground-based radio telescope. The ALMA telescope uses ultra-sensitive cartridge-type heterodyne receivers. The instantaneous bandwidth of the ALMA for Bands 3 to 8 (except for Band 5) is currently 4 GHz per sideband and polarization, which is limited by the amplifiers in principle. Recently, although microwave low-noise cryogenic amplifiers with wide bandwidth exceeding 10 GHz have been developed, the instantaneous bandwidth is still limited if compared with the radio frequency (RF) bandwidth, especially at the higher frequency bands. The purpose of this study is to increase the instantaneous bandwidth, focusing on a front-end receiver system. The system proposed introduces the concept of a multiband receiver which consists of two multiplexers, one for dividing the full RF band into smaller bandwidths, and the other to separate the tones in a multi-frequency local oscillator (LO) signal. Each of the smaller bandwidth RF signals and the corresponding LO tone are injected into individual dedicated SIS mixers. The resulting down-converted signals will be in the same IF bandwidth and can be simultaneously amplified with dedicated similar IF amplifiers. This allows down-converting the full RF bandwidth at once, which translates into ultra-wideband operation.

This paper will describe the concept design of the multiband heterodyne receiver system in the 380-500 GHz band. We will also present the design of a waveguide RF multiplexer with 25 GHz bandwidth for each channel. The 25 GHz bandwidth has been chosen because it corresponds to the state-of-the-art bandwidth of current IF amplifiers. The designed multiplexer has no frequency gap between channels. This is done by using a hybrid-coupled multiplexer, which is composed of two identical 90 degree hybrid couplers and two identical filters. Waveguide iris coupled bandpass filters and 3-dB branch-line couplers were used for the multiplexer. Full-wave simulation results will be compared with measurements.

ACKNOWLEDGMENTS

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Concept Design of a Dual-Polarization Sideband-Separating Multi-Pixel SIS Receiver

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ALMA is a unique facility not only because it combines high sensitivity and high angular resolution, but also because it is sensitive to the cold gas in the universe that radiates mainly in mm/sub-mm frequencies, which has not been fully explored. The weak point of ALMA is its narrow field of view (FOV) with a typical value of one arc minute. The proposed multi-pixel SIS receiver is aimed to extend the FOV of ALMA by an order of magnitude. The frontend of the receiver is an integrated type. This assembly concept will largely reduce the use of electrical and mechanical interconnections, and thus brings about robustness and reliability of the multi-pixel frontend. In this design, two linear polarizations are received in a sideband-separating (2SB) manner. Both the orthomode transducers and the quadrature hybrids are implemented with planar circuits in order to reduce the difficulty in the machining of metallic waveguides. Low power-consumption MMIC cryogenic amplifiers are considered to be integrated into the frontend module. Radio-over-fiber technique is designed to transmit tens of IF channels out of the receiver cryostat with little thermal leakage. Challenges also come from the multi-pixel optical design and the increase in computing cost. They will be also discussed.

Development of Terahertz SIS Mixers Using Nb/AlN/Nb Tunnel Junctions Integrated with All NbTiN Tuning Circuits

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Abstract—We are developing ultra-sensitive superconductor-insulator-superconductor (SIS) mixers at terahertz frequencies such as the Atacama Large Millimeter/submillimeter Array (ALMA) Band 10 (0.787-0.95 THz). Current SIS mixers for the Band 10 receivers employ high-quality Nb/AlO_x/Nb tunnel junctions and low-loss Al/SiO₂/NbTiN tuning circuits and have shown excellent noise performance compliant with the stringent ALMA requirements of less than 5 hf/k for all of our mass-produced 73 receivers. To further improve the noise performance, our approach is to replace the normal metal Al wiring in the tuning circuit with the superconducting material NbTiN. We have so far investigated the superconducting properties of NbTiN films deposited on sputtered SiO₂ layers to make all NbTiN microstrip transmission lines (i.e. NbTiN/SiO₂/NbTiN structure) at terahertz frequencies and confirmed that the properties of NbTiN films on SiO₂ are as good as those of NbTiN films directly sputtered on quartz substrates, showing a critical temperature of 14 K and a gap frequency of 1.2 THz. However, it is known that I-V characteristics of Nb SIS junctions embedded in all NbTiN circuits are degraded because of quasi-particle trapping in the Nb electrodes of the junctions due to the superconducting gap difference between Nb and NbTiN. This brings about an effective temperature increase in the junctions and thus results in a reduction of the gap voltage. To solve this issue, it would be effective to increase the volume of the Nb electrodes. We have fabricated Nb/AlN/Nb tunnel junctions with relatively thin (~ 50 nm) and thick (~ 200 nm) counter electrodes contacting the NbTiN wirings and compared their I-V curves. We observe that the gap voltage reduction is smaller for the junctions with the thick Nb counter electrode, hence the heating effect is lessened. This indicates that SIS mixers employing Nb junctions with thick electrodes and embedded in an all NbTiN tuning circuits may work well at terahertz frequencies.

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Gas cell measurement using an HEBM with a phase-locked THz-QCL as a local oscillator at 3 THz band

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Abstract— We have developed a 3 THz-band HEB mixer with a THz-QCL as a local oscillator. We demonstrated phase-locking of a THz-QCL using an HEBM and a THz-reference, which was generated by a frequency-comb and a UTC-PD. We have measured emission line spectra of methanol [CH₃OH] at 3.7 THz band using the HEBM with a phase-locked THz-QCL as a local oscillator. We also measured H₂O, HDO, and D₂O lines.

I. INTRODUCTION

We are developing a superconducting low noise heterodyne receiver based on a hot electron bolometer mixer (HEBM) with a THz quantum cascade laser (QCL) as a local oscillator for astronomical and atmospheric observations at THz frequencies (2-5 THz). The observing target will be OH (1.83 THz, 3.55 THz) and O-atom (2.06 THz, 4.75 THz) etc. in the Earth's atmosphere. We may plan a balloon experiment in the future. We may consider the first balloon flight at the balloon launch sight of ISAS/JAXA in Japan (Taiki-cho, Hokkaido) mainly for demonstration of a THz receiver.

An NbN HEBM device was fabricated in our laboratory. The device was installed in a quasi-optical mixer mount with a log-spiral antenna and an AR-coated Si lens. A Fabry-Perot type metal-metal THz-QCL lasing at 3.1 THz with output power of 140 μ W was also fabricated in our clean room facility. We have achieved uncorrected receiver noise temperature of 1,200 K (DSB) as a best value using a vacuum optics and a 4- μ m thick Polyester beam splitter [1]. The THz-QCL was phase-locked [2] to a THz reference, which was generated by an optical-comb and a UTC-PD [3].

We have demonstrated gas cell measurement of emission line spectra of molecules using a HEBM with a phase-locked THz-QCL as a local oscillator at 3.7 THz-band.

II. MEASUREMENT SETUP AND RESULT

Fig.1 shows a gas cell system for the measurement of emission line spectra of molecules using an HEBM with a phase-locked THz-QCL. Fig. 2 shows the photograph of the measurement setup. Two HEBMs and LNAs were installed into a same cryostat of a pulse tube cooler. A THz-QCL was cooled to 45 K using a Stirling cycle cooler with active vibration cancellation (AVC) system. The temperature fluctuation of the cooler was also stabilized less than 0.01 K. A 3rd order DFB THz-QCL lasing at 3.7 THz was phase locked using an HEBM1 to a THz reference, which was

generated by an optical-comb and a UTC-PD. The 3.7 THz-QCL array was fabricated by Longwave Photonics LLC. The output power is \sim 1 mW at an operation temperature of 45 K in CW-mode. For the spectroscopic measurement, it is important to design and fabricated the THz-QCL with the emission frequency close to the frequency of spectral line. The frequency of a THz-QCL should be close to that of the spectral line around \pm 3 GHz, which is an IF bandwidth of a HEBM. At the present, we cannot fabricate a THz-QCL lasing at the required frequency with an accuracy of \pm 3 GHz, however, we will try to do. The phase-locked THz signal was fed into another HEBM2 using a beam splitter. The line spectra were obtained using a digital spectrometer with a bandwidth of 1 GHz and 13 K channels. We have also successfully phase-locked the THz-QCL using a superlattice (SL) harmonic mixer. A 181-194 GHz AMC (amplifier/multiplier chain) with a typical output power of 20 mW was used as a local oscillator for the SL mixer. We can also use the SL mixer for this experiment instead of an HEBM. It is noted that the frequency of the local oscillator should be selected considering the required frequency of a THz-QCL, because the conversion efficiency of the superlattice mixer is higher for even harmonic number than odd number.

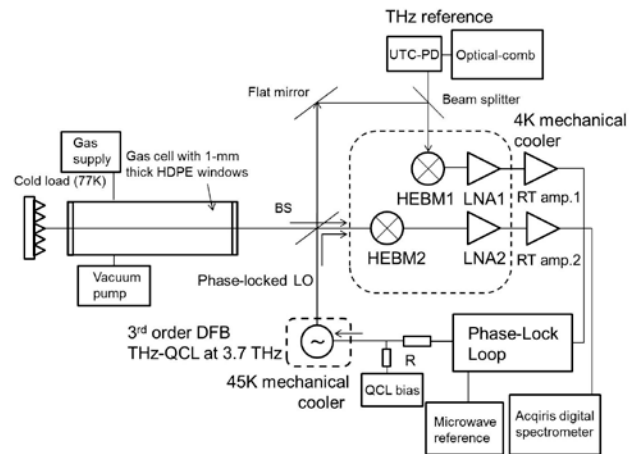


Fig. 1. A gas cell system for the measurement of emission line spectra of molecules using an HEBM with a phase-locked THz-QCL-HEBM. A 3rd order DFB THz-QCL at 3.7 THz was phase locked using an HEBM1 to a THz reference, which was generated by an optical comb and a UTC-PD. The phase-locked THz signal was fed into another HEBM2 using a beam splitter. The line spectra were obtained using a digital spectrometer with a bandwidth of 1 GHz and 13 K channels.

Fig.3 (a) and (b) show the measured emission line spectra of methanol [CH_3OH] at 3.7-THz band. The integration time was around 50 s. Because the receiver was operated in DSB mode, both upper and lower sideband lines were measured. The frequency of the THz-QCL was phase-locked to 3786.321 GHz. We confirmed the frequency of all the lines of methanol using JPL catalogue. We measured the lines at the different gas pressure at 50 Pa and 100 Pa. We see the pressure broadening of the spectral lines. Fig. 3 (c) and (d) show the measured lines of [H_2O , HDO] and [D_2O] with an integration time of 5 s and 25 s, respectively. The THz-QCL was operated in free-running for the measurement of H_2O and its isotopes. We will improve the S/N ratio of the data, and measure the center frequency of the spectral lines accurately using a hydrogen maser as a reference for the phase-locking.

For the real application of the phase-locked THz-QCL to an air-borne, balloon-borne, or satellite-borne system, it is important to stabilize the phase-locking in long term, hopefully more than a week. Currently, we have measured longest stabilization time of ~15 hours. The larger S/N ratio of a beat signal more than 30-40 dB is one of the important issues. The bias point of a THz-QCL should be at the point where the emission frequency of a THz-QCL changes linear with the bias. It may be necessary slow control of an operation temperature of a THz-QCL monitoring a correction signal for a phase-locking in addition to fast control using PLL. An automatic or remote-control recovery system might be considered when a THz-QCL becomes unlocked.

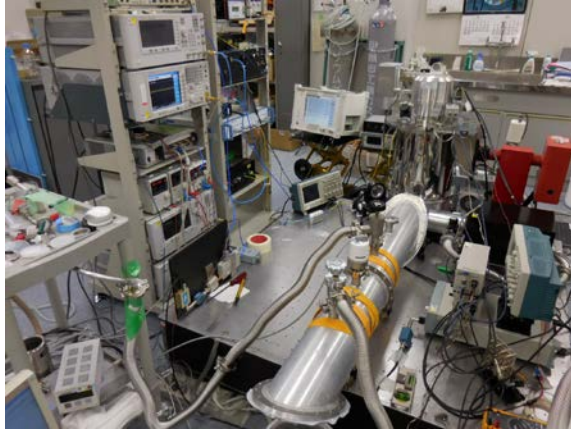


Fig. 2. A photograph of a gas cell system for the measurement of emission line spectra of molecules. A 1-m long gas cell with 1-mm thick HDPE windows at both sides was used.

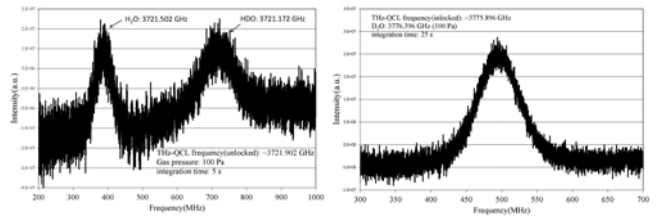
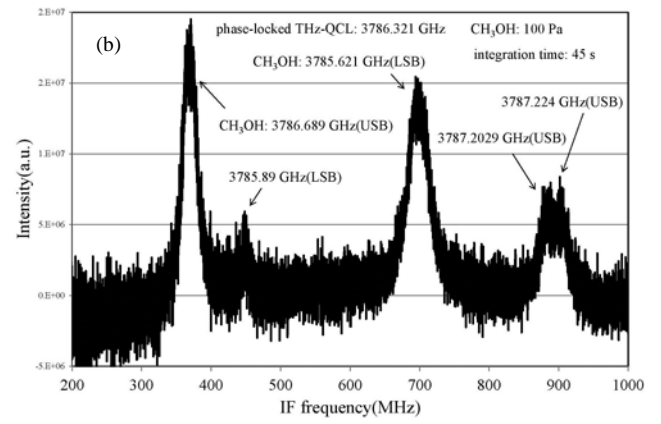
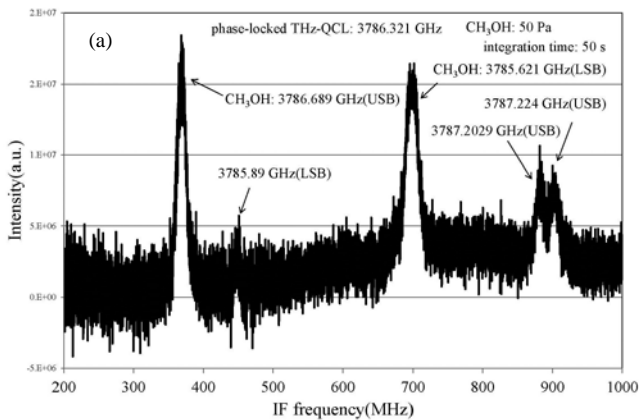


Fig. 3. Measured emission line spectra of methanol [CH_3OH] (a), [H_2O , HDO] (b), and [D_2O] (c) at 3.7-THz band. The methanol lines were measured using a HEBM and a phase-locked THz-QCL. The integration time was around 50 s for the measurement of methanol. We see pressure broadening at the different gas pressure. The spectral lines of H_2O and its isotopes were measured using a free-running THz-QCL with the integration time of 5 s and 25 s, respectively. The vertical line was not calibrated in this experiment.

III. CONCLUSIONS

We have developed a 3-THz HEB mixer with a phase-locked THz-QCL as a local oscillator. We have measured emission line spectra of methanol [CH_3OH] at 3.7 THz band using a gas cell system. We also measured H_2O , HDO , and D_2O lines. Long-term stabilization of the phase-locked THz-QCL will be an important task for the real application.

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Critical Temperature Dependence of the Noise Temperature and IF Bandwidth of Superconducting Hot Electron Bolometer Mixers

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Abstract—We present a study of the critical temperature dependence of the noise temperature and intermediate frequency (IF) noise bandwidth of superconducting hot electron bolometer (HEB) mixers. We simulate the noise temperature of a superconducting niobium nitride (NbN) HEB mixer with different critical temperatures (T_c) by a distributed hot spot model. The simulation shows that the mixer noise temperature is the lowest at T_c approximately equal to 7 K–9.5 K, and increases beyond this range due to the decrease of conversion gain or the increase of output noise. To verify this result, three superconducting HEB mixers of different critical temperatures (i.e., 7.5 K, 8.8 K and 10.3 K) are measured (at 3.5 K) at 0.85 THz and 1.3 THz. A good agreement is observed between simulation and measurement. In addition, we also study the dependence of IF noise bandwidth of superconducting HEB mixers on T_c . It appears that the larger T_c , the wider the IF noise bandwidth is.

I. INTRODUCTION

Superconducting hot electron bolometer (HEB) mixers are presently the most competitive devices for low-noise heterodyne detection at frequencies above 1 THz [1, 2], and they are increasingly being used on space- and ground-based telescopes for radio astronomical observations [3, 4]. Superconducting HEB mixers are essentially a microbridge made of an ultra-thin superconducting film such as niobium nitride (NbN), with a typical thickness of a few nanometres. When a superconducting HEB mixer is driven to its operating point by applying terahertz radiation from a local oscillator (LO) and a direct current (dc) voltage, a “hot-spot” region will be formed in the microbridge centre with the electron temperature close to the microbridge critical temperature T_c . It is known that the performance of superconducting HEB mixers, such as noise temperature and IF noise bandwidth, is closely related to the electron temperature and the microbridge critical temperature T_c . However, the dependence of noise temperature and IF noise bandwidth of superconducting HEB mixers upon the microbridge critical temperature T_c is yet to

be fully understood. In this paper, we study the critical temperature dependence of the mixing performance of a superconducting HEB mixer by a distributed hot spot model [5, 6]. We also measure the receiver noise temperature and IF noise bandwidth of three superconducting HEB mixers fabricated from different batches of NbN films and with different critical temperatures (i.e., 7.5 K, 8.8 K and 10.3 K) at 0.85 THz and 1.3 THz. A detailed comparison between simulation and measurement is then given.

II. NOISE TEMPERATURE

We first modelled the critical temperature dependence of the noise performance of a superconducting HEB mixer (at a bath temperature of 3.5 K) by a distributed hot spot model [7]. It can be seen from Fig. 1 that the input noise temperature of the superconducting HEB mixer is the lowest at T_c approximately between 7 K and 9.5 K. We attribute the degradation of mixer noise performance to the decrease of conversion gain at low critical temperatures and to the increase of output noise at high critical temperatures.

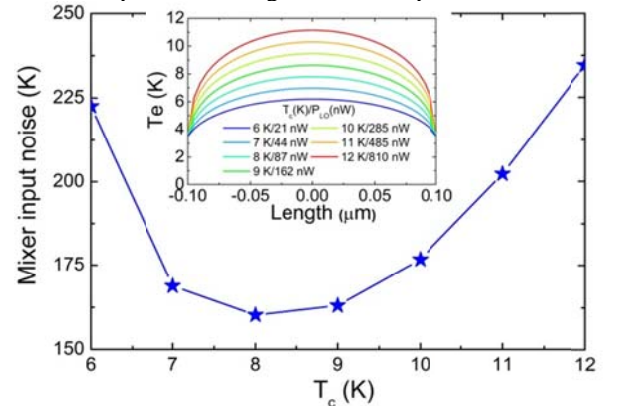


Fig. 1 Calculated input noise temperature of a superconducting HEB mixer with different T_c from 6 K to 12 K. The inset shows the calculated electron temperature profiles.

We calculated the conversion gain and output noise temperature (including Johnson noise and thermal fluctuation noise) of the superconducting HEB mixer as a function of critical temperature with a small signal model [8]. Fig. 2 shows the calculated results at the optimal bias point of the superconducting HEB mixer. Apparently, the higher critical temperature is, the higher the conversion gain and the higher the noise temperature appear. It should be pointed out that the conversion gain of the superconducting HEB mixer approaches nearly zero at critical temperatures close to the bath temperature and becomes saturated at high critical temperatures.

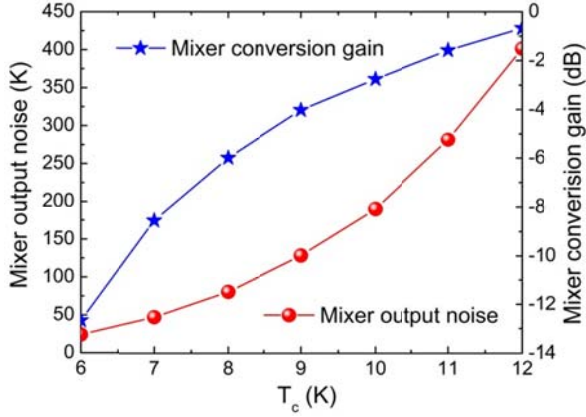


Fig. 2 Calculated output noise temperature and conversion gain of the superconducting HEB mixer as a function of critical temperature at the optimal bias point.

To compare with the predicted results, three superconducting HEB mixers with different critical temperatures (i.e., 7.5 K, 8.8 K and 10.3 K) were chosen for measurements. The inset of Fig. 3 shows the measured receiver noise temperature of the superconducting HEB mixers as a function of bias voltage. Their lowest receiver noise temperatures are about 650 ± 50 K at 1.3 THz for mixer No. 1, 500 ± 50 K at 1.3 THz for mixer No. 2 and 800 ± 50 K at 0.85 THz for mixer No. 3. The uncertainty is mainly attributed to the temperature fluctuation and mechanical vibration of the 4 K cooler. In order to understand the critical temperature dependence of mixer intrinsic noise performance, we corrected the noise contributions of the quasi-optical components. Fig. 3 shows the measured input noise temperature of the superconducting HEB mixers as a function of critical temperature together with the calculated one. Clearly, the measured result is in good agreement with the calculated one. Superconducting NbN HEB mixers do have the lowest noise temperature in the critical temperature range from 7 K to 9.5 K.

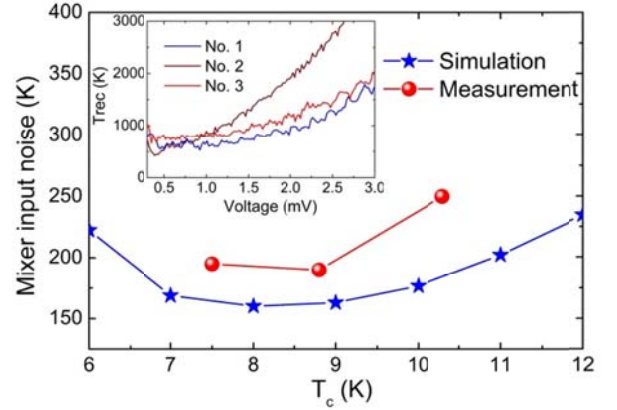


Fig. 3 Measured input noise temperature of the superconducting HEB mixers together with the calculated one. The inset shows the measured receiver noise temperature of the superconducting HEB mixers as a function of bias voltage.

III. IF NOISE BANDWIDTH

Fig. 4 shows the calculated IF noise bandwidth of the superconducting HEB mixer as a function of critical temperature. Also shown is the measured IF noise bandwidth of the three superconducting HEB mixers used above for the noise measurements. The inset of Fig. 4 shows the measured receiver noise temperature of the three superconducting HEB mixers as a function of IF frequency. It can be seen from Fig. 4 that the calculated and measured IF noise bandwidths show the same dependence on the critical temperature, i.e., the IF noise bandwidth of the superconducting HEB mixers gets wide at high critical temperatures. However, the calculated IF noise bandwidth is roughly two times higher than the measured one. We think this difference is likely due to the imperfect interface between the superconducting NbN microbridge and Au contact pads (200 nm thick) in our superconducting HEB mixers. Using a proximity effect model based on the Usadel theory [9], the interface transparency of the superconducting HEB mixers is estimated to be ~ 0.1 from their measured R-T curves. This estimated interface transparency is still smaller than the value of ~ 0.15 , which is expected from the Fermi velocity mismatch using $v_F = 1.39 \times 10^6$ m s⁻¹ [10] for Au and $v_F = 5.7 \times 10^4$ m s⁻¹ [11] for a superconducting NbN film. In addition, the diffusion of hot electrons may be partly restricted due to the Andreev reflection since the energy gap of the superconducting microbridge becomes wide in the direction of heat diffusion.

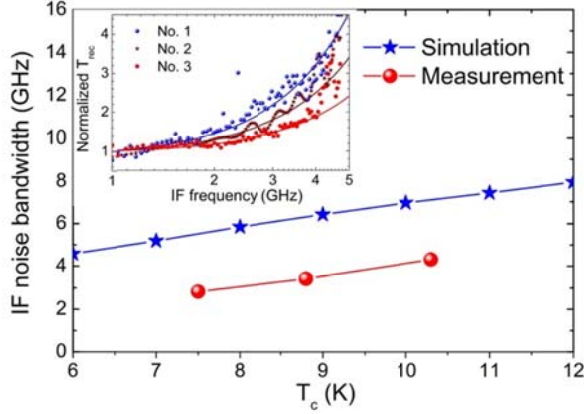


Fig. 4 Calculated and measured IF noise bandwidth as a function of critical temperature. The inset shows the measured receiver noise temperatures of the superconducting HEB mixers with different critical temperatures as a function of IF frequency. The solid lines are the fitting results using $T_{rec} \sim (1 + (f/f_{IF})^2)$.

IV. CONCLUSIONS

In summary, we have studied the noise temperature and IF noise bandwidth of superconducting NbN HEB mixers with different critical temperatures by a distributed hot spot model. The modelling has shown that superconducting HEB mixers have the lowest noise temperature when their critical temperature is in the range from 7.0 K to 9.5 K, and the IF noise bandwidth of superconducting HEB mixers gets wide due to the reduction of phonon cooling time and diffusion cooling time at high critical temperatures. We have also measured the noise performance of three superconducting HEB mixers with different critical temperatures at 0.85 THz and 1.3 THz. A good agreement has been observed between modelling and measurement.

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An 8×8 CPW MKIDs Developed at 0.35THz

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Abstract—Microwave Kinetic Inductance Detectors (MKIDs) are rather promising for THz direct detector arrays of large size, particularly with simple frequency-division multiplexing. Purple Mountain Observatory is developing a terahertz superconducting imaging array (TeSIA) for the DATE5 telescope to be constructed at Dome A, Antarctica. Here we report on the development of a prototype array for the TeSIA project, namely an 8×8 CPW MKIDs array at 0.35THz. The array consists of 64-pixel superconducting resonators in the frequency range of 4-5.575 GHz with an interval of 0.025 GHz and 64-pixel twin-slot antennas at 0.35 THz for coupling THz radiation to the detector array. Based on our design, we fabricate the MKIDs array using TiN superconducting film with T_c about 4.5 K. And the performance is characterized at different temperatures. Detailed results and analysis will be presented.

Keywords—MKIDs; TiN; Superconducting resonator; CPW; TeSIA

I. INTRODUCTION

China is planning to construct an observatory at Dome A, Antarctica, which has been found to be the best site (with low perceptible water vapor and low atmospheric boundary layer) on the earth for THz and Optical/IR astronomy. One of the telescopes to be built there is a 5-m THz telescope (DATE5 [1]) targeting at 350 μ m and 200 μ m atmospheric windows. One science case for the DATE5 is to observe extreme starburst galaxies at different redshifts to better understand the nature and evolution of these enigmatic and important objects. Therefore, we are going to develop an imaging camera with 1024-pixel. We are currently developing a detector array demonstrator to meet such a requirement in the future [2].

The detector array demonstrator has 8×8 pixels and will work at 0.35 THz, which is chosen to demonstrate the performance of the detector array on a small sub-millimeter telescope (POST, with a diameter of 30cm) situated at Delingha, China. As is well known, microwave kinetic inductance detectors (MKIDs [3]) use frequency domain multiplexing that allows thousands of pixels to be read out over a single microwave transmission line followed by a cryogenically cooled low noise amplifier. Furthermore, a large number of MKIDs can be integrated like a filter bank to realize on-chip spectrometers such as DESHIMA and SuperSpec [4, 5]. Hence we choose MKIDs to develop our detector array demonstrator. The MKIDs make use of TiN superconducting films with a critical temperature of approximately 4.5 K, which can be operated at temperatures of ~ 0.3 K [6]. Furthermore, TiN MKIDs can reach a noise equivalent power (NEP) below 1×10^{-19} W/Hz $^{0.5}$, which is a sufficiently high sensitivity for ground-based astronomical observations [6]. The 8×8 TiN MKIDs will be integrated with a micro-lens array of 8×8 0.95-mm hyper-spherical Si lens with a separation of 2 mm between individual lens. The readout for this MKIDs detector array demonstrator is similar to others, but

adopting a commercial arbitrary wave-function generator to generate 64-tone input signal. The 0.3K refrigerator for the demonstrator is a He3 two-stage sorption cooler (CRHe7 [7]) based on a liquid helium cryostat, which offers over 10 hours continuous cooling with a total heat load of up to 20 μ W. In this paper, we mainly introduce the design, fabrication, and characterization of the 8×8 TiN MKIDs.

II. MKIDs Development

We adopted the coplanar-waveguide (CPW) type resonator to design our 8×8 TiN MKIDs array because it has a relatively simple architecture of only one thin-film layer on the substrate. This kind of resonator has a quarter-wavelength transmission line with one end capacitively coupled to a feed line and the other matched to a planar antenna (twin-slot antenna, for example) [8].

The 8×8 MKIDs array was fabricated in the cleanroom of RIKEN Center for Advanced Photonics (Japan). As introduced before, we chose TiN superconducting films for this MKIDs detector array [9, 10]. MKIDs based on TiN superconducting films have a few advantages including a) T_c can be controlled between ~ 0 -5 K by the components of Ti and N $_2$ [6]; b) quasi-particle lifetime is around 10-200 μ s [6]; c) low loss in the superconducting state [6]. Firstly, a 100-nm thick TiN film was deposited on a high resistivity Si wafer in a DC magnetron sputtering system. Secondly, the CPW lines were defined in contact lithography by a mask aligner. Thirdly, the etching course was done in an ICP machine. The fabricated MKIDs have a T_c approximately equal to 4.5 K. Hence they can be operated in a 0.3 K low temperature environment.

For the fabricated 8×8 TiN MKIDs array, as shown in Fig. 1, we mainly measured its Q factors and the dependence of Q factors upon the bath temperature and the input power for the multiplexing readout. The measurements were done simply by a scalar network analyzer to the 8×8 TiN MKIDs array and a following 0.1~12 GHz cryogenically cooled low-noise amplifier, which has an equivalent noise temperature of 5 K and gain of approximately 35 dB.

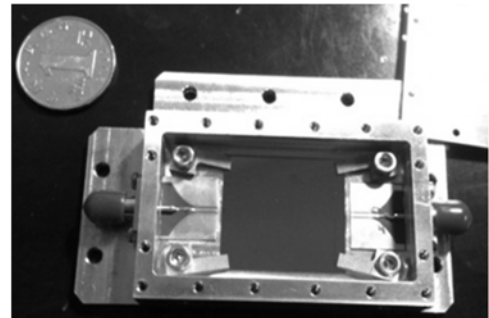


Fig. 1. Measured MKID 8×8 TiN MKIDs array, with its input and output of a CPW-to-microstrip transition (both in 50 Ω).

The transmission characteristic of the 8×8 TiN MKIDs array was firstly measured at a temperature of approximately 600 mK in the frequency range from 5.2-7.7 GHz. The result is exhibited in Fig. 2. By checking the resonance dips individually, we found that they all survived. The inset in Fig. 2 shows the result zoomed in for a 100-MHz frequency interval.

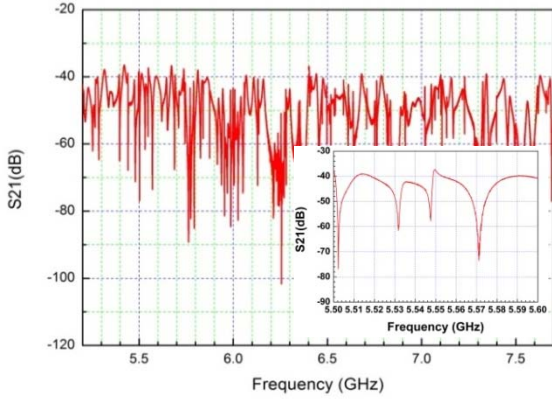


Fig. 2. Measured transmission characteristic of the 8×8 TiN MKIDs array at a temperature of approximately 600 mK in the frequency range from 5.2-7.7 GHz. The inset shows the part zoomed in for a 100-MHz interval, with four resonance dips seen clearly.

We then studied the transmission characteristic of the 8×8 TiN MKIDs array with increasing the bath temperature (600 mK to 950 mK). The measured results are shown in Fig. 3 for the frequency range of 5.5~5.6 GHz. Obviously, the four resonances demonstrate the same behavior, namely the higher the temperature, the lower the resonance frequency and the shallower the resonance dip. We also plotted the dependence of the resonance frequency upon temperature, as shown in the inset in Fig. 3.

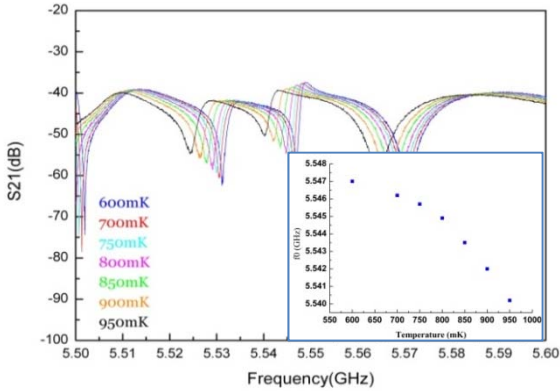


Fig. 3. Measured transmission characteristic of the 8×8 TiN MKIDs array as a function of the bath temperature, shown in the frequency interval of 5.5~5.6 GHz. The inset presents the dependence of then resonance frequency upon temperature.

III. CONCLUSION

We have designed and fabricated an 8×8 TiN MKIDs array. Its transmission characteristic has been measured with respect to the bath temperature and input power. The temperature dependence follows that predicted by the Mattis-Bardeen theory, while the resonance frequency and the quality factor are both insensitive to the input power when it is below -40 dBm.

ACKNOWLEDGMENT

The authors are grateful to Zheng Lou of Purple Mountain Observatory for the designs of the 3.5 THz twin-slot antenna and the 8×8 micro-lens array. Jing Li thanks Dr. C. Otani and S. Mima for the help during the device fabrication process.

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Shot Noise in NbN Distributed Superconducting Tunneling Junctions

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With sensitivity approaching the quantum limit, superconductor-insulator-superconductor (SIS) mixers play an important role in radio astronomy and atmospheric research at millimeter and sub-millimeter wavelengths. As one of the intrinsic noise sources in superconducting tunneling junctions, shot noise is still not well understood, particularly for SIS junctions of relatively high energy gap (e.g., NbN/AlN/NbN). In this paper, we mainly study the shot noise of three different NbN junctions (i.e., parallel connected twin junctions, distributed junction array and long junction) as well as its temperature dependence. It has been found that the shot noise increases with temperature in general, while the fraction due to the MAR effect is inversely proportional to temperature. In addition, the tunnel barrier transmission in superconducting junctions is found to be nearly independent of temperature. Detailed measurement results and analysis will be presented.

A 4.7 THz HEB QCL Receiver for STO2

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Abstract— We report on a 4.7 THz heterodyne receiver designed for high resolution spectroscopy of the astronomically important neutral oxygen (OI) line at 4.745 THz. The receiver is based around a hot electron bolometer (HEB) mixer and quantum cascade laser (QCL) local oscillator. This receiver has been developed to fly on the Stratospheric Terahertz Observatory (STO-2), a balloon-borne 0.8 m telescope observing from an altitude of 44 km for 14 days or more. We measure a double sideband receiver noise temperature of 815 K (~ 7 times quantum noise) with a noise temperature IF bandwidth of 3.5 GHz. We describe the receiver performance expected in flight and outline novel approaches to QCL amplitude and frequency stabilization.

INTRODUCTION

The fine structure line of neutral oxygen (OI) at 4.7448 THz offers astronomers a valuable tool with which to study the lifecycle of star forming regions within giant molecular clouds in the Milky Way. Large scale surveys with extremely high spectral resolution and sensitivity are required to determine large scale kinematics within these clouds prompting the development of a super-THz heterodyne receiver near this frequency. Due to strong water absorption in the atmosphere, it is not possible to observe the OI line from Earth. Therefore, this receiver requires a compact high powered local oscillator (LO) that can be operated in flight from an aircraft or higher.

We report on a 4.7 THz heterodyne receiver designed specifically for high resolution spectroscopy of the OI line. This receiver has been developed to fly on the 2016 flight of the Stratospheric Terahertz Observatory (STO-2) balloon craft. Following from STO [1], the STO-2 platform consists of a balloon-borne observatory operating a 0.8 m diameter telescope at an altitude of > 40 km for 14 days or more. Heterodyne receivers are used to detect the brightest of the

fine structure lines, namely those of, ionized nitrogen [NII] at 1.4 THz, ionized carbon [CII] at 1.9 THz, and neutral oxygen [OI] at 4.7 THz.

STO-2 is primarily aimed at improving understanding of the life cycle of stars in our Galaxy by observation of interstellar clouds and star forming regions and by attempting to further understand the relationship between star formation and the life cycle of interstellar clouds. STO-2 proposes to specifically address the following points:

1. Determine the life cycle of Galactic interstellar gas.
2. Study the creation and disruption of star-forming clouds in the Galaxy.
3. Determine the parameters that affect the star formation rate in a galaxy.
4. Provide templates for star formation and stellar/interstellar feedback in other galaxies.

STO-2 will make 3-dimensional maps of the dynamics, structure, energy balance, turbulence and pressure of the Milky Way's Interstellar Medium (ISM).

SUPER-THz RECEIVER

The 4.7 THz receiver is based on a single pixel NbN hot electron bolometer (HEB) mixer [3] pumped by a 4.7 THz 3rd order distributed feedback quantum cascade laser (QCL) as local oscillator ([4]-[7]). The QCL is operated at 44 K using a commercial (Sunpower CT) Stirling cryocooler. The QCL, provided by MIT [8], emits ~ 150 μ W at 4.7 THz and with tuning coefficients of 3 GHz/V and -160 MHz/K. The receiver has been characterized in the lab to determine sensitivity, IF bandwidth, stability, and beam pattern. We measure a double sideband receiver noise temperature of 815 K (~ 7 times quantum noise) with a noise temperature IF bandwidth of 3.5 GHz [2]. The output intensity of the QCL is stabilized using an auto gain control (AGC) loop [9] in which a voice coil shutter is driven to maintain the optimum bias conditions of

the HEB, mitigating the effects of the 60 and 120 Hz modulation that are induced by the Stirling cooler free piston. The resulting increase in spectroscopic Allan variance time greatly improves the efficiency of on-the-fly mapping by increasing the period between calibration scans. In addition, the frequency of the QCL is stabilized using a superlattice harmonic mixer ([10], [11]) in which the IF output of the 24th harmonic of a 197.7 GHz source forms the input to a PID based frequency lock loop. These two control loops have been demonstrated to operate in parallel and independently. We describe the expected receiver performance in flight and outline the novel approaches to QCL amplitude and frequency stabilization.

MIXER PERFORMANCE

The HEB mixer used for the STO-2 4.7 THz receiver is a single pixel HEB in a quasi-optic configuration. The detector element is a $0.2 \times 2 \mu\text{m}$ NbN superconducting bolometer ($T_c = 9.1 \text{ K}$) coupled to a tight wound spiral antenna capable of operation from 0.6 to 6 THz. The HEB/antenna is coupled to a 10 mm diameter anti-reflection coated Si lens. Prior to integration into the instrument, the performance of the HEB mixer and QCL LO was characterized in the lab. For the HEB mixer, a standard hot/cold Y-factor technique was used. The experimental setup consists of a mixer mounted in a lHe cryostat with a $3 \mu\text{m}$ Mylar beamsplitter to combine the LO power with the vacuum hot and cold blackbody surfaces. For the LO source in these tests we used both a FIR gas laser at 4.3 and 5.3 THz and the flight QCL at 4.7446 THz. As indicated in Figure 1 below, we measure a DSB receiver noise temperature of 826 K at 4.7 THz.

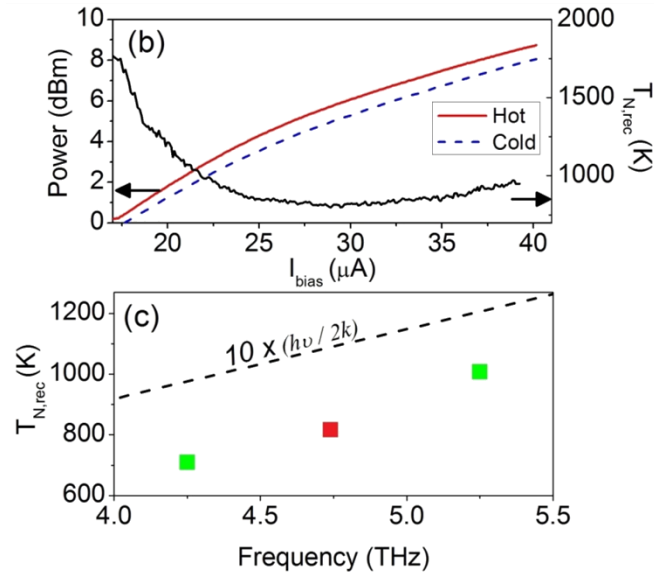


Fig. 1 (upper) DSB noise temperature of the STO-2 4.7 THz HEB as characterized in the lab using the flight QCL at optimum bias. (lower) Noise temperature versus frequency for the flight mixer at 4.3, 4.7 and 5.3 THz where green indicates the gas laser points and red indicated a QCL point.

LO PERFORMANCE

The 4.7 THz LO unit comprises a 120W Stirling cooler for 1 W heat lift from the QCL stage at 45 K. Special attention is given to the minimization of cooler vibration. This is achieved using an additional active balancer for the Sunpower CT cooler in which the vibration is sensed and actively compensated for by an additional inductive motor. This, coupled with frequency and amplitude stabilization schemes, results in an ultra-stable LO source. The thermal performance of the LO unit is as expected from the calculations reaching a base temperature of 44 K under a 0.7 W load from the QCL. Thermal stability is better than $\pm 0.1 \text{ K}$ and cooling from room temperature to 44 K takes in the order of 45 minutes with payload coolant at 35 C. Radiation from the QCL is coupled to the HEB via a single parabolic metal mirror. The beam pattern plot in Fig. 2 shows the distribution of THz power at the equivalent position of the HEB Si lens, 750 mm away from the QCL. The majority the THz power falls within the diameter of the Si lens and is therefore easily possible to fully pump the mixer over a wide bias range of the QCL.

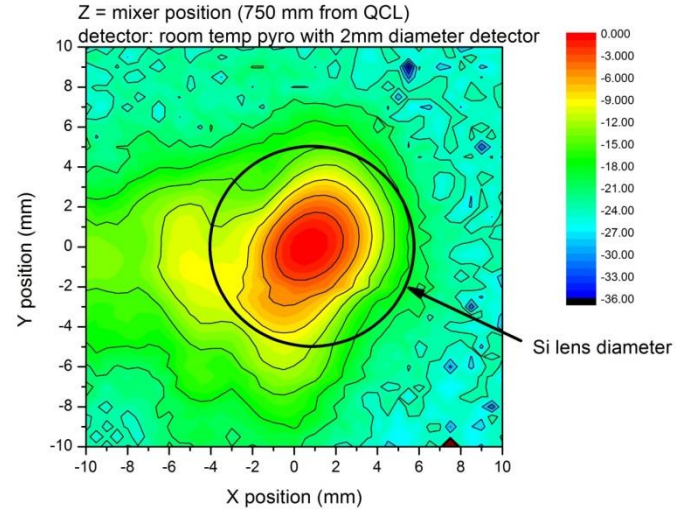


Fig. 2 Beam pattern measurement using a room temperature pyro-electric detector scanned in X and Y plane at the position of the HEB.(signal in dB)

RECEIVER PERFORMANCE

The performance of the complete 4.7 THz receiver was evaluated in-situ on the STO-2 payload. Fig. 3 shows an image of the installed LO hardware. The receiver noise temperature was measured at 1600 K @ 1.5 GHz IF and with a $12 \mu\text{m}$ Mylar beamsplitter. Initially, this thicker beamsplitter is used during alignment of the LO to the mixer so that pumping of the mixer may be more easily obtained. For flight, the beamsplitter will be replaced with a thinner membrane ($6 \mu\text{m}$) so that the system noise temperature will be reduced towards a predicted value of 1200 K. Receiver testing also demonstrated effective use of both the AGC and the superlattice frequency locking loops. In the latter, both the small residual 60/120 Hz modulation from the cooler and any slow drift in LO power could be reduced to a level that is no longer visible in the mixer IF. In addition, the effect of a small

(< 1 mm) movement in the alignment of the LO unit during elevation changes of the telescope from stow position (vertical) to horizontal was fully removed by the AGC loop.

The superlattice based frequency lock loop was also assessed whilst in-situ on the instrument. Frequency locking could be established using a 400 MHz IF tone produced by the 24th harmonic of a 197.7 GHz AMC based LO. Free running frequency stability was already shown to be excellent when running the QCL on the payload battery supply. With this favourable free running condition, the frequency locked line could be reliably established.

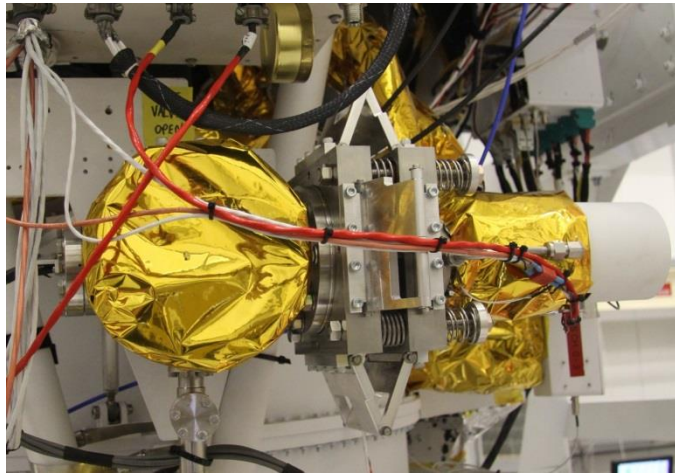


Fig. 2 The 4.7 THz QCL based LO as installed and ready for flight on the STO-2 payload

In addition to the FLL, the superlattice was also used to carefully characterize the frequency of the QCL versus bias voltage and QCL bath temperature. With this data, even in free running mode, the recorded values of bias and temperature could be used to determine the frequency of the QCL to within an estimated 10 MHz.

CONCLUSIONS

We demonstrate a QCL based 4.7 THz local oscillator and HEB mixer receiver for the STO-2 THz telescope. The receiver performs as predicted in terms of noise temperature, stability and optic coupling. The QCL based hardware is designed around a Sterling cooler to produce a turn-key LO system suitable for operation on a long duration stratospheric balloon. STO-2 is scheduled to fly in mid-December 2016.

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Room Temperature Terahertz SubHarmonic Mixer Based on GaN Nanodiodes

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Abstract—GaN Unipolar Nanochannels is fabricated by etching in the AlGaIn/GaN heterojunction. Adjusting the GaN nanochannel width results in a nonlinear, quadrantal symmetry, current voltage (I/V) characteristic. It means GaN nanochannel is quite suitable for subharmonic mixing (flF=|fRF-2fLO|). Here, we will present the DC and RF performance prediction of a novel terahertz subharmonically pumped mixer that uses the GaN Unipolar Nanochannels.

INTRODUCTION

Two dimensional Electron Gas (2-DEG) unipolar nanodiodes known as self-switching diode (SSD) is fabricated by etching two symmetrical L-shaped trenches in the semiconductor heterojunction [1]. Asymmetric nanodiode based on different semiconductor heterojunctions has been proposed to obtain planar devices with nonlinear current voltage (I-V) characteristic [2]. Devices using InGaAs/GaAs or AlSb/AlGaSb heterojunction have been demonstrated as room temperature direct detectors at millimeter [3] and terahertz frequencies already [2][4]. GaN nanodiodes are fabricated by etching in the AlGaIn/GaN heterojunction. Firstly, the possibility of GaN nanodiodes as direct and heterodyne detectors in terahertz frequency range has been found in the numerical Monte Carlo (MC) simulations [5]. Then, GaN nanodiodes utilized as the direct detector and the fundamental mixer have been realized in the laboratory [6][7].

A rigorous device's model which describes the physical mechanism or the electronic characteristic is very important for the circuit nonlinear simulation. Åberg et al. later modelled the I/V characteristic of silicon-based SSDs based on FET-equations, and their model is briefly reviewed in [9]. Schottky diode equation has also been used to describe the I/V characteristic of SSDs, however it is a challenge still to deal with the GaN nanodiodes quadrantal symmetry I/V characteristic. Here we introduced the phenomenological unified diode equation for GaN nanodiodes and the mixing conductivity g of the device and the expression is as the following,

$$g = \frac{di_d}{dv_d} = \left[\frac{1}{2} (e^{v_d} + e^{-v_d}) \right]^{-2} \quad (1)$$

Then, Taylor series expansion to the diode's mixing conductivity g around its operating point v_0 . Following the Taylor expansion, v_d in the Eqn(1) was substituted by the local signal $v_{LO} e^{j\omega_{LO} t}$ and then the curves of each series expansion parameters depend of the operating point v_0 were plotted in @Mathematica and were shown in Fig1. If the operating point v_0 was set to zero, which means the device was zero biased, the linear, cubic and quantic terms are all zero at this case. And the constant and even order terms (quadratic and quartic) are at their peak position. With the RF signal $v_{RF} e^{j\omega_{RF} t}$ exciting, only the even order terms can be obtained, final result contains the $|2n\omega_{LO} - \omega_{RF}|$ terms after the low pass filtering ($n = 1, 2, 3, \dots$).

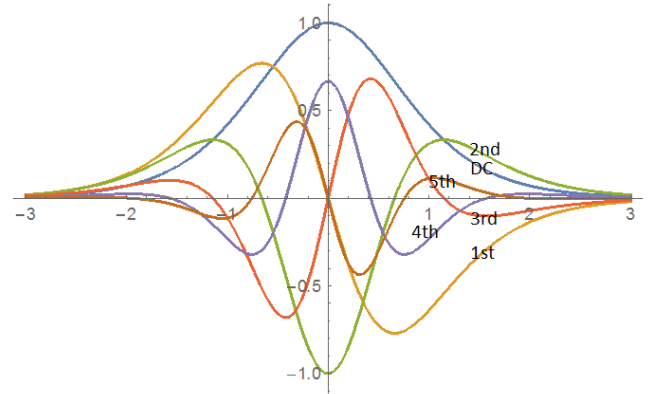


Figure 1. Curves of each series expansion parameters depend of the operating point v_0 .

DESIGN METHODOLOGY

Fig.2 depicts the basic mixer circuit, consisting of a mixer chip placed in a channel across the input waveguide. The mixer is using the silicon-on-insulator (SOI) substrate comprised of the antenna, filter and the SSDs, issued suspended at the channel, plus a waveguide backshort which is the critical part for the optimization of a better LO/RF coupling.

SSDs model is implemented together with the ideal input and output matching networks to optimize the electrical parameters of the anode for certain input power using the Harmonic-balance simulator in ADS.

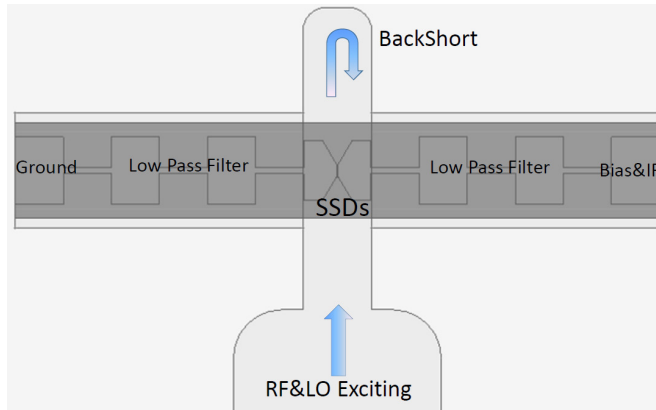


Figure 2. Configuration of mixer topology.

Passive networks around the diodes are simulated in HFSS to get the S-parameter matrices. These matrices were then utilized to determinate initial dimensions of each section using the linear simulator and nonlinear simulator in ADS step by step. Iteration is required to run between the linear and the nonlinear steps until the emergence of the acceptable performance. Finally, the values of each part from the nonlinear step are feedback to reconstruct the mixer in HFSS, then the SSDs models and the S-parameter matrices of the whole mixer circuit are combined to check the performance using the nonlinear harmonic balance simulator in ADS.

SIMULATION RESULTS

The design is designed with the procedure mentioned in the last section and is optimized for available input pump power in practice. lower conversion loss is obtained as a consequence of the wider bandwidth, for the mixer working at 300 GHz the relative bandwidth is higher than 12%. It is important to remark that the design owns the character with high port performance, as shown in Fig.3.

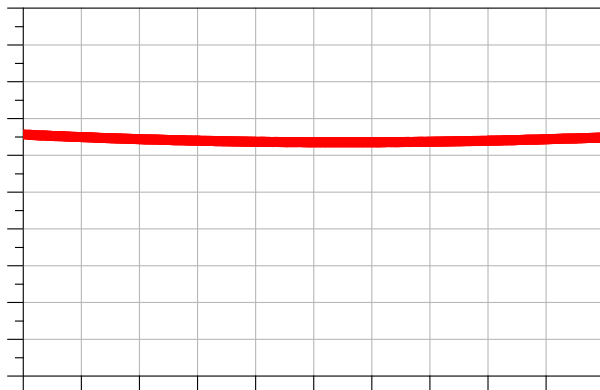


Figure3. Predicted conversion loss as a sub-harmonical mixer.

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Development of Wideband 100-GHz SIS Mixers for a New Multi-beam Receiver

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We are developing wideband SIS mixers at 100-GHz band. As the first step of this development, we are developing SIS mixers for the “FOREST” (FOur beam REceiver System on 45m-Telescope) installed on the 45-m millimeter-wave telescope located at Nobeyama Radio Observatory (NRO), Japan. Each beam of FOREST consists of one ortho-mode transducer and two sideband-separating (2SB) mixers, and then, the FOREST needs eight 2SB mixers in total. The target receiver noise temperature is 40 K or lower over the IF range of 4-12 GHz and the RF range of 80-116 GHz. We newly designed SIS mixers that have a series-array junction in order to avoid saturation, a coplanar inductor loaded microstrip impedance transformer for wideband operation, and a hammer filter as RF choke. In this design, we quantify and correct the differences between the model and actual transmission-lines, which occur from structural discontinuity in the circuit. These mixers were evaluated in our laboratory and showed good performances that met the present specifications of FOREST. These mixers will be installed into the FOREST from the next observation season. Based on these experiences, the next step of this development is to achieve a wider IF bandwidth of ~20 GHz with covering the RF frequency range of 67-116 GHz. We will also describe this future plan.

Development of NbN-based Hot Electron Bolometer Mixers fabricated by standard UV lithography

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Abstract— We present the fabrication of NbN-based hot electron bolometer mixers for THz spectral line astronomy applications. Superconducting HEB nanobridges are defined from ultrathin NbN layers sputtered on Si substrates. The thin films of 3-5 nm exhibit critical temperatures (T_c) of $\sim 8-10\text{K}$ so far. We propose to define the whole HEB mixer structures, including nanobridges, by the conventional UV lithography technique with a limited number of steps.

I. INTRODUCTION

Nowadays, to detect and resolve atomic and molecular transitions in THz frequency range, typically beyond 1 THz, the hot electron bolometer (HEB) mixer is the key element to build ultrasensitive heterodyne receivers [1]. The HEB device which features a nanoscale superconducting strip on the order of few hundred nm, typically 100-300nm, is usually defined by the e-beam writing technique [2]. However, this may not be available and usually requires high-cost machines.

In this paper, we present the current development of HEB devices from ultrathin superconducting NbN films deposited by means of a new sputtering machine at Paris Observatory. In order to fabricate HEB mixers, these films are patterned using the standard 320nm UV lithography technique to realize HEB nanobridges.

II. OPTIMISATION OF ULTRATHIN NBN DEPOSITION

The NbN layers are deposited using the new sputtering machine Plassys MP700S which works at a base pressure of 3×10^{-8} mbar. It is equipped with a 6-inch diameter Nb target and 3-inch silicon carbide substrate heater designed to go up to 1000 °C. The distance between the target and the substrate is 8 cm. In order to find out the reasonable starting range for NbN deposition parameters, we first recorded the complete current-voltage characteristics of the Nb dc magnetron cathode using current stabilization in pure argon Ar gas then in a N_2/Ar mixture. Fig. 1 shows the cathode I-V characteristics obtained with a N_2/Ar flow ratio and Ar flow rate set at, respectively, 0.12 and 50sccm. Depending on the current between electrodes, the curve shows three slopes corresponding to three states of the system during the sputtering when the N_2 gas is injected along

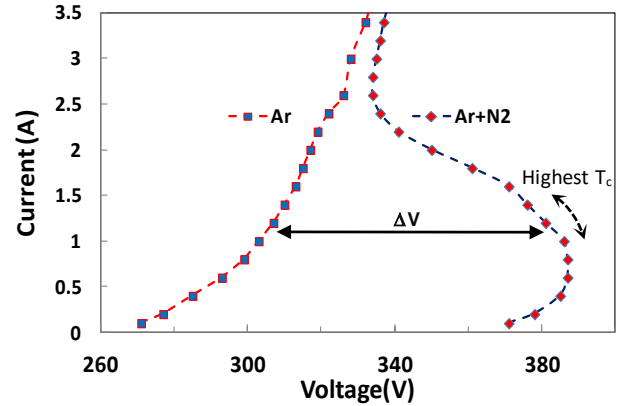


Fig. 1. Current-voltage characteristic of the Nb magnetron sputtering cathode using current stabilization in Ar/N_2 and in pure argon gas mixture.

with Ar gas into the chamber. At low currents, a small amount of nitrided Nb atoms are sputtered from the target. The increase of the current leads to enhancing the reaction between N_2 and Nb atoms. This leads to the decrease of N_2 partial pressure in the chamber causing a drop in the discharge voltage resulting in a negative resistance region observed in the I-V curve [3]. Thus, the best conditions for deposition of NbN thin films should be found in this region. At high currents, the curves with and without N_2 are joined indicating likely the vanishing of the N_2 amount as it reacts with Nb atoms. The quality of the NbN films can be assessed by measuring the difference discharge voltage ΔV between the discharge voltage with Ar gas only and its value when N_2 is injected into the deposition chamber [3].

Ultrathin NbN Film deposition

As it is not possible to efficiently measure a thickness below 10nm using the existing contact profilometry technique, the targeted thickness of 4-5nm would be achieved by adjusting the sputtering time. This is deduced from the thickness versus sputtering time curve which was recorded for measurable thicknesses, above 20nm. NbN films are deposited on 3-inch Si substrates which are heated between 600 and 700°C during the deposition. Using the atomic force microscopy (AFM) technique as well as RIE end-point detection compared to a known sample, the thickness of NbN films is estimated to be 3-7nm thick.

Measurement of critical temperatures

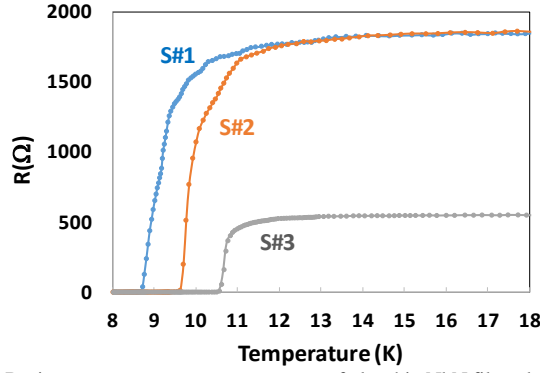


Fig. 2. Resistance versus temperature curves of ultrathin NbN films deposited on 3-inch Si substrates for a substrate temperature of 700°C during deposition. Critical temperatures are measured at the mid temperature transition. Using AFM technique and RIE end-point detection, the thickness is estimated to be 4-5 nm for films 1 and 2 and 6-7 nm for films 3.

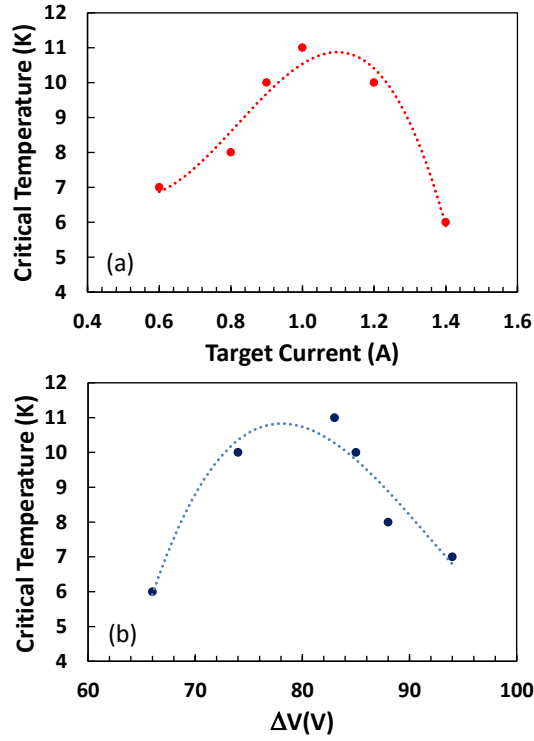


Fig. 3. (a) Critical temperature versus cathode current. (b) Critical temperature versus ΔV .

Rectangular samples are cut off and mounted on a dipstick which is dipped into liquid helium to measure the critical temperature (T_c). Fig. 2 shows typical measured resistances as a function of temperature $R(T)$ curves we performed. In Figs. 3a and 3b, we show curves of respectively the cathode current and ΔV as a function of measured T_c . The highest critical temperatures varies between 9 and 10.7 ± 1 K and are obtained with a cathode current in 0.9-1.2 A range and ΔV at around 80 V. As expected, the currents belong to the negative resistance region with the largest value of ΔV as shown in Fig. 1. These critical temperatures would allow to achieve high quality HEB mixers. Furthermore, even a higher T_c is expected as it is possible to heat the substrate temperature up to 1000°C. As depicted in [3], the optimal reaction between Nb atoms and N_2 gas takes place within this negative resistance region.

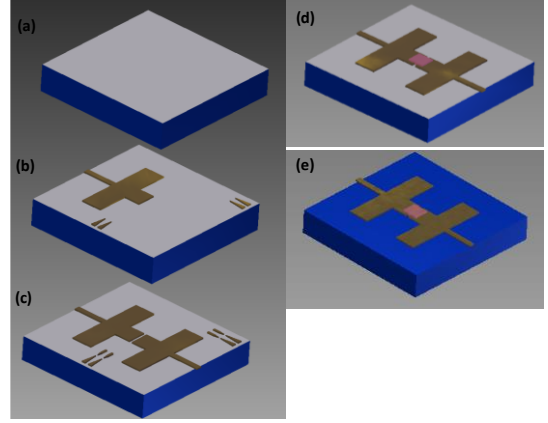


Fig. 4 Fabrication process sequence using standard 320nm UV lithography.

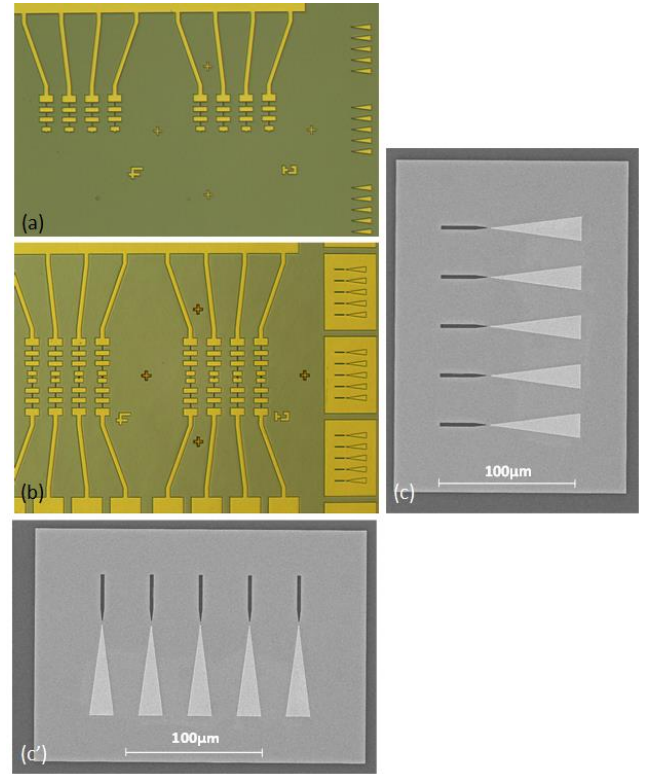


Fig. 5 Fabrication process sequence using standard 320nm UV lithography. (a) Definition of the first Au electrode, (b) definition of the second Au electrode which is closely and precisely aligned to the first one using horizontal and vertical arrow mark alignment.

III. DEFINITION OF HEB NANOBRIDGES BY UV LITHOGRAPHY

To quickly assess whether we can fabricate HEB mixers using the deposited ultrathin NbN films, we are developing a straight fabrication process based on the use of the standard low-cost UV 320nm lithography technique. Because of UV light limits, it is obvious that the optical lithography cannot pattern the superconducting HEB nanobridge whose length should be ideally in 100-200nm range. To overcome the UV photolithography limits, the HEB is viewed as being made up

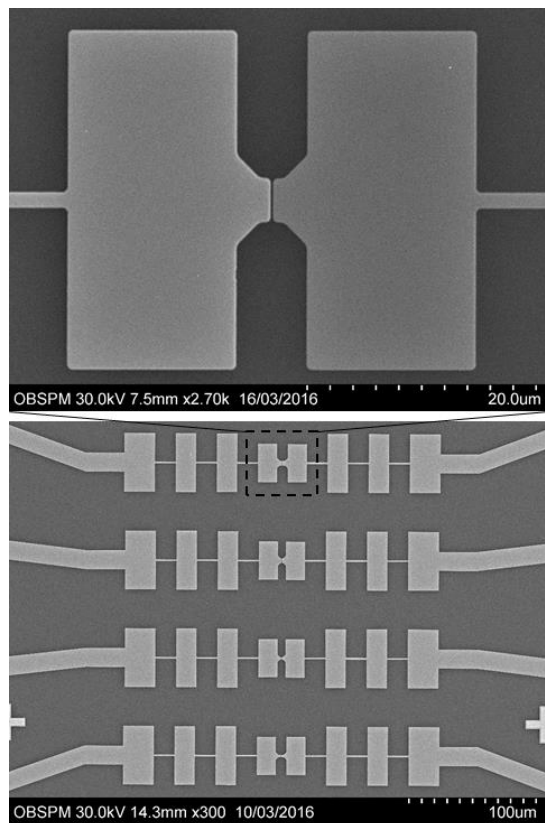


Fig. 6 Electron microscope picture of four HEB devices featuring two Au electrodes defined by UV photolithography. The zoom in picture shows the

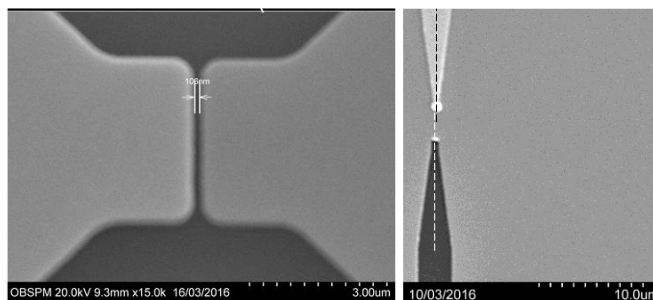


Fig. 7 Electron microscope picture of electrodes separated by a gap of $\sim 100\text{nm}$ patterned by UV lithography. This is achieved when the arrows are misaligned by Δw (right picture).

of two microscale electrodes which can be separately defined in two successive UV lithographic steps. In this case, the issue is no longer the UV light limits but the positioning accuracy of one electrode to the other. This can be addressed by designing proper alignment marks on the mask. For example, we can use a set of arrows whose points must align to ensure an accurate alignment of electrodes with the desired gap between electrodes (i.e., length of the nanobridge) as shown in Figs. 4 and 5. As electrodes must be both horizontally and vertically well aligned, we define arrows along horizontal and vertical axes. In Fig. 4, we summarize the fabrication process sequence using the standard 320nm UV lithography. This is done thanks to the widely used MGB 4 aligner mask of SUSS Micro Tech. After the deposition of the ultrathin NbN layer on 3-inch Si substrate,

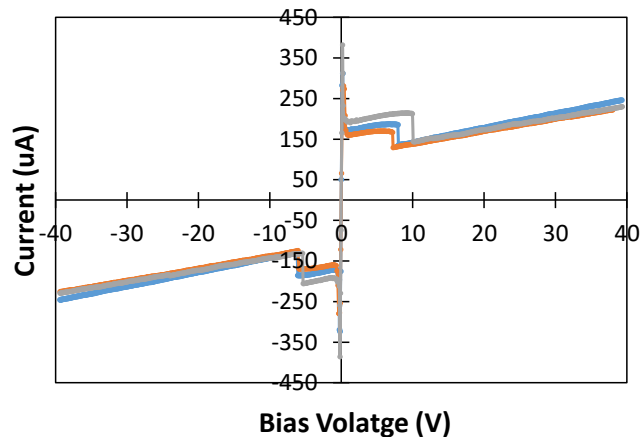


Fig. 8. First I-V curves of HEBs fabricated by UV lithography process using NbN layer with $R_{\square} \approx 550\Omega/\square$ and nanobridges of $L \times w \approx 0.25 \times 2$, 0.3×2 and $0.4 \times 2 \mu\text{m}$.

we first define one of electrodes as well as the first set of arrows by UV lithography using SPR700 positive photoresist. The deposition followed up by the lift-off of Au 150 nm-thick allowing the realisation of the first Au electrode as shown in Figs. 4b and 5a. Using again the SPR700 photoresist, the second step consists in patterning the second electrode which must be precisely and closely aligned to the first Au electrode. This is done when the points of the second set of arrows align with those of the first set as shown in Fig. 5. The width of the nanobridge is defined using $2\mu\text{m}$ -width rectangular photoresist or insulator (SiO) layer which must be well aligned in the center of electrodes. Finally, the uncoated NbN layer is removed by reactive ion etching. Thus, this process requires a limited number of steps. Fig. 6 shows the electron picture of four HEB devices. On the zoom-in picture, the gap between electrodes is around 250nm while the targeted one is 200nm. This difference is not due to the alignment process but to the used mask which features a deviation of patterns in XY plane. It is possible to recover this by adjusting the position of arrows as illustrated in Fig. 7 (right picture).

To assess the capability of this technique to achieve a smaller HEB nanobridge length, we could further reduce the gap between the electrodes by shifting and misaligning the arrows as shown in Fig. 7. This shows a gap of $\sim 100\text{nm}$ obtained when the arrow marks are shifted by around $\Delta w \approx 150\text{nm}$.

Fig. 8 shows first I-V curves of HEB featuring nanobridges of $L \times w \approx 0.25 \times 2$, 0.3×2 and $0.4 \times 2 \mu\text{m}$.

CONCLUSION

NbN films of 3-5 nm thick deposited on Si substrate exhibiting critical temperatures of 9-10K have been achieved using a new sputtering machine at Paris Observatory. These films are deposited on 3-inch Si substrates heated up to 700°C . However, we expect to achieve higher T_c with a temperature substrate of 1000°C . In order to fabricate HEB mixers, nanobridges of typically 100-400 nm length have been patterned using the standard low-cost 320 nm UV lithography. The UV light limits were overcome by patterning the HEB

electrodes in two separated UV lithographic steps. HEB devices with lengths up to ~200nm were achieved.

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A New Two-way Power Divider/Combiner Based on Magic Tin W-Band

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In this paper, a W-band two-way power divider/combiner using a new matching structure based on magic T is proposed. This divider/combiner has properties of low loss, equal power splitting, compact structure, good return loss, and good heat dissipation. The 3D EM simulation results show that, from 102GHz to 108GHz, the return loss is better than 22dB, the insertion loss is less than 0.08dB, and the isolation between the output ports is less than 23dB. The divider/combiner can be used in power combining systems to obtain solid-state high power with a high efficiency in W-band.

Electron gun design for a 170 GHz megawatt-level corrugated coaxial gyrotron

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Abstract— This paper presents the design of a triode type magnetron injection gun (MIG) for a 170 GHz megawatt-level corrugated coaxial gyrotron. The genetic algorithm (GA) is introduced to optimize the beam quality. According to the design acquirements, the predicted transverse velocity spread is 3.03% with a transverse-to-axial velocity ratio of 1.3. The preliminary design procedure is accomplished by an in-house developed code. A multi-objective genetic algorithm (MOGA) code GUNOP written by MATLAB is used to perform the optimization. 2-D electron trajectory code EGUN and 3-D CST particle studio (CST-PS) code are employed to do the calculation and simulation. The results agree well with each other. The sensitivity analysis has also been carried out to estimate the practical operation stability.

INTRODUCTION

Gyrotrons are capable of generating hundreds of kilowatts of electromagnetic (EM) power in the millimeter and sub-millimeter wave regime [1]. By adopting a longitudinal corrugated tapered insert inside the cavity, the coaxial gyrotron can effectively suppress the mode competition and eliminate the restrictions of voltage depression and limiting current [2].

As a crucial part of the gyrotron, MIG provides the hollow electron beams to interact with the EM wave. Triode type MIG has a (modulating anode (M-anode) and an accelerating anode (A-anode)). Fig. 1 gives the schematic view of triode type MIGs. By tuning the M-anode voltage in triode type MIG, one can readily acquire the desired velocity ratio (defined as $\alpha = v_t/v_z$, v_t and v_z are transverse and axial beam velocity components, respectively). This paper presents the design of a triode type MIG for a 170 GHz megawatt-level corrugated coaxial gyrotron. The design procedure is given in detail. A GA based code GUNOP is introduced to optimize the beam parameters. A 2-D beam trajectory code EGUN is adopted to do the simulation and optimization [3]. 3-D software CST-PS is employed to verify the results.

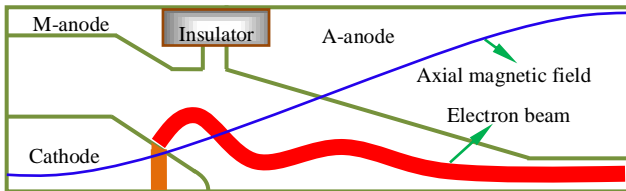


Fig. 1 Schematic views of triode type MIGs.

DESIGN PROCEDURE of the MIG

Taken from [3], the specifications of this coaxial gyrotron are summarized in Table I. The $TE_{31,12}$ mode, which lies in a relative sparse spectrum, is chosen as the operating mode to weaken the mode competition. The electron beam is launched

at the first radial maxima of the transverse electric field, corresponding to a radius of 9.48 mm. Considering the electronic efficiency of 48.4% and output power of 1.716 MW, the electron beam is expected to give more than 3 MW power. The operating current is 48 A and voltage is 73.5 kV. Furthermore, a moderate velocity ratio of 1.3 with a transverse velocity spread of $\leq 5\%$ is the design target.

TABLE I
SPECIFICATIONS of the COAXIAL GYROTRON

Operating mode	$TE_{31,12}$
Beam voltage (V_a)	73.5 kV
Beam current (I_b)	48 A
Output power (P_{out})	1.716 MW
Efficiency (eff)	48.4%
Magnetic field (B_0)	6.64 T
Beam radius (r_{g0})	9.48 mm
Electron velocity ratio (α)	1.3
Velocity spread ($\Delta\beta_t$)	$\leq 5\%$

An in-house code is developed to determine the initial parameters of the MIG. The code mainly adopts a synthesis approach of MIG design which makes use of the analytical trade-off equations derived by Baird and Lawson [4].

DESIGN OPTIMIZATION of the MIG

Simulated results show that the previous beam quality is poor, so we must perform the deeper optimization. Manual calculations are time-consuming, and sometimes, the results may not satisfy our demands. To perform the optimizations efficiently and automatically, GA is employed. GA is an optimizing method which is based on the biology evolutionary theory driven by natural selection [5]. Based on the concept of GA, a multi-objective GA code written by MATLAB is accomplished. The population size is set as 100. Table II lists the final gun dimensions and optimized beam parameters. The final beam transverse velocity spread is 3.03% when the velocity ratio is kept at 1.29. To verify the EGUN results, CST-PS code is introduced to simulate the MIG in three-dimensions. The CST used magnetic field data is exported from EGUN and other parameters are guaranteed the same with EGUN. Fig. 2 shows the radial beam position at the MIG exit. It is revealed that the average beam radius is about 9.5 mm with a small position spread. Further calculations show that the transverse velocity spread is approximately 3.67% with a velocity spread of 1.32. The results obtained separately by EGUN and CST-PS are in good agreement.

TABLE II
Gun DIMENSIONS and OPTIMIZED BEAM PARAMETERS

Mean emitter radius (r_e)	42.4 mm
Magnetic compression ratio (f_m)	24
Emission current density (J_e)	6 A/cm ²
A-anode voltage (V_a)	73.5 kV
M-anode voltage (V_m)	51.1 kV
Magnetic field at interaction region (B_0)	6.64 T
Magnetic field at cathode (B_c)	0.278 T
Beam guiding center radius (r_{g0})	9.47 mm
Velocity ratio (α)	1.29
Transverse velocity spread ($\Delta\beta_t$)	3.03%

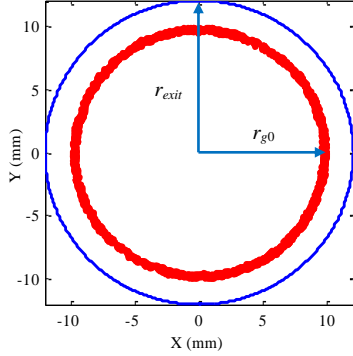


Fig. 2 Radial beam position at MIG exit calculated by CST-PS (r_{exit} is the MIG exit radius)

SENSITIVITY STUDY

The real conditions are different from the nominal in the practical operation of gyrotrons [6]. It is necessary to perform the sensitivity study. Fig. 3 plots the effect of the variation of cathode magnetic field B_c and M-anode voltage V_m on the electron beam quality parameters. As illustrated in Fig. 3(a), the beam velocity ratio α is sensitive to the cathode magnetic field. When B_c varies from 0.275 T to 0.281 T, α grows significantly from 1.16 to 1.4. Transverse velocity spread $\Delta\beta_t$ also increases, but never exceeds 4%. Fig. 3(b) shows the parametric dependence of beam quality on the M-anode voltage α is almost linearly increased with the increase of V_m as shown in Fig. 3(b).

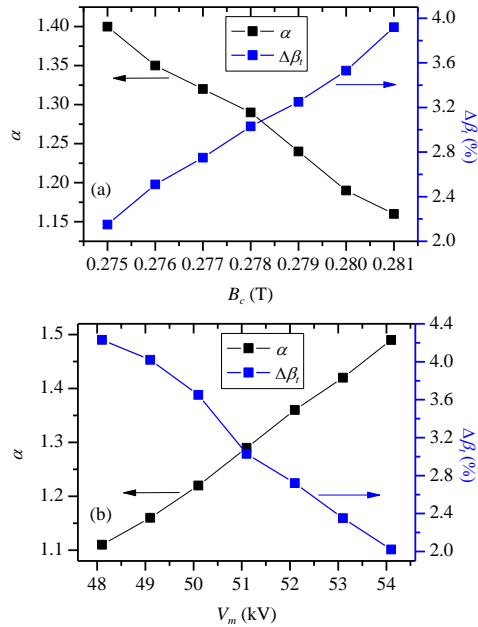


Fig. 3 Beam parameters as functions of (a) B_c , (b) V_m .

CONCLUSION

This paper is aimed at presenting an optimal design of a triode type MIG for a 170 GHz megawatt-level corrugated coaxial gyrotron by introducing the genetic algorithm method. A high-quality electron beam with a transverse velocity spread of 3.03% and velocity ratio of 1.29 is obtained. The design results acquired by EGUN are validated by CST-PS. The results agree with each other well. Sensitivity analysis has also been performed to demonstrate the gun reliability in real operation.

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Design of Q-band Broadband Rectangular Waveguide TE₁₀ Mode to Circular Waveguide TE₀₁ Mode Converter

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Abstract—In this paper, a novel design of rectangular TE₁₀ mode to circular TE₀₁ mode waveguide converter with compact structure is presented. To begin with, the theoretical analysis is provided. Based on the principle of waveguide mode converter, a creative project with crisscross structure is obtained. As is shown in the project, this kind of waveguide mode converter totally consists of three segments. The first segment performs the transformation from rectangular TE₁₀ mode to rectangular TE₂₀ mode, and the second accomplishes the conversion from rectangular TE₂₀ mode to TE₂₂ mode of the crisscross waveguide, while the last section achieves the switching from TE₂₂ mode to circular TE₀₁ mode. According to the project suggested above, the 3D model of the converter is established in the powerful commercial software named by HFSS where the simulation and optimization of the waveguide converter is completed. Remarkable results are obtained via abundant simulation and optimization of the critical geometric dimension of the mode converter. The conversion efficiency of the converter over 33GHz to 50 GHz is considerably perfect approaching an average level at 99.9%, while the return loss is generally below -25dB.

INTRODUCTION

In recent years, domestically and abroad, plenty of magnificent progresses are achieved in the design and experiment of the gyrotrons and gyro-amplifiers (including gyro-TWTs and gyro-klystrons that generally operate at TE₀₁ mode [1]. During transmitting in the circular waveguide, the TE₀₁ mode has pretty small attenuation, which is of great significance when TE₀₁ mode is applied as the transmitting mode for long distance transmission and as the operating mode of high-Q resonance cavity.

In the design of gyrotrons and gyro-amplifiers operating at TE₀₁ mode, it is considerably necessary to perform the cold test experiment to ensure the property of the interaction circuit system of these devices, including testing the resonant frequency, Q-value of the resonance cavity [2], the transmission and reflection characteristics of the input couplers and the output windows [3]. As far as we know, the primary operation mode of dominant microwave sources in the laboratories is rectangular TE₁₀ mode. Thus, it is of remarkable value to design more perfect converters to complete the transformation from rectangular TE₁₀ mode to circular TE₀₁ mode [4].

From the study of the conventional research of the circular waveguide TE₀₁ mode converters, a fact is obtained that there are mainly three forms of the TE₀₁ mode converter, namely fan-shaped converter, turning magnetic surface

excitation converter and the sidewall coupling converter [5],[6]. The fan-shaped mode converter is produced by electrotyping technology, resulting the high cost and the complexity of manufactory [7], [8]. What's worse, the conversion efficiency is absolutely low and there are spurious modes during the transformation. Considering the different direction of the input and output of the magnetic surface excitation mode converter, it is not convenient for the system to be assembled. The arch-shaped structure of the second kind mode converter is difficult to be produced and its bandwidth is narrow [9-11]. While sidewall coupling mode converter achieves high conversion efficiency and broad bandwidth and has compact structure, due to the Y-type power divider network, the product technology demand is severe.

In order to meet the demand of cold test experiment in Q-Band, the principle and design scheme of broad bandwidth mode converter from rectangular TE₁₀ mode to circular TE₀₁ mode with compact structure is presented in the paper [12]. Based on the design scheme, 3D model is built in the popular commercial electromagnetic simulation software HFSS. In the paper, the first part is the theoretical analysis and design scheme of the TE₀₁ mode converter, the second is the simulation results and the relative analysis and the third is the conclusion of the work.

DESIGN AND ANALYSIS OF THE TE₁₀-TE₀₁ WAVEGUIDE MODE CONVERTER

A. The principle of the mode converter

To ensure that the rectangular waveguide TE₁₀ mode is efficiently coupled into the circular waveguide TE₀₁ mode and the waveguide wavelength is kept unchanged along the whole length of the device in the operating band, the physical structure of the converter needs to satisfy certain conditions that the structure of the converter must have ideal symmetry and the transition process between different parts should be as level and smooth as possible. Only by this method, can the perfect result be acquired that the purity of the circular TE₀₁ mode is ensured and the conversion loss becomes low. In order to produce the converter successfully and easily, there is some necessary compromise between theoretical design and actual fabrication.

B. The design scheme of the TE₁₀-TE₀₁ mode converter

The whole structure of the mode converter mainly consists of three sections. The structure of the first part is linearly gradient from rectangular waveguide to T-shaped waveguide, and then to another rectangular waveguide, realizing the conversion from rectangular TE_{10} mode to rectangular TE_{20} mode. The second one adopts the structure of a rectangular waveguide linearly gradient to the crisscross waveguide, completing the transformation from rectangular TE_{20} mode to the crisscross waveguide TE_{22} mode. The last one is formed by crisscross waveguide linearly gradient to circular waveguide, achieving the change from crisscross TE_{22} mode to circular waveguide TE_{01} mode. The 3D model of the mode converter based on crisscross structure is shown in figure 1. Through the transformation of the three segments, the conversion from rectangular TE_{10} mode to circular TE_{01} mode is achieved. And the mode conversion sequence is presented in figure 2.

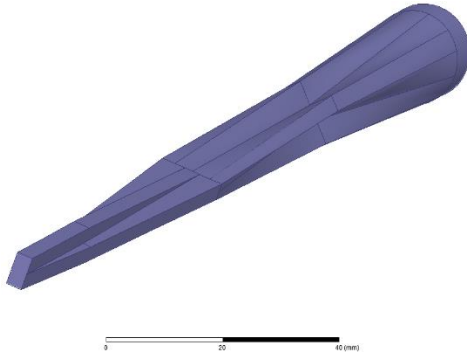


Fig. 1 The 3D model of TE_{10} - TE_{01} mode converter

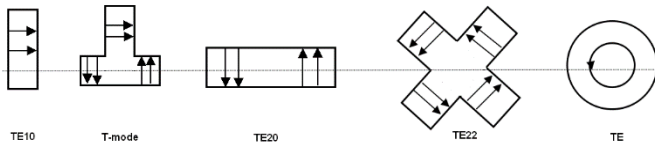


Fig. 2 The mode changing sequence of TE_{10} - TE_{01} mode converter

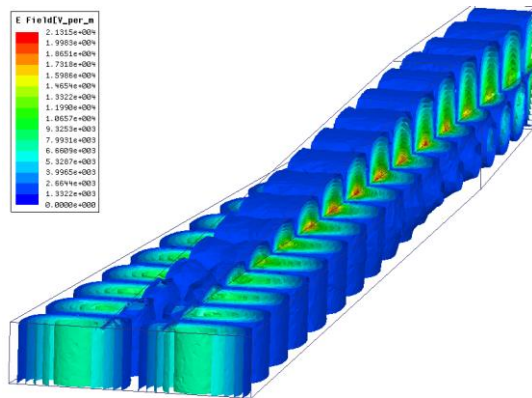


Fig. 3 The electric field distribution of the output port of the first part

THE SIMULATION RESULTS AND THE ANALYSIS OF THE TE_{10} - TE_{01} MODE CONVERTER

The simulation is performed in HFSS by building the 3D model in the simulation software. According to the technical index, it is significantly important to minimize the length of the converter on the condition that the conversion efficiency is kept

perfect in the operation bandwidth. Every length of the three parts of the converter is built as an optimization variable that can be scanned to determine the most optimized length of each segment. As is shown in the following figures, better optimized results are presented.

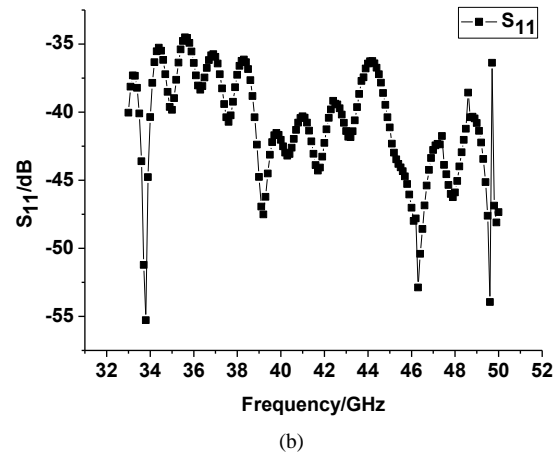
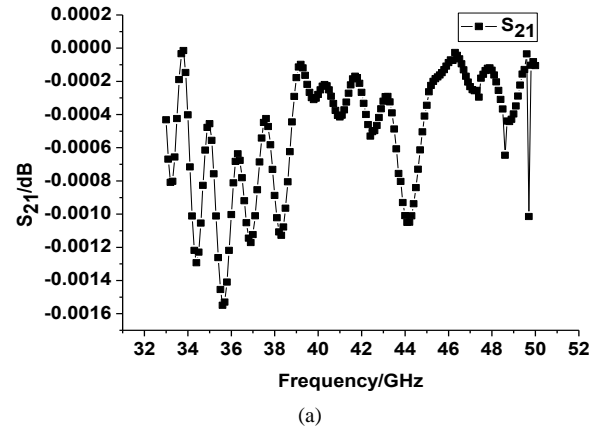


Fig. 4 The transmission/reflection parameter of the first part
(a) The transmission parameter (b) The reflection parameter

In figure 3, the electric distribution of the output port of the first part is given, from which a conclusion can be acquired that the input TE_{10} mode is efficiently converted into TE_{20} mode.

As is shown in figure 4, the transmission and the reflection characteristic is presented. Without the loss in the conversion considered, the S_{11} is below -35dB in the whole Q-band, identifying the energy of TE_{10} mode reflected is less than one thousandth and the transmission energy is above 99.9%. Therefore, TE_{10} mode is considerably converted into TE_{20} mode.

Figure 5 is the electric field distribution of the output port of the second section of the converter. As the figure 5 shows, after transmitting in the second section, TE_{20} mode is converted to crisscross TE_{22} mode with high purity.

What's shown in Figure 6 is the S_{21} parameter and S_{11} parameter of the second section. The figure 6 presents that S_{11} parameter of TE_{20} mode is less than -35dB and S_{21} is better than -0.0012dB in the whole Q-band, demonstrating that the transmitting energy is nearly 99%. Therefore, most of the energy of rectangular waveguide TE_{20} mode is successfully converted into the crisscross waveguide TE_{22} mode.

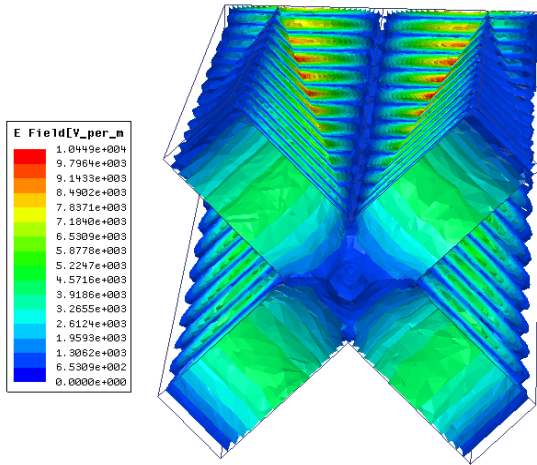


Fig. 5 The electric field distribution of the output port of the second part

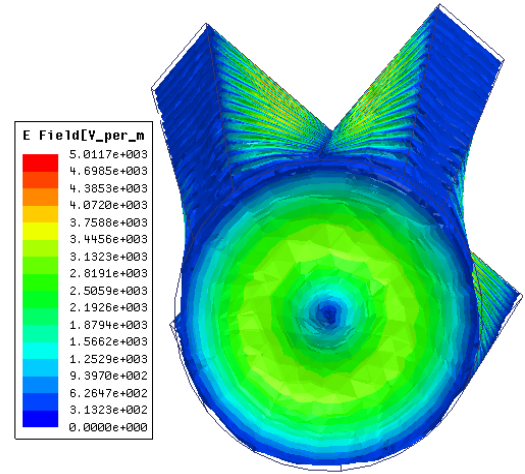
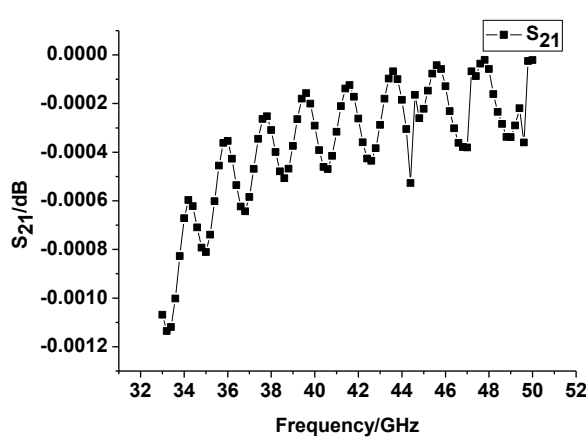
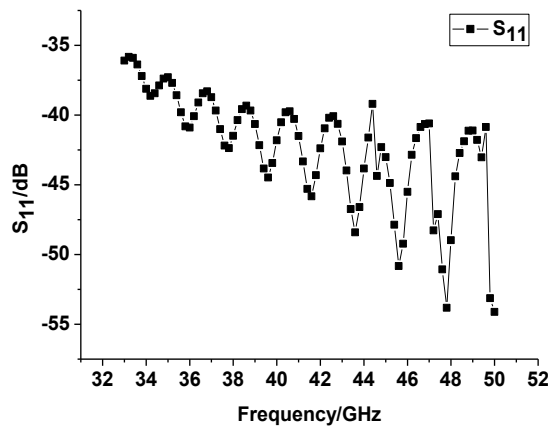


Fig. 7 The electric field distribution of the output port of the third part

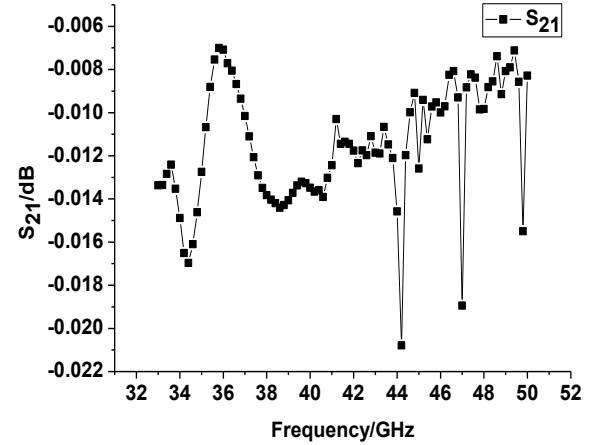


(a)

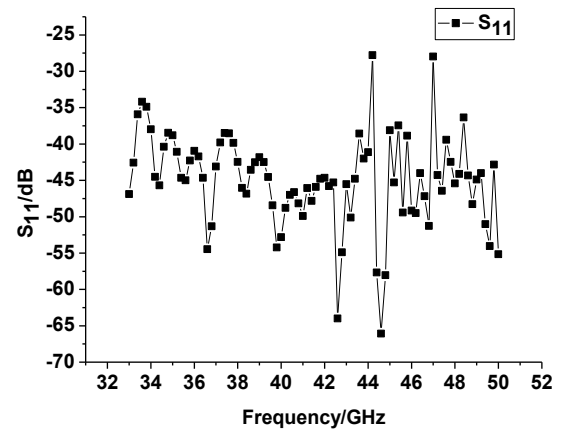


(b)

Fig. 6 The transmission/reflection parameter of the second part
(a) The transmission parameter (b) The reflection parameter



(a)



(b)

Fig. 8 The transmission/reflection parameter of the third part
(a) The transmission parameter (b) The reflection parameter

Figure 7 is electric field distribution of the output port of the third section, showing that crisscross waveguide TE_{22} mode is transformed into circular waveguide TE_{01} mode with high purity. As is shown in figure 8, the S_{21} parameter from TE_{22} mode to TE_{01} mode is above -0.018dB , while the S_{11} parameter of the TE_{22} mode is generally below -35dB , identifying that TE_{22} mode is efficiently converted into TE_{01} mode.

When the optimization of each of the three sections is completed, the whole TE_{10} - TE_{01} mode converter is assembled. As the figure 9 shows, the final field distribution of the output of the mode converter is vividly presented, indicating that the TE_{10} mode is efficiently converted to TE_{01} mode. And as the figure 10 presents, both the S_{11} parameter of the TE_{10} mode and the S_{21} parameter from TE_{10} mode to TE_{01} mode are perfect enough to meet the demand of the TE_{10} - TE_{01} mode converter.

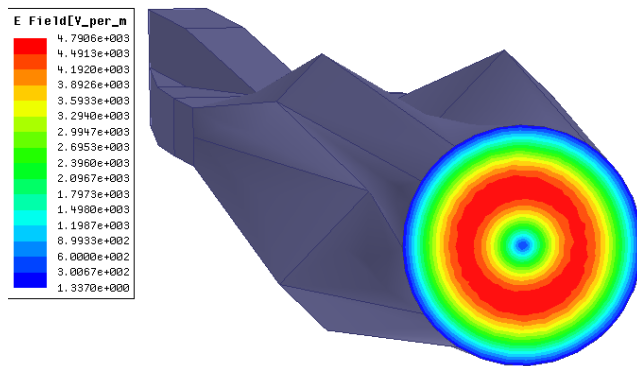
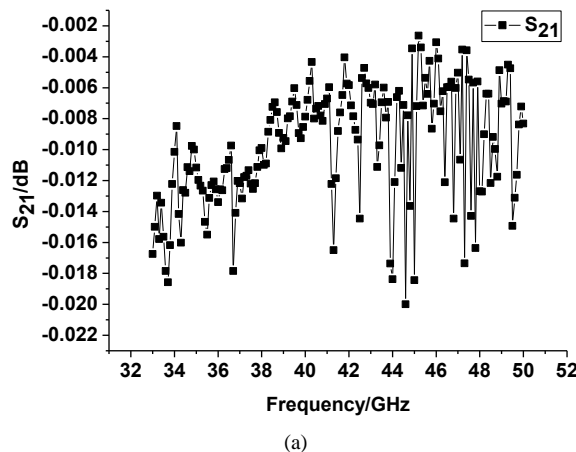
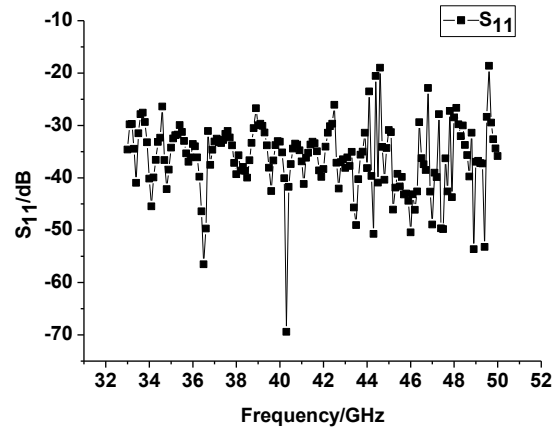


Fig. 9 The electric field distribution of the output port of the whole converter



(a)



(b)

Fig. 10 The transmission/reflection parameter of the whole converter
(a) The transmission parameter (b) The reflection parameter

CONCLUSIONS

The design of a broad-band TE_{10} - TE_{01} mode converter in Q-band is presented in the paper. Through plenty of simulation and optimization of the converter model by FEM (finite element method) in HFSS, a good result is obtained. As the simulation and optimization results shows, the conversion efficiency is more than 99% while the return loss is below -25dB . At the same time, the work presented in the paper can also supply some suggestion in the research of other mode converters.

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A Novel Wideband Antipodal Fin-line Waveguide-to-Microstrip Transition Structure for Ka-band Applications

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Abstract— In this paper, a wideband low loss antipodal fin-line waveguide-to-microstrip transition structure for operation in the Ka-Band (28 ~ 40 GHz) has been designed. The design uses a novel fin-line transition structure to eliminate the resonance caused by the traditional resonant cavity and thus broadens the bandwidth. The transition structure is realized by clamping the printed circuit board (PCB) between two halves of the metal body. The compact transition design could decrease the effect of manufacture and assembly error. All parameters of the designed structure are optimized by using a high-frequency structure simulator (HFSS). The design was verified by experimental results at Ka-band, which has a coincidence with the results of simulation. Test results show that insertion loss fluctuates between 0.09 dB and 1.0 dB covering 28 ~ 40 GHz. In the frequency range of 29.1 ~ 32.8 GHz and 36 ~ 39.4 GHz, the insertion loss fluctuates in the range of 0.09 dB to 0.6 dB. The return loss fluctuates between 10 dB and 30 dB covering 28 ~ 40 GHz.

INTRODUCTION

With the millimeter-wave technology broadly used in short-distance wireless communications and radar systems, the use of low-cost and high reliable Monolithic Microwave Integrated Circuit (MMIC) is becoming increasingly widespread. In the millimeter-wave receiving system, microstrip line is used as the connection between MMICs. However, current millimeter-wave test system mostly use a rectangular waveguide interface which requires the system to find a low cost, low loss, easy to manufacture, wide bandwidth rectangular waveguide to microstrip ferry. Currently, the transition structure commonly used between waveguide and microstrip is: stepped ridge waveguide transition [1], antipodal fin-line waveguide-to-microstrip transition [2-4], microstrip probe coupling transition [5-6]. These transition structures have wide bandwidth, low insertion loss characteristic. Wherein, the stepped ridge waveguide transition has the characteristics of complex processing. Microstrip probe coupling transition due

to the outlet direction perpendicular the circuit, it does not meet many systems' requirements. With regard to antipodal fin-line waveguide-to-microstrip transition, it provides low insertion and reflection loss levels in comparison with the aperture coupled transitions and also are easier in realization comparing with the probe transitions. Those transitions were first demonstrated in [7] for the 18 ~ 26GHz frequency band. Later in [8-9] their modifications were presented for frequencies up to 48 GHz.

This paper presents a design of a wideband waveguide-to-microstrip transition operating in the Ka-Band (28 ~ 40 GHz) with a low insertion loss. The transition is formed on the PCB with realized antipodal fin-line inserted into a standard WR28 (26.5 ~ 40GHz) rectangular waveguide structure. The PCB is disposed along the E-plane of the waveguide. The PCB in the proposed transition is based on high frequency technology RO5880 (with dielectric permittivity $\epsilon = 2.2$ and loss tangent $\tan\delta = 0.0009$). The transition characteristics are optimized with 3D electromagnetic simulation (HFSS) and confirmed by experimental verification.

WAVEGUIDE-TO-MICROSTRIP TRANSITION STRUCTURE

In this paper, all parameters of the designed structure are optimized by using a high-frequency structure simulator (HFSS). Fig. 1 shows the structure of antipodal fin-line waveguide-to-microstrip transition. As we can see, the transition structure is realized by clamping the printed circuit board (PCB) between two halves of the metal body. The tapered antipodal fin-line smoothly transforms the incident TE₁₀ waveguide mode to a quasi-microstrip mode [10] which is propagating in the area of overlapping antipodal fins of the transition. E field in the transition area concentrates and rotates by 90 degrees until waveguide mode transforms to the microstrip mode. Smooth transformation of the field

mode allows the transition to operate in a wide frequency band.

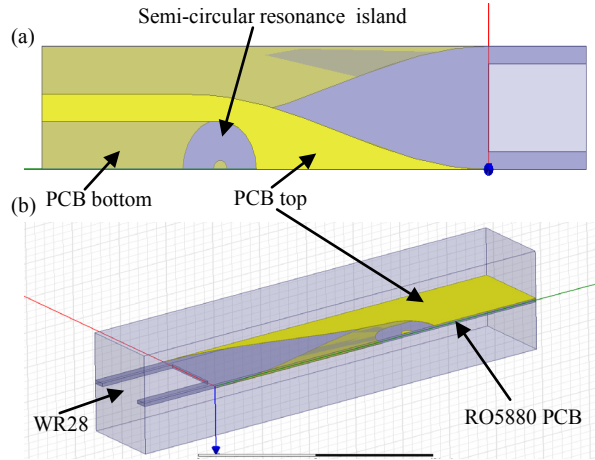


Fig. 1 A typical antipodal fin-line waveguide-to-microstrip transition structure

In order to obtain good impedance matching between waveguide and microstrip, smooth gradient segment between the top and bottom of PCB is necessary. Generally, parabolic curve, exponential curve and cosine squared curve are widely used in fin-line transition. In consideration of easy processing, this paper will use cosine squared curve.

In tradition, to prevent electromagnetic field resonate with the cavity wall, a semi-circular resonance island is introduced and it achieves the elimination of resonance. In this paper, a novel triangle resonance island will be used, this structure eliminates resonance more easily and is easier to be fabricated.

ELECTROMAGNETIC SIMULATION RESULTS

Fig. 2 shows the back to back model which achieves antipodal fin-line waveguide-to-microstrip transition. Extending to both sides of the portion of the substrate is to make the substrate assemble in the waveguide cavity more stably. The metal via holes extends the waveguide walls inside the PCB structure along the fin length. That allows increasing stability of the transition and improving its reflection characteristics by eliminating the slot mode excitation between two halves of the metal body.

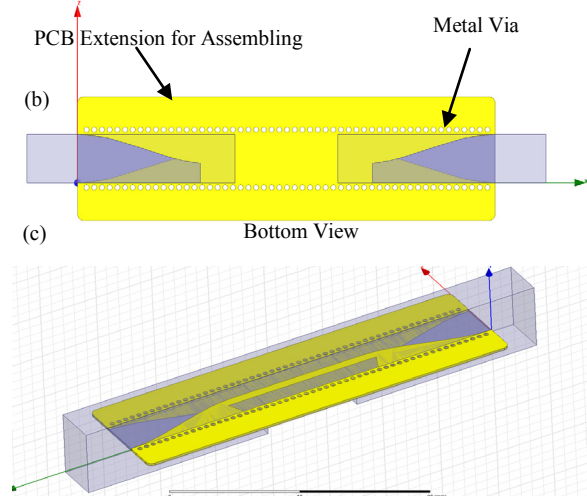
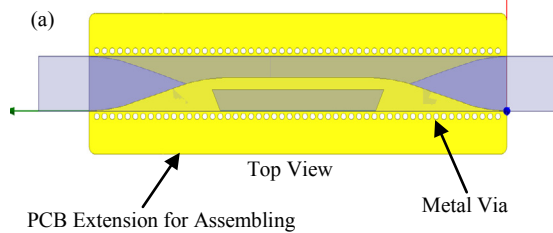


Fig. 2 Back to back model in HFSS simulation

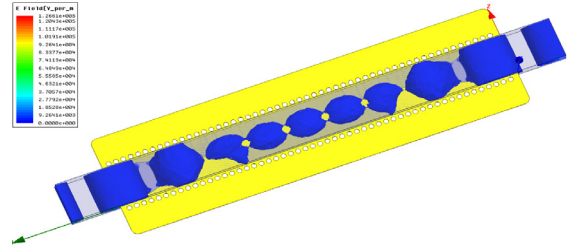
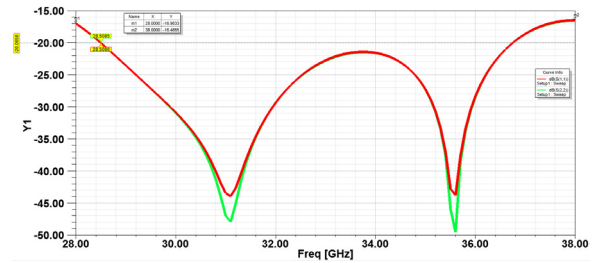
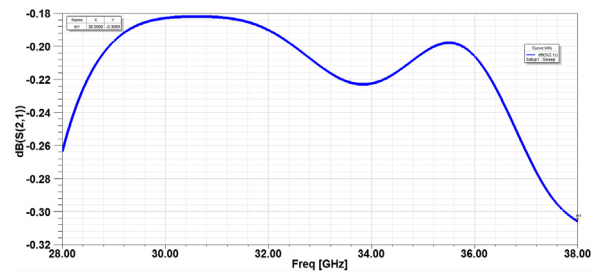


Fig. 3 E field simulation result

From Fig. 3, we can see that electromagnetic energy achieve good transition from waveguide to microstrip. The tapered antipodal fin-line smoothly transforms the incident TE_{10} waveguide mode to a quasi-microstrip mode.



(a)



(b)

Fig. 4 Simulated S_{11} , S_{22} (a) and S_{21} (b) of the designed waveguide to microstrip transition

By means of using HFSS software' optimization function, we achieved some good results which proved the rationality of this design. Finally, results are shown in Fig. 4. Simulation results show that insertion loss fluctuates between 0.18 dB and 0.3 dB covering 28 ~ 40 GHz. The return loss fluctuates between 16.98 dB and 45 dB covering 28 ~ 40 GHz.

EXPERIMENTAL RESULTS

In order to further verify the reasonableness of the design, we use SolidWorks software design the mechanical processing map about antipodal fin-line waveguide-to-microstrip transition structure as Fig. 5 shows. Physical process is shown in Fig. 6.

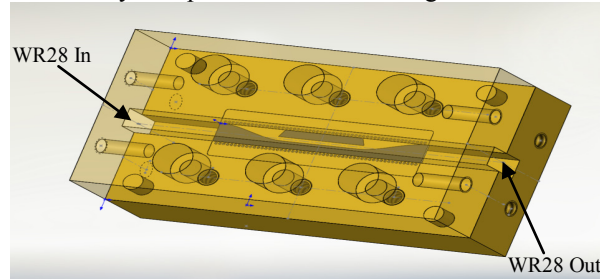


Fig. 5 3-D model of design diagram

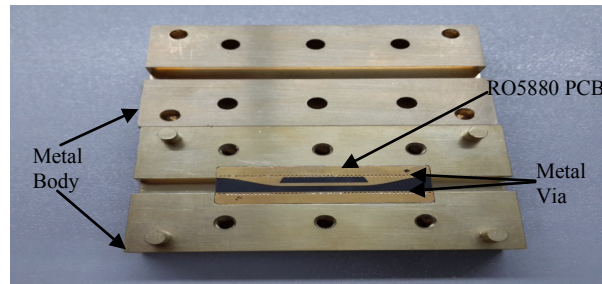


Fig. 6 Fabricated PCB and metal body of back-to-back antipodal fin-line waveguide-to-microstrip assembled transition

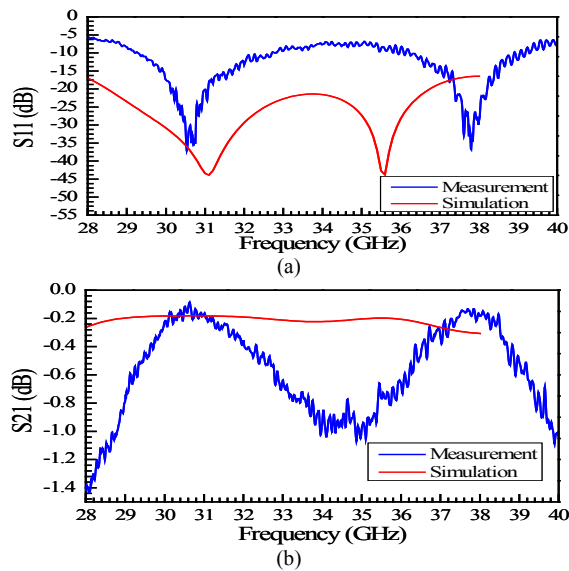


Fig. 7 Comparison of experimental results and simulation results

The insertion loss of single waveguide-to-fin-line-to-microstrip structure (S_{21}) is about half of the test result. Physical test results are shown in Fig. 7. The test results show that the maximum value of insertion loss is 1.0 dB while at the minimum of 0.09dB covering 28 GHz ~ 40 GHz. In the frequency range of 29.1 ~ 32.8 GHz and 36 ~ 39.4 GHz, the insertion loss fluctuates in the range of 0.09 dB to 0.6 dB. The return loss (S_{11} , S_{22}) fluctuates between 10 dB and 30 dB covering 28 ~ 40 GHz.

By comparing the experimental and simulation results, the experimental results and simulation results exists some deviation, but the trends about experimental results are much the same as simulation results. The fabricating error, assembling error, physical dimensions and conductor loss are the main reason for this difference. Therefore, this design can be considered as a success.

CONCLUSION

A novel Ka-Band waveguide-to-microstrip antipodal fin-line transition was designed in this paper. The transition was fabricated to verify the design. The results of simulation and experimental show the transition has a broadband, low insertion loss and low return loss performance. It is helpful for millimeter band devices and circuits. Simultaneously, due to these characteristics, the transition structure also has a certain potential applications at higher frequencies.

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Design of a Novel Nonlinear Curve Coupling Waveguide Coupler for Sheet Beam Travelling Wave Tube

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A new type of input/output coupler for sheet beam travelling wave tube (TWT) is designed in this paper. The coupler adopts a single coupling waveguide with Chebyshev nonlinear curve profile distributed between two paralleled rectangular waveguides in H-plane, to compact dimensions, ease fabrications, possess a high power capacity and be more convenient for periodic cusped magnet-quadruple magnet (PCM-QM) focusing system. Based on the analytical investigation of the electronic field contour plot, a certain sloping angle of the coupling waveguide is obtained to correct the phase shift and extend the operating frequency bandwidth and suppress the reflection to avoid generating oscillation in slow wave structure (SWS). Simulation results based on the numerical calculation and genetic algorithm built-in Ansoft High Frequency Structure Simulation (HFSS), imply that the coupler achieves a broadband bandwidth ($S_{11} < -20$ dB) of 23 GHz and 10 GHz in W-band, with the coupling coefficient above -0.2 dB.

Design of a Ka-band HE_{11} Mode Corrugated Horn for the Faraday Rotator

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Abstract—Faraday rotator is an important components used as isolator in transmission line of millimeter wave radar system. To verify the property of faraday rotator for the application, a microwave measurement is required, which needs a HE_{11} motivation mode. In this paper, a short Ka-band HE_{11} mode corrugated horn for faraday rotator was designed and simulated. This corrugated horn converts a TE_{11} mode into HE_{11} mode in Ka-band with a reflection under -28 dB and a HE_{11} mode conversion efficiency of above 99%. In addition, the mode conversion contents closes to desired HE_{11} mode over a bandwidth of 4 GHz. The length of this corrugated horn is 44mm and the input radius is 6mm, and has produced a well-formed lineal polarized HE_{11} mode. In addition to exhibiting a high converter and broad bandwidth, this corrugated horn is short and simple for microwave measurement.

INTRODUCTION

A gyro-TWT (gyrotron traveling wave tube) [1] is strong attractive coherent radiation source in millimeter wavelength range for its perfect characteristics of high peak power, high gain, and high efficiency, which are suited to many applications such as high resolution radar, communication system, military electronic countermeasure systems and space research. However, Gyro-TWT as a radiation source may be destroyed by the reflection caused by load mismatching or environment changing, which needs to be isolated effectively. Faraday rotator [2] as nonreciprocal component is widely used to make isolators and circulators in the transmission line to solve this problem with its property of making the linearly polarized plane wave in propagation has a non-reciprocal rotation. In contrast to waveguide isolator, faraday rotator has many advantages such low insertion loss, high isolation and high power handing capabilities. Since 1980s, many faraday rotators based on ferrite were proposed including transmission-type and reflection-type. Transmission-type obtains broader bandwidths while reflection-type can get lower insertion loss and higher power handing capability with reduced thickness of ferrite plate.

In order to characterize the rotation of faraday rotator before high power testing, a low power microwave measurement should be performed, where HE_{11} excitation mode is essential, which possesses perfect linear polarization with very low side-lobe and cross-polarization, and 98% of whose power concentrated on the main lobe. In microwave measurement system, the HE_{11} mode can be generated from TE_{10} via the mode conversion sequence: TE_{10} - TE_{11} - HE_{11} . A lot of TE_{11} - HE_{11} mode converter have been analyzed and developed for several decades. Some employ circumferentially corrugated waveguide [3], the HE_{11} mode purity was 99%, the cross-polarization and reflection were below -29dB and -50dB. Some employ smooth-walled horn which can be relatively easier to fabricate with approximates properties of main beam efficiency, cross-polarization response and beam symmetry. Others employ profiled corrugated horn with the sine squared, exponential profile or dual profile, which had shown to meet electrical requirements typical of radio astronomy application with more compact structure. And the dual profile corrugated horn will be studied in this paper for microwave measurement of faraday rotator.

In this paper, measurement and corrugated horn design are given in Sec.2, modeling and simulation results are given in Sec.3. A brief conclusion about this paper is given in Sec.4.

DESIGN OF MEASUREMENT SYSTEM AND CORRUGATED HORN FOR FARADAY ROTATOR

A. Microwave Measurement System Designing

Fig.1 showed microwave measurement system of faraday rotator. The output signal from vector network analyzer (VNA) through a sequence of mode converter becomes a HE_{11} mode and radiated. The polarization filter on each side of the faraday rotator are set at 45° to the axis, and it passes a wave with its polarization perpendicular to the wires and reflect the parallel polarization. The vertical axis of polarization is first rotated 45° clockwise as it passes through the faraday rotator. After reflection, it undergoes an additional 45° rotation by the

nonreciprocal property of the faraday rotator and is then deflected by the wire-grid polarization filter. Thus transmission path is port 1 to port 2 or port 2 to port 1 with the reflection been isolated [4, 5].

As in the microwave measurement system, two ports of VNA is not a standard waveguide, a coaxial-waveguide is required to convert the coaxial to standard waveguide, which works on TE₁₀ mode. And the HE₁₁ mode can be generated from TE₁₀ via the mode conversion sequence: TE₁₀-TE₁₁-HE₁₁. Using the TE₁₁ mode as polarized intermediate mode as it has the advantage that all converters can be made without bends. TE₁₀-TE₁₁ mode converter is realized by a square-to-circle waveguide which is coaxial. The length of TE₁₀-TE₁₁ mode converter is several waveguide wavelength and can get a wide bandwidth. The input size of TE₁₀-TE₁₁ mode converter is a standard rectangle waveguide (W22) at Ka-band. The output radius of TE₁₀-TE₁₁ mode converter should agree with the input radius of TE₁₁-HE₁₁ corrugated horn, so that the different components can be connected without space and eliminate the reflection.

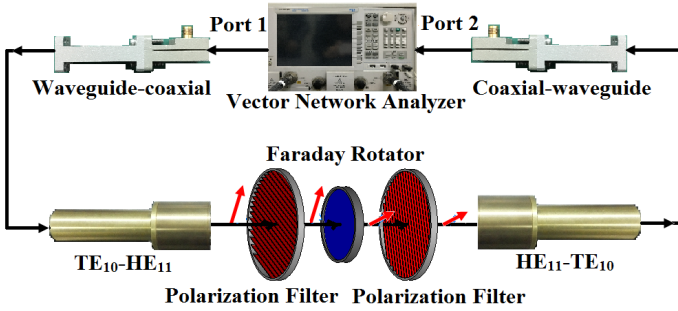


Fig. 1 Design of the microwave measurement system for faraday rotator

B. Corrugated Horn for Faraday Rotator

A corrugated horn with excellent performance in our application possesses low reflection, desired mode contents, and high conversion efficiency in a wide frequency. In addition, it should be compact, easily fabricated and convenient for microwave measurement. In our design, the TE₁₁-HE₁₁ corrugated horn is achieved by a double-profiled circular waveguide, which was circumferentially corrugated. Conversely, the HE₁₁ mode can be converted to TE₁₁ mode by use this spline-profile corrugated horn in the opposite direction, which can be used as receiving components. In some application, a pure sin squared profile, compact horns with overall dimensions about two-thirds those of the original linear horn. Double-profiled corrugated horn can make the size more compact, and the amount of excitation of hybrid modes depends on the position of the point connecting. In this article, two different profiles (shown in eq.1) was connected. At the connecting point, the derivative of these two profiles are 0. In this way, the two profile can realize transition smoothly without break, and it can eliminate the wave reflection because of the mismatch. This connecting point L_1 in this article is $L/2$, and the total length of corrugated horn is 44mm. The slot depth is gradually changed from a half of wavelength to a quarter of wavelength to make the impedance

matched. The profile $R(z)$ (shown in Fig. 2 (a)) of the circular waveguide are as follows:

$$R(z) = \begin{cases} R_{in} \sqrt{1 + \left(\frac{z}{1.3k_0 R_{in}^2} \right)^2} & 0 \leq Z \leq L_1 \\ 2R_a - R_{in} \sqrt{1 + \left(\frac{L-z}{1.3k_0 R_{in}^2} \right)^2} & L_1 \leq Z \leq L \end{cases} \quad (1)$$

Where k is the free space wave number, L is the total length of the horn, R_{in} is the input radius, R_a is the first profile's output radius.

Besides, the depth d , period p and duty ratio (r) of corrugated are very important parameters for the corrugated horn. In this paper, the depth varied from a half of wavelength to a quarter of wavelength, which satisfied the law shown in eq. 2. The period is chosen as $\lambda_0/3$ and the duty cycle equals to half of period. The output radius of corrugated horn is 8mm and operates at the frequency of 34 GHz. The structure along the axis shows in Fig. 2 (b).

$$d(z) = \frac{\lambda}{2} - \left(\frac{\lambda}{4} \right)^N \quad (2)$$

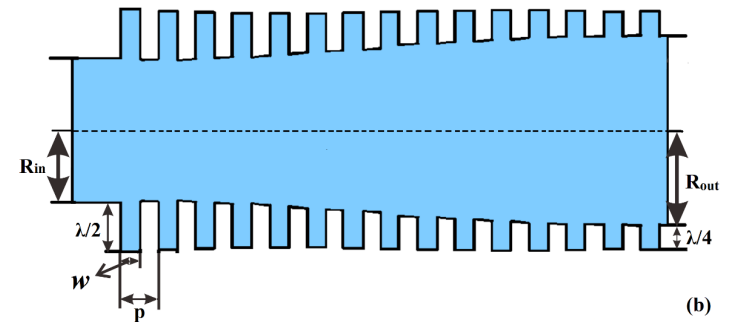
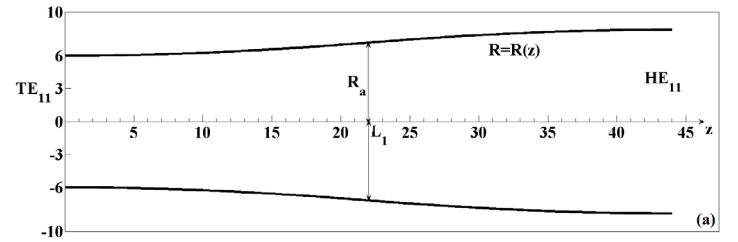


Fig. 2 Geometry and profile of the corrugated horn. (a) Inner diameter $R(z)$ of the waveguide (b) The cross-section of corrugated horn along the axis.

SIMULATION

The structure parameters were set, optimized and verified by the CST MWS (CST Microwave Studio). It was found in the simulation that this double-profile corrugated horn was able to meet requirements in mode conversion efficiency, desired mode contents, and a lineal polarization, which was important for microwave measurement. Simulated mode contents, desired mode contents and conversion efficiency of corrugated horn is shown in Fig. 4. The normalized powers of TE₁₁ and TM₁₁ mode are close to the desired consist ratio 85%

TE₁₁ and 15% TM₁₁ [7], and the total conversion efficiency are above 99% over a bandwidth from 32-36 GHz, while reflection under -28dB over a bandwidth from 30-38 GHz (shown in Fig. 3). Fig. 5 shows the output field distribution of the corrugated horn compared to standardized HE₁₁ mode. The simulation were carried out for 32, 34 and 36 GHz. The normalized power shows an axisymmetric pattern and the center of the output containing about 98% of the radiated power, which were close to distribution of standardized HE₁₁ mode. It can be demonstrated that a well-formed HE₁₁ mode over a bandwidth from 32-36 GHz with low reflection, high conversion efficiency, desired mode contents and field distribution pattern.

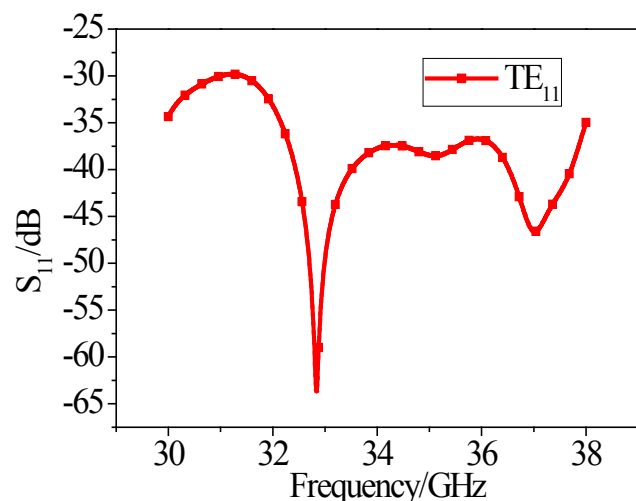


Fig. 3 Reflection coefficient of corrugated horn.

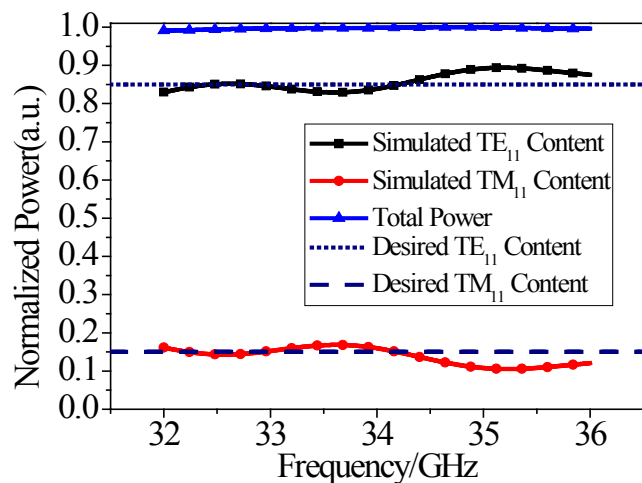


Fig. 4 Simulated vs. desired mode contents and conversion efficiency of corrugated horn.

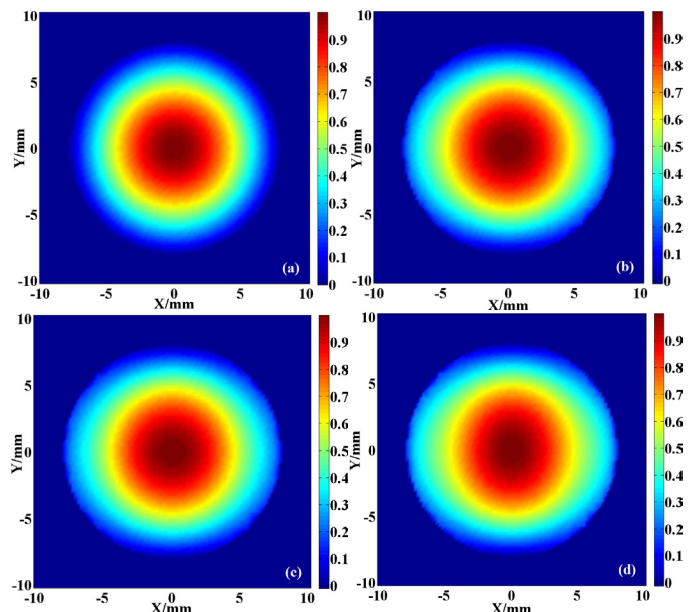


Fig. 5 Field distribution of output port (contour in normalized). (a) Field distribution of standard HE₁₁ mode; (b) field distribution of corrugated horn output at 32 GHz; (c) field distribution of corrugated horn output at 34 GHz; (d) field distribution of corrugated horn output at 36 GHz

CONCLUSIONS

A HE₁₁ mode corrugated horn for the performance microwave measurement of a Ka-band faraday rotator had been designed and simulated. Through optimization and simulation, it was demonstrated that the HE₁₁ mode corrugated horn can meet requirements of a well-formed HE₁₁ mode with high mode conversion efficiency, low side-lobe and cross-polarization. It is expected to fabricated this HE₁₁ mode corrugated horn and testing its transmission and reflection.

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High Current Density Impregnated Scandate Cathode for Terahertz Vacuum Devices

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To meet the demand of terahertz devices, we develop a new type scandium aluminate impregnant. Scandium aluminate was synthesized *via* solid phase mixing and sintered in air atmosphere. Powder X-ray diffraction (XRD) measurement and Rietveld refinement revealed that scandium aluminate impregnants is $\text{Ba}_5\text{CaAl}_4\text{O}_{12}$ Phase with $\text{Ba}_2\text{ScAlO}_5$ secondary phase. The Current-Voltage characteristics of this impregnated scandate cathode was measured in the DC mode and the maximum current density is 17.6 A/cm^2 occurring at 1100°C for the applied voltage from 0 to 540 V. It illustrates that the scandate aluminate impregnant is promising for applications in THZ electronic devices.

Research on Gyrotron Traveling Wave Amplifier with Lossy Dielectric-Load Waveguide

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Abstract—Gyrotron traveling wave tubes (gyro-TWTs) are of considerable interest for high-power millimeter and submillimeter radiation sources. Lossy dielectric waveguide to improve the stability of the cyclotron traveling wave tube amplifiers and other properties have a positive effect. The combined appropriate selection of the lossy waveguide thickness, permittivity, voltage, the applied magnetic field and the velocity ratio can effectively give attention to bandwidth and instability to ensure the stable operation of the gyrotron traveling wave amplifier. It is revealed that due to the lossy property of the dielectric, the energy in the dielectric slots is absorbed effectively and the high order Bloch harmonics induced by the periodicity of the structure are suppressed, which changes the discrete spectrum under lossless condition into a continuous one.

INTRODUCTION

As a high power broadband millimeter wave source Gyrotron amplifier is the inevitable choice for the next generation high power millimeter wave imaging radar transmitter. Gyro-TWT with high average power capacity, high efficiency, high gain and wide bandwidth and other characteristics, can be applied in high resolution radar and high capacity intensive communication systems, but an actual gyro-TWT interaction system is highly susceptible to potential absolute instabilities, which bring up oscillations and spread out in the entire interaction system. The National Tsing Hua University reported that an ultra-high gain gyro-TWT amplifier employing distributed wall losses produced 93 kW peak power, with 70 dB saturated gain, 26.5% efficiency and a -3 dB bandwidth of 8.6% (Chu, Chen, Hung, Chang, and Barnett 1998; Chu et al. 1999). Recently, a new type of distributed loss scheme has been employed by NRL for high average power applications. A Ka-band TE₁₁ mode gyro-TWT loaded with high thermal conductivity ceramic elements produced 78 kW power, 60 dB saturated gain and 19% efficiency with a 3 dB bandwidth of 17.1%. This paper aims to reach an interaction structure with distributed loss for gyro-TWT, which demonstrates that loading lossy dielectric is excellent to stabilize the spurious oscillations. Furthermore,

the designs of magnetron injection gun, interaction circuits, and input and output structures are also achieved to satisfy the requirements.

STRUCTURE AND ANALYSIS OF DISPERSION

In our gyro-TWT research, we employed a long loaded section of constant radius which consists of lossy ceramic rings spaced with metal rings to provide controlled loading of the fundamental TE₀₁ mode. The scheme of periodical dielectric loaded waveguide and normalized radical E-field are described in Fig.1 and Fig.2.

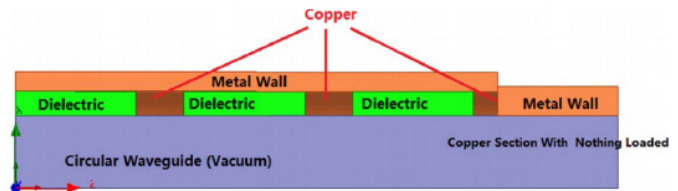


Fig. 1. Schematic view of the simulation model for gyro-TWT interaction structure.

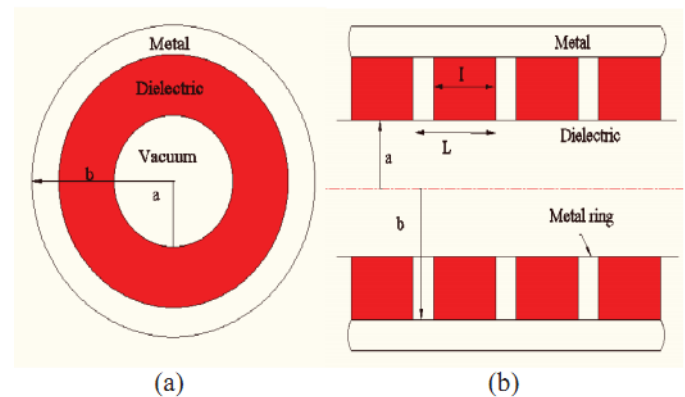


Fig. 2. (a) Transverse structure of the dielectric-loaded metal cylindrical waveguide. (b) Periodical dielectric loaded waveguide for gyro-TWT.

The interaction circuits are structured with a lossy section (AlN-SiC) followed by a copper section. The nonlinear highest power portion of the amplification occurs in the short conducting wall section at the end of the interaction region. The dispersion diagram of TE₀₁ gyro-TWT interaction circuits with unloaded structure is shown in Fig. 3.

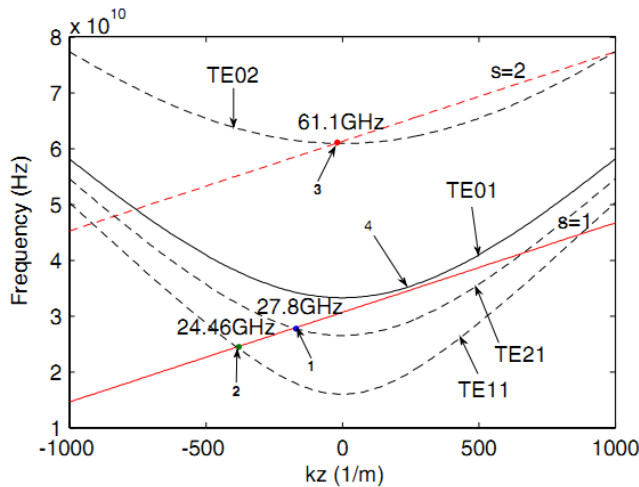


Fig. 3. Dispersion diagram of TE₀₁ gyro-TWT

Small-signal analysis is the foundation of gyro-TWT beam-wave interaction analysis and gives a clear physical interpretation to the amplification and self-induced oscillation of gyro-TWT. Taking advantage of the small-signal analysis, start current and start length primary modes in smooth and dielectric-loaded waveguide are calculated. According to actual gyro-TWT parameters such as operating band and output power et al. and to the status of our high power Gyrotron hot test Lab, essential parameters of distributed-loss loading circuit of Ka-band gyro-TWT including beam voltage, current, velocity ratio, waveguide and guiding center radius are determined.

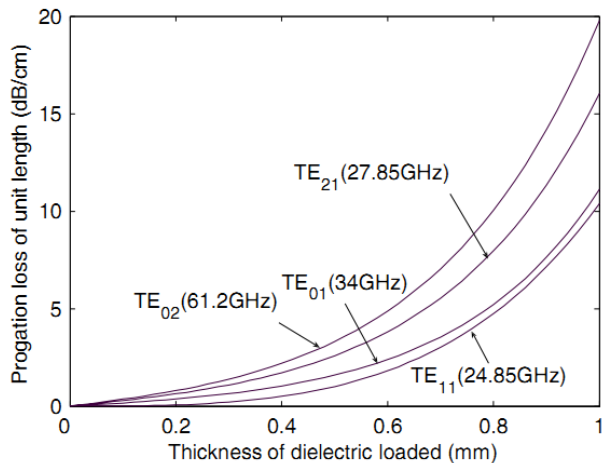


Fig. 4 Propagation loss of unit length vs. thickness of loss layer $d=0.07$ cm (relative permittivity $\xi_r=11-6j$, waveguide radius $r_w=0.56$ cm).

When beam current $I_b=10$ A, even the most susceptible oscillation mode TE₀₂ whose start length in lossless circuit is 4 cm, longer than designed lossless circuit length 3.5 cm. Hence, the dielectric loading scheme is capable of suppressing oscillation of both operation and parasitic modes (Fig. 4).

CONCLUSION

The theoretical predictions of a Ka-band TE₀₁ gyro-TWT has been presented. Distributed loaded lossy dielectric rings are introduced to suppress the unwanted modes TE₁₁, TE₂₁, and TE₀₂. The performance resulted by loss wall plays an important role for the gyro-TWT oscillation stability. Dielectric loading results in reducing of operating mode gain of unit length. Adjustment of interaction section structure is necessary.

ACKNOWLEDGMENT

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Measurements of Dielectric Properties near 100GHz Using a Reflection-Type Hemispherical Open Resonator

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Abstract—As low loss dielectric materials play an important role in application for microwave devices. To obtain their dielectric properties, Based on both theoretical analysis and numerical simulation by a 3-D finite element electromagnetic code, HFSS, two reflection-type hemispherical open resonators are designed to excite TEM₀₀₃₀ mode at 94.7GHz and TEM₀₀₅₅ mode at 100.5GHz. In contrast with two ports measurements, the system with only one coupling hole was directly connected to a W-band vector network analyser (VNA) provide a simple method. Calculating through the VNA measured port reflection coefficient (S₁₁) resonant curve can get dielectric properties. The automated measurement system has addressed several key technologies of how to determine precision value of cavity length and how to choose correct solution from a lot of solutions. The certified measurement system after a series of checking is used to measure sapphire. Lots of measurement results show that the standard deviation of measurement error is less than 0.154% in permittivity and 20.42% in loss tangent. Meanwhile, some experimental summaries on the open resonator technique are provided. Software that controls the measurement system is developed and it improves the testing efficiency greatly.

INTRODUCTION

Low loss dielectric materials are the key of millimeter-wave vacuum electronic devices (VEDs) components like input-output window, helix support rods, cavity loss-buttons. Therefore, precisely measurements of dielectric materials become important especially in high frequency-band. Lots of measurement techniques have been developed such as the closed cavity method [1], the open resonator technique [2], the free space method [3] and so on. Owing to great advantages of high Q value, good single mode performance and high measurement accuracy, the open resonator technique has been proved to be the most powerful tool in measuring loss tangent and dielectric permittivity of low loss dielectric material in millimeter wave, submillimeter wave and THz wave regime.

Generally, the open resonators can be divided into two types. One of them is the confocal type which often is built with two symmetric concave mirrors and two ports. The other one is the hemispherical type, which is composed of a concave mirror, a plane mirror and one port. Due to the traits of two ports, dielectric properties are measured through simulation of

the transmission coefficient (S₂₁). Unfortunately, the coefficient always would be too small to precisely obtain because of its high sensitive to input signal even with the change in noise level would make the coefficient great changes. In addition, vector network analyzer (VNA), scalar network analyzer, spectrum analyzer, and power meter are used to construct the measurement system. The complexity of confocal open resonator system brings lots of system errors. Thus, Compared to the complex system [4]-[6], we choose the simple one- hemispherical open resonator system which just consists of a reflection-type hemispherical open resonator, a VNA and the sample. To a large extent decreasing of the numbers of measurement instruments will reduce influence of system errors.

In this paper, the design method of reflection-type open resonator is presented. And the measurement system is constructed well. The measurement system is introduced in the next sections briefly. In section II a design methodology of the measurement system is described. In section III, construction of the system, measurement procedure and results are discussed. In section IV, the work is concluded for this paper.

DESIGN OF REFLECTION-TYPE HEMISPHERE RESONATOR

A reflection-type hemispherical open resonator, as shown in Fig.1, which consists of a hemispherical concave mirror, a plane mirror and a coupling aperture. Through connecting coupling aperture with a standard rectangular waveguide, the electromagnetic energy of TE₀₁ mode in the input waveguide is coupled to the coupling hole to excite operation modes (Gauss beam modes TEM_{p,l,q}). Since the fundamental modes (TEM_{0,0,q}) have smaller Gauss beam radius, smaller Gauss beam divergence and more energy distribution than high-order modes, TEM_{0,0,q} is used for our measurement system. The coupling aperture is placed exactly the center of the concave mirror so that TEM_{p,l,q} are easily obtained.

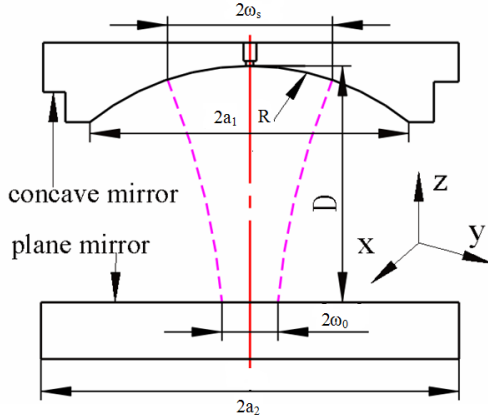


Fig 1 Schematic of open reflection-type resonator

A. Design theory

The scalar theories of open resonator are well established in many literatures such as [7-8]. As the fundamental modes, the $TEM_{0,0,q}$ resonant modes are excited in the open resonator and the resonator frequencies of the empty resonator are obtained from

$$f_0 = c / (2D) \left[q + 1 + \frac{1}{\pi} \arctan \sqrt{D / (R - D)} - \frac{1}{\pi} \arctan \left(\frac{1}{kR} \right) \right]^{-1} \quad (1)$$

Where R is the curvature radius of the spherical mirror, D is the cavity length, q represents the axial modal orders corresponding with $TEM_{0,0,q}$ mode, c is the velocity of the light and k is the free space wavenumber. The Gauss beam radius is expressed by

$$w(z) = w_0 \sqrt{1 + (2z / kw_0^2)^2} \quad (2)$$

$$w_0 = \sqrt{\lambda \sqrt{D(R - D)} / \pi} \quad (3)$$

Where λ is the wavelength. w_0 is the Gauss beam radius at the plane mirror. It should be noted that, in order to enhance accuracy of the measurement results, w_0 is much less than the sample radius. The unloaded quality is given by

$$Q_0 = 1 / \left[\frac{1}{2\delta_c} \frac{1}{(1 - 1 / (k\sqrt{D(2R - D)}))} \right] + \frac{1}{\left[\frac{2\pi D}{\lambda \alpha_d} \frac{1}{(1 - (2p + l + 1) / (k\sqrt{D(2R - D)}))} \right]} \quad (4)$$

where δ_c means the penetration depth of the silver surface, k represents wave number of free space. Diffraction loss is expressed by $\alpha_d = \exp(-2D_s / w_d^2)$ and D_s is the diameter of the spherical mirror, w_d is the Gauss beam radius at the concave mirror.

When a sample is placed on the plane mirror, the resonator frequency will shift to lower frequency f_s due to the dielectric permittivity and the bandwidths will become boarder due to the dielectric loss tangent. The permittivity is obtained through the following equations [9-12]

$$\frac{1}{n} \tan(nkt - \phi_t) = -\tan(kd - \phi_d) \quad (5)$$

$$\text{Where } \phi_t = \arctan \left(\frac{t}{nz_0} \right) - \arctan \left(\frac{t}{nkR_1(t)} \right),$$

$$\phi_d = \arctan \left(\frac{d'}{z_0} \right) - \arctan \left(\frac{1}{kR} \right) - \arctan \left(\frac{t}{nz_0} \right) - \arctan \left(\frac{t}{kR_2(t)} \right)$$

$$R_1(t) = t + \frac{n^2 z_0^2}{t}, R_2(t) = \frac{R_1(t)}{n}, k = \frac{2\pi f_s}{c}, z_0 = \sqrt{d'(R - d')},$$

$$d' = d + \frac{t}{n}, d = D - t, t \text{ is the thickness of the sample, and}$$

$n = \sqrt{\epsilon'}$ is the refractive index of the sample. In addition, the loss tangent can be expressed by

$$\tan \delta = \frac{1}{Q_s} \frac{2nk(t\Delta + d)}{2nkt\Delta - \Delta[\sin 2(nkt - \phi_t)]} \quad (6)$$

In which

$$\frac{1}{Q_s} = \frac{1}{Q_{LS}} - \frac{1}{Q_{00}} \frac{D(\Delta + 1)}{2(d + t\Delta)} \text{ and}$$

$$\Delta = \frac{n^2}{n^2 \cos^2(nkt - \phi_t) + \sin^2(nkt - \phi_t)}$$

Q_{LS} denotes the loaded quality factor of the resonator containing the sample, and Q_{00} means the Q factor of the empty resonator.

B. Goal of the design

Based on the theories presented above, a reflection-type hemisphere open resonator is designed. In order to maintain the repeatability, accuracy, reliability and stability of our measurement system, a few factors are took into consideration. First, Gauss beam radius should be as small as possible to improve the resolution; Secondly, loss must be low and Q_{00} should be as large as possible; thirdly, electromagnetic field in the resonator should be as pure as possible and the whole system could be easy to installation and debugging. In our system, a design goal is made: $85\text{GHz} < f_s < 105\text{GHz}$, $Q_0 > 9 \times 10^4$, $\omega_0 < 4.5\text{mm}$.

C. Design procedure

A Matlab optimized code has been written to search the basic parameters according to equation (1)-(4). Based on the code, several groups values of R , D , q are obtained, which satisfy the design goal above. Some other factors should be obeyed during design process: First, the mode-spacing (M) between operation mode and parasitic mode should be as large as possible. Second, Spherical surface should fit the Gauss beam phase front should be as well as possible. To decrease the loss of fundamental mode, the diameter of mirror should be as large as possible. However, decreasing the mirror can suppress the loss of parasitic mode. Thus, tradeoff should be made to decide the diameter of the spherical mirror ($2a_1$) and the one of the plane mirror ($2a_2$). After considering these factors, table1 gives optimized parameters of measurement system. Fig.2 gives the theoretical electrical field distribution of the working mode and parasitic mode. As we can see from the figure, the fundamental mode has a smaller waist radius and more centralized field distribution. From eq(4), three kinds of quality coefficient are showed in table2. Q_d , Q_r , Q_o respectively, correspond to the diffraction loss L_d , mirror surface resistance loss L_r , and the total loss of the resonator

L_r . Fig.3 is showed that the designed spherical curve has a good agreement with the operation mode.

Table 1 Structure parameters and electrical parameters for hemispherical resonator

$R(\text{mm})$	$D(\text{mm})$	$a_1(\text{mm})$	a_2 (mm)	q	f_{0_Th} (GHz)	Q_{0_Th} (10^5)	$w_0(\text{mm})$	MI (MHz)
55	49.8	70	90	30	94.5	11.9	4.03	610
90	84.4	70	90	55	101.1	20.3	4.20	559

Table 2 Three kinds of quality coefficient

Mode(q)	50	51	52	53	54	55
$f[\text{GHz}]$	91.307	93.012	94.858	96.634	98.409	10.019
$Q_d \times 10^4$	2.23	2.51	2.81	3.14	3.52	3.95
$Q_r \times 10^5$	9.86	8.89	8.04	7.29	6.62	6.03
$Q_0 \times 10^5$	2.00	2.02	2.04	2.05	2.07	2.09

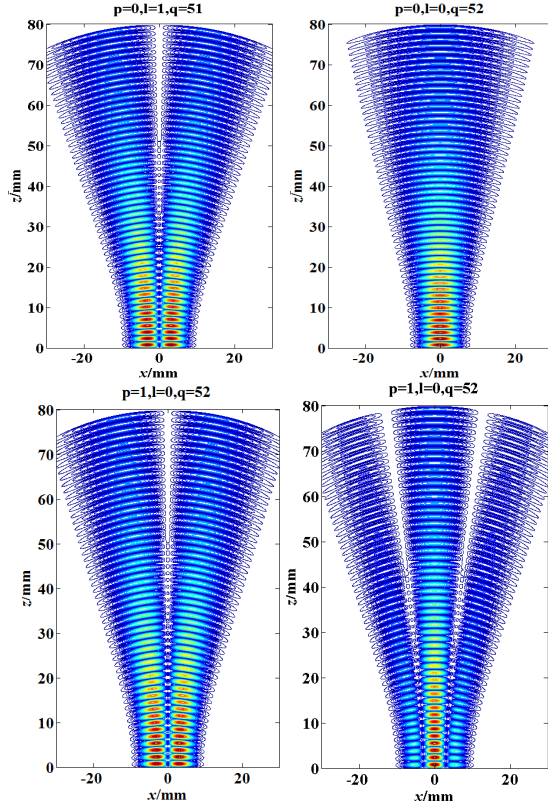


Fig 2 Theoretical electric field distributon of operation mode and parasitic modes

Few of references have mentioned about the influence of the coupling hole in open resonator system. Just in [13,14], the whole open resonator system with the hole can be analyzed using the equivalent circuit. In this paper, with the usage of 3-D analysis tool ANSYS HFSS, the coupling aperture diameter(Φ_c) and depth (dc) are analyzed. The simulated electronic field distribution is shown in fig.4. The number of

axial field peaks is 31 for TEM_{0030} and 56 for TEM_{0055} , which agree well with theoretical analysis. Compare theoretical analysis about simulation analysis, there is a relatively large difference in upload quality Q_0 . Mainly because of the neglect of coupling loss in the theoretical method .Fig.5denotes the reflectioncoefficient S_{11} . According to the simulated performance parameters and considering the actual fabrication level and cost, trade-off is made to decide the final dimensions of the coupling hole: $h_c=0.2\text{mm}$; $\Phi_c=0.9\text{mm}$.

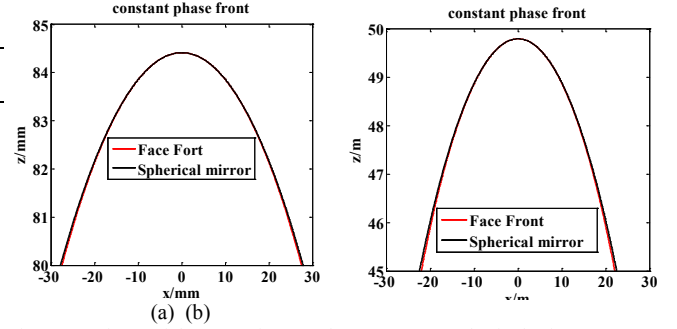


Fig 3 Face front of the operation mode(a) $TEM_{0,0,55}$,spherical mirror radius(R)84.414mm (b) $TEM_{0,0,30}$,spherical mirror radius $R=55\text{mm}$.

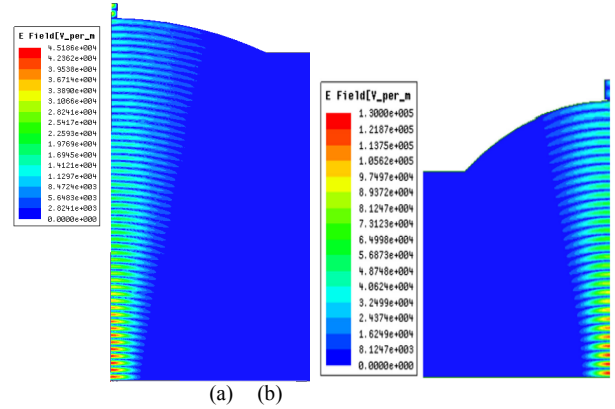


Fig 4 Simulated electric field distribution (a) $TEM_{0,0,55}$.(b) $TEM_{0,0,30}$.

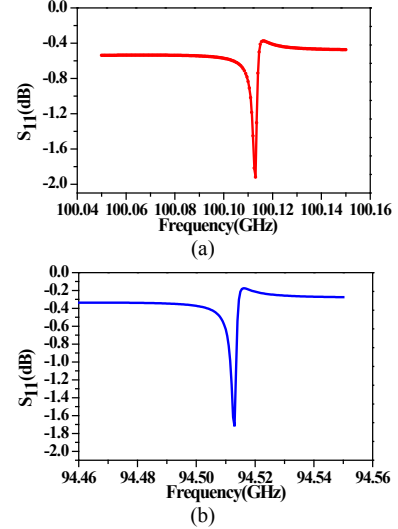


Fig 5 Resonant curve of HFSS simulation (a) $TEM_{0,0,55}$.(b) $TEM_{0,0,30}$.

D. System construction and measurement

In several references, lots of materials such as copper, bronze, and aluminum, are used as body mirrors in measurement system. In this work, body mirrors are both

made of K9 optical glass coated silver film. Compared to metal mirrors, it is more convenient to decrease surface roughness to avoid the Gaussian Beam scattering out of the resonator. In addition, curvature radius of the spherical mirror can be better processed.

Several steps have been made to obtain the final mirror.

Step 1 : The rectangle waveguide hole and coupling aperture are punched using ultrasonic wave punching machine at the center of mirrors. A kind of locating device is used to keep the center of rectangle hole, coupling aperture and spherical mirror be coaxial.

Step 2: Mirrors are polished with optical method and chemical silver .The thickness of the silver film is about five times of the skin depth at resonant frequency, which can prevent the microwave escape form the mirror surface.

Step3: Indium is used to connect the glass waveguide aperture and the external metal rectangle waveguide located on the upper surface of the spherical mirror.

Agilent N5247A vector network serves as I/O signal separation device in this work. The measurement system is connected to VNA with a spectrum extension module through E-face bend waveguide.

To improve the measurement accuracy, the sample should be well prepared by keep the following tips. First of all, the radius of the sample should be large enough to prevent the influence of diffraction of at specimen edge. Secondly, the sample should be flat enough and without spur at its edge. At last, thickness over entire surface of the sample should be uniform.

The measurement procedure of the system is presented as follows:

Step 1: TRL method is used for calibration of VNA with the help of WR-10 waveguide kit.

Step 2:We identify operation mode ($TEM_{0,0,q}$) of the measurement system. Search for resonant frequency using a piece of paper with low-loss material on it .When the paper is put on the center of the plane mirror, the peak of operation mode would disappear or be extremely weakened. Then substitute resonant frequency (f_{00}) of operation mode into eq.(1) ,we can determine the accurate cavity length (D) . After obtaining the whole mechanical parameters, empty resonant quality (Q_0) also can be calculated with the help of eq.(4)

Step 3: Put the sample on the center of the plane mirror. The resonant frequency (f_{os}) would shift and use the same method in step2 to find operation mode. Then record f_{os} and calculate the unload quality (Q_{Os}) with sample.

Step 4: obtain permittivity and loss tangent of the sample through eq.(4) and eq.(6).

E. Measurement results

The electrical parameters and measured results of permittivity and loss-tangent are shown in Table 3. Quality factor value and resonant frequency of the resonator without and with sample were all recorded or calculated through the resonant curves. The permittivity of the sample can be solved numerically using above equation.Compared to record measurement results [15], the standard deviation of

measurement error is less than 0.154% in permittivity and 20.42% in loss tangent.

Table 3 Comparison of measured results with other record results

Parameter	This work	IAP
$\epsilon_r/f(\text{GHz})$	9.40/92.1206	9.4/140
$\tan\delta \times 10^4/f(\text{GHz})$	1.8/92.1206	1.7/90

F. Conclusion

Two reflection-type open resonant measurement system have been designed in this paper. One of them is constructed well and the other one is in our plan. Although measurement results have a good agreements with the record results, a smaller Gauss beam radius of the open resonator is also needed to measurement the distribution of the dielectric Properties of the low loss materials.

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A Novel Design of Waveguide-Coax Millimeter-wave Equalizer

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Abstract—Based on theories of transmission line and resonance, a novel waveguide-coax equalizer for millimeter wave is presented through studying the features of various equalizers. The structure utilizes stepped waveguide as the main transmission line, coaxial cavity loaded with absorbing material as the resonant unit. The influences, which the coaxial cavity length, the radius and the inserted depth of the probe, the characteristic of absorbing material have, on the attenuation amplitude and resonant frequency are analysed. With the HFSS simulation software, the attenuation amplitude and the operating frequency are adjusted by changing the factors mentioned above, the stepped waveguide height and the location of the absorbing material. According to the gyro-traveling wave tube output power curve, the required equalization value is obtained. The designed equalizer preferably achieves the goal in 33-37GHz.

INTRODUCTION

Gyro-TWT (Gyro-traveling wave tube) is a high-output-power device in millimeter wave. It generally reaches the saturated output power in the required frequency band under the same excitation condition. However, the output power usually varies with the working state in the utilization, which affects the performance. In order to get a stable output power, an equalization network is necessary. According to the best excitation curve of the gyro-TWT, the aim line should be in accordance with the output power line when the equalizer is at input port of the tube. If the equalizer is at output port, the aim line should be mutually complementary with the output power line.

There are three types of equalizer, microstrip line, waveguide and coaxial structure. Microstrip line is characterized with the small size, light weight and easy fabrication, but the power capacity is low and it is unsuitable in the high frequency. The theory of microstrip line equalizer design is quite abundant [1][2]. Waveguide equalizer is usually used in high frequency with electromagnetic wave absorber in its cavity resonators. However, it is so hard to decide the position and amount of the wave absorber that the reflection coefficient and the max attenuation are difficult to control. Coaxial equalizer is used widely in high frequency and high power due to the big power capacity and easy tune [2-5]. It contains several sub-structures and obtains corresponding attenuation through adjusting the probe length, which

undoubtedly changes the boundary condition of the main transmission line and increases the reflection coefficient.

The paper suggests a novel design of waveguide-coax equalizer, which combines the advantages of waveguide and coaxial structure to improve the transmission characteristic. The equalizer adopts the stepped waveguide as the main transmission line to get matched. The coaxial resonator is connected with the broadside of the waveguide. The inner conductor is used as a probe to couple the energy. The other end of the probe is loaded with tapering wave absorber to change the attenuation. With the help of HFSS (high frequency structure simulator), the equalizer presents an equalization value of 9.1dB in 33-37GHz, the minimum attenuation at 34.3GHz is -11.5dB, the maximum attenuation at 37GHz is -2.4dB and the reflection coefficient is under -7.3dB, which satisfies the design goal preferably.

FORMULATION AND SIMULATION

A. Theory

A single branch of equalizer structure is shown as Fig. 1. The rectangle waveguide is the main transmission line. In order to transmit the microwave in 33GHz-37GHz and avoid the competition of high order mode, the waveguide adopts the standard BJ320 waveguide. The coupling probe inserts the waveguide in center of the broadside so that the TE_{10} mode can be excited efficiently. The wave absorber is a dented cone which can increase the relative absorbing area and decrease the reflection.

Since the structure of waveguide-coax equalizer is complex, it is hard to find an analytic solution to decide the distribution of electromagnetic field and the change of energy. Thus, we use the transmission line theory and resonance theory to study the structure. The coupling probe is equivalent to capacitance and the absorber is equivalent to resistance, so the coaxial resonator can be equivalent to a resonant circuit.

Fig. 2 shows the equivalent series resonant circuit. Based on the resonance theory [6-8], we build the transcendental equation [9] about the resonant frequency, capacity value and the cavity length:

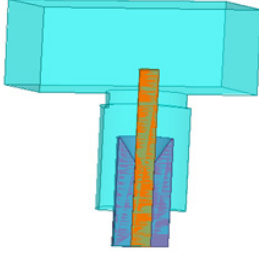


Figure 1. A single branch of the equalizer structure.

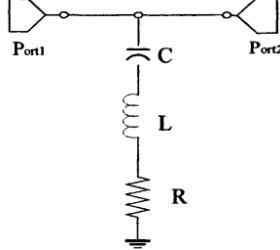


Figure 2. The equivalent series resonant circuit

$$S_{21}(\omega) = \frac{2(1 - \omega^2 LC + j\omega RC)}{2(1 - \omega^2 LC + j\omega RC) + j\omega RC} \quad (1)$$

It can be seen that the resonant frequency can be changed by the capacitance and the inductance. Besides, the resistance can regulate the attenuation.

The relation between attenuation and Q factor is:

$$Q_L = \omega_0 \frac{W}{P_i} \quad (2)$$

$$BW = \frac{1}{Q} \quad (3)$$

With the attenuation increases, the Q factor decreases. So it sacrifices the Q factor to improve the flatness.

Since the single resonance branch has the low equalization value and narrow frequency band, it can't satisfy the demand. If we put a series of resonance branches together, we may get an appropriate equalization curve through choosing the right resonance frequency and Q value. Besides, considering the mismatch introduced by the branches, stepped waveguide is adopted. According to the transmission line theory, the input impedance of the point in the transmission line is:

$$Z_{in} = Z_c \frac{Z_L + jZ_c \tan \beta l}{Z_c + jZ_L \tan \beta l} \quad (4)$$

When the length of transmission line is $\lambda_g / 4$ (λ_g is guide wavelength), the equation is simplified as:

$$Z_{in} = \frac{Z_c^2}{Z_L} \quad (5)$$

In this way, the two parts of the transmission line get matched. But, the single segment can only be effective in a

specific frequency. In order to expand the operating frequency band, cascading $\lambda_g / 4$ impedance transformers is utilized.

B. Simulation

The main indexes of equalizer include resonant frequency and attenuation. The radius and length of the probe, the coaxial cavity length and the resistance value are the primary factors of the equalizer performance. In the following part, the effect of these factors is analyzed using HFSS software. Fig 3 shows the varying curve about attenuation versus the radius of probe. It is obvious that the larger the probe radius is, the higher the resonance frequency is and the attenuation changes little. Fig 4 suggests that the deeper the inserted probe is, the larger the attenuation is and the lower the resonance frequency is. This phenomenon can be explained that the coupling capacitance coefficient between the probe and the waveguide grows when the probe inserts deeper, so that the resonance frequency gets down.

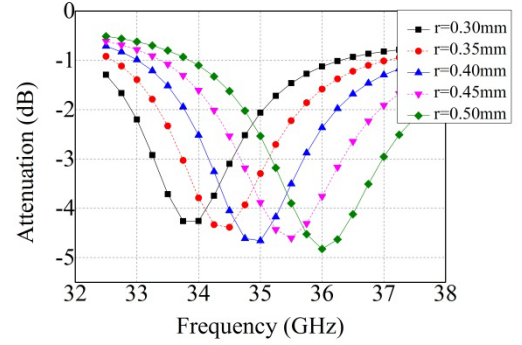


Figure 3. Attenuation vary with the probe radius

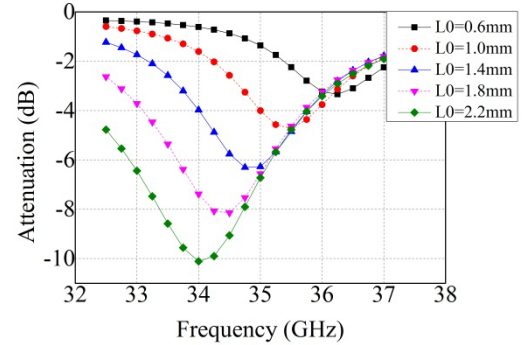


Figure 4. Attenuation vary with input length of the probe

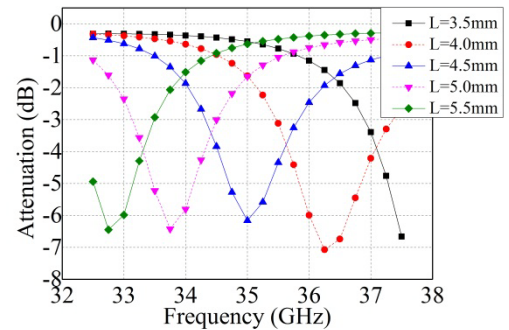


Figure 5. Attenuation vary with the coaxial length

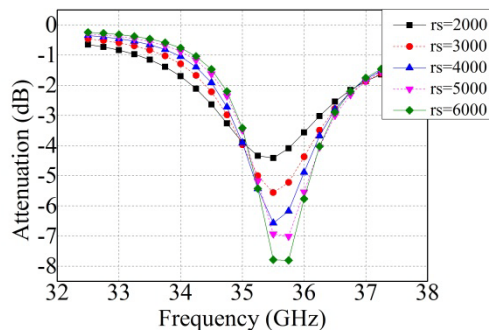


Figure 6. Attenuation vary with the resistance value

Fig 5 indicates that in a resonant period, the resonant frequency becomes lower with a longer cavity length and the attenuation has small changes. From Fig 6, we can see that the attenuation increases when the resistance increases.

In conclusion, the adjustment of attenuation can be changed by the inserted probe length and resistance. The resonance frequency can be changed by the probe radius, the inserted probe length, and the coaxial cavity length.

Generally, there are 2-6 resonance branches in a cascade structure. Considering the big equalization value and small volume, we adopt the four resonance branches to construct the equalizer, as shown in Fig 7. To match neighboring branches and reduce reflection, each stepped waveguide length is $3\lambda_g / 4$. The simulation results are shown as Fig 8 and Fig 9. From Fig 8, we can see that the simulation line is quite approximate to the aim line. The equalization value is about 9.1 dB in 33-37 GHz. And the low inserted attenuation is about -11.5 dB at 34.3 GHz, the high inserted attenuation is about -2.4 dB at 37 GHz.

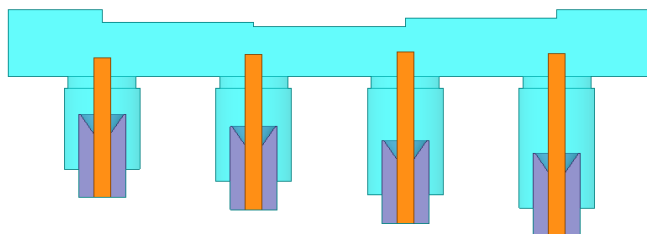


Figure 7. The equalizer structure by a series of resonance branches

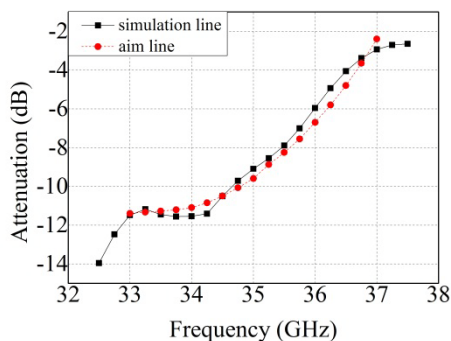


Figure 8. The comparison between simulation line and aim line

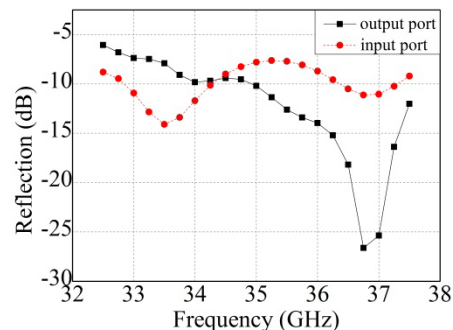


Figure 9. The reflection of input port and output port

CONCLUSION

In this paper, we research a novel design of waveguide-coax millimeter wave equalizer. The structure has the advantage of large power capacity, high operating frequency band, convenient tune and good transmission performance. Through simulation, an equalizer operating at 33-37 GHz is presented and meets the design requirement well. This design will promote the study of the millimeter wave equalizer in the future.

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A TE₁₃ Mode Input Converter for 0.1THz High Order Mode Gyrotron Travelling Wave Amplifiers

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A technique to launch a circular TE₁₃ mode to interact with the helical electron beam of a 0.1THz gyrotron travelling wave amplifier is proposed and verified by simulation in this paper. The converter consists of a Y-type power divider, a cutoff waveguide, an output cylinder waveguide, grooves and convex strips to suppress the unwanted modes. The high order TE₁₃ mode is excited by a broadband Y-type power divider with the aid of a cylindrical waveguide system. Using grooves and convex strips loaded at the lateral planes of the output cylindrical waveguide, the electric fields of the potential competing TE₃₂ and TE₇₁ modes are suppressed to allow the transmission of the dominant TE₁₃ mode. The converter performance with and without grooves and convex strips are studied and compared, and excellent results have been achieved. The converter without grooves and convex strips has an average transmission ~ 3 dB to TE₁₃ mode, and the conversion to the TE₃₂ and TE₇₁ modes are respectively at -8 dB and -10 dB level. After introduced grooves and convex strips, the simulation predicts that the average transmission is ~ 1.8 dB with a 3 dB bandwidth of 7.3 GHz (96.3-103.6 GHz) and port reflection is less than -15 dB. The conversion to the TE₃₂ and TE₇₁ modes are respectively under -15 dB and -24 dB in the operating frequency band. It shows the loading grooves and convex strips work well to suppress the spurious modes and improve the conversion efficiency of the TE₁₃ mode.

Optical Testing of the CAMbridge Emission Line Surveyor (CAMELS)

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Abstract— The motivation for this work is to develop submillimeter wave and far-infrared imaging technology in which each detector in a focal plane is intrinsically capable of yielding detailed spectroscopic information. A first step towards this is the development of the CAMELS instrument, which will eventually be used to survey nearby galaxies at 3 mm with a spectral resolution, $R = \delta\lambda/\lambda$, of about 3000. The CAMELS instrument is based on the Microwave Kinetic Inductance Detector (MKID), operating at 100 mK, combined with an integrated filter bank design to provide 512 spectral channels between 103.0 and 114.7 GHz. In this work, we present the ongoing optical measurements of the CAMELS detectors, including dark tests and planned line source and gas cell tests.

INTRODUCTION

On-chip spectrometers for the millimeter and submillimeter waveband have generated increasing interest in the past few years. In these devices, each detector pixel consists of a filter bank feeding multiple detector devices that are multiplexed onto a single readout line. Several projects, such as DESHIMA [1], SuperSpec [2], X-Spec[3], and WSpec[4] have been proposed for the submillimeter and far-IR wavebands. CAMELS is an instrument operating at a wavelength of about 3 mm. The scientific motivation of the CAMELS project is to map the $^{12}\text{CO}(1-0)$ and $^{13}\text{CO}(1-0)$ line emission from local galaxies with redshift in the range of 0.05-0.13 (^{12}CO) and 0.003-0.961 (^{13}CO), providing information about the evolution of the molecular gas content in galaxies throughout the cosmic epochs. It will also serve as a pathfinder instrument for investigating the use of integrated filterbank spectrometers for astronomical observations.

Fig. 1 is a system diagram of the CAMELS instrument. The top panel shows the layout of the optics, cryostat and readout electronics. The bottom panel is a schematic representation of the CAMELS detector chip. It consists of a pair of horn-coupled microstrip feedlines, carrying two orthogonal polarization signals. The feedlines are coupled to an integrated bank of narrow-band superconducting resonator filters that provide spectral selectivity. The power admitted by each spectral selection filter will be detected by microwave kinetic inductance detectors (MKIDs) through a millimetre-wave coupler. Finally, all the MKIDs will be readout via a microstrip line using frequency domain multiplexing. The top

right panel of Fig. 1 shows the frequency multiplexing readout system of the instrument. The details of this readout scheme were presented in [5]. Fig. 1 shows a single-pixel system, however the compact design of the spectrometer will allow packing a powerful multi-pixel spectrometer system on a focal plane.

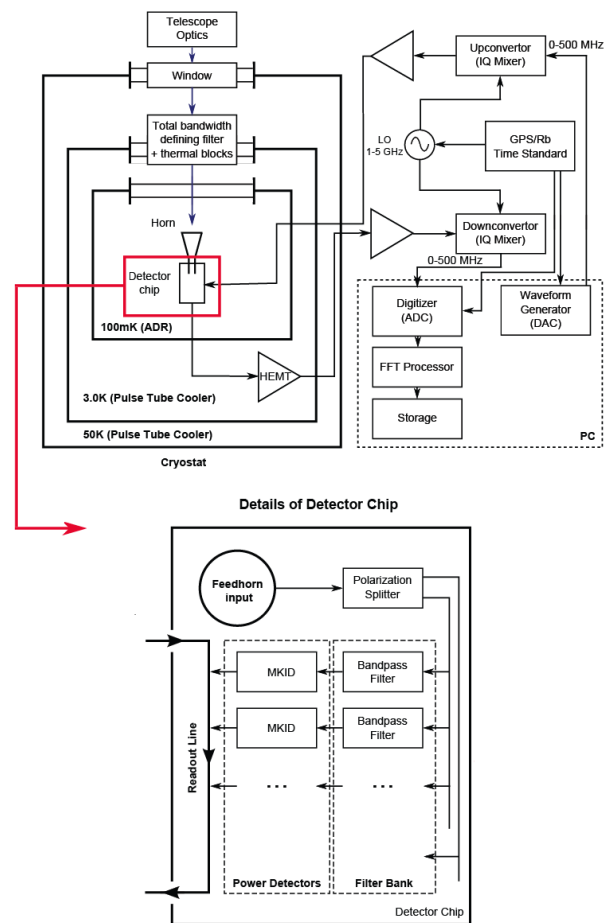


Fig. 1 System block diagram of the CAMELS instrument.

OPTICAL TESTS

Fig. 2 shows photos of a prototype CAMELS chip that is being tested to prove the technologies required for a full chip. The top panel shows the sample holder and the detector chip. The bottom panel shows the details of the detector chip,

including the optical coupler (top right) and signal filter (bottom right). Key to the operation of the CAMELS devices is the use of β -Ta ($T_c \sim 700\text{mK}$) as a sensing material, which allows operation at millimeter-wavelengths. This is incorporated into the termination of quarter-wavelength NbN resonator for readout, similar to [6]. However, a novel optical coupler design must be used as both the millimeter-wave and resonator line are microstrip. We use a scheme in which the millimetre-wave line overlaps the end of the resonator line, such that the β -Ta strip line of the resonator forms the ground plane of the signal line [5]. The test chips are designed to verify this coupling scheme and allow investigation of loss and noise mechanisms for optimization of future designs. In addition, the signal is coupled into the chip via a planar antenna in the prototype devices, rather than a waveguide probe as planned for the final devices. The antenna is a centred single slot design, which is illuminated from the underside of the detector chip through a window in the holder.

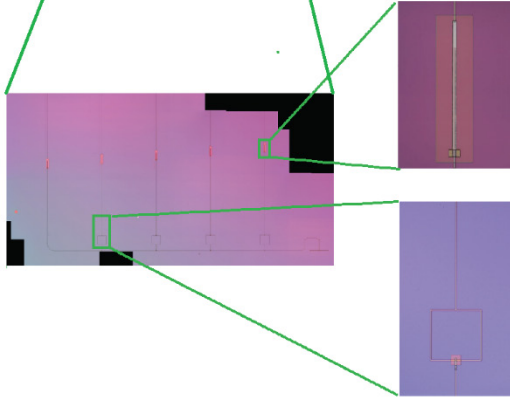
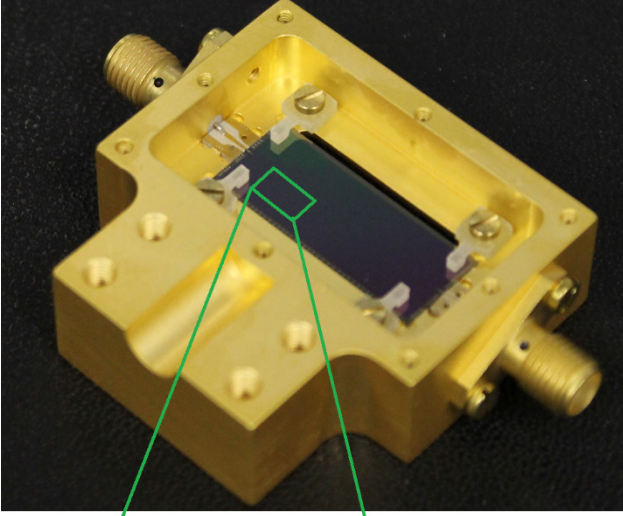


Fig. 2 CAMELS detector chip testing package.

A. Dark tests

In the dark tests, the detectors were sealed inside a metal jig to isolate them from the radiation of the surrounding environment. We performed frequency sweeps and bath temperature sweeps to measure the detector response using a vector network analyzer and a single-channel prototype of the broadband readout electronics which will eventually be used

to read out an array of detectors multiplexed onto a single RF line. We fitted the resonant frequencies and quality factors of the resonators as a function of temperature. We have also studied the sources of noise in the detector and have determined the maximum readout power at which the onset of nonlinear behavior is observed.

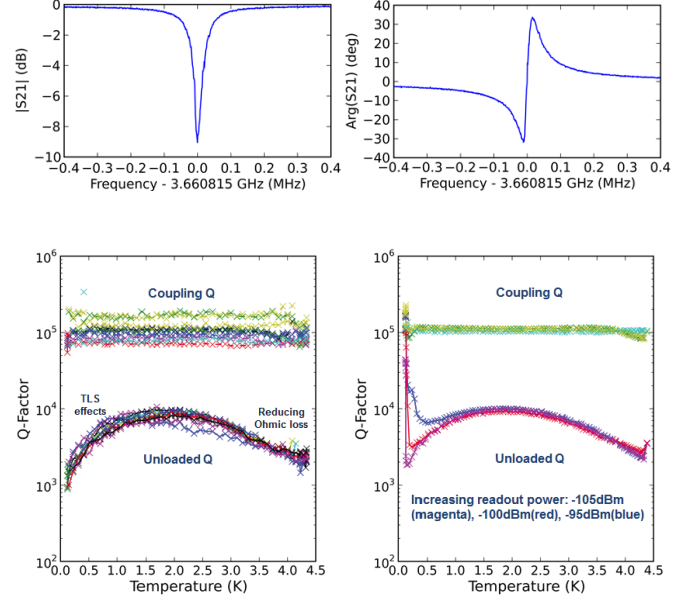


Fig. 3 CAMELS MKID resonator measurement results.

Fig.3 shows the measurement results of the CAMELS resonators on chip. Data are shown for a via-shorted NbN microstrip resonator without the millimetre-wave coupler. The top plots are the measured S_{21} magnitude and phase of a resonator centred at 3.660815 GHz. The bottom left panel shows the measured coupling quality factor Q_c and internal quality factor Q_i (unloaded Q) of different resonators at a low readout power. The variation in Q_c results from the varying resonant frequency for different resonators. The internal coupling factors drop at low temperature due to the two-level system effects in the dielectric and at high temperature due to the ohmic loss in the superconductor. The bottom right panel shows Q_c and Q_i of a resonator at different readout power level and at different temperature. At the operating temperature of 100mK, we measured the peak Q_i to be around 10^5 .

B. Line source measurement

To measure the frequency-response of the integrated filters, we have developed a narrow-band cryogenic source that can be continuously tuned over the range 100-115 GHz. This line source is realized using a Pacific Millimeter Products harmonic mixer (FM model) mounted on the 4K plate as a cryogenic multiplier. We pump the multiplier with a <30 GHz signal produced by an external room-temperature synthesizer and coupled into the cryostat through a coaxial cable. The multiplied signal is then free-space coupled to the detectors on the 100mK stage, avoiding the need for a window or waveguide plumbing to low temperature. It also allows fast switching of the source power, which is useful for response

time measurements and for distinguishing between optical response and thermal response from source loading, taking advantage of the different timescales of these processes. Initially, the power output of the line source was calibrated in a 4K cryostat by transmission measurements to an external room-temperature detector (see Fig. 4), but we are also investigating in-situ monitoring at cryogenic temperatures via a directional coupler and cryogenic power detector. A good knowledge of the power output as a function of frequency is necessary to separate variations in detector response due to the filters from those due to variations in source.

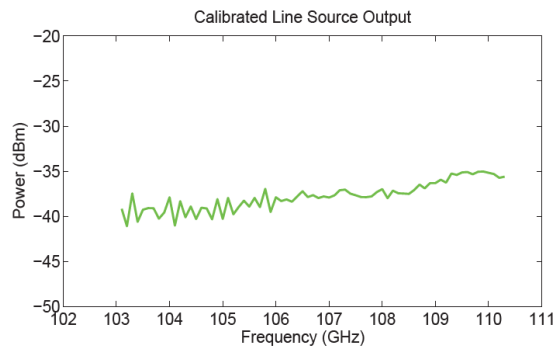


Fig. 4 Line source output that is calibrated from 103 GHz to 110 GHz.

C. Gas cell measurement

In order to demonstrate the telescope-readiness of the CAMELS instrument, we intend to carry out measurements of spectral emission lines in a gas cell mounted outside the instrument cryostat. A liquid nitrogen cooled 77K load placed behind the cell will provide a low brightness temperature background to the gas emission lines in the ambient temperature cell, realistically simulating a typical astronomical observation (particularly in terms of coupling to the telescope). The use of a naturally abundant mix of carbonyl sulphide (OCS) isotopologues in the gas cell will provide five spectral lines spread across the CAMELS band (see Fig. 5 for details). These will provide a wide range of line temperatures, with pressure-tunable line width to cover a few CAMELS channels.

Fig. 6 shows a CAD model of the CAMELS gas cell measurement set up. The gas cell is coupled to the detectors by an optical path consisting of a room temperature parabolic off-axis mirror; vacuum window of the cryostat; IR blocking filters mounted on 50K and 4K shields; a secondary parabolic mirror mounted on the 4K plate and a conical feedhorn mounted on the detector package at the 100mK Adiabatic Demagnetization Refrigerator (ADR) stage.

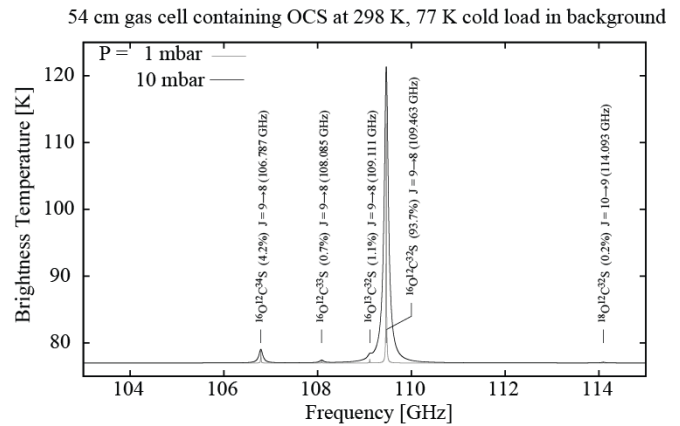


Fig. 5 Five lines show up across the CAMELS band in simulated OCS gas cell spectrum produced with the *ram* radiative transfer code [7].

CONCLUSIONS

We have presented the ongoing optical measurements of the CAMELS MKID detectors, including dark tests and planned measurement using a calibrated line source and an OCS gas cell.

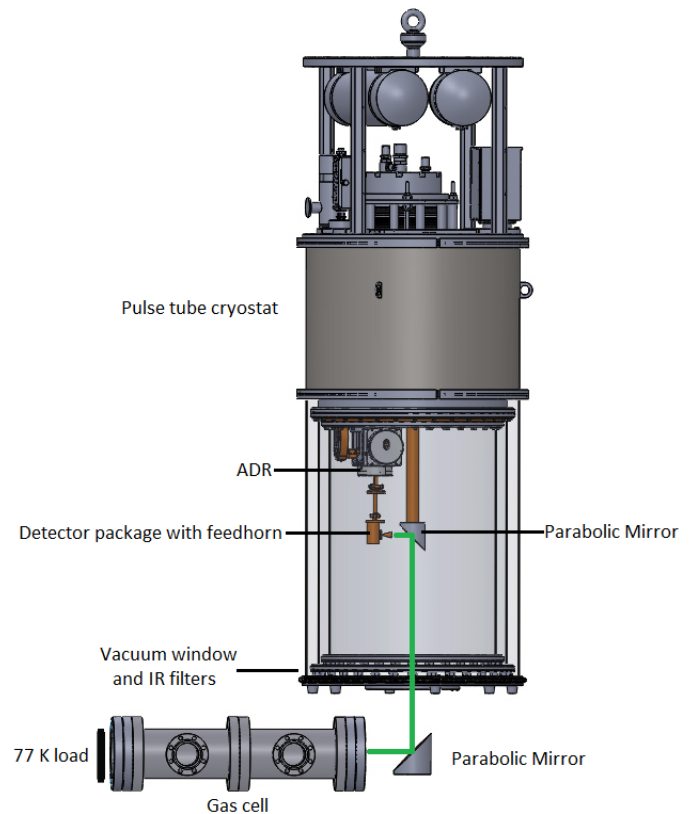


Fig. 6 The CAD model of CAMELS gas cell measurement set up. Green line shows the optical path.

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Design and Simulation of Interaction Structure for 110GHz Second-Harmonic Gyro-TWT

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In this paper, the application of nonlinear theory in high harmonic gyrotron traveling wave amplifiers (gyro-TWT's) is analysed. And a beam-wave interaction structure of 110GHz second-harmonic gyro-TWT is designed. The simulation indicates that, in ideal case, the interaction structure can produce more than 70kW outer power when 70kV and 10A electron beam is input. Also, employing secondharmonic achieve high-frequency, single-mode and stable output. This paper describes the high stability and wide bandwidth of 110GHz TE₀₁ mode gyro-TWT and the technique of design and simulation in particle-in-cell(PIC) simulation software-MAGIC. The interaction structure of gyro-TWT employs ceramic loading, and indicates the effective of dielectric-loaded for suppressing the spurious oscillations and improve stability.

A 15Gps high speed OOK receiver based on a 0.34THz Zero-bias Schottky diode detector

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Abstract— This paper presents a 0.34THz high speed on-off keying (OOK) receiver composed of a direct detector, the external video amplifier chain and a waveguide horn antenna. To evaluate the high speed performance of the receiver, a 2³¹-1 pseudorandom binary sequence (PRBS) is transmitted and received by the existing OOK transmitter and the proposed OOK receiver respectively. And results show an a bit error rate(BER) below 10⁻¹² at 10Gbps and a bit error rate(BER) of 3.15×10⁻⁷ at data rate up to 15Gbps at room temperature, which proves that the receiver can well meet the requirement of high data rate OOK communication system.

I. INTRODUCTION

Demand for ultra-high speed wireless communication has increased rapidly recent years, which accelerates the development of various Terahertz (THz) communication systems. Several systems have been demonstrated recently using the modulation scheme such as 16QAM (quadrature amplitude modulation) and high order phase-keying (PSK) [1]-[3]. But these high order modulation schemes require local oscillators and related circuits, which results in a complex system framework. On the contrary, the noncoherent on-off keying (OOK) modulation scheme, though spectrally inefficient, has a very simple architecture with low power consumption since the receiver does not need LOs (local oscillators). Several OOK receivers, transmitters and transceivers have been demonstrated with good performance [4]-[5]. However, most of these OOK scheme systems are operating at frequencies below 300GHz.

In this paper, a 0.34THz noncoherent OOK receiver is designed based on a zero-bias direct detector followed by the wideband video amplifiers. It is shown that a typical responsivity of 1400V/W has been achieved over the frequency range from 315 to 357GHz, which holds the potential to deal with 20Gbps OOK signals. And the receiver has been tested and can achieve 10Gbps communication with a bit error rate (BER) below 10⁻¹². And the 15Gbps communication is also demonstrated with a bit error rate (BER) of 3.15×10⁻⁷ at room temperature.

II. ZERO-BIAS DETECTOR

The 0.34THz direct detector is designed in the microstrip topology on a 50um-thick quartz substrate, which is placed inside a split block waveguide cavity. Fig.1 illustrates the waveguide to microstrip transition on the right, an impedance matching network designed according to the employed low barrier Schottky diode. The CMRC low pass filter act as an RF short, which can blocks the RF and extract the video signal as a result.

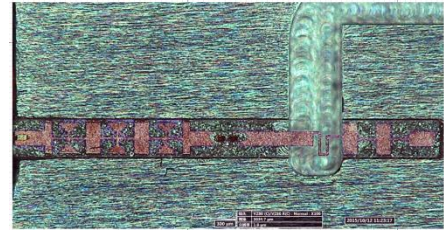
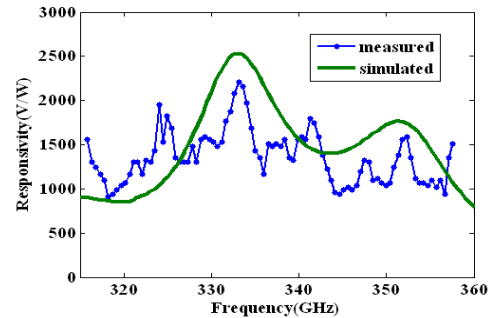


Fig. 1 Photograph of 0.34THz Schottky detector circuit on 50um-thick quartz substrate

Fig.2 (a) presents the measured and simulated responsivity of the proposed OOK detector, with an output impedance of 1MΩ. The measured responsivity into a 1-MΩ load is 910~2210V/W over the frequency range from 315GHz to 357GHz. Meanwhile, the measured output noise voltage is about 7.07nV/Hz^{0.5}. This results in a measured noise equivalent power (NEP) of 3.2~7.8pW/Hz^{0.5} at the zero-bias condition. Fig.2 (b) shows the measured noise equivalent power (NEP).



(a)

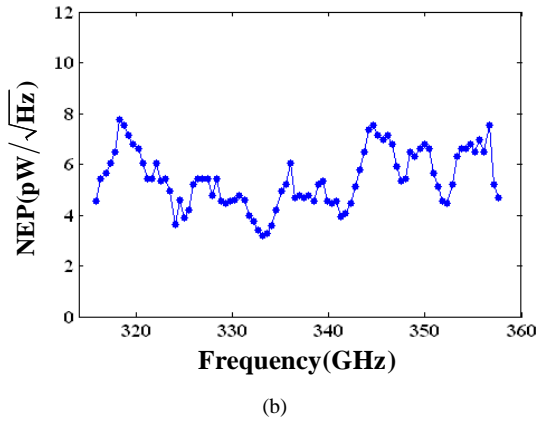


Fig. 2 (a) measured and simulated detector responsivity versus frequency from 315 to 357GHz and (b) measured noise equivalent power of the detector.

III. 0.34THz OOK RECEIVER CHARACTERIZATION

A. Detectors and Amplifiers

Due to the absence of the 0.34THz LNA (low noise amplifier), the receiver is a zero-bias detector connected to an external video amplifier chain ($A_v=26$) through an SMA-tee virtually. And the OOK receiver responsivity is simply the video amplifiers' gain multiplied by the detector responsivity into a 50- Ω load. Besides, NEP of the receiver is much larger than the one of the detector, because of the noise brought into by the video amplifier chain.

Fig.3 shows the responsivity and NEP of the receiver versus frequency over the operating frequency band. It can be seen that the receiver has a responsivity of 960~2350V/W, which is similar to the detector with a load impedance of 1M Ω . Besides, the NEP ranges from 37 to 92 pW/Hz^{0.5} over 315~357GHz. And NEP of the receiver is dominated by the wideband video amplifier chain, which can be depressed by the 0.34THz LNA.

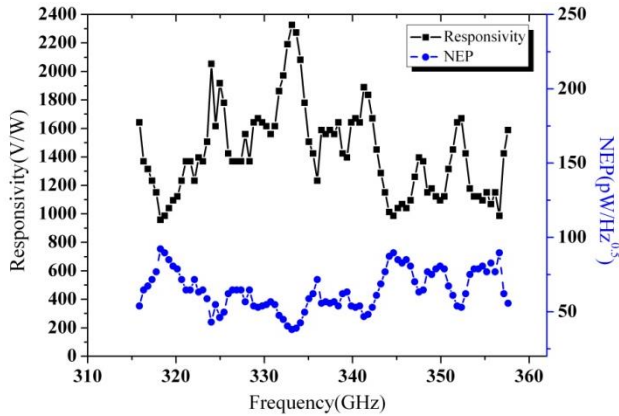


Fig. 3 The measured receiver responsivity and NEP versus frequency from 315 to 357GHz

B. BER Measurements

Fig.4 (a) presents a 0.34THz OOK transmitter system based on the BAC286C BER tester sending $2^{31}-1$ PRBS. And a carrier frequency of 340GHz is selected. Moreover, a 0.34THz modulator in [6] is used to achieve the OOK modulation by

multiplying the PRBS data with the carrier. In other words, the carrier signal passes through the modulator if the incoming data is 1; else, the modulator has no output. However, because the modulator has a finite isolation, an LO leakage exists at the output, which has a great impact on the performance of the receiver.

The OOK modulated signal is transmitted and received by the WR2.8 waveguide antennas over suitable distance. The video amplifier chain has a NF over 15dB, which is significant in the output noise of the OOK receiver. And for the lack of 0.34THz LNA at the receiver, it is difficult to realize a long distance test. Thus, in order to gain enough signal-to-noise rates (SNR), a carrier frequency of 334GHz is chosen and the output of the modulator is adjusted to -8.5dBm, which reaches the ceil of the multiplier chain. And the transmitter and receiver are set back to back during the test.

Fig.4 (b) presents the BER for different data rates, and a 10Gbps wireless communication link is achieved with a 10^{-12} BER, which is actually determined to be the lower limit because it takes a large amount of time to measure a BER $< 10^{-12}$. And 15Gbps and 18Gbps wireless communication links are also achieved with a BER of 3.15×10^{-7} and 2.6×10^{-5} respectively. Moreover, it can be observed in Fig.4 (b) that there is a small distortion in the eye diagram at a data rate of 15Gbps, related to the BER increasing with the data rate.

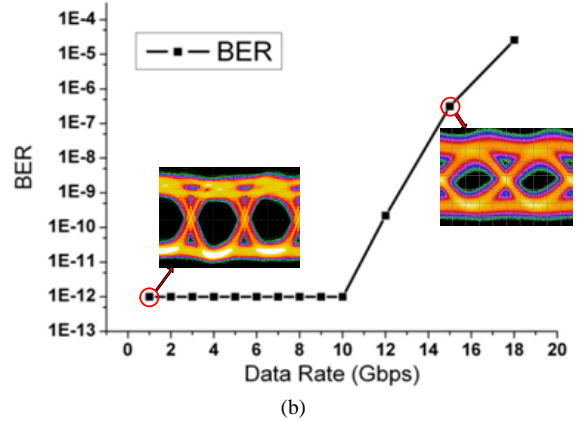
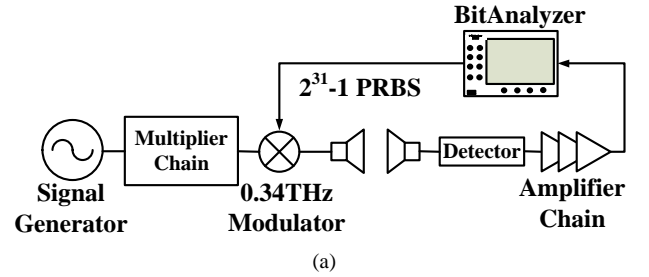


Fig. 4 (a) BER measurement setup and (b) measured BER versus data rate at a carrier frequency of 334GHz

IV. CONCLUSION

An OOK receiver at 0.34THz has been developed based on a zero-bias Schottky diode detector with high responsivity and low NEP. And a 10Gbps wireless communication link has been demonstrated with a BER $< 10^{-12}$ at room temperature. Also, operation has been demonstrated at a data rate up to

18Gbps with a 2.6×10^{-5} BER. Finally, performances of the receiver can be improved by reduce the LO leakage from the transmitter as well as developing the 0.34THz LNA, which are the following research.

ACKNOWLEDGMENT

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Improvement in 1.2 Hz Total Power Instability of KVN 129 GHz SIS Mixer Receiver

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Abstract— We present works for improvement on IF total power instability of Korean VLBI network 129 GHz SIS mixer receiver. To reduce the fractional power instability to 10^{-4} in 1 second integration, which has been set up as the specification of power instability in case of a receiver having an SIS mixer. In our 129 GHz SIS mixer receiver, we sometimes suffered from much larger power ($\sim 10^{-2}$) instability at 1.2 Hz that typically hampered normal pointing and continuum observations in single-dish observations. To improve this instability, vibration-isolation mechanism for the cold head of the receiver was applied but it was proved not influential. Indeed, we found that the spectrum of power instability just follows cold LNA's $1/f$ noise floor well when the LNA was terminated with 50 ohm load showing no trace of the discrete 1.2 Hz peak. After confirming 1.2 Hz instability due mainly to gain change of the mixers itself by temperature fluctuations of the cooling system we measured the instability variation by adjusting mixer bias voltages. Further reduction is planned with mixer temperature varied using a PID temperature controller.

INTRODUCTION

Possible mechanisms of output power instability that have been so far suspected in the technical literatures can be listed as follows:

- temperature modulation of the SIS mixer and low noise amplifier
- acoustic noise pickup by the LNA and the local oscillator causing direct gain change or variation of LO pumping power to the SIS mixer
- microphonic noise pickup at critical bias wires from motor vibrations of a cryocooler
- SIS mixer bias noise and ineffective suppression of the Josephson effect
- LNA gain fluctuations of the cryogenic low noise amplifier and bias noise

From the beginning of the deployment, 129 GHz SIS mixer receivers on three telescopes of Korean VLBI Network have showed IF total power instability with 1.2 Hz period. Because 1.2 Hz period manifests itself that the origin of the instability has certainly connection with the 4 K cryocooler driven at 60 Hz AC power supply, we can, at least, rule out the last two cases as direct origins of this instability.

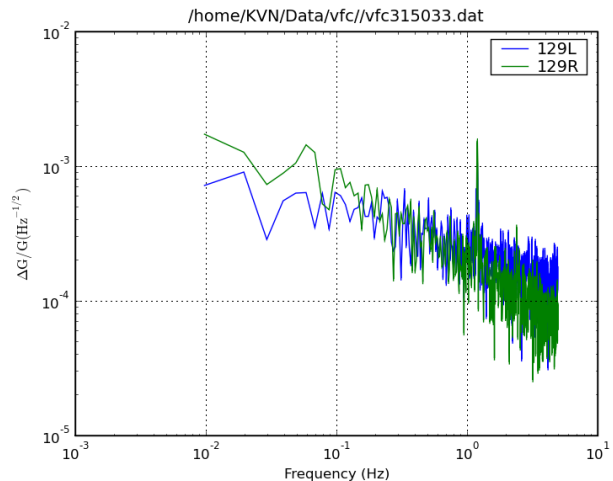


Fig. 1A spectrum of 1.2 Hz fractional power instability typically shown at nominal mixer and LNA bias settings (operation temperature ~ 4.7 K) of circular-polarization KVN 129 GHz receiver

Fig. 1 shows a typical spectrum of IF power output normalized to its DC component with a distinct ($\sim 10^{-2}$) peak at 1.2 Hz as well as $1/f$ -like noise floor. In general, this kind of instability among receivers are totally uncorrelated in interferometric observations but causes degraded antenna pointing and calibration observations in single-dish mode. We report how the origin of this instability had been traced and discuss the direction and implication for future improvement.

VIBRATION ISOLATION

Bias wires of the receiver are wrapped along two G10 supports that separate thermal stages in the receiver cartridge. Wires of constantan span almost one meter and so are intrinsically vulnerable to microphonic noises from vibration. To isolate the vibration from the rotating motor of the coldhead as well as shocks from helium flow, coldhead mount has been changed to one that has shock-absorbing gel mounts and a short cylindrical bellows. Thermal links to the 50 K radiation shield that is secured onto the front lid of the receiver chamber has changed to several flexible OFHC straps. No precise measurement of mechanical accelerations exerted to the thermal stages of the cartridge were taken but it was confirmed that vibration transferred to the receiver chamber

was quite reduced. Nonetheless, this vibration isolation was not effective in reducing power instability implying that other mechanisms are under playing.

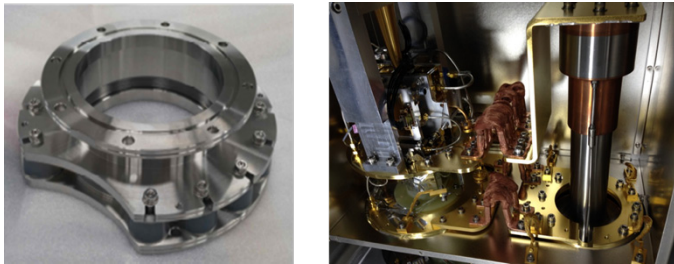


Fig. 2 coldhead mount with shock-absorbing gels and bellows (left), thermal connections of the cold finger inside the receiver chamber (right)

POSSIBLE LNA EFFECTS ON STABILITY

The cryogenic LNAs used in the receiver are CaltechWeinreb group's CITRYO4-12A using DC power supplies from the original manufacturer. If there would be gain instability due to LNA bias changes, those relevant biases can be servoed. However, in our case, servoing is not readily feasible because the MMIC in the LNA has the drains of all 3 stages connected together.

From communications with Weinreb, gain sensitivity of the LNA to gate voltage change is known to be about 0.3 dB/100 mV i.e. 0.06% / 1mV. Thus for 10^{-2} gain change would need 1.6 mV voltage change, say, ground difference. Drain voltage sensitivity is designed to be less. Furthermore since the gate has 11:1 voltage divider in the module 1.6 mV gate voltage would need the gate supply change of 17.6 mV, which is unlikely in our case.

Another possible case may be temperature fluctuation of the LNA. About 1 K of the LNA noise is known due to losses in the input circuit and the MMIC at 15 K. If the instability would originate from this input loss of 1.06, required temperature fluctuation causing 10^{-3} gain change might range as high as 6 K assuming 400 K average input noise. Typical temperature fluctuation at the bare cold finger of 4 K GM cryocooler RDK-415DP is about ± 50 mK. Therefore we need to find other sources in order to explain the measured fractional instability.

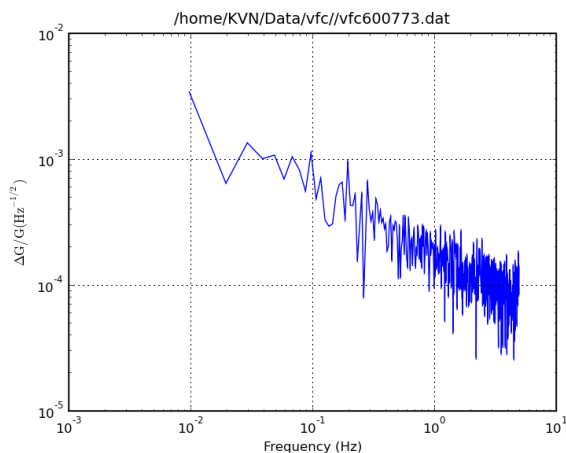


Fig. 3 power spectrum of fractional power instability measured with cold LNA disconnected from the output of the SIS mixers

MIXER GAIN MODULATED WITH TEMPERATURE CHANGE

After some efforts in vain, we measured the spectrum of the output power with only cryogenic LNA terminated with coaxial load disconnecting the SIS mixer from its input. Fig. 3 shows the spectrum in which the 1.2 Hz peak disappears. This finding is implying that the SIS mixer itself causes the power instability. For more detail, correlation between the temperature fluctuation of the mixer block and fluctuation of the output power was investigated. Upper plot in Fig. 4 shows time series data that roughly reflects higher total output power as temperature goes lower and vice versa.

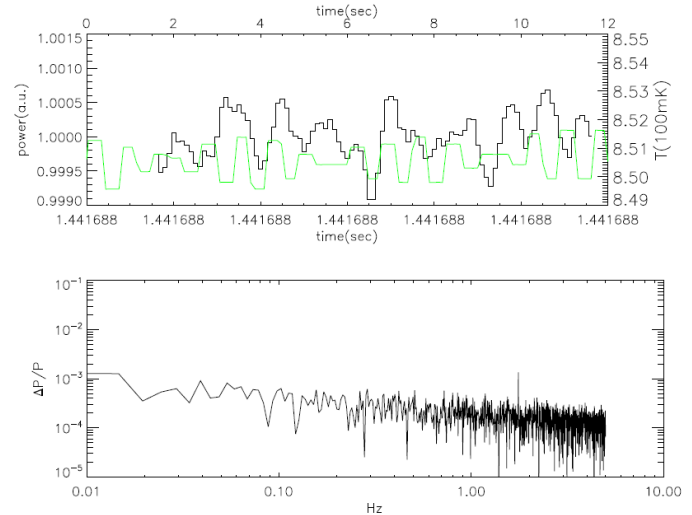


Fig. 4 Co-measured power stability (black) and temperature variation of the mixer blocks (green, right axis, in 100 mK unit omitting common 4 K) in the upper plot and power spectrum of the fractional gain (bottom).

Important observation in Fig. 4 is that with only 2 mK p-p temperature variation 10^{-3} power fluctuation results. Fig. 5 shows order-of-magnitude reduction of the peak fractional instability values by adjusting mixer gain with different bias settings than normal.

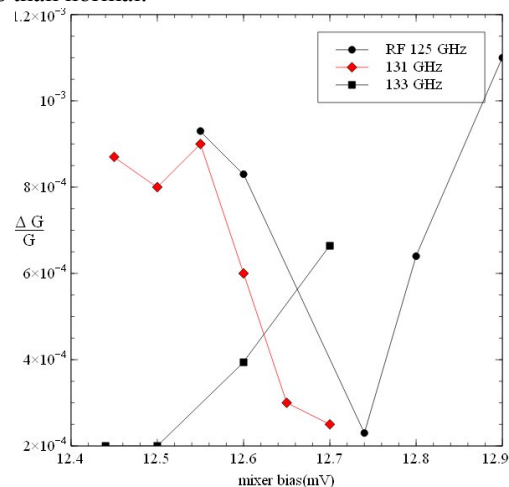


Fig. 5 Suppression of 1.2 Hz peak by changing mixer bias voltage to point of lower sensitivity at different LO frequencies (KVN Seoul station)

One previous study[1] reports that given fractional stability of 10^{-4} , typical optimum mixer bias voltage does not guarantee

more relaxed temperature modulation, mainly because mixer's conversion gain varies most sensitively near this bias. But temperature modulation range can be more relaxed at lower-than-optimum bias voltage. The measurements in Fig. 5 show similar trend.

FURTHER REDUCTION OF INSTABILITY

It's not certain that PID controlling will work in stabilizing operation temperature at mixers' location in the receiver cartridge with less than 2 mK p-p resolution. In addition, extensive tests using automated bias sweeping setup is planned during annual maintenance period starting from June.

CONCLUSIONS

We have tracked possible origins of 1.2 Hz total power instability in KVN 129 GHz SIS mixer receiver. Finding the fluctuation due mainly to temperature modulation of the conversion gain of the SIS mixers, we reduced gain change and power instability by lowering bias voltage of the mixers. Test for further reduction is planned using a PID temperature controller.

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Investigation of the mixing regimes in a superconducting tunnel junction

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Abstract— We experimentally investigated different mixing regimes in the tunnel SIS-junction based on three-layer Nb/AlOx/Nb and Nb/AlOx/NbN structures. The SIS mixers were studied in quite unusual modes of operation: in the extremely low frequency range (0.1 – 20 GHz), and as high-harmonic mixers (for the frequencies of about 600 GHz and local oscillator of 20 GHz). The quasiparticle and Josephson mixing regimes have been compared. We demonstrated, that in some applications, such as cryogenic harmonic phase detector, Josephson regime can be more preferable than quasiparticle one due to the possibility to realize larger output signal and better signal-to-noise ratio. This might be caused by partial synchronization of the Josephson current components by powerful local oscillator. Also, we demonstrated the prospects of Josephson mixing regime for up- and down-conversion for the cryogenic multiplexing systems.

INTRODUCTION

Superconducting mixers based on tunnel junctions are widely used in terahertz receiving systems. In such systems the Josephson effect is usually considered as parasitic, leading to extra noise appearance. That is why critical current is usually suppressed by the external magnetic current. In this work the probability and advantages of Josephson mixing regime in some applications are shown.

CRYOGENIC HARMONIC PHASE DETECTOR

One of the novel applications of the tunnel SIS-junction is cryogenic harmonic phase detector (CHPD) for the broadband phase-locking systems for the cryogenic terahertz generators. Earlier it was demonstrated that functional integration of the harmonic mixer and phase detector in one element allows to significantly increase the synchronization bandwidth of the phase-lock system and improve spectral quality of the radiation [1]. As the spectral quality depends on the amplitude of the CHPD output signal, the optimization of working regimes and mixing regimes investigation is needed. The investigation of the output signal power was conducted in the harmonic mixer regime (HM). Two signals – from flux-flow oscillator (FFO), frequency of about 600 GHz and local oscillator (LO), ~20 GHz – were mixed on a tunnel SIS-junction Nb/AlOx/Nb. The intermediate frequency (IF) band

was determined by 4-8 GHz amplifiers chain. IF signal was recorded by the spectrum analyzer or power meter. The spectra of the down-converted FFO signal for different mixing regimes are presented in Fig. 1: dotted line is for the fully suppressed by the external magnetic field critical current, dashed line is for the optimal mixing regime without critical current suppression, solid line is for the signal without phase-locking.

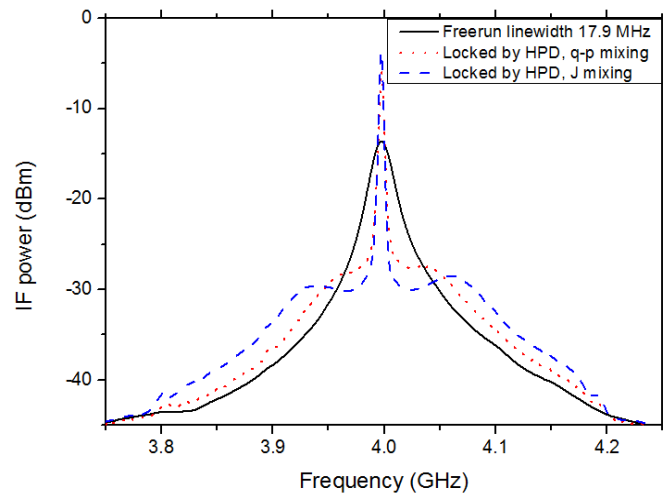


Fig. 1 Spectra of FFO radiation at two CHPD mixing regimes: quasiparticle (dotted line) and Josephson (dashed line); and without phase locking (solid)

It is seen from the graphs that using Josephson non-linearity (dashed line) allows to increase the output signal in comparison with only quasiparticle regime (dotted line) due to higher gain; furthermore the signal-to-noise ratio is also better at the first case. Our results demonstrated that the CHPD-based phase-lock system is able to phase-lock the FFO with output signal linewidth as wide as 17.9 MHz. High effectivity of the Josephson mixing regime in CHPD allows to synchronize up to 83% of the FFO power, while pure quasiparticle regime (at Josephson effect suppression) decreases this value to 70%. So, the Josephson mixing regime is preferable for the effective functioning of the SIS-junction as CHPD..

SIS FREQUENCY CONVERTER

One more promising application of the SIS-based mixers is cryogenic multiplexed readout system for the large arrays of transition edge sensors (TES) [2]. In this system the SIS-mixer works as frequency up- and down-converter for frequencies from hundredsof Megahertz to 1-10 GHz. For the experimental investigation of the SIS-junction as the up-converter we applied to the mixer two signals – 223 MHz and 5 GHz, the IF is 5.223 GHz. The dependencies of the conversion gain on SIS bias voltage at LO power -40 dBm with and without critical current suppression are presented in Fig 2. We also showed the up-conversion of three input signals on a same SIS-device, the IF spectra of the output signal is shown in the Fig. 3.

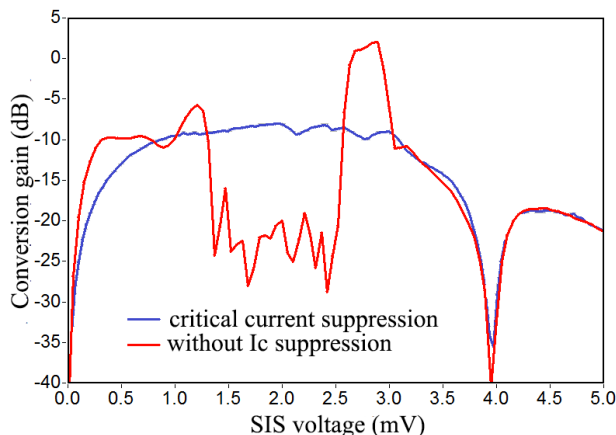


Fig. 2 Dependencies of the conversion gain on SIS bias voltage at LO power -40 dBm with and without critical current suppression.

As seen from the figures 2 and 3, both regimes have their advantages and disadvantages. The Josephson mixing regime provides higher conversion gain; in addition the signal-to-noise ratio at this regime is larger than at quasiparticle one. On the other hand the Josephson mixing has larger noise level, than quasiparticle one. Moreover, it can be realized in comparatively narrow SIS bias voltage and LO power range. Contrariwise, the Josephson regime doesn't require critical current suppression by external magnetic field that would be advantageous for many practical applications.

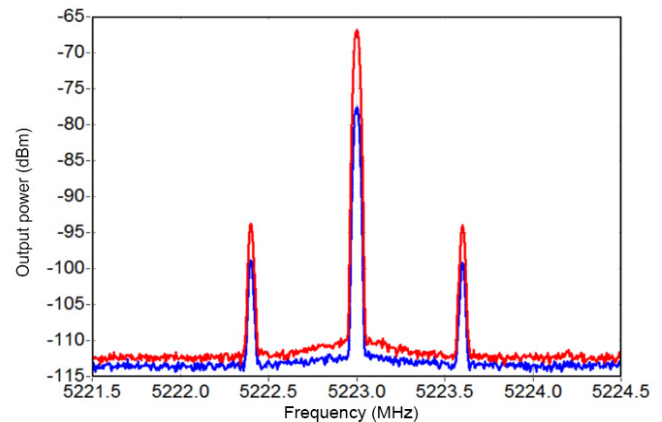


Fig. 3. Up-conversion IF signal spectra (from ~223 MHz to ~5223 MHz)

CONCLUSIONS

So, in this work we have demonstrated that for some practical applications, such as cryogenic harmonic phase detector and cryogenic readout system, the Josephson regime can be more preferable than the quasiparticle one. The Josephson mixing regime of high-harmonic mixer provides 12 dB higher output signal power value, resulting in 4 dB better signal-to-noise ratio (compared to the quasiparticle regime). The Josephson regime allows to achieve larger gain value for low frequency (0.5 – 5 GHz) SIS-mixers.

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Development of a Millimeter Wave Grating Spectrometer for TIME-Pilot

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Abstract—Instantaneous wideband spectral coverage with background-limited sensitivity requires a grating-type spectrometer or filter bank as opposed to a Fourier transform spectroscopy (FTS) or Fabry–Perot. Previously, millimeter wave gratings presented a technological challenge, because conventional echelle grating spectrometers are too large and bulky for cryogenic operation. A unique approach is to use a curved grating in a parallel-plate waveguide to focus and diffract broadband light from a feedhorn to a detector array. This approach markedly reduces the total volume of the spectrometer. The Tomographic Ionized-carbon Mapping Experiment (TIME)-Pilot measures 3-D [CII] fluctuations from $5 < z < 9$ galaxies by using 32 independent spectrometers. We designed, prototyped, and tested a waveguide grating for TIME-Pilot. Each grating has 190 facets and provides a resolving power in excess of 140 over the full 183–326 GHz range.

I. INTRODUCTION

The Tomographic Ionized-carbon Mapping Experiment (TIME)-Pilot [1] was designed to measure the red-shifted 157.7- μm line of singly ionized carbon [CII] from the Epoch of Reionization (EoR), when the first stars and galaxies formed and ionized the intergalactic medium. For 3-D intensity mapping, TIME-Pilot uses an imaging spectrometer to measure a spatial–spectral data cube, in which the intensity is mapped as a function of the sky position and frequency. The data cube is then analyzed to produce a 3-D power spectrum. Spectral measurements incorporate redshift information that is needed to distinguish faint EoR signals from bright low-red-shift galaxies along the line of sight. [CII] is an energetic emission line in galaxies and a bolometric marker for total star formation activity. [CII] is also well matched to the 1-mm atmospheric windows for z between 5 and 9. As shown in Fig. 1, the instrument is housed in a closed-cycle 4K–1K–300mK cryostat. Thirty-two waveguide grating spectrometers are assembled into two stacks of 16, coupling the same 1-D linear field on the sky through an array of feedhorns illuminated through a polarizing grid. Each grating is similar to that used in Z-Spec [2], but smaller to operate at a lower resolving power. The dispersed light is detected with 2-D arrays of transition edge sensor (TES) bolometers. The spectrometers and detectors are cooled with a dual-stage 250/300-mK refrigerator.

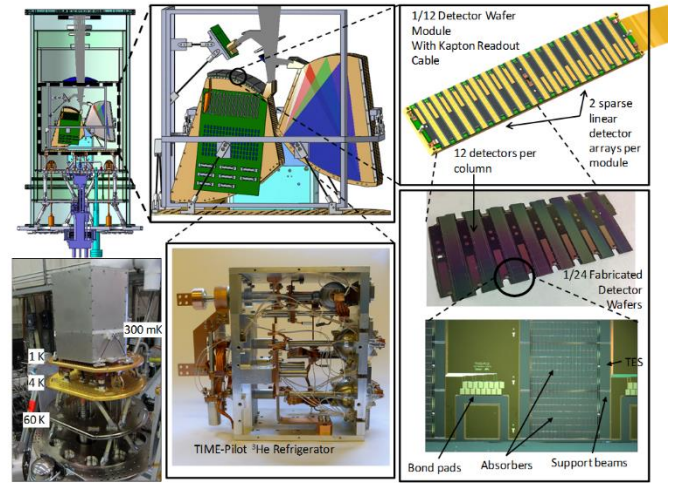


Fig. 1. TIME-Pilot instrument overview.

II. WAVEGUIDE SPECTROMETER DESIGN

The TIME-Pilot spectrometer uses a Waveguide Far-IR Spectrometer (WaFIRS) [3] architecture that employs a curved diffraction grating in a parallel-plate waveguide. Facets on the grating arc both diffract and focus the radiation to locations on a focal curve. Light propagates in the TE_1 mode of parallel-plate waveguide with two degrees of freedom. The grating design begins with a Rowland geometry, as shown in Fig. 2, and then each facet of the grating is positioned such that the total path from the center of the input feed to the facet to the output position changes by exactly one wavelength as the number of facets is incremented at two stigmatic frequencies. Propagation is confined between parallel plates to achieve efficient coupling to the detectors.

For TIME-Pilot, the initial Rowland circle radius is 13.3 cm, and the input position and stigmatic frequency output positions are selected on this circle. The distribution of facets is not centered relative to Rowland's vertex; 35 more lie on the side opposite the input position, because centering the grating does not provide adequate illumination for the upper facets. The blaze angles for the facets vary along the grating arc to accommodate the fact that the input and output angles are

varying. They are ranging between 22° and 26° , according to simulations of S polarization blaze efficiencies with the software toolkit PCGrate. The parallel-plate spacing is a compromise between minimizing waveguide propagation loss and avoiding scattering into unwanted waveguide modes. We selected 3 mm for our 183–326-GHz system, which is overmoded by a factor of 4–6. The preliminary grating spectrometer design has 190 facets, with the longest dimension of 31 cm, and provides a resolving power of 140–250. The output arc is approximated by six linear facets so that when the spectrometers are stacked in the two groups of 16, each stack creates six planes, on which the 2-D detector arrays are mounted.

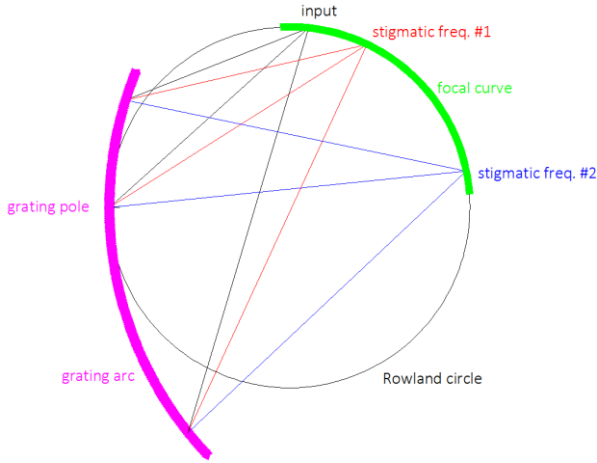


Fig. 2. Rowland geometry.

III. COUPLING STRUCTURES

The waveguide gratings couple to the incoming radiation through multiple flare-angle (MFA) feedhorns. The MFA feeds are spaced $2.2 f \lambda$ apart to balance the desire to couple to the sky with the optimal efficiency per beam, and to pack a large number of horns into the fixed field of view. Light from the feedhorn couples into the grating through a bent split-block waveguide section. The waveguide gratings are single polarization devices, and a polarizing diplexer placed in front of the focal plane feeds two 16-element grating stacks. The waveguide in one stack includes a 90° twist to align the polarization vector of the grating with that of the polarizing grid.

The MFA feeds are smooth-walled, easy-to-machine horns that perform comparably to traditional corrugated feed horns [4]. For TIME-Pilot, we designed a three-section horn that was optimized by varying the positions and magnitudes of these flare angle discontinuities to match the beam widths to an $f/3$ beam and suppress the sidelobes across the desired band. The simulations were performed with HFSS, a commercial 3-D electromagnetic (EM) simulator, as shown in Fig. 3. The geometry of the optimized horn is given in Table I. The initial waveguide radius R_0 was fixed to 0.56 mm, and the aperture radius R_3 was kept less than 3.9 mm to fit the 8-mm separation between horns. The six parameters of the horn design became variables to be determined. Fig. 4 shows the expected far-field beam patterns for the horn design. Because of the very wide

bandwidth, the patterns exhibit better beam circularity and low sidelobes at higher frequencies. The cross polarization remains 30 dB lower across the whole band of interest.

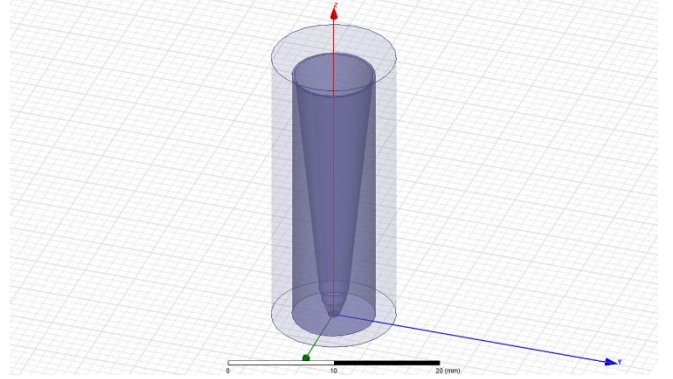


Fig. 3. HFSS model of the three-section MFA horn.

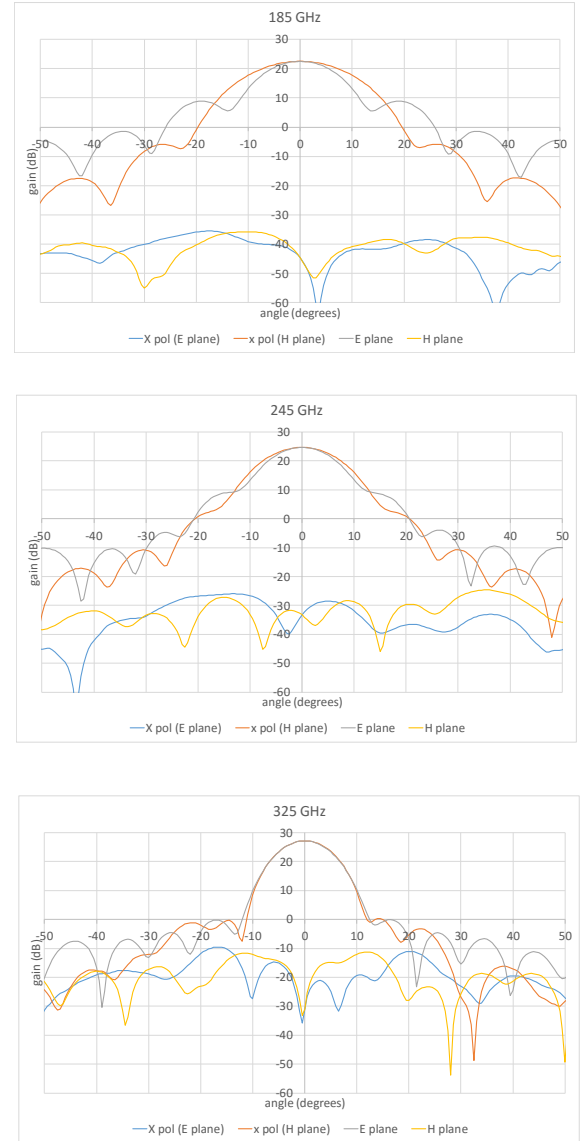


Fig. 4. Beam patterns (E-plane, H-plane, and cross-polarizations) simulated using HFSS at 185, 245, and 325 GHz, respectively.

The MFA feed tapers to a single-mode rectangular waveguide. The rectangular waveguide tapers gradually in height and width and then connects to the spectrometer input horn. Light enters the parallel-plate waveguide through the input horn and illuminates the diffraction grating. Because some portions of the waveguide are over-moded, special care was taken to minimize excitations of the higher order modes. A single-mode section of the waveguide ensures that only one mode propagates, and the higher order modes are cut off within the design bandwidth.

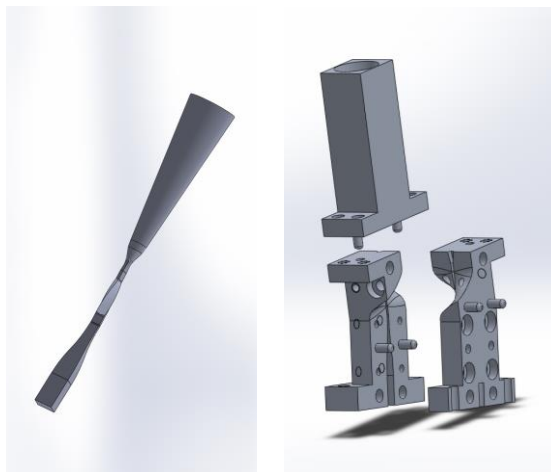


Fig. 5. [Left] 3-D EM simulation model of the MFA feed and waveguide twist, bend, and taper. [Right] Split block design.

TABLE I
GEOMETRICAL PARAMETERS FOR THE THREE-SECTION MFA
FEED DESIGN

Parameter	Length (mm)
R_0	0.56
R_1	1.173
R_2	1.511
R_3	3.824
L_1	1.750
L_2	1.236
L_3	25.566

IV. SPECTROMETER TESTING

The prototype spectrometer has two gratings in a ministack and is a simple machined, bolted aluminum assembly, as shown in Fig. 6. The spectrometer requires global tolerances of $\lambda/10$ (approximately 100 μm) and low surface roughness on the waveguide plates. The 190 facets on each grating were cut using a wire electrical discharge machine. Operation of the spectrometer requires that the correct spacing be maintained across the entire region to ensure that the same dispersion relation holds throughout.

Preliminary testing of the spectrometer was performed at room temperature. The spectral profile was measured using a sweep-able coherent source and a diode detector in a single-mode waveguide. Several spectra are shown in Fig. 7. The measured profiles represent the convolution of the intrinsic

resolving power of the spectrometer with the width of the detector waveguide feed. The spectra show approximately 25%–45% transmission, depending on the width of the output feeds. After deconvolution from the output waveguide width, the measured resolving power is comparable to that is predicted. The warm measurements are affected by some standing waves or multiple reflections because the detector and the source are not well matched. Based on the known sources of loss listed in Table II, the spectra show that the efficiency measurements match expectations within 10%.

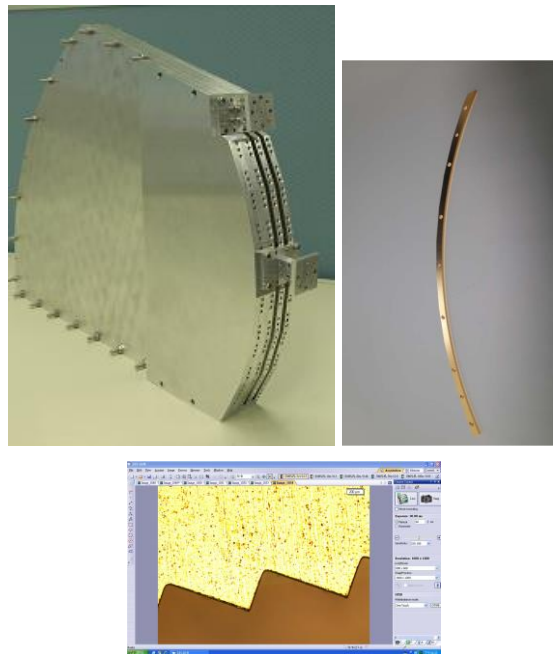
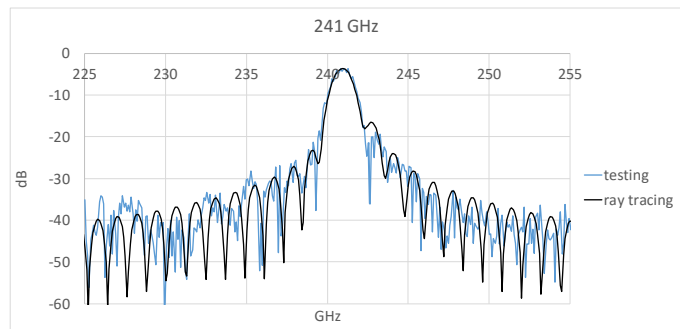
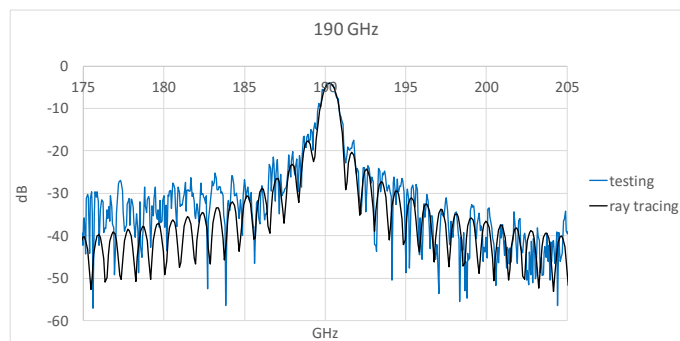


Fig. 6. Two-channel grating spectrometer stack with input and output feeds connected. The 190 facets on the grating were wire-cut. A close-up view of the grating facets is also shown.



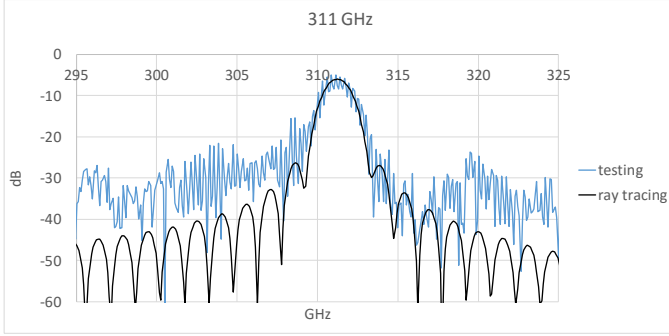


Fig. 7. Spectrometer room temperature test results and responses calculated through ray tracing around 190 GHz, 241 GHz, and 311 GHz, respectively.

TABLE II
SPECTROMETER EFFICIENCY ESTIMATES

Frequency (GHz)	190.3	241	311.3
Grating illumination	0.76	0.85	0.89
Blaze efficiency	0.92	0.97	0.88
WG propagation loss	0.97	0.98	0.99
Output coupling	0.55	0.57	0.33
Product	0.37	0.46	0.26
Measure	0.40	0.45	0.25
Measure/expected	1.08	0.98	0.96

V. CONCLUSION

We present the design and testing of a millimeter-wave grating spectrometer based on the waveguide grating spectrometer architecture WaFIRS for TIME-Pilot. Room temperature testing shows that the efficiency measurements match expectations within 10% with a resolving power above 140. Integration and testing with TES bolometers will follow to verify the performance at cryogenic temperatures.

ACKNOWLEDGMENT

We thank Steve Hailey-Dunsheath and J. C. Cheng for their help in testing the spectrometer.

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Terahertz Imaging Progress at Capital Normal University

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The terahertz imaging at Capital Normal University in Beijing is presented. Our works on Terahertz Imaging include the active and passive imaging. For the active terahertz imaging, the pulse and continue wave terahertz imaging are studied respectively. The active terahertz pulse imaging is based on the terahertz time-domain spectroscopy with the probe-beam-expanded femtosecond pulse laser and an infrared CCD detection. The active terahertz continuous wave imaging is based on a CO₂-laser-pumped terahertz coherent source and a NEC terahertz camera. For the passive terahertz imaging, the low frequency of terahertz radiometers are used to detect the beam-scanned terahertz signal by the point-to-point method. The related components and methods are developed and used for the improvement of the imaging speed and the resolution of images.

The polarization terahertz imaging is studied based on the active continuous wave imaging technology. The higher resolution of terahertz imaging is achieved at 3.1 THz of operating frequency. The polarization imaging provide more information on the measured targets. However, the imaging distance of the high frequency, such as 3.1 THz, of terahertz imaging is limited due to the vapor absorption. The focal plane terahertz imaging is developed to obtain more frequency domain of spectral information. The focal plane imaging can be realized as a quasi-near field imaging so that it can achieve at a higher resolution. But the visual field of focal plane imaging is limited due to the size of electro-optic crystal. The passive terahertz imaging is developed for the longer imaging distance and the larger imaging visual field. The sensitivity of terahertz radiometer is a key factor for the contract and resolution of passive terahertz imaging.

In summary, the active and passive terahertz imaging are investigated at Capital Normal University. The advantage and disadvantage of different terahertz imaging technology can be seen and compared. Of course, they depend on the different requirements of application, too. Some further investigations of terahertz imaging are necessary.

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Development of a 71-116GHz RF module for the EMIR receiver upgrade

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Abstract— The Eight Mixers Receiver (EMIR) was installed at IRAM 30-m Pico Veleta Telescope (Andalusia, Spain) in 2009. It is composed of four cryogenic dual polarization side band separating SIS receiver modules covering frequencies from 71 GHz to 365 GHz (and delivering 4-12 GHz IF channels). Outside the EMIR cryostat, some switchable dichroic filters can be inserted in the optical path to allow dual band observations of the same point of the sky.

In December 2015, the 3 mm band, which covered initially 84-116 GHz, was upgraded to cover the full 3mm atmospheric transmission window which can be observed at Pico Veleta, i.e. the 71-116 GHz band. Excellent performances are obtained with this new 3mm receiver, which covers ~ 50% of bandwidth with noise temperature of almost 30 K in the full band. This work also demonstrates the possibility of covering two ALMA bands simultaneously (ALMA band 2 + band 3 ~ 68-116 GHz) with a single receiver.

INTRODUCTION

The Eight Mixers Receiver (EMIR) has been installed at IRAM 30-m Pico Veleta Telescope in 2009. It has been initially developed to make single band and dual band observations for frequencies covering from ~84GHz to 365GHz. Since its installation, several upgrades have been performed on this receiver to improve its performances. The later one, which has been made at the end of 2015, has consisted in enlarging the frequency coverage of EMIR in the 3mm atmospheric window (shown in Fig. 1), by replacing the 84-116 GHz RF and optical module by a new one allowing to cover the 71-116 GHz band.

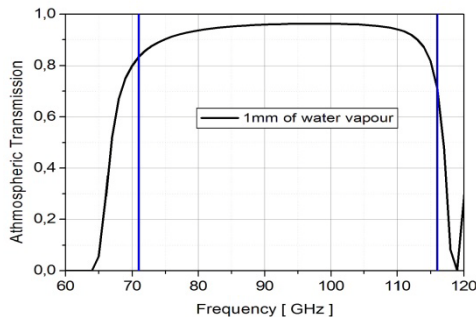


Fig. 1: Transmission of the atmosphere in the 3mm band.

EMIR RECEIVER SPECIFICATIONS

The EMIR [1] receiver (see Fig. 2) is composed of four cryogenic dual polarization SIS modules covering the 3mm band, the 2mm band, the 1.3mm band and the 0.8mm band. The specifications of the different modules are the following:

- Band 1 (3 mm): 71-116 GHz (since dec-2015; 84-116 GHz before)
- Band 2 (2 mm): 127-179 GHz
- Band 3 (1.3 mm): 200-276 GHz
- Band 4 (0.8 mm): 276-365 GHz
- Technology: side band separating SIS receivers, delivering 4 x 4-12 GHz IF channels per receiver module

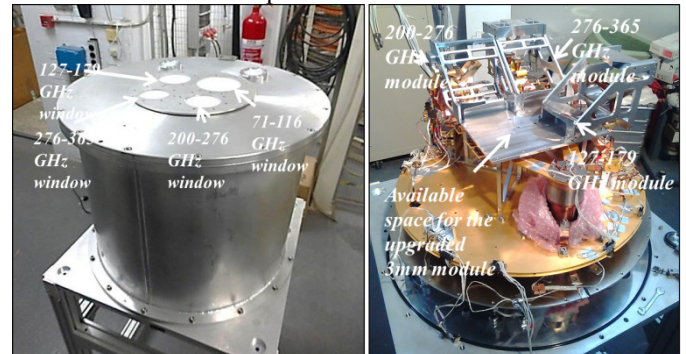


Fig. 2: External (left) and internal (right) views of the EMIR receiver cryostat.

At room temperature, a set of three dichroic filters, provided by QMC [2], are mounted on a translating frame in front of the cryostat windows. These filters can be inserted in the optical path to allow simultaneous observations of the same point of the sky with two different frequency bands. The available band combinations are:

- Band 1 (3 mm) + band 2 (2 mm)
- Band 1 (3 mm) + band 3 (1.3 mm)
- Band 2 (2 mm) + band 4 (0.8 mm)

OPTICAL MODULE DESIGN

The EMIR upgraded optical module is presented in Fig 3. It is composed of a pair of focusing mirrors (an elliptical mirror plus a parabolic mirror) which ensure a proper frequency independent illumination of the sub-reflector. Inside the cryostat, those mirrors are cooled at 15 K. Some epoxy supports allow to thermally disconnect those mirrors from the

other parts of the module (SIS mixers, feed horn, Ortho Mode Transducer, cryogenic IF isolators and low noise amplifiers ...) which operate at 4 K.

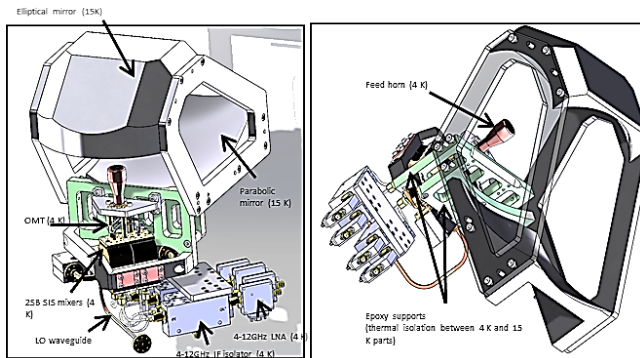


Fig 3: Mechanical 3D drawings of the 71-116GHz optics + RF module.

RF MODULE DESIGN

The upgraded 3mm RF module is composed of:

- a corrugated feed horn with circular waveguide output coupled to an Ortho Mode Transducer (OMT) which diplexes the two linear orthogonal polarizations of the receiver;
- two side band separating SIS mixers [3] with integrated IF couplers delivering four 4-12 GHz IF channels;
- A local oscillator waveguide splitter that distributes the LO power to the two polarizations;
- 4 cryogenic isolators and 4 cryogenic low noise amplifiers connected to the SIS mixers outputs

Some pictures of the assembled RF module are presented in Fig. 4.

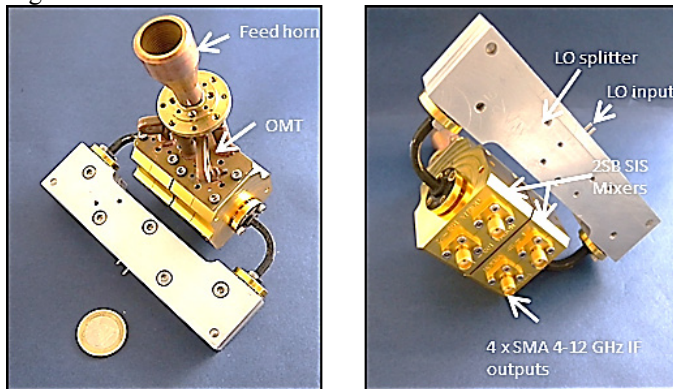


Fig.4: Views of the assembled 71-116GHz RF module.

INSTALLATION AT 30-M TELESCOPE, AND TESTS

Before its installation at the IRAM 30-m, the 71-116 GHz module has been first tested into a dedicated test cryostat. The integrated (in the 4-12GHz IF band) noise temperatures, the noise temperatures in the IF band and the image band rejection of the module have been characterized. Fig.5 shows the excellent noise performances reached by this module (~ 30 K of noise temperature in the full 71-116GHz band)

The optical performances (co and cross-polarization patterns, co-alignment on the sky between the two polarizations) have also been measured.

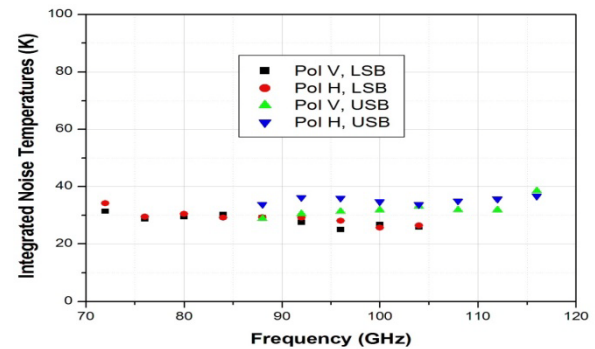


Fig.5: Integrated noise temperatures of the 71-116GHz RF module (including the OMT).

After these laboratory tests, the “old” 84-116GHz module has been replaced by this new module at the IRAM 30-m, into the EMIR cryostat. A picture of the 71-116 GHz module once installed into the receiver is presented Fig. 6.

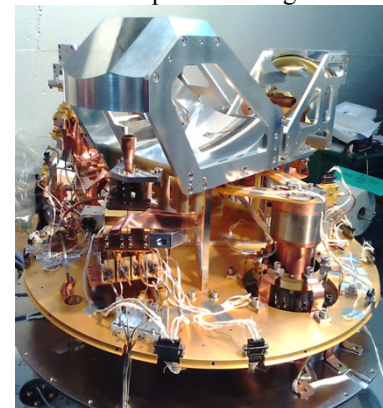


Fig.6 : Integration of the 3mmupgraded module into the EMIR receiver.

CONCLUSIONS

The 71-116GHz EMIR module was successfully installed at Pico Veleta in December 2015. State of the art performances are obtained in the whole very wide frequency range ($\sim 50\%$ of bandwidth) of this receiver, which demonstrates the possibility of covering two ALMA bands in the same time (ALMA band 2 + band 3) with a single receiver. This new EMIR 3mm module is now widely used by astronomers: in particular, the astronomical observations which are made in the new part of the band covered (71-84GHz) represent now $\sim 10\%$ of the observing time at Pico Veleta.

ACKNOWLEDGMENT

The authors thank the IRAM mechanical group for the mechanical designs and manufacture of the RF and optical components and the IRAM SIS group for the fabrication of the SIS junctions.

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Superconducting Local Oscillators; Development and Optimization.

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Abstract— Different types of the superconductor local oscillators were considered for integration with a SIS-mixer to build fully superconducting integrated receivers (SIR). The Josephson Flux Flow Oscillators (FFO) based on Nb-AlOx-Nb and Nb-AlN-NbN junctions have proven to be the most developed for such integration. The continuous frequency tuning of the FFO over the 250 - 750 GHz frequency range and the possibility of FFO phase stabilization have been achieved. The output power of the FFO is sufficient to pump integrated on the same chip SIS mixer in a wide frequency range; the FFO power can be electronically adjusted. The FFO free-running linewidth has been measured between 0.3 and 5 MHz; resulting in the spectral ratio of the phase-locked FFO from 99 to 70% over the whole frequency range. The possibility of reaching the phase noise of the order of - 90 dBc at an offset from a carrier frequency of more than 100 kHz has been demonstrated experimentally. To improve further FFO parameters and to extend its frequency range a number of new FFO designs were developed and investigated. The goal is to simplify the FFO operation at lower frequencies (through Fiske steps suppression at frequencies below Josephson self-coupling boundary) as well as to extend the FFO operation frequency beyond 1 THz. In this report an overview on development of superconducting integrated THz local oscillators is presented.

INTRODUCTION

Josephson junctions have been considered as natural terahertz oscillators for more than half a century, ever since Josephson discovered the effects named after him [1], [2]. Since that time, many quite different types of Josephson oscillators have been proposed and studied [3] – [13], but only a few of them were developed at level suitable for real applications. Let us consider one of the most attractive applications - the direct integration of a Josephson Local Oscillator (JLO) with the most sensitive heterodyne SIS mixer. There are a number of important requirements of the JLO's properties to make it suitable for application in the phase-locked Superconducting Integrated Receiver (SIR). The continuous frequency tuning of the JLO over a wide frequency range (usually more than 100 GHz) and a possibility of the JLO's phase stabilization at any frequency in the operation range are required for most applications. The output power of the JLO should be sufficient to pump the matched SIS mixer within a wide frequency range and it can be electronically

adjusted. Obviously, the JLO should emit enough power to pump an SIS mixer (of about 1 μ W), taking into account a specially designed mismatch of about 5–7 dB between the JLO and the SIS mixer, which should be introduced to avoid leakage of the input signal to the LO path. It is a challenge to realize the ultimate performance of the separate superconducting elements after their integration into a single-chip device. Another very important issue is the linewidth of the JLO. Even for wideband room-temperature PLL systems, the effective regulation bandwidth is limited by the length of the cables in the loop (about 10 MHz for a typical loop length of two meters). This means that the free-running JLO linewidth has to be well below 10 MHz to ensure stable JLO phase locking with a reasonably good spectral ratio (SR) — the ratio between the carrier and the total power emitted by the JLO.

NB-BASED FLUX-FLOW OSCILLATORS

The Josephson Flux Flow Oscillators (FFO) [14] – [19] based on Nb-AlOx-Nb and Nb-AlN-NbN junctions have proven [20] – [25] to be the most developed superconducting local oscillator for integration with an SIS mixer in a single-chip submm-wave Superconducting Integrated Receiver [26] – [29]. The FFO is a long Josephson tunnel junction of the overlapped geometry in which an applied DC magnetic field and a DC bias current, I_B , drive a unidirectional flow of fluxons, each containing one magnetic flux quantum, $\Phi_0 = h/2e \approx 2 \cdot 10^{-15}$ Wb. Symbol h represents Planck's constant and e is the elementary charge. An integrated control line with the current I_{CL} is used to generate the DC magnetic field that is applied to the FFO. According to the Josephson relation, the junction oscillates with a frequency $f = (I/\Phi_0) \cdot V$ (about 483.6 GHz/mV) if it is biased at voltage V . The fluxons repel each other and form a chain that moves along the junction. The velocity and density of the fluxon chain, and thus the power and frequency of the submm-wave signal emitted from the exit end of the junction due to the collision with the boundary, may be adjusted independently by the appropriate settings of I_B and I_{CL} . The FFO differs from the other members of the Josephson oscillator family by the need for these two control currents, which in turn provides the possibility of an independent frequency and power tuning.

We experimentally investigated a large number of the FFO designs. The length, L , and the width, W , of the FFO used in our study were 300–400 μm and 4–28 μm , respectively. The value of the critical current density, J_C , was in the range of 4–8 kA/cm^2 , giving a Josephson penetration depth of $\lambda_J \sim 6$ –4 μm . The corresponding value of the specific resistance was $Rn \cdot L \cdot W$ is ~ 50 –25 $\text{Ohm} \cdot \mu\text{m}^2$. For the numerical calculations we used a typical value of the London penetration depth, $\lambda_L \approx 90$ nm for all-Nb junctions, and a junction-specific capacitance $C_s \approx 0.08$ $\text{pF}/\mu\text{m}^2$. The active area of the FFO (i.e., the AlO_x or the AlN tunnel barrier) is usually formed as a long window in the relatively thick (200–250 nm) SiO_2 insulation layer, sandwiched between the two superconducting films (the base and wiring electrodes). The so-called “idle” region consists of the thick SiO_2 layer adjacent to the junction (on both sides of the tunnel region) between the overlapping electrodes. It forms a transmission line parallel to the FFO. The width of the idle region ($W_I = 2$ –14 μm) is comparable to the junction width. The idle region must be taken into account when designing an FFO with the desired properties. In our design, it is practical to use the flat-bottomed electrode of the FFO as a control line in which the current I_{CL} produces the magnetic field, which is mainly applied perpendicular to the long side of the junction.

Previously, the Nb- AlO_x -Nb or Nb- AlN -Nb trilayers were successfully used for the FFO’s fabrication. Traditional all-Nb circuits are constantly being optimized but there seems to be a limit for linewidth optimizations at certain boundary frequencies due to the Josephson self-coupling (JSC) effect [21], as well as a high frequency limit, imposed by the Nb gap frequency (~ 700 GHz). This is the reason to develop novel types of junctions based on materials other than Nb. We reported on the development of the high-quality Nb- AlN -NbN junction-production technology [30]. The implementation of an AlN tunnel barrier in combination with an NbN top superconducting electrode provides a significant improvement in the quality of the SIS junction. The gap voltage of the junction $V_g = 3.7$ mV. From this value, and the gap voltage of the Nb film $\Delta_{\text{Nb}}/e = 1.4$ mV, we have estimated the gap voltage of our NbN film as $\Delta_{\text{NbN}}/e = 2.3$ mV [25]. The use of Nb for the top “wiring” layer is preferable due to smaller losses of Nb when compared to NbN below 720 GHz. Furthermore, the matching structures developed for the all-Nb SIRs can be used directly for the fabrication of receivers with Nb- AlN -NbN junctions. The general behavior of the new devices is similar to that of the all-Nb ones; even the control currents, necessary to provide magnetic bias for the FFO, were nearly the same for the FFOs of similar designs.

A family of the Nb- AlN -NbN FFO IVCs, measured at different magnetic fields produced by the integrated control line, is presented in Fig. 1 ($L = 300$ μm , $W = 14$ μm , $W_I = 10$ μm). A single SIS junction with an inductive tuning circuit was employed as a harmonic mixer (HM) for the linewidth measurements. The tuning and matching circuits were designed to provide “uniform” coupling in the frequency range of 400–700 GHz. Measured values of the HM current induced by the FFO oscillations (HM pumping) are shown in Fig. 1 by the color scale. The HM pumping for each FFO bias point was measured at a constant HM bias voltage of 3 mV

(pumping is normalized on the current jump at the gap voltage, $I_g = 140$ μA). From Fig. 1 one can see that an FFO can provide a large enough power over the wide frequency range, which is limited at higher frequencies only by the Nb superconducting gap in transmission line electrodes (base and wiring layers) and below 400 GHz by the design of the matching circuits.

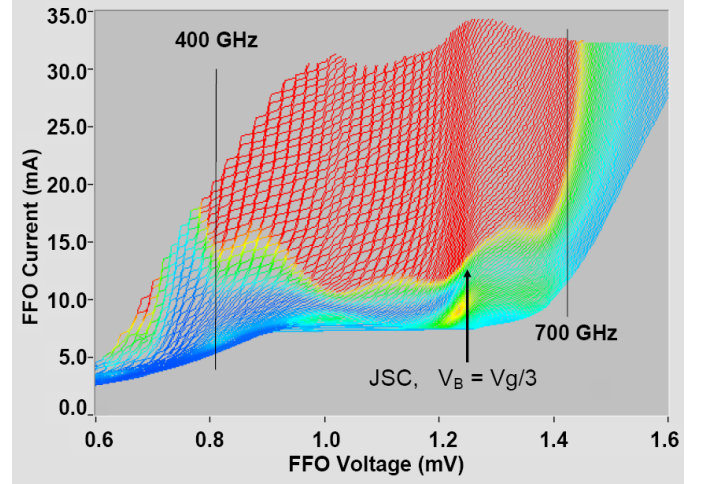


Fig.1 IVCs of the Nb- AlN -NbN FFO, measured at different magnetic fields produced by the integrated control line. The color scale shows the level of the DC current’s rise at the HM induced by the FFO. The red area marks the region of the FFO’s parameters where the HM current induced by the FFO exceeds 25% of the I_g . This level is well above the optimal value for an SIS-mixer operation.

The feature at approximately 600 GHz where the curves get denser is a JSC (Josephson Self-Coupling) boundary voltage. It was initially observed for all-Nb FFOs [21]. The JSC effect is the absorption of the FFO-emitted radiation by the quasi-particles in the cavity of the long junction. It considerably modifies the FFO’s properties at the voltages $V \approx V_{JSC} = 1/3 \cdot V_g$ (V_{JSC} corresponds to 620 GHz for the Nb- AlN -NbN FFO). Just above this voltage, the differential resistance increases considerably; that results in an FFO-linewidth broadening just above this point. This, in turn, makes it difficult or impossible to phase-lock the FFO in that region. For an Nb- AlO_x -Nb FFO, the transition corresponding to $V_{JSC} = V_g/3$ occurs around 450 GHz. Therefore, by using the Nb- AlN -NbN FFOs we can cover the frequency gap from 450 to 550 GHz that is imposed by the gap value of all-Nb junctions. The feature in Fig. 1 around 1 mV is very likely due to a singularity in the difference between the superconducting gaps $\Delta_{\text{NbN}} - \Delta_{\text{Nb}}$.

Continuous frequency tuning at frequencies below 600 GHz for the Nb- AlN -NbN FFOs of moderate length is possible, although the damping is not sufficient to completely suppress the Fiske resonant structure at frequencies below $V_g/3$. For short junctions with a small α (wave attenuation factor), the distance between the steps in this resonant regime can be as large, so that it is only possible to tune the FFO within a certain set of frequencies. For a 300–400 μm long Nb- AlN -NbN junction, this is not the case — the quality factor of the resonator formed by a long Nb- AlN -NbN Josephson junction is not so high at frequencies > 350 GHz. Therefore, the resonance steps are slanting and the distance between them is

not so large (see Fig. 1). This allows us to set any voltage (and any frequency) below V_{JSC} , but for each voltage, only a certain set of currents should be used. Therefore, in this case, we have the regions of forbidden bias-current values, which are specific for each voltage below V_{JSC} , instead of the forbidden voltage regions for the Fiske regime in Nb-AlOx-Nb FFO [25]. Special algorithms have been developed for automatic working-point selection in flight.

The typical current-voltage characteristics (IVCs) of an Nb-AlN-NbN SIS junction of an area approximately $1 \mu\text{m}^2$ is given in Fig. 2, which represents both the unpumped IVC (the solid line) and the IVC when pumped by an Nb-AlN-NbN FFO at different frequencies (dotted lines). One can see that the FFO provides more than enough power for the mixer pumping. In this experiment, we used the test circuits with low-loss matching circuits tuned between 400 and 700 GHz. Even with the specially introduced 5 dB FFO/SIS mismatch (required for the SIR operation), the FFO delivered enough power for the SIS mixer's operation in the TELIS frequency range of 400–700 GHz. An important issue for the SIR's operation is a possibility to tune the FFO's power, while keeping the FFO frequency constant. This is demonstrated in Fig. 3, where the IVCs of an SIS mixer pumped at the FFO frequency of 500 GHz are shown, while they were being pumped at different FFO bias currents (different powers). Our measurements demonstrated [24], [28] that the FFO power can be adjusted in the range of 0–15 dB while keeping the same frequency, by proper adjustment of the FFO control line current.

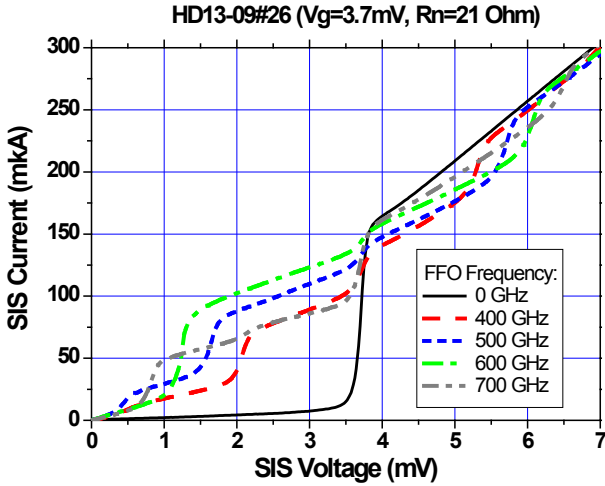


Fig. 2. The IVCs of the SIS mixer: unpumped = solid curve; pumped at different frequencies = dashed and dotted lines (color online).

LINEWIDTH OF THE FFO AND ITS PHASE-LOCKING

The FFO linewidth (LW) has been measured in a wide frequency range from 300 GHz up to 750 GHz by using a specially developed experimental technique [20] – [24]. A specially designed integrated circuit incorporates the FFO junction, the SIS harmonic mixer and the microwave matching circuits. Both junctions are fabricated from the same Nb/AlN/NbN or Nb/AlOx/NbN trilayer. A block diagram of the set-up for the linewidth measurements is described in [22].

The FFO signal is fed to the harmonic mixer (a SIS mixer operated in Josephson or quasiparticle mode) together with a 17–20 GHz reference signal from a stable synthesizer. The required power level depends on the parameters of the HM; it is about of $1 \mu\text{W}$ for a typical junction area of $1 \mu\text{m}^2$. The intermediate frequency (IF) mixer product ($f_{IF} = \pm (f_{FFO} - n f_{SYN})$) at ~ 400 MHz is first boosted by a cooled HEMT amplifier ($T_n 5$ K, gain = 30 dB) and then by a high-gain room-temperature amplifier.

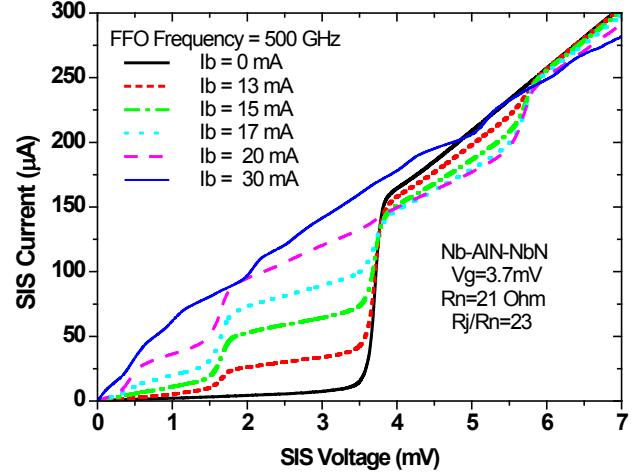


Fig. 3. The IVCs of the SIS mixer: unpumped = black solid curve; pumped at different FFO bias currents (different powers) = lines with symbols; FFO frequency = 500 GHz (color online).

In order to accurately measure the FFO line shape, the IF signal must be time-averaged by the spectrum analyzer. To remove low-frequency drift and interference from the bias supplies, temperature drift, etc., we used a narrow band (< 10 kHz) Frequency Discriminator (FD) system with a relatively low loop gain for the frequency locking of the FFO. With the FD narrow-band feedback system that stabilizes the mean frequency of the FFO (but which does not affect FFO's line shape), we can accurately measure the free-running FFO linewidth, which is determined by the much faster internal ("natural") fluctuations (see Fig. 4). The measured data are symmetrized relative to the center's frequency; these data are shown by diamonds. The profile of the FFO line recorded when biased at the steep Fiske step (FS), where the differential resistance is extremely small, can be different from the one measured on the smooth Flux Flow step. Theoretically [58], the shape is Lorentzian for wide-band fluctuations, while for narrow-band interference, at frequencies smaller than the autonomous FFO linewidth δf_{AUT} , the profile will be Gaussian; the theoretical curves are also shown in Fig. 4 for comparison. The theoretical lines providing the best fit near the peak are shown by the solid line and the dashed line for the Lorentzian and Gaussian profiles, respectively. The coincidence between the calculated curve and the symmetrized experimental data is excellent, and actually better than 5% in the emitted power, if a minor amplifier's nonlinearity of about 0.4 dB is taken into account.

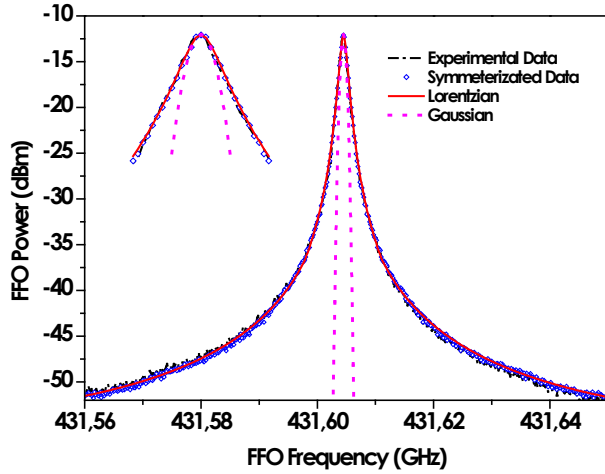


Fig. 4. The FFO spectrum measured when biased on the Fiske step ($V_{FFO} = 893 \mu\text{V}$, $R_d = 0.0033 \Omega$, $R_d^{CL} = 0.00422 \Omega$, $\mathcal{J}_{AUT} = 1.2 \text{ MHz}$) is represented by the dash-dotted line. The symmetrized experimental data are shown by diamonds. The fitted theoretical Lorentzian and Gaussian profiles are shown by solid and dotted lines, respectively. The inset shows a close-up view of the central peak with the frequency axis multiplied five times [80].

The resulting IF signal is also supplied to the Phase-Locking Loop (PLL) system. The phase-difference signal of the PLL is fed to the FFO control-line current [15, 16, 75, 78–81]. Wideband operation of the PLL (10–15 MHz full width) is obtained by minimizing the cable loop's length. A part of the IF signal is delivered to the spectrum analyzer via a power splitter (see Fig. 5, 6). All instruments are synchronized to the harmonics of a common 10 MHz reference oscillator. Dependencies of the free-running FFO linewidth and the Spectral Ratio (SR) for the phase-locked FFO on frequency for two different FFO technologies (Nb-Ox-Nb and Nb-AlN-NbN) are presented in Fig. 7. One can see that $\text{SR} > 70\%$ can be realized for Nb-AlN-NbN FFO in the range of 250–750 GHz.

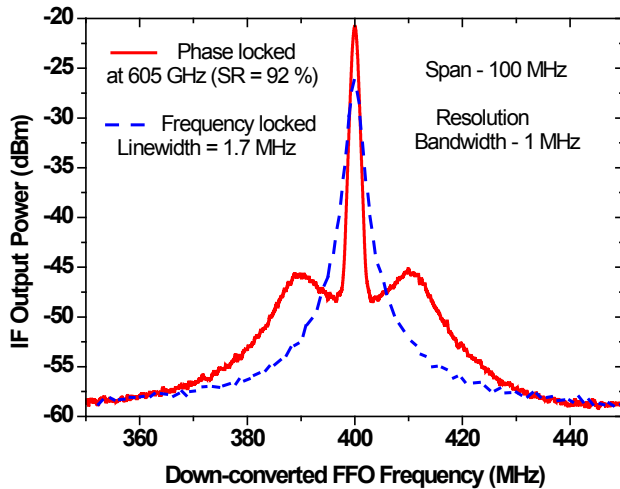


Fig. 5. Spectra of the Nb-AlN-NbN FFO operating at 605 GHz (blue dashed line = frequency locked by FD; red solid line = phase-locked). Linewidth = 1.7 MHz; Spectral Ratio = 92 % (color online).

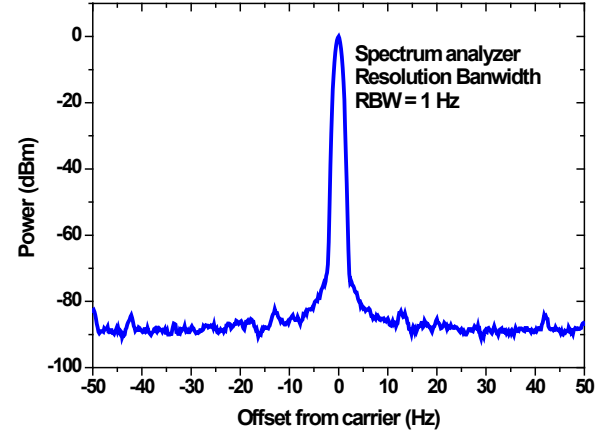


Fig. 6. Spectra of the phase-locked Nb-AlN-NbN FFO operating at 605 GHz. Span = 100 Hz, RBW = 1 Hz, signal-to-noise ratio = 87 dB as measured in a bandwidth of 1 Hz.

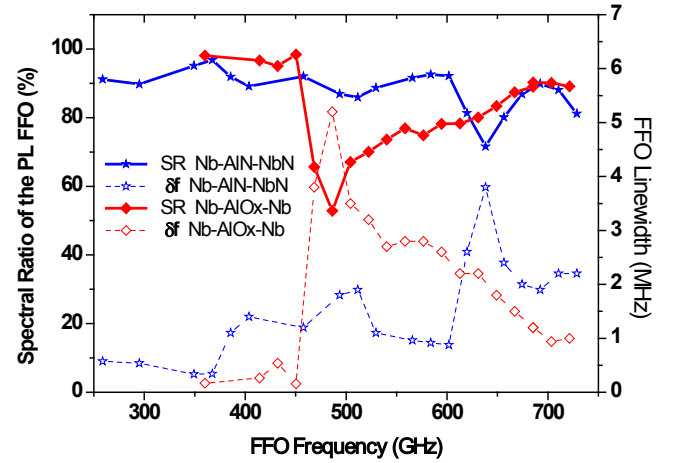


Fig. 7. Dependencies of the free-running FFO linewidth and the Spectral Ratio for the phase-locked FFO on frequency. Data are presented for two different FFO technologies: Nb-Ox-Nb (represented by diamonds) and Nb-AlN-NbN (asterisks).

CRYOGENIC PHASE DETECTOR

The local oscillator for the superconducting integrated receiver based on Flux flow oscillator has a tuning range of 250–750 GHz; in this range a free-run linewidth at half-height (–3 dB in power) may vary from hundreds kHz to several dozen of MHz (in some specific cases). When a conventional room-temperature (RT) PLL is used for the FFO phase locking, the FFO signal firstly down-converted at the harmonic mixer (HM) from hundreds of GHz to 400 MHz, and then the low frequency signal is amplified and sent from the cryostat to the semiconductor RT PLL. The phase of intermediate frequency signal is compared with the reference at the RT PLL, and the error signal is sent back to the cryostat, where it adjusts the FFO frequency. Long connecting cables are used to reduce the heat flow into the cryostat; however, it leads to a delay of the feedback signal of ~10 ns. The electronic block of the PLL adds another 7 ns, resulting in a limitation of about 15 MHz for the synchronization band of the RT PLL for FFO.

For efficient locking of wide Lorentzian lines emitted by FFO a PLL system with a very wide regulation bandwidth is required (due to slow decrease of the noise level with offset

from the carrier). To overcome the limitations of the traditional RT PLL, we have developed the cryogenic high-harmonic phase detector (CHPD) [33], [34]. Implementation of the SIS junction both for down-conversion of oscillator frequency and generation of feedback signal to control the FFO frequency allows us to place all PLL elements in close vicinity to the oscillator. In turn, this provides significant reduction of loop time delay (less than 4 ns) and extremely large regulation bandwidth (up to 70 MHz). Since cryogenic PLL system consists of only superconductive and low-consumption elements, it could be integrated on the single chip with locked oscillator. As it is shown in Fig. 8, the CHPD PLL system could efficiently synchronize highly broad emission lines [29], [34].

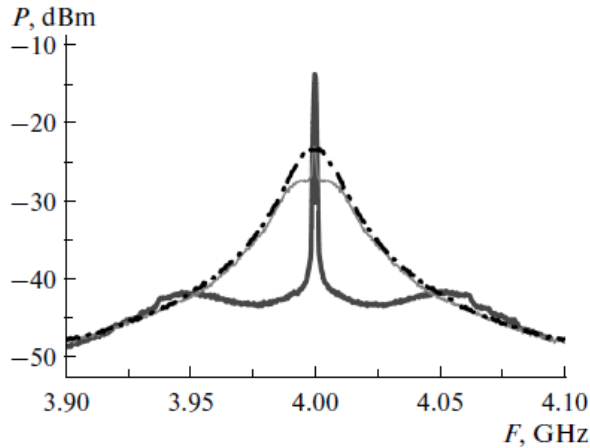


Fig. 8. Experimentally measured FFO emission spectra downconverted from 634 GHz. The dashed and dotted line represents the autonomous FFO oscillation spectrum (line width, 16.8 MHz); the thin line represents the FFO spectrum synchronized using a room-temperature PLL (spectrum ratio 6%). The bold line shows the FFO spectrum synchronized by CHPD (spectrum ratio 84%).

SUPPRESSION OF THE FISKE STEPS

As it was already mentioned, continuous tuning of the FFO frequency below $V_g/3$ is limited due to presence of the Fiske steps (see Fig. 1). To overcome this limitation and considerably suppress the Fiske resonances we have developed new FFO design with additional resistive elements (Fig. 9). It makes possible to increase damping and completely suppress the reflected electromagnetic waves and the Fiske resonant structure at frequencies just below $V_g/3$, see Fig. 10 and 11.

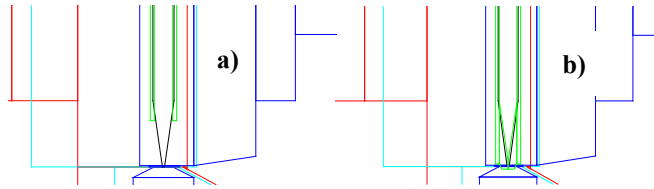


Fig. 9. Two layouts of the FFO with additional resistive elements (shown by green color) for suppression of the Fiske resonant structure at frequencies below $V_g/3$.

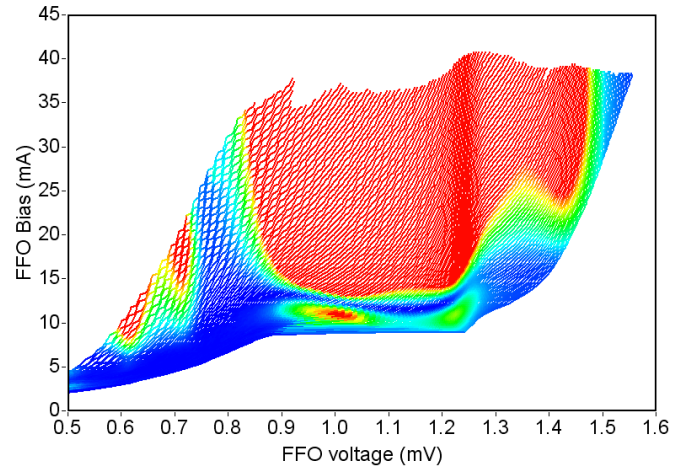


Fig. 10. IVCs of the Nb-AlN-NbN FFO with additional resistive elements for suppression of the Fiske resonant structure (design shown in Fig. 9 a); see Fig. 1 for comparison and detailed information/

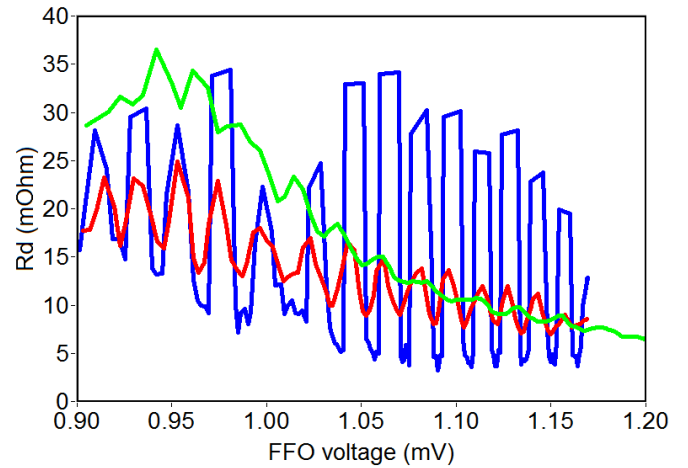


Fig. 11. The differential resistance of the FFO IVCs measured at FFO current of about 25 mA. Data for FFO without suppression (see Fig. 1) – blue curve; data for designs a) and b) are shown by red and green curves correspondingly.

CONCLUSIONS

The Flux Flow Oscillators (FFO) based on Nb-AlO_x-Nb and Nb-AlN-NbN junctions provide unique combination of parameters unreachable for any competing technique:

- 250 – 750 GHz tuning range (in practice might be limited by the SIS matching circuitry);
- FFO frequency and power can be electronically adjusted; furthermore FFO can be phase-locked at any frequency providing spectral ratio > 70 % with phase noise of the order of -90 dBc;
- FFO was integrated with an SIS mixer in a single-chip sub-THz Superconducting Integrated Receiver (SIR) for the atmospheric-research instrument Terahertz and submillimeter Limb Sounder (TELIS).

ACKNOWLEDGMENT

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Improvement of the Planar Schottky Diode Capacity Model for the Implementation in the Non-linear Harmonic Balance ADS Simulator for Multipliers Design

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A 2-dimensional “ensemble” Monte Carlo (MC) physical simulator, previously used to study HEMTs in [1]-[2], has been used for studying planar GaAs-Schottky barrier diode structures (SBDs) where there is a two dimensional electron transport. By using this physical MC simulator, the analytical junction capacity model proposed in [3] has been extended for structures where the existence of surface charges placed in the semiconductor-dielectric interfaces has been considered. The influence of the substrate on the junction capacity when the epilayer thickness is strongly reduced has also been studied by including a degeneracy model in MC simulations [2]. This work has been carried out in parallel with the design of a 1.2 THz heterodyne receiver for the JUICE-SWI mission project and the experimental characterization of the 600 GHz heterodyne front-end receiver presented in [4]. This study has allowed us to define the junction capacity for real geometries of the Schottky anodes used in the experimental available devices fabricated with the LERMA-LPN process, presented in [5]. The improved capacity model has been implemented in the non-linear harmonic balance ADS simulator by defining a SDD model (Symbolically-Defined Device), which reproduces the electrical behavior of the standard Schottky diode model integrated in the software, but also includes the improved junction capacity model. Both models are based on a simplification of the Lumped Elements Circuit (LEC) [6], typically used in the design of these devices [4]-[5], where the series impedance of the Schottky junction circuit is approximated by a single constant resistance. The SDD model has finally been introduced in the same ADS test-benches, linked with HFSS simulations, with which the frequency doubler and mixer used in [4] were designed and optimized.

This work has experimentally demonstrated that the implementation of the improved junction capacity model in HFSS-ADS simulations when including the approximation of the series impedance by a single constant resistance, is able to accurately reproduce the experimental results of a frequency doubler at 280 GHz as long as it works in a pure varactor mode. In addition, the good reliability of the LERMA-LPN fabrication process has also allowed us to identify a lack of accuracy of the LEC Schottky diode model when the diodes are strongly pumped by the local oscillator input signal. A non-pure varactor operation mode of the diodes has been remarked in these cases in which the second harmonic generation efficiency is a combination of the varactor and varistor operation mode. This work lays the basis for the improvement of the Schottky diode model based in the LEC model, necessary for correctly simulating the diodes in varistor operation mode in ADS-HFSS simulations.

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Design of a Terahertz Wire-wrap Backward Wave Oscillator

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Abstract— In this paper, an innovative slow-wave circuit, applied the wire-wrap structure, is proposed for the design of backward-wave oscillator (BWO) operating in terahertz band. Compared with the conventional BWO, the novel BWO has the relatively low accelerating voltage around 1 kV and low beam current of 0.1 A (the current density is 188 A/cm²). The Particle-in-cell (PIC) results predict that this BWO is capable of producing the output power over 400 mW at 324GHz and the range of 3dB voltage tuning bandwidth is from 311 GHz to 338 GHz. Moreover, the advantage that the wire-wrap SWS is constructed by wrapping the fine copper wire avoids the difficulty caused by conventional micro-fabrication technology. The simulation results presented by various parameters demonstrate that the novel wire-wrap structure can be applied as a promising slow-wave structure for terahertz radiation source application.

INTRODUCTION

Recent years, the research of the terahertz (THz) wave has been considerable interest in radio astrophysics and astronomy, security inspection, radar applications, imaging, biology and materials science [1]-[3]. The availability of the terahertz wave is consequently become the precondition to terahertz development. The generation of THz wave is mostly depended on vacuum electron devices (VEDs) with slow-wave structure (SWS). Backward-wave oscillator (BWO), a typical vacuum electron device, is considered as the most promising device to product THz radiation signal and SWS is the pivotal component using to exchange energy between electron beam and the electromagnetic field

The conventional SWS, such as corrugated waveguide, sinusoidal waveguide and the folded waveguide were introduced as the popular structure for the realization of BWO [4]-[6]. But all the SWSs mentioned above used modern micro-fabrication technology, such as deep reactive ion etching, deep X-ray LIGA process and UV/SU-8 lithography to process [7]. Unfortunately, the machine accuracy including the accuracy on the dimensions and the surface roughness of the metal walls bring great adverse influence on the device performance. It is hard to process non-destructive SWS. So a novel wire-wrap SWS and fabrication method are put forward and apply to design BWO to get over this challenge.

MODEL AND DESIGN

A. Slow-wave Structure Design

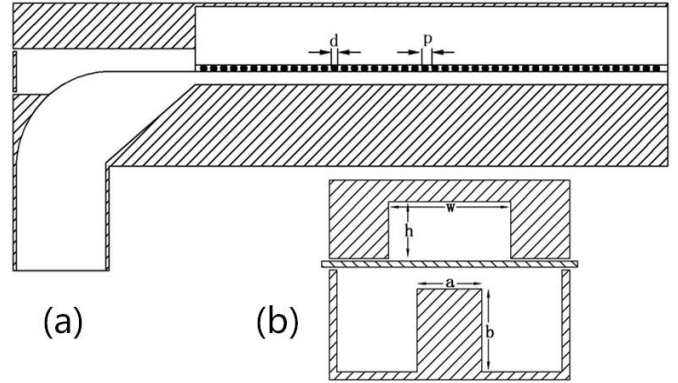


Fig. 1 Schematic configuration of the novel wire-wrap BWO: (a) the sectional view under the vertical axis direction and (b) the front view of the whole tube.

TABLE I
THE DIMENSIONS OF BACKWARD WAVE OSCILLATOR

G	Geometrical parameter	Quantitative Value and Units
d	Copper diameter	25 μm
p	Period length	50 μm
w	Cavity width	0.4 mm
h	Cavity height	0.3 mm
a	Ridge width	0.2 mm
b	Ridge height	0.37 mm

The specific structure of wire-wrap slow wave circuit is shown in Fig. 1 and the dimensions are listed in Table II. This structure features a rectangular cavity, periodic fine copper wire and a rectangular ridged waveguide. The ridge on the bottom of waveguide is used to increase the z-component electric field when electron beam interact with the z-component electric field. The physical realization of this structure was accomplished with two component parts. The fine copper wire twines around the upper cover plate to construct the slow wave circuit. Before that, the fine copper wire is firstly stretched to the diameter of 25 μm . In the progress of machining SWS, the fine copper wire keeps smooth. So the problem caused by the conventional micro-fabrication can be avoided because the fine copper wire is extremely uniform and smooth.

On the contrary of forward wave devices which output its energy at the end of collector, the backward wave devices output its energy at the end of electron gun. Based on this principle, a standard rectangular output waveguide is designed at the end of electron gun to output signal. In addition, a slope is added to match the coupling impedance of the interaction chamber and output waveguide.

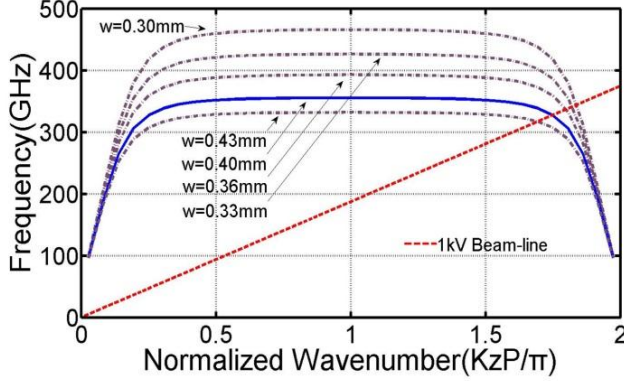


Fig. 2 Dispersion curves with different cavity widths w .

B. High Frequency Characteristics

The dispersion properties of the fundamental mode obtained by the eigenmode calculation with CST are plotted in Fig. 2. In this structure, the dispersion behaviour is mainly determined by the cavity width w on the upper cover plate. Except the dispersion for the nominal dimensions in Table III, the curves for different values of cavity width w are plotted for the purpose of providing flexibility in choosing dimension of device. The beam line of 1 kV intersects the dispersion curve at the operating frequency about 324 GHz. At this intersection, the velocity of electrons is almost synchronous with the phase velocity of the backward wave which is equal to the slope of the beam line.

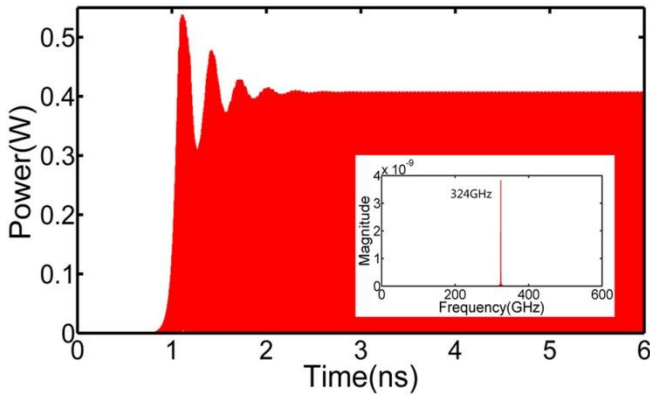


Fig. 3 Time plot of the output power with a inset of its frequency spectrum.

PERFORMANCE SIMULATION AND RESULT ANALYSIS

In order to test the performance of the wire-wrap BWO, the necessary simulations are performed by particle-in-cell (PIC). The initial pencil electron beam with a diameter of 0.26mm has a relatively low introducing voltage about 1 kV and low beam current of 0.1 A, thus the current density is 188 A/cm². The BWO structure has 46 periods and the longitudinal

distance between two centres of copper wire is 50 μ m. A series of typical parameters, such as power, frequency and 3dB voltage tuning bandwidth are obtained.

As is clear from Fig. 3, the wire-wrap backward wave oscillator is capable of producing stable output peak power of 400 mW with the start oscillator time about 1.2 ns. The inset shows a pure frequency spectrum operating at 324GHz. At this operating point, the interaction chamber has the strongest interaction impedance. When the electrons travel along the SWS, the electrons gradually bunch and give its kinetic energy to the electromagnetic field. Fig. 4 shows the variation trend of output power as a function of introduced voltage. As can be seen, this BWO can get a 3dB voltage tuning bandwidth of 27GHz range from 311 GHz to 338 GHz. There exists a fluctuant phenomenon between 1 and 1.1 kV due to mode competition. Given that the operation voltage is under the low condition and the current density is small, the BWO with wire-wrap SWS is considered as an effective solution for BWO application.

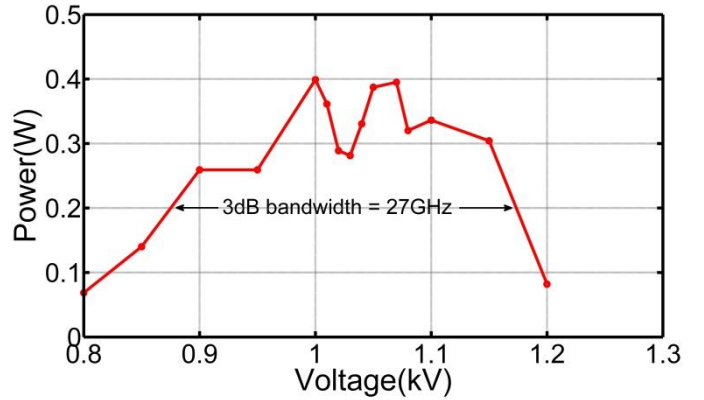


Fig. 4 Output power as a function of introducing voltage

CONCLUSIONS

In conclusion, a novel wire-wrap SWS for backward wave oscillator has been designed. The BWO has the relatively low operating voltage of 1kV and low current density of 188 A/cm². Based on these conditions, the device can produce the output peak power over 400 mW operating at THz band. Moreover, the processing method is another original advantage in the processing progress. The experiment of BWO with the proposed wire-wrap SWS is in plan.

ACKNOWLEDGMENT

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Design and Analysis of a Y-band Extended Interaction Oscillator with a Pseudospark-Sourced Electron Beam

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Abstract—In this paper, a pseudospark(PS) discharge system instead of traditional electron gun is designed for the pencil beam Y-band extended interaction oscillator (EIO). The characteristics of EIO circuit and the PS discharging voltage of the electron beam are studied to optimize the performance of the Y-band EIO. The CST simulation results show that the averaged output power over 24 W with a main frequency of ~286 GHz can be achieved by using a 30.75 kV PS discharge voltage. The advantage of the newly proposed device is that high current density electron beam pulse is transported in the positive-ion focusing channel without a guiding magnetic field. Meanwhile, high impedance(R/Q) and high gain per unit length is another characteristic of the device.

Index Terms—Extended interaction oscillator (EIO), pseudospark-sourced electron beam, vacuum electronics.

INTRODUCTION

At present, terahertz (0.1-20 THz) sources are a currently active research area and are important for applications to high data rate communications, biological spectroscopy, molecular spectroscopy and biomedical diagnostics etc [1-4]. EIO is a novel type of vacuum electronic high power terahertz sources. It has the advantages of high interaction impedance and high gain per unit length. For the development of Terahertz EIO, the high frequency characteristics and the parameters of EIO circuit are researched. Meanwhile, PS discharge is one of gas discharge, which operates in the hollow cathode, axially symmetric parallel electrodes and planar anode configuration [5], [6]. It can produce high current density, narrow beam diameter and axially symmetric electron beam pulse. The recent research about pseudospark-sourced electron beam show that several thousand Amperes electron beam pulses produced by PS source can be transported distances up to 20cm in 3mm diameter beam tunnel without a guiding magnetic field [7]. Using the pseudospark-sourced electron beam instead of traditional electron gun can become a novel way to generate terahertz wave.

In this article, we present research result that demonstrate the successful design and optimize of Y-band EIO based on a pseudospark-sourced electron beam for a 30.75 kV 0.5A beam with a 0.2mm diameter beam tunnel, which has produced over 24 W of peak output power at Y-band with the help of 3-D particle-in-cell simulation.

CIRCUIT DESIGN

A Y-band EIO circuit is presented in this paper. The photograph of EIO circuit is shown in Fig.1. The material of the device shell is the copper to ensure a better heat dissipation environment for circuit. The circuit consists of identical nine slots and two symmetrical coupling cavities located up and down respectively. A 0.2mm diameter beam tunnel passes through the centre of the nine-slot slow wave structure. The power is exported to the WR-3 standard waveguide attached to upside coupling cavity through a coupling hole. The EIO operates in the 2π mode. Contour of the electric field distribution component E_z at Y-Z and X-Y cross-section and electric field strength along the Z direction is shown in Fig.2. Based on the structure parameters of EIO circuit, the dispersion curve of Y-band EIO is shown in Fig.3. This result show that the operation frequency is ~286 GHz and the dispersion curve of the EIO circuit is in synchronism with a 30.75 kV electron beam. Under the circumstance, we can guarantee a more effective interaction between the interaction circuit and the electron beam.

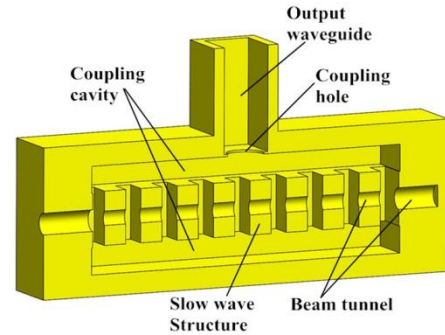


FIG.1. The photograph of EIO circuit.

With the help of simulations, the dimensions of EIO circuit are optimized, including coupling hole, slot, coupling cavity, and electron beam tunnel. The dc beam was designed for a voltage of 30.75 kV, an electron current of 0.5 A, and a guiding magnetic field of 0.5 Tesla is adopted. When the beam-wave synchronous condition was met, the oscillation of the circuit was established and power was exported stably after 17 ns. Fig.4 shows simulated output single and frequency spectrum. The averaged output power was about 24 W and the operation frequency was 286 GHz.

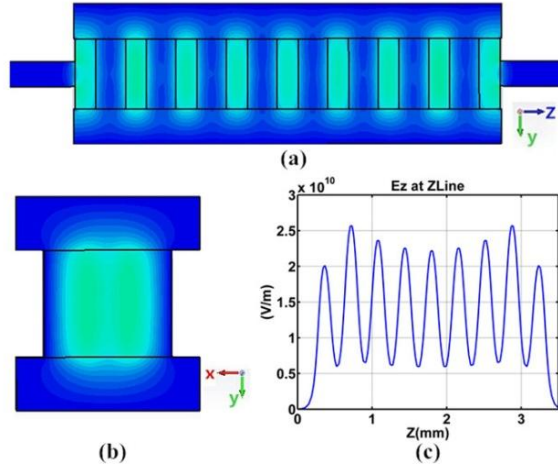


FIG.2. Contour of the electric field component E_z at (a) Y-Z and (b) X-Y cross-sections (from CST), and (c) the field strength along the Z direction.

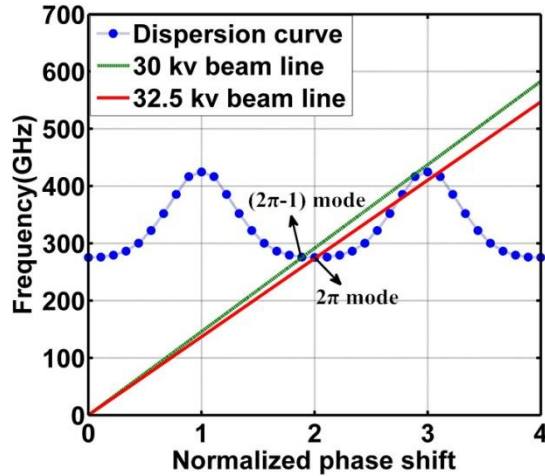


FIG.3. Dispersion curve of Y-band EIO circuit.

The operation voltage range and the oscillation startup time are important parameters of the EIO with pseudospark-sourced electron beam. Electron beam interacts with the standing wave of the EIO circuit. Fig.5 illustrates the relationship between the output power and the oscillation startup time versus different beam voltage at 0.5 A beam current. As shown in Fig.5, operation voltage ranges from 28.5 kV to 32 kV. The fast falling edges of the output power at 32 kV was due to the change of the operation mode. When beam voltage goes beyond operation voltage range, the electron velocity is too fast, which may motivate other mode of the cavity. The Q_o will decrease and Q_e will increase. The operating voltage region of the 2π mode in the EIO was 3.5 kV.

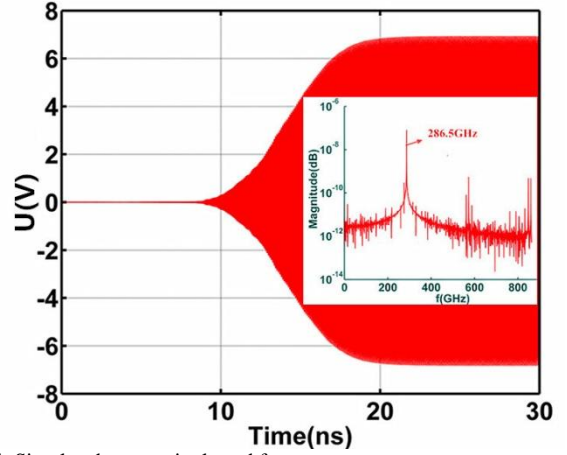


FIG.4. Simulated output single and frequency spectrum.

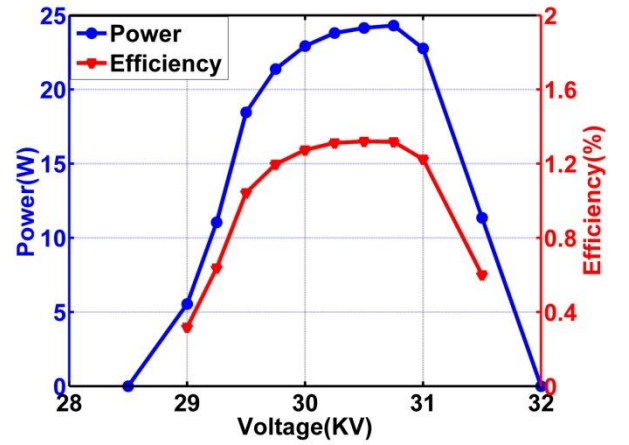


FIG.5. The averaged output power and efficiency versus voltage.

CONCLUSIONS

In this paper, a CST 3-D model of EIO circuit was established to study the correlation interaction properties of the cavity operating mode. Under the condition that the injected beam diameter is 0.2 mm, 30.75 kV beam voltage, 0.5 A beam current and the operating frequency is about 286 GHz, the averaged output power is achieved about 24 W. Meanwhile, using the pseudospark-sourced electron beam instead of a thermionic electron beam achieve a novel way to generate terahertz wave.

ACKNOWLEDGMENT

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340 GHz Frequency Multiplier with Unbalance Circuit Based on One Schottky Diodes Chip

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Abstract— This Terahertz is a new across research field. This paper introduces a design of multiplier at 340 GHz with discrete GaAs planar Schottky diode. The 50 μ m thick quartz circuit substrate is flip-chip mounted for diode thermal dissipation. A proposed Schottky diode model improves the accuracy of design which is considered behaviours of current voltage (I/V) and capacitance voltage (C/V), plasma resonance and skin effect. Diode embedding impedances were calculated by full-wave analysis and harmonic-balance (HB) simulation tools with an coaxial port to represent the nonlinear junction for circuit matching. In the circuit, one stage Compact Suspended Microstrip Resonators (CSMRs) are used for low-pass filter (LPF) at input port and a hammer-head filter is used for DC port. Two low-pass filters minimize the length/width ratio. The doubler is self-biasing and fix-tuned, the highest efficiency is 5.1% and output power is 1.1 mW @ 329.6 GHz with input power 20mW.

INTRODUCTION

Frequency multipliers based on Schottky barrier diodes play a crucial role at frequencies ranging from 300 GHz to 3 THz. Over the years, these devices have remained critical to a variety of submillimeter-wave heterodyne-based instruments [1] including radiometers for space-borne applications, receivers for ground-based radio astronomy, and sources for vector network analyser frequency extenders. Planar Schottky technology made tremendous progress in the late 1990s, principally thanks to the astrophysics community that supported the construction of the heterodyne instrument on Herschel [2] [3]. Because of low output power of semiconductor three ports device, GaAs planar Schottky diode technology plays a crucial role in THz and sub-THz regions in two decades. Frequency multipliers based on Schottky diode are nonlinear devices that generate harmonics of an input sine signal. Through matching networks at the input and output frequencies, optimize the transfer of power from the fundamental frequency to the desired harmonic and get the wanted harmonic and suppress undesired ones, Fig. 1 shows the schematic diagram of the multiplier. Because the balanced multiplier has a high output power and efficiency, it becomes the popularity topology for frequency multiplication.

However, due to the limit of planar Schottky Diode and membrane technics, most of multiplier had a low frequency and output power: the frequency is less than 400 GHz [4] and the max output power is up to 20mW at 170GHz which is

failing to drive a 340GHz balanced doubler. This paper focuses on 340GHz frequency multiplier including waveguide block, quartz and one Schottky Diodes Chip with three anodes in series.

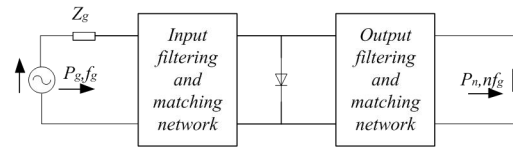


Fig. 1 The Schottky diode multiplier schematic diagram

DESIGN

The structure diagram of the 340GHz frequency multiplier is shown in Fig. 2. The quart circuit extend from the bias voltage port, input waveguide (WR5) to output port WR2.8. There are two low pass CSMRs (Compact Suspended Microstrip Resonators) filter in the circuit beside input port respectively. The Schottky Diodes Chip placed between ground and Suspended Microstrip.

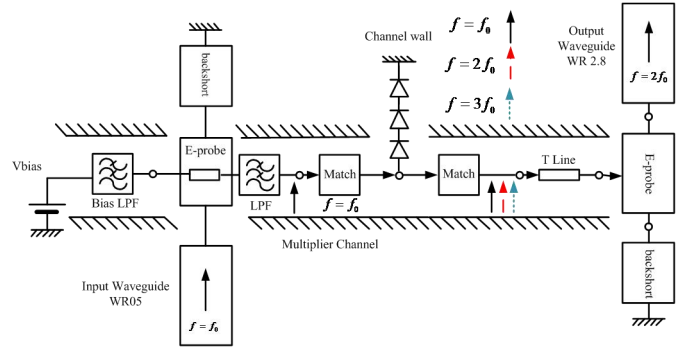


Fig. 2 Structure diagram of the 340GHz frequency doubler

Schottky diode model: Schottky Diodes Chip with three anodes in series is used in this doubler. The Schottky diode model includes two parts: diode spice model in ADS (Harmonic Simulation Software) and 3D structure model in HFSS (3D electromagnetic simulation software). The spice model can be got from I-V and C-V curves [5]. Each anode has a series resistance of 3 ohm, ideal factor 1.25, Junction

capitance $C_j(0)$ is 30fF, forward voltage is 0.65V and C_{par} is about 6fF.

Circuit simulation: combine harmonic simulation software with 3D electromagnetic simulation software, an optimum result can be got. When the bias voltage is -3V and input power is 13dBm, impedances at input and output are $Z_{LO}=7+12i$, $Z_{RF}=81+162i$. Finally, the simulation result is shown in Fig. 3. The simulation includes five parts: input probe, output probe, Diode placement, improved CSMRs filters and match networks.

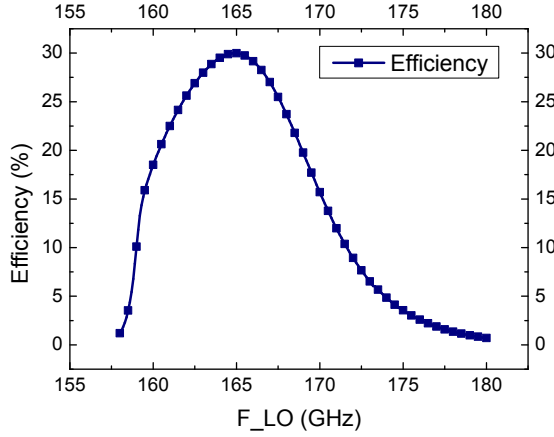


Fig. 3 Simulation results with ADS and HFSS, shows the efficiency vs drive frequency

In the quartz circuit, the CSMRs lowpass filter have a great performance with a passband from DC to 200GHz and stopband from 270GHz to more than 450GHz. The structure and simulation results of CSMRs filter between input waveguide and Schottky Diodes Chip are shown in Fig. 4.

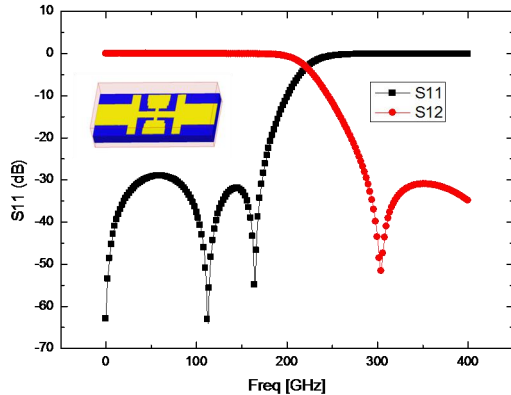


Fig. 4 simulation results and structure of CSMRs filter

ARCHITECTURE AND MEASUREMENTS

The fabricated 340GHz frequency doubler is shown in Fig. 5. The multiplier is made up a waveguide block split in the E-plane. The planar diodes are flipped-chip mounted between a 50um quartz-based microstrip circuits and metal channel wall.

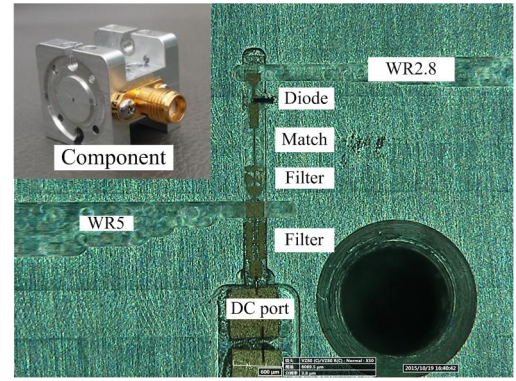


Fig. 5 Photograph and detail of 340GHz multiplier

For the measurements, a commercial signal generator was used to driver an MMIC based quadrupler with max output power of 40mW at 80GHz~86GHz [6], and all the measurements were done at room temperature. W-band amplifier has a power of 110mW to drive a 170GHz multiplier with 20mW output power. 340GHz multiplier was driven by 170GHz multiplier and detected by PM4 (Power Meter 4). The testing platform is shown in Fig. 6.

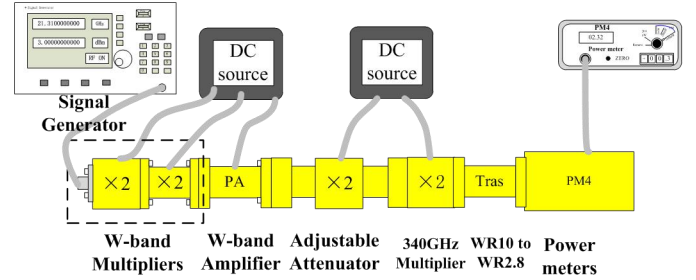


Fig. 6 340GHz multiplier testing platform

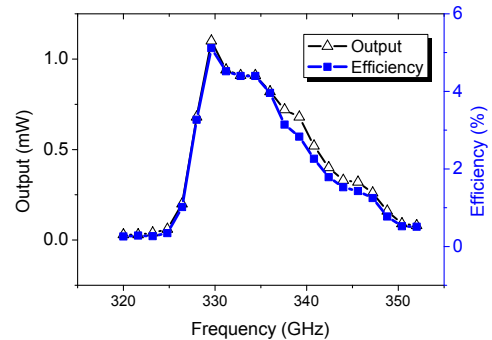


Fig. 7 340GHz multiplier output power and efficiency vs output frequency.

CONCLUSIONS

This paper focused on design and measurements of 340GHz multiplier. It presented one kind of unbalance multiplier structure based on one Schottky Diodes Chip and improved CSMRs filter. CSMRs filter can reduce the ratio of length/width and it is useful for fabrication. That one Chip used in this component reduced the cost of multiplier and it is suitable for low power driver. The details of measurements have been shown in Fig. 7. The highest efficiency is 5.1% and output power is 1.1 mW @ 329.6 GHz with input power

20mW. The typical tested power is 3% and output power above 0.5mW in 328GHz ~ 340.4GHz.

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Experimental Investigation of a Twin-Bridges Superconducting Switch

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Abstract—We present the design and some preliminary measured results of a planar superconducting on/off switch comprising two niobium nitride (NbN) bridges deposited across the slotline section of a unilateral finline. The two bridges are separated by a distance of $\lambda/4$, such that the superconducting impedance of the bridges could be cancelled out at the resonance frequency. Both the NbN bridges were switched from the superconducting state to the normal state via a bias current exceeding the critical current of the NbN film. A millimetre wave source calibrated with a terahertz power meter is used to illuminate the switch, and the response of the switch in each state was measured using a superconductor-insulator-superconductor (SIS) chip as a direct detector. Preliminary measured results agreed generally well with our simulations, especially when the multiple wave reflection effect is included in our model.

I. INTRODUCTION

A static superconducting on/off switch that can be easily integrated as part of the planar detector circuit would simplify significantly the design of a millimetre and sub-millimetre large format receiver array. An important example is to form a planar phase-switching circuit using a pair of switches, replacing the rotating half-wave plate or rotating waveguide that often are bulky and consist of moving parts. This is particularly useful for the construction of a highly sensitive pseudo-correlation polarimeter used to measure the B-mode polarisation signal of the Cosmic Microwave Background [1], [2]. The superconducting on/off switch can also be used to form an on-chip modulator to reduce the $1/f$ noise of an astronomical receiver.

II. RESONANTLY-TUNED TWIN-BRIDGES SUPERCONDUCTING SWITCH

In previous papers [3], [4], [5], we have presented the design and the measured performance of a 220 GHz superconducting on/off switch comprising a number of niobium nitride (NbN) bridges deposited across a slotline. Here, we exploited the strongly current-dependent complex impedance of the NbN film near its critical current value to operate the bridges as a switch. This binary change of impedance can be instigated by applying a DC bias current across the bridges. This way, any incoming RF signal would see two substantially different complex impedance states, hence will either pass through the transmission line with minimal loss or reflected back to the input port with high return loss [6].

The complex impedance of a superconducting bridge is composed of two parts: R_s , the resistive part of its surface impedance, and the inductance part $L = L_g + L_k$ where L_g is the geometric inductance and L_k is the kinetic inductance. The kinetic inductance arise only in the superconducting state where $R_s \approx 0$. In the normal state $R_s = R_N$, its thin film normal resistance. Mathematically,

$$Z_S = i\omega(L_k + L_g), \quad \text{and} \quad (1a)$$

$$Z_N = R_N + i\omega L_g, \quad (1b)$$

where $\omega = 2\pi f$ is the angular frequency of the incoming RF signal, and Z_S and Z_N are the impedance of the switch at the superconducting and the normal states respectively.

For an ideal switch, the bridges should has an impedance closed to zero in one state, and an impedance approaching infinity in another state. However, even with a highly resistive superconducting film such as niobium titanium nitride (NbTiN) or NbN films, the normal resistance is still finite for a strip with a certain realistic geometry. On the other hand, at very high angular frequency, the superconducting kinetic inductance could induce a very high complex impedance that is closed to this normal resistance value. Therefore, the switching ratio (i.e., the difference in power transmission between the two states) is limited primarily by the properties of the available superconducting material.

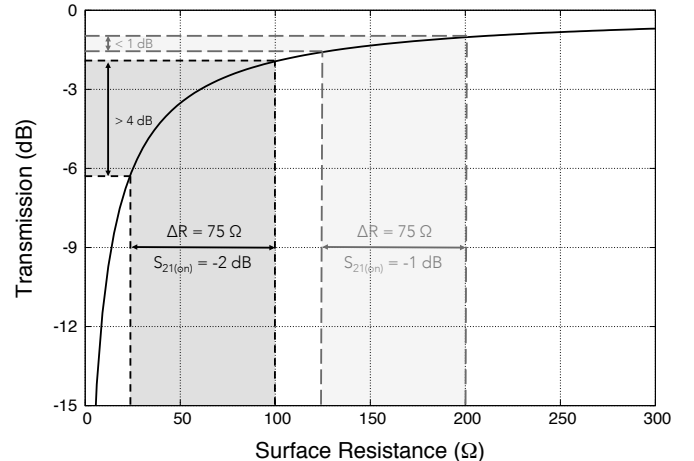


Fig. 1. The nonlinear relation between the surface resistance of a superconducting bridge shunting a slotline and its power transmission characteristic.

In previous attempts, we employed a number of short bridges across the slotline, instead of a single-shunting strip, to manoeuvre the total impedance of the switch at both states. This concept is illustrated in Figure 1, which plots the nonlinear relation between the surface impedance of a superconducting strip across a slotline and its power transmission characteristic. As can be seen, by halves the surface impedance value, the difference in power transmission between the superconducting and the normal state could be improved by several dB level. However, a fundamental disadvantage of this solution is that the employment of multiple bridges unavoidably decrease the RF transmission when the switch is closed, where the insertion loss S_{21} is now reduced from -1 dB to -2 dB.

A potentially much more effective solution to improve the switching ratio without affecting the power transmission characteristic of the switch is by creating a parallel resonant circuit using a twin-bridge tuning structure. Here, a second NbN bridge is placed a quarter-wavelength away from the first NbN bridge, so that the complex impedance of the first bridge is conjugated by the presence of the second bridge, and therefore cancelling out the unwanted superconducting inductance. In this case, the incoming RF signal would propagate through the transmission line unimpeded, since the bridges are virtually disappear now. On the other hand, when the bridges are in the normal state, the bridges become a low resistive load and the incoming wave will be reflected with minimal ohmic losses.

Figure 2 shows the predicted power transmission in both superconducting and normal state for a switch comprising two 50 nm thick NbN bridges ($5 \mu\text{m} \times 2 \mu\text{m}$) separated by a 300 μm long slotline ($5 \mu\text{m}$ width), simulated using Ansys High Frequency Structure Simulator (HFSS). As can be seen, the power transmission near 235 GHz is closed to 0 dB when

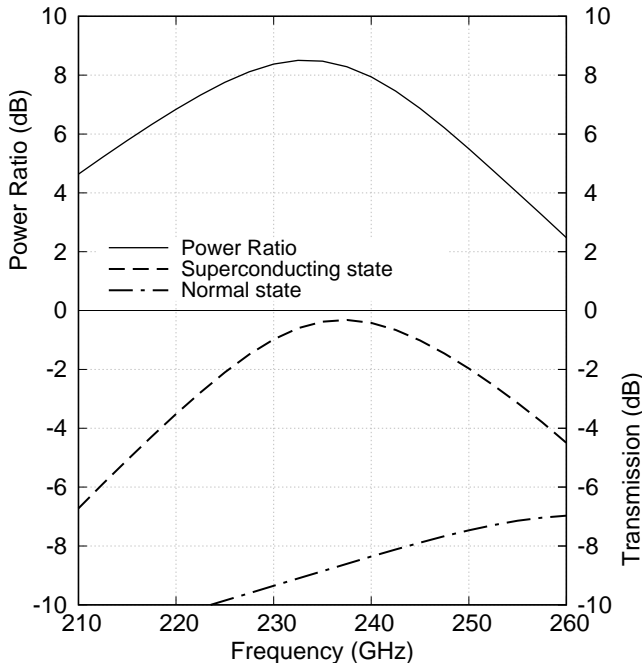


Fig. 2. The response of a superconducting on/off switch with two identical 50 nm thick NbN bridges separated by a quarter wavelength long slotline.

the bridges are superconducting. At this central frequency, the switching ratio is closed to 8 dB, and decreases only gradually away from the resonance frequency. Although this resonance-bridges design is inherently narrow band at about 10–15 GHz, but it minimise the transmission losses significantly compared to the previous multi-bridges design. Hence, it would suit well with applications that do not require ultra-wide operational bandwidth, such as astronomical observations where the spectral line position is well-known.

III. PRELIMINARY RESULTS

Based on this idea, we fabricated a series of superconducting on/off switch chips with different resonance frequencies in the range of 200–260 GHz. They comprise two NbN bridges of 2 μm width deposited across a 5 μm wide slotline, supported by a 100 μm quartz substrate. The NbN bridges are modulated between the superconducting and the normal states via a DC current that alternate above and below the NbN critical current value. The RF signal is fed to the device via a unilateral finline taper, as shown in Figure 3, and transmitted through the switch via another similar taper. The chip is housed within a rectangular waveguide along the E-plane, with the front end of the waveguide block connected to a millimetre horns, as shown in Figure 4 and 5. The RF signal from a local oscillator (LO) is coupled to the horn with a pair of parabolic mirror and a beam splitter. A THz power meter is placed after the beam splitter to monitor the strength of the LO output signal to ensure the consistency of the power level across the measured bandwidth. The transmitted signal through the switch is measured at the other end by observing the pumped DC current-voltage (IV) curves of a superconductor-insulator-superconductor (SIS) chip, placed several millimetre away from the switch chip along the same rectangular waveguide

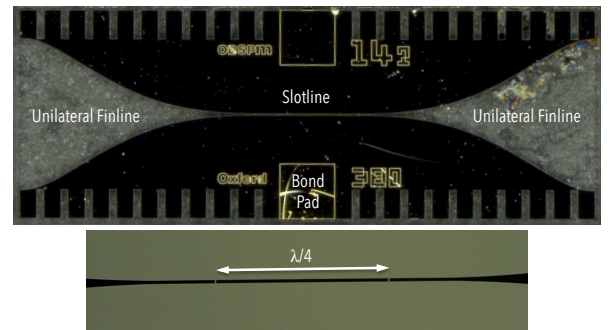


Fig. 3. A planar superconducting switch chip comprising two resonantly-tuned NbN bridges deposited across the slotline section of a back-to-back unilateral finline taper.

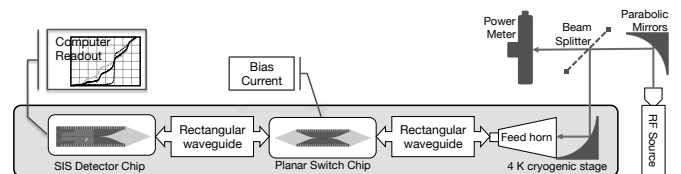


Fig. 4. Experimental setup for measuring the response of the superconducting on/off switch using an SIS device as a direct power detector.

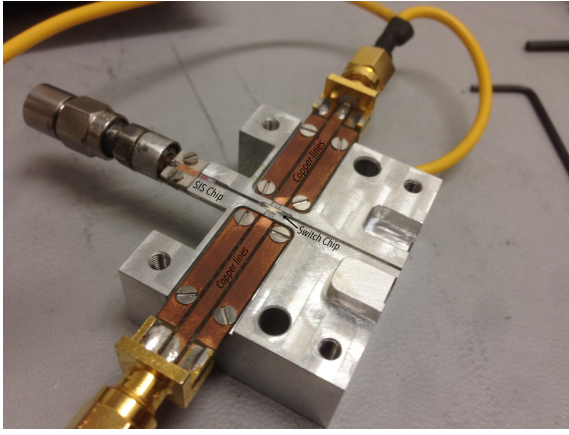


Fig. 5. Both the SIS detector chip and the switch chip are supported across the split-plane of a rectangular waveguide with a set of deep grooves on each side of the waveguide wall. The bias current for the switch is supplied through two copper line with bond wires connecting the copper strip to the switch's electrode. The SIS device is biased using a copper line and bond wires from the rear of the block.

channel. The detail of the SIS detector chip can be found in [9].

In Figure 6, we show the measured responses of a NbN switch with $\lambda/4 = 300 \mu\text{m}$, in the frequency range of 210–260 GHz. It is clearly seen that the pumping levels of the SIS device changed by a few dB when the switch is alternated between the superconducting and the normal state. The highest switching ratio was measured at about 8 dB level, consistent with the HFSS prediction albeit a shift of frequency which appears to correspond to a twin-bridges design where the separation distance is $280 \mu\text{m}$ instead of $300 \mu\text{m}$. However, it hard not to notice that the switching ratio varies periodically with frequency, although the general trend of the gradual decrease away from the central frequency is observed. We suspect that this periodically variation is caused by the existence of standing waves established by multiple wave reflections between the switch chip and the SIS detector chip. In our current setup, both the chips were fabricated on a relatively thick ($100 \mu\text{m}$) quartz substrate, and both the chips do not have matching notches to taper the impedance mismatch between the unloaded waveguide and the chips.

To further investigate the interaction between the switch chip and the SIS device, we used SuperMix, a quantum mixing software package developed at Caltech [10]. The SuperMix model was formed by cascading the HFSS calculated scattering parameters of both the switch (in either state) and the SIS detector chip, along with a section of empty waveguide 12 mm long (estimated for the distance between the chips) inserted between the two chips. This allow us to estimate the pumping level of the SIS device when the switch is alternated between the superconducting and the normal state, taking into account the frequency-dependent power coupling behaviour of the SIS device. Figure 6 (b) shows the result of this simulation, and it can be seen clearly now that a periodic dependence does exist if the empty waveguide is included in the model. The general behaviour of the predicted switching curve also matches very well to the measured one. This therefore reaffirm the effect of

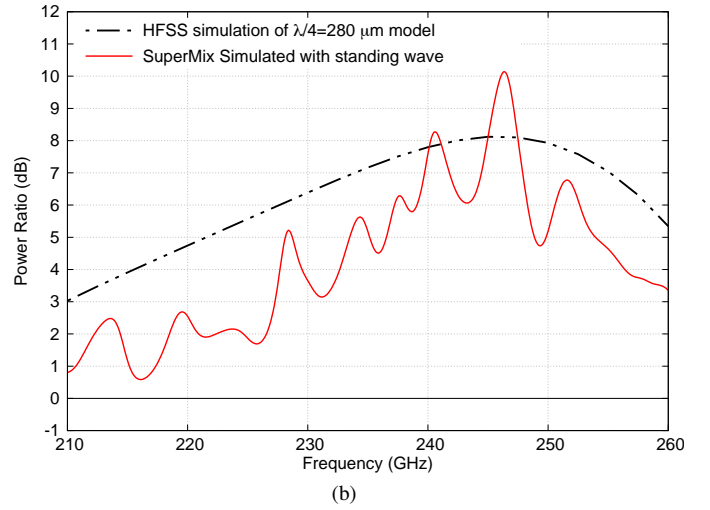
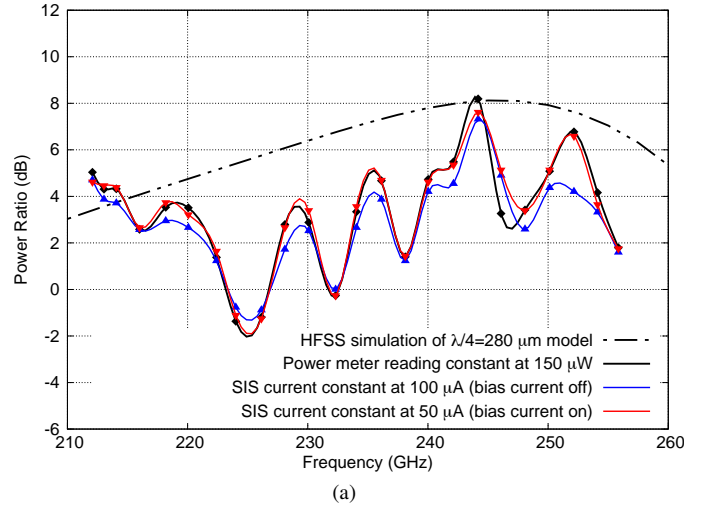


Fig. 6. (a) The power ratio measured from the SIS IV curves at a fixed bias point when the switch is alternated between superconducting and normal state. The solid black curve shows the power ratio variation with the LO input power fixed at $150 \mu\text{W}$, overplotted with the HFSS predicted behaviour with the distance between the two NbN bridges at $280 \mu\text{m}$. The blue and red curves show the similar power ratio variation, with the blue curve representing the case where the SIS tunnelling current (at the fixed bias point) is maintained at $100 \mu\text{A}$ level when the bias current to the switch is disconnected; while the red curve for the case where the tunnelling current is fixed at $50 \mu\text{A}$ when the biasing to the switch is on. All three measurements show an almost identical switching behaviour. (b) The power ratio variation of the switch estimated by the SuperMix model, including a section of empty waveguide between the two chips. The periodic variations and the peak of switching ratio near 245 GHz is highly resemblance of the behaviour measured experimentally.

standing waves that masked the actual behaviour of the switch.

Despite the issue with the standing wave, we have demonstrated experimentally that the resonantly-tuned superconducting bridge design can be used as an efficient on/off switch in millimetre circuits. The general behaviour, such as the power transmission when the bridges are superconducting is higher than the normal state, as well as the gradual roll-off away from the resonance frequency, follow closely the trend predicted by our calculation. Works are currently underway to minimise the multiple reflection effect by reducing significantly the distance between the two chips, and potentially fabricating both the switch and the detector circuit on the same chip.

IV. CONCLUSION

We have presented the design and the measured responses of a resonantly-tuned planar superconducting on/off switch comprising two NbN bridges deposited across the electrodes of a back-to-back finline chip. We simulated the performance of these resonantly-tuned superconducting switches using 3-D electromagnetic package, and the simulation model shows that at resonance, it has close to unity transmission while retaining relatively large switching ratio across the designated bandwidth. Using an SIS device as a direct power detector, we have measured a maximum switching ratio of ~ 8 dB at 245 GHz, although the typical power ratio varies considerably across the 210–260 GHz due to the standing wave interaction between the switch and the SIS chip. Nevertheless, we managed to reproduce the measured results using SuperMix, taking into account the coupling behaviour of the SIS chip and the effect of an empty waveguide between the chips. The simulated result agrees very well with the measurements, establishing our understanding that the performance deviated from the intended design was caused by the introduction of unwanted standing waves. The measurement of the remaining devices within the same batch is still on going and works are underway to improve the measurement setup so that we can measure the response of the switch more prominently without the influence of the standing waves.

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Broadband Antireflective Subwavelength Structures for Large Diameter Silicon Lenses

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We have been developing a millimeter-wave camera with microwave kinetic inductance detector (MKID) for ground based wide field-of-view observations. In our cold optics design, two silicon lenses with diameter of 200-mm and 300-mm are used as focusing elements. Silicon is ideal because of their low dielectric loss and high refractive index, but an anti-reflection coating is required to reduce reflections at the surfaces. To solve this problem, we introduce an antireflective subwavelength structure. The antireflective subwavelength structures have some merits compared with dielectric material coatings because the structure acts as an antireflective layer with only one material.

To get a larger bandwidth, taper structures with period of 265- μ m and depth of 700- μ m were fabricated on a silicon flat sample by a special dicing blade. The transmittance of structure was measured with a Fourier Transform Spectrometer at cryogenic temperatures. In the result, the measured average transmittance between 170- and 350-GHz was about 94%, and the measured result is in good agreement with the simulation. We present fabrication, simulation and measurement results.

Beam Pattern Measurements of a Picket-Potter Feed Horn at 1.9 THz

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Pickett-Potter feed horns with a circular to rectangular waveguide transition have been designed, fabricated, and tested to advance the development of large format heterodyne arrays. These feed horns have several notable advantages over the standard diagonal feed horns because they have lower cross-polarization properties and are easier to design, machine, and assemble. We present beam pattern and cross-polarization measurements to verify performance of the new feed horn and waveguide transition design using a waveguide-coupled hot electron bolometer (HEB) mixer and a 1.9 THz multiplier chain local oscillator (LO) source. We employ an electronically chopped LO source and a nitrogen cold load on an XY stage for measurements. Theoretical and measured beamwaists and cross polarization are in close agreement.

Transmission and Reflection Properties of Dielectric Materials for THz Instrumentation

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Abstract— The objective of this work is to present the results of measuring the refractive index and absorption coefficient of different materials (HDPE, Mylar, Zitex, Teflon, and Silicon) at 600 GHz and 1.4 THz at a temperature of 293K. The knowledge of these material properties at THz frequencies is essential in order to design low loss optics for astronomical receivers. This work draws particular attention to the polarization dependence of the reflection and transmission, which we carefully measured and compared to theory.

INTRODUCTION

In radio astronomy, high density polyethylene (HDPE) is one of the most widely used materials for lens systems and cryostat windows. Mylar is commonly used in beam splitters (such as diplexers in heterodyne receiver or in Fourier-transform spectrometers (FTS)) and also as cryostat windows. Zitex is often used as a cryogenic IR blocking filter. Silicon has found extensive use in quasi-optic lenses and also as cryostat windows. The angular and polarization dependent transmission of these materials is investigated.

MEASUREMENTS

We developed instrumental set-ups (Fig. 1) using a solid state LO source for these measurements.

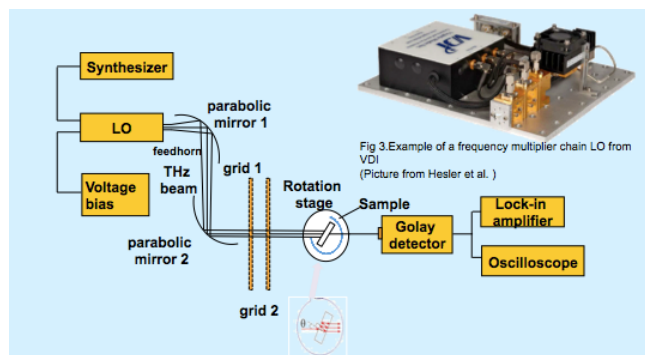


Fig. 1 Experimental set-up to measure the transmission of different materials as a function of angle and polarization.

In a first step we showed that the angular dependence of the transmission can be well described by formulas, see example fit to data at 1.4 THz.

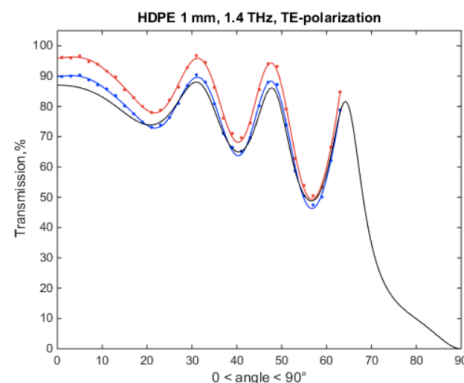


Fig. 2 Transmission of 1mm thick HDPE at 1.4 THz as a function of incident angle. The red curve shows the maximum, the blue curve the minimum of the measurements (due to standing waves, noise of the detector etc.) and the black line is the theoretical curve using the best fitting parameters for the refractive index n and the absorption coefficient α .

Once these were established and our measurement accuracy improved we used the formulas to derive the thickness of the sample, the refractive index and the absorption coefficient.

TABLE I
BEST FIT VALUES FOR MATERIAL PROPERTIES FOR MEASUREMENTS AT 1.4 THz

Material	Properties		
	Thickness	n Refrac. index	α (mm ⁻¹) absorption coeff
HDPE	1mm	1.524	0.01-0.03
	2mm	1.523 - 1.524	0.01-0.05
Mylar	100 μ m	1.7-2.0	0.8-1.5
	50 μ m	1.7-2.0	0.7-2.0
	25 μ m	1.70-1.75	1-3
	9 μ m	1.7-1.8	1-4

Zitex	100 μm	1.2-1.25	1-4
Silicon	300 μm	3.415	0

CONCLUSIONS

We have carried out transmission measurements of different material commonly used in astronomical receivers at THz frequencies. The measurements were taken for different

incident angles and different polarization and allowed us to derive the material properties.

We stress the importance of taking the polarization of the beam and its incident angle into account when building THz instrumentation.

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Corrugated Horns for ALMA band 11 (1.25-1.57 THz)

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During the ALMA band 10 receiver production at NAOJ, up to 200 corrugated horns were fabricated and tested in the 787-950 GHz band. Of those, around 160 showed good performance in terms of co- and cross-polarization patterns. Many of these horns were fabricated in Japan by direct machining of aluminum. The acceptable yields suggest the possibility of using direct machined corrugated horns at even higher frequencies using the experience acquired from ALMA band 10 corrugated horn production. The main difficulty in the fabrication process was to mill the first corrugations in the horn throat, which are always the deepest. A way to simplify fabrication and presumably increase the yield is to shorten the horn by using a profile different from conical. A simple profile composed of connected conical sections has been used in the design of a horn for a future ALMA band 11 (1.25-1.57 THz). This horn shows good simulated performance but cannot be modeled by conical corrugated horn quasi-optical models. For this, a new modeling method based on numerical near-field Gaussian beam fitting of the simulated fields has been developed. This model has been used to perform quasi-optical designs of relay optics, which show good simulated performance using Physical Optics.

The designed profiled corrugated horn is being fabricated and will be delivered in late January 2016. It will then be characterized at NAOJ, using an already established near-field beam measurement system. For comparison, a traditional long conical corrugated horn based on a re-optimized scaled version of the ALMA band 10 horn is also being manufactured.

This paper will present the proposed design method for THz profiled corrugated horns, together with the newly developed quasi-optical modeling technique. The results of simulations will be compared with measurements to validate the horn design. If available in time, measurements of the long conical corrugated horn will also be included and compared with those of the profiled corrugated horn. In short, this paper will assess the possibility of fabrication of corrugated horns for a future ALMA band 11 by state-of-the-art direct machining.

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Fast On-the-Fly Near-field Antenna Measurement at 500GHz

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Abstract—A near-field antenna measurement system using On-the-Fly (OTF) method is described here. Compared with the step-and-integrate technique, which samples discrete positions at certain step, the OTF scan obtains the near-field data while the scanner is still moving, thus greatly reducing the measurement time. Measurement done at 500GHz is presented here, showing the OTF method can improve the efficiency by a factor of nearly 2.5 and the accuracy of the data is comparable with that get from the step-and-integrate method. The scan effect of OTF is also discussed

I. INTRODUCTION

NEAR-FIELD measurements widely used to characterize electromagnetic radiation properties of a variety of antenna and quasi-optical systems at terahertz frequency [1]. It is often difficult to meet the criterion of far-field distance of $2D^2/\lambda$ at short wavelength [2]. Besides, the feed antennas, especially those integrated with superconducting receivers in the cryostat, are preferred to be measured in the near-field range, as it is difficult to rotate the cryostat [3]. It is also important to fully characterize the feed horns in the near-field because the beam coupling usually takes place in the near-field region [4].

The usual method used to sample near-field data is step-and-integrate technique. It samples the near-field at fixed discrete positions, which means the scanner has to stop to sample the data. Such method is more vulnerable to the changes in the system, as it usually takes hours to map the entire 2-D data [5-7].

In order to reduce the measurement time, we apply the On-the-Fly (OTF) technique [8] to the near-field measurement system. The OTF technique is a commonly method used in astronomical observing. Contrasted to the step-and-integrate mapping, the OTF records the near-field data and scanner position information in a continuous way while the scanner is moving smoothly and rapidly across the near field. There are several advantages using the OTF mapping. First of all, the sample time is significant reduced, as there is no need to start and stop the scanner. Second, the system change will be reduced as the entire measurement time is less.

OTF measurement of the spiral antenna integrated with HEB

at 500GHz has been taken based on the near-field antenna measurement developed at Purple Mountain Observatory (PMO) [9]. This paper will first describe the measurement system, then the scanning effect of OTF will be discussed. Finally, the result of OTF scan will be given and it will be compared with that from step-and-integrate technique.

II. SYSTEM SETUP

The measurement system is shown in Fig.1. The detector of the system is a superconducting hot electron bolometer (HEB) mixer [10] integrated with the spiral antenna, which is mounted on the back of an elliptical lens with a diameter 10mm.

The RF and LO is generated by microwave synthesizer followed by an AMC with a multiplication factor of 36 separately. The RF and LO are injected into the HEB mixer by a beam splitter made of a 25 micron-thick Mylar film. The 360 MHz IF signal is amplified by a cryogenic HEMT low-noise amplifier and then by two stages of room-temperature amplifiers. The Probe of RF signal is a diagonal horn, which is mounted on a motor controlled XY scanner, which covers a span of 300 mm in each axis and has a resolution of 10 micron.

The phase reference for the test signal recorded by mixing the output of RF and LO base frequency generated by synthesizers, which produces the 10 MHz IF signal.

Data acquisition is done by a dual-channel high-speed ADC with a sampling rate of 800 MHz and a resolution of 12 bit/sample. The 360 MHz IF signal and 10 MHz reference are recorded simultaneously. Digital FFT is applied to obtain the spectrum of both channels.

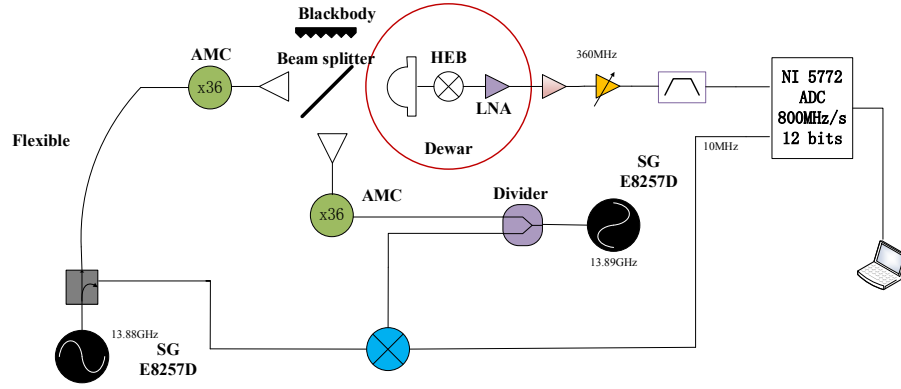


Fig. 1 Schematic of system layout

III. OTF IMPLEMENTATION

The measured co-polarized near-field data of the spiral antenna that is integrated with HEB mixer is shown in Fig. 2. The near-field of the antenna has been scanned on a regular rectangular grid of 80' 80 mm. The used scan pattern is meandric along the vertical axis, meaning that horizontal scans (x direction) from left to right and vice-versa are taken, each time increasing the vertical position (y direction). The calibration is done by sampling a fixed point in the scanning area when a vertical scan is over [3]. The total scan time of OTF is about 900 s at the scan speed at 20 mm/s, which is about 2.5 times faster than the step-and-integrate scan.

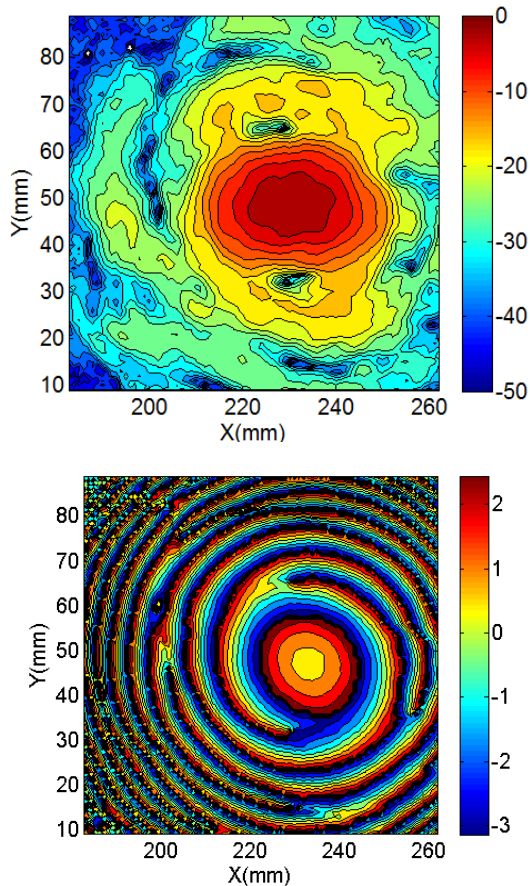


Fig. 2 Measured near-field amplitude and phase.

The near-field to far-field (NTF) transformation is done to compare the result of the OTF scan and the step-and-integrate scan. The H-plane and E-plane result are shown in Fig. 3. No probe compensation is taken into consideration. The E-plane is exactly the same with that get from step-and-integrate. The H-plane shows a bit difference. This is because the scan direction is horizontal (x-direction), the receiver gain and phase instability affects the measurement data more across the y-direction [9].

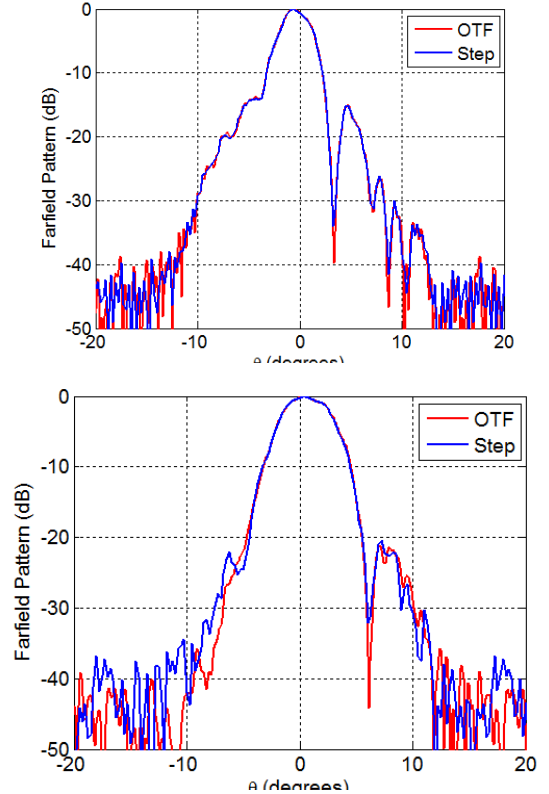


Fig.3 Far-field Comparison of OTF scan and Step-and-integrate scan. a) E-plane b) H-plane

IV. CONCLUSION

A successful OTF scan of the spiral antenna integrated with HEB is done at 500 GHz, which shows about 2.5 times faster than the step-and-integrate technique. Also, the far-fields get from the two technique are nearly the same. The OTF scan

probably shows better accuracy as the scan time is much shorter and the system amplitude and phase drift are much smaller.

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A Three-disc Window based on Triangular Lattice of Dielectric Rods for High Power Gyro Amplifiers

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A three-disc microwave window has a matching dielectric disc at each side of the central ceramic disc for W-band gyro amplifiers is studied. The two discs are made of two dimensional triangular lattice of BeO rods to obtain a lower effective relative permittivity as well as keep a high thermal conductivity. Numerical simulation results show a better than -15 dB reflection over the operating frequency band of 0.09~0.11THz. The propose structure can meet the strict requirements of the high power broadband gyro amplifiers.

A WR-4 Optically-Tunable Waveguide Attenuator with 50 dB Tuning Range and Low Insertion Loss

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Abstract—We report the development of a compact WR-4 (170-260 GHz) optically-tunable waveguide attenuator based on the interaction between electromagnetic waves and photo-induced free carriers in semiconductors. This approach is promising for achieving superior performance, including a ~50 dB tuning range, low insertion loss, low return loss (VSWR), and high tuning speed. Based on full-wave simulation results, an average attenuation level of ~50 dB can be achieved using a 1 mm long Ge absorber at a light intensity of 1 W/cm². By employing an E-plane taper design and energy absorption mechanism, return loss lower than -13 dB have been achieved. A prototype attenuator with Si absorber has been implemented using an E-plane split waveguide design. Initial measurement results show that ~14 dB attenuation can be achieved using a single illumination spot. The attenuation level can be improved by increasing the illumination region length employing multiple fibers.

I. INTRODUCTION

Tunable attenuators/modulators are important components in millimeter wave and terahertz (THz) wave systems because many applications require the capability of controlling and varying the power of THz signals. Mechanically tunable waveguide attenuators have been widely used at microwave frequencies[1]. However, mechanically tuning approaches have the disadvantages of low tuning speed and high insertion loss. Although free space optically- and electronically-tunable attenuators have been demonstrated at THz range [2], [3], they have not yet been applied in waveguide configurations due to the challenges associated with feeding light and integrating circuits and components into waveguide structures.

In this paper, we report the development of optically-tunable terahertz waveguide attenuators with superior performance including high tuning speed, low insertion loss, low return loss and large tunable range. This is achieved using E-plane tapered high-resistivity semiconductor chips (absorbers) aligned in the wave propagation direction. The tunability is realized by illuminating the semiconductor chip using fiber-guided IR laser diode for providing different levels of light intensity. For a prototype demonstration, a WR-4 waveguide attenuator has been designed and fully simulated, presenting lower than 1 dB insertion loss, lower than -15 dB reflection and a tuning range of ~20 dB using a Si absorber. A prototype tunable waveguide attenuator employing Si absorber has been implemented. Initial measurement results show that ~14 dB attenuation can be achieved using a single

illumination spot of ~0.5 mm × 0.5 mm. This tuning range can be further increased to larger than 50 dB using germanium (Ge) absorber and/or longer illumination region based on simulation.

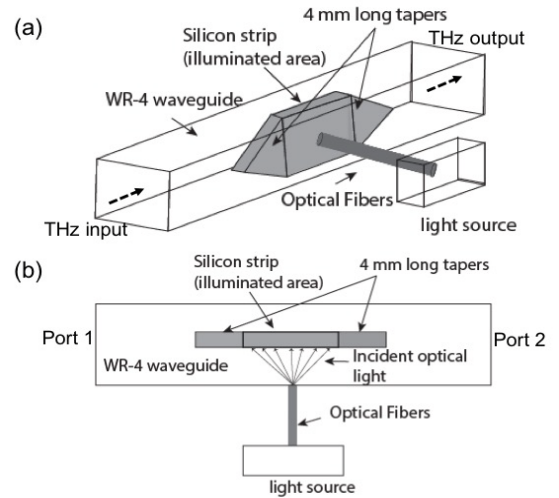


Fig. 1. The structure of a WR-4 tunable waveguide attenuator using photo-induced Si as absorber: (a) 3-D, (b) top view.

II. OPTICALLY-TUNABLE WAVEGUIDE ATTENUATOR

Photo illuminated/induced semiconductor (e.g. Si, Ge) can be employed for effective attenuation/modulation of THz waves [4]-[6]. In order to design a high performance tunable WR-4 waveguide attenuator, a physics-based model for a photo induced Si wafer was established at the frequency range of 170-260 GHz. Calculation results using this physics-based model [7] indicate that at low light intensity, energy absorption dominates the attenuation process. When the light intensity is higher (e.g., larger than 2 W/cm²) the semiconductor becomes very conductive and reflection dominates. The absorption-dominated attenuation with a lower light intensity can be adopted for developing tunable THz waveguide attenuators with superior performance. Based on this mechanism, a WR-4 tunable waveguide attenuator has been designed and simulated. In order to minimize the reflection, the proposed tunable waveguide attenuator employs an E-plane high resistivity semiconductor chip (e.g. Si or Ge) aligned in the wave propagation direction as an absorber, as shown in fig. 1(a). To further reduce reflection for optimum matching, the silicon

absorber is chosen to have a thickness of only ~ 70 μm with both ends trimmed to be 4 mm long taper structures. As shown in fig. 1(b), the center region of the absorber is designed to be approximately 1 mm long for a maximum attenuation of ~ 20 dB (for Si absorber). This region will be illuminated by optical fiber guided laser diode through the narrow wall of the waveguide.

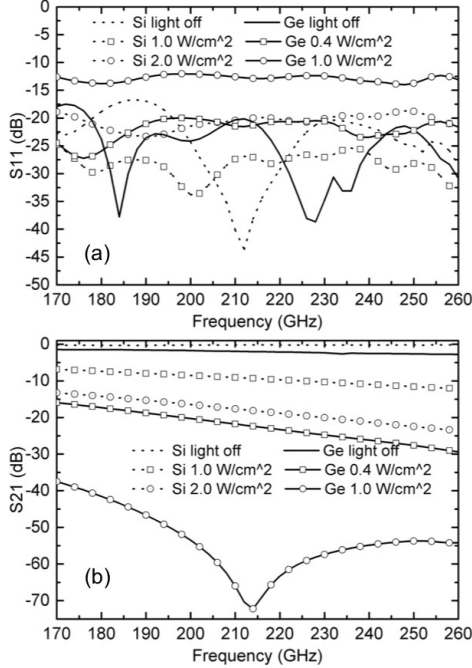


Fig. 2. Simulated s-parameters of the proposed WR-4 waveguide attenuator at different levels of illuminating light intensity.

The s-parameters of tunable attenuators implemented with Si and Ge absorbers have been simulated in HFSS at different levels of light intensity, as shown in fig. 2. Over the entire WR-4 frequency band, the attenuation can be continuously tuned with a maximum averaged value of ~ 20 dB for Si based attenuator. More than 50 dB attenuation level can be achieved using Ge absorber at a lower illuminating intensity due to Ge material's longer free carrier lifetime and higher carrier mobility. Owing to the E-plane tapered structure, THz reflection at the interface can be minimized resulting in a low simulated insertion loss. Taking into account the ohmic loss introduced by the waveguide walls, the overall device insertion loss is estimated to be lower than 1 dB for Si based absorber. Additionally, the return loss without light is lower than -13 dB owing to the absorption-dominated mechanism. The proposed attenuator can be easily implemented using E-plane split waveguide design and scaled to higher frequencies.

III. PROTOTYPE AND INITIAL MEASUREMENT

A prototype Si based WR-4 tunable waveguide attenuator based on the above design has been implemented as shown in fig. 3 (a). A Si chip with taper structure and 1 mm long absorbing region was fabricated and installed to the block. The absorbing region was designed to be illuminated by two optical fibers through the holes. Initial measurements of tunable attenuation performance with only one illuminating spot have been performed and the results are shown in fig. 3 (b). During this testing, the Si chip was illuminated by a

fiber-coupled 808 nm laser diode under various biasing currents (light power levels). The quick initial test was performed using a WR-5 VDI source and a WR-10 Erickson powermeter. Therefore, the measured transmission curves show strong standing wave effect due to the reflection at both ends of the attenuator. It can be seen that tunable attenuation with a tuning range of up to ~ 14 dB can be achieved using a single illuminating spot of ~ 0.5 mm \times 0.5 mm. We expect that ~ 20 dB tuning range can be achieved with a device VSWR smaller than 1.2 by using lower levels of light intensity and two illuminating spots. This result demonstrated that the proposed approach was promising for realizing THz tunable waveguide attenuator with high performance.

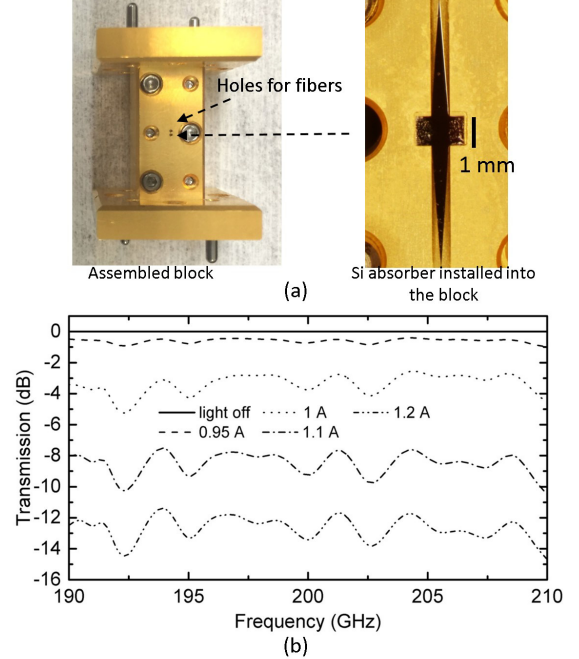


Fig. 3. (a) Pictures of the prototype WR-4 tunable waveguide attenuator. (b) Initial measurement results of the tunable attenuation operation (THz transmission at various driving currents) for the prototype attenuator.

IV. CONCLUSIONS

A novel approach for developing optically-tunable terahertz waveguide attenuators has been reported. A prototype high-speed tunable waveguide attenuator at WR-4 band has been designed and simulated. Based on the full-wave simulation results, an average of 20 dB attenuation level with an insertion loss lower than 1 dB can be achieved using Si absorber. Higher attenuation level can be obtained using longer absorber or semiconductor materials (e.g. Ge) with longer free carrier life-time and higher carrier mobility. A tuning speed of ~ 30 kHz has been estimated based on the linear recombination coefficient in silicon. Initial measurement results show that ~ 14 dB attenuation can be achieved using a single spot (~ 0.5 mm \times 0.5 mm area) for illumination. Improved attenuator with longer absorber region employing 4 illuminating fibers (2 mm absorber region length) that can achieve ~ 50 dB attenuation will be fabricated and fully characterized soon.

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Development of submicron high precision CFRP reflector

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Abstract—Antenna gain affected by reflector surface figure accuracy and dimension stability directly, so one of the most important tasks is how to ensure the surface precision and dimensional stability. It is hard to control surface precision for springback of metal, so carbon fibre reinforced polymer (CFRP) usually be adopted to fabricate high precision reflector. With the rapid development of electronic technology, especially millimetre and terahertz wave technology, the precision of reflector needed increasingly. A $\Phi 300\text{mm}$ CFRP flat reflector is developed for process study. In order to improve the thermal stability, a special “all CFRP” structure adopted. Optical replica process used to realize surface modification of CFRP reflector blank, final surface figure accuracy RMS reaching $0.1\text{ }\mu\text{m}$, and roughness Ra reaching 2nm . Further thermal stability tests show that the thermal stability reaching $13\text{nm}/^\circ\text{C}$. A $\Phi 500\text{mm}$ CFRP aspherical reflector also fabricated, and surface accuracy reaching $0.4\text{ }\mu\text{m}$. The study is of certain reference value for the development of CFRP reflector in millimetre wave and terahertz wave band.

INTRODUCTION

Due to the low density, high stiffness, low thermal expansion coefficient, etc., carbon fibre reinforced polymer (CFRP) material usually used to fabricate space antenna reflector. With the rapid development of electronic technology, especially millimetre wave and terahertz technology, there are challenges and opportunities for carbon fibre composites industry to develop antenna reflector with higher figure accuracy^[1].

90s of last century, Composite Optics Incorporated (COI) conducted a large number of sub-millimetre and even infrared reflector, including SAO, JPL, MLS, and FIRST verification mirror^{[2] [3]}. EADS-Astrium GmbH developed a 1.1m all CFRP reflector in order to accumulate technology for PLANCK^[4], and surface accuracy RMS reaches $4\text{ }\mu\text{m}$, heat distortion only $2\text{ }\mu\text{m}$ within a temperature range of 140 degrees.

A $\Phi 300\text{mm}$ flat and a $\Phi 500\text{mm}$ aspherical CFRP reflector developed in this study. The figure accuracy RMS is superior to $0.1\text{ }\mu\text{m}$, the thermal stability reaches $13\text{nm}/^\circ\text{C}$. The work is of certain reference value for high precision reflector fabrication.

PROCESS FLOW OF CFRP REFLECTOR

CFRP reflector comprises a front panel, back panel and meshgrid reinforced structure, and the same CFRP material system choice for the three parts. Taking into account the in-

plane isotropic and process convenience, triangular meshgrid structure used.

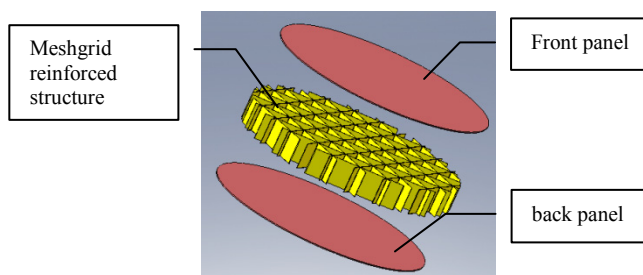


Fig. 1 CFRP reflector structure design

The process flow of high precision CFRP reflector shown in Figure 2:



Fig. 2 Process flow of CFRP reflector

Material choice

In this study, epoxy matrix HM4J/3236 material selected to fabricate reflector, cured at $120\text{ }^\circ\text{C}$ temperature.

Autoclave moulding

In order to improve thermal stability, it requires the use of quasi-isotropic laminate. However, due to manufacture deviation of each ply, even quasi-isotropic laminate, still produces thermal deformation. So it needs to reduce thermal deformation from both ply design and manufacture deviation^[5]. Angle error with hand layup is about $\pm 2^\circ$, laminates with poor figure accuracy after autoclave curing. One automated fibre placement machine used and angle error can be controlled to $\pm 0.1^\circ$.

Reflector Blank

Taking into account the structure character of the CFRP laminate, the honeycomb sandwich structure is one of the most effective means to increase rigidity and thermal stability. Here a patented core structure designed with excellent thermal stability performance. The process flow of CFRP reflector blank shown in Figure 3.

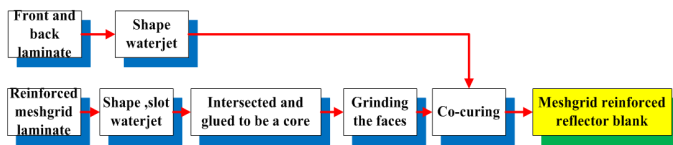


Fig. 3 Process flow of reflector blank

Optical Replica Process

Since the two-phase material properties of carbon CFRP, it can't be used as reflective surface, here the optical replication process selected for surface modification.

The main process flow of optical replication shown in Figure 4:

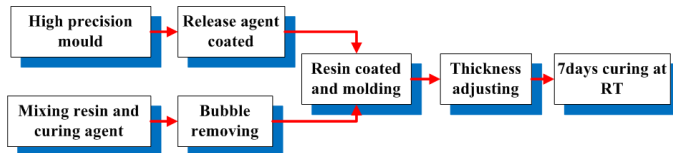


Fig. 4 Process flow of optical replica

Optical replica finished after 7 days curing at RT. Completed $\Phi 300\text{mm}$ CFRP flat reflector shown in Figure 5. Figure accuracy is about $0.1\mu\text{m}$, as shown in Figure 6, at 20.2°C room temperature environment. Roughness R_a reached 2nm , completely copying the roughness of the mould.

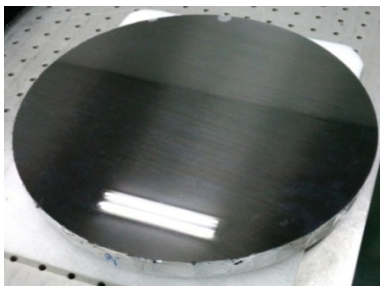
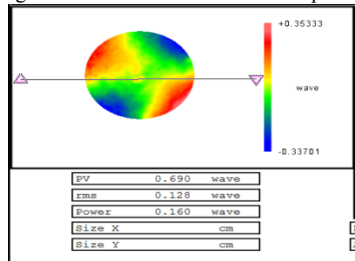
Fig. 5 $\Phi 300\text{mm}$ CFRP reflector completed

Fig. 6 Surface profile result tested

THERMAL STABILITY TEST

In order to verify thermal stability of the $\Phi 300\text{mm}$ carbon fibre reflector, the laboratory temperature reduced from 20.2°C to 11.4°C , surface accuracy variation shown in Figure 7.

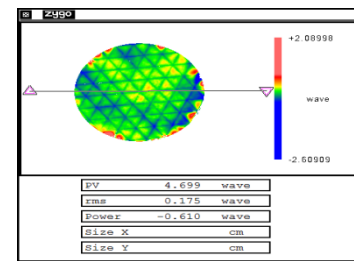


Fig. 7 surface accuracy variation

Figure 7 shows the deformation is mainly "grid effect", RMS variation $0.11\mu\text{m}$ for 8.8°C temperature difference, so its thermal stability is about $13\text{nm}/^\circ\text{C}$.

$\Phi 500\text{mm}$ PARABOLIC REFLECTOR

Fig. 8 $\Phi 500\text{mm}$ CFRP reflector completed

A $\Phi 500\text{mm}$ CFRP parabolic reflector fabricated as shown in figure 8, and the figure accuracy RMS can achieve $0.4\mu\text{m}$. The figure accuracy is enough for millimetre wave and terahertz application.

CONCLUSIONS

- 1) A $\Phi 300\text{mm}$ CFRP flat reflector fabricated, Surface accuracy RMS eventually reached $0.22\mu\text{m}$, roughness 3nm . Thermal stability reached $13\text{nm}/^\circ\text{C}$.
- 2) Meshgrid reinforced reflector blank adopted. The patented cell structure improves thermal stability.
- 3) The optical replication process can be used to modify surface, figure accuracy downgrade existed in current replica technology, and roughness completely copied.
- 4) Thermal deformation of "all CFRP" reflector is mainly about "grid effect".
- 5) Optical replication layer is not conductive, the metalize processing needed to improve the electrical properties of the reflector.

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Development of Broadband Planar Ortho-mode Transducer with MKID for LiteBIRD Satellite

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Abstract—We report on a design of broadband circular waveguide coupled planar ortho-mode transducer (OMT) with Microwave Kinetic Inductance Detector (MKID) for LiteBIRD mission, a small-size satellite for cosmic microwave background (CMB) polarization signal full-sky mapping at large angular scale by JAXA. In our 4-pixel prototype design, each single pixel is sensitive to two frequency bands (90 GHz and 150 GHz) corresponding to atmospheric window for testing at Nobeyama 45-m telescope. Silicon on insulator (SOI) has been selected for OMT structure and a broadband coplanar waveguide (CPW) 180-degree hybrid is designed to cancel higher modes of a circular waveguide and add two signals from the fundamental mode together. After a distributed microstrip bandpass diplexer, a microstrip line to coplanar waveguide transition structure couples signal to MKID and MKIDs are read out with frequency domain multiplexing. MKIDs are designed with Nb ground plane and Al/Ti bilayer central strip to achieve low frequency response, high sensitivity and also adjustable transition temperature. A 4-pixel module is under test and we plan to deploy these multi-chroic polarimeters on Nobeyama 45-m telescope.

I. INTRODUCTION

WITH the successful scientific results of CMB from space missions of COBE [1], WMAP [2] and Planck [3], the temperature anisotropies and E-mode polarization signal of CMB have been well studied in the last two decades [4], [5]. However, for the B-mode polarization at large angular scale, which is believed to be generated by primordial gravitational wave after the Big Bang, is still not detected [6]. For future full sky B-mode polarization mission, background-limit multi-chroic detector array is necessary to achieve high sensitivity. LiteBIRD [7] is a next-generation satellite mission to measure the primordial B-modes polarization signals of CMB. The goal of LiteBIRD is to measure the tensor-to-scale ratio r to an uncertainty of $r = 0.001$ during 3 years observation. The LiteBIRD working group is currently considering two technologies for detection: Transition Edge Sensor [8] or MKID [9]. We are developing corrugated horn coupled OMT-MKID focal-plane for LiteBIRD [10]. For space mission, the radiation experiment has been done with aluminium MKID and we found no significant changes on resonator quality factor, responsivity, recombination time of quasi-particles and noise level [11]. This paper presents a prototype corrugated

horn coupled octave-band planar OMT design with MKID for LiteBIRD mission.

In this design the incident wave from a corrugated horn is coupled to four planar OMT probes and coupled to high impedance CPW. An octave band corrugated horn array from 80-160 GHz has been fabricated with direct-machining at Advanced Technology Center of NAOJ and their beam pattern has been measure in [12]. After a CPW 180-degree hybrid structure which is based on [13], each polarization signal is added together and higher mode signals are sent to an absorber, which has been demonstrated by [14]. A CPW to microstrip transition structure is applied for following MS diplexer. This diplexer consists of 90 GHz and 150 GHz passbands with two 5-element Chebyshev MS shorted stub bandpass filters [15]. After the band separation, a CPW and MS combination structure dissipates the signal on a CPW central line [16], which is the central strip of MKID and is made of Al/Ti bilayer with gap frequency 70 GHz [17]. All other circuits and ground plane are made of Nb for lossless transmission line (<660 GHz).

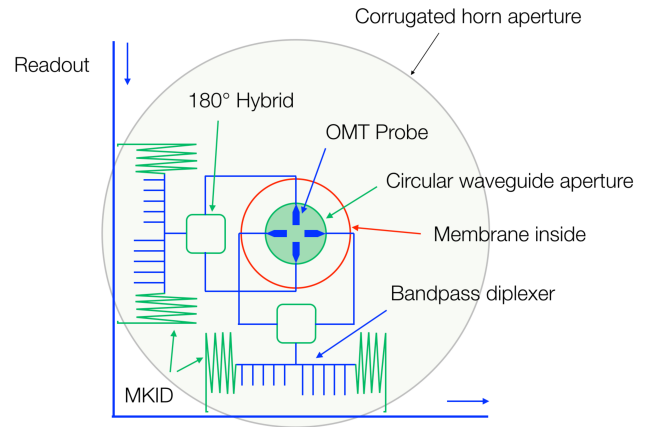


Fig. 1. Schematic figure of a single pixel design (not scaled). Inside the red circle there is only silicon membrane and outside is SOI wafer

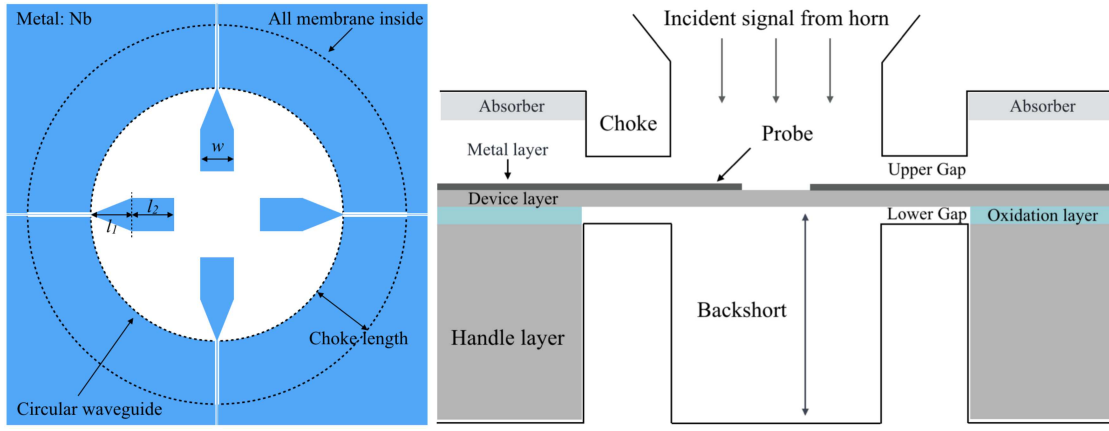


Fig. 2. Schematic figure of an OMT structure (not scaled). Left panel shows a top view of the OMT. Right panel shows a cross-sectional view of the OMT design. After choke ring, an absorber is attached to the top of circuits for absorbing leaky radiation from the gap.

II. PLANAR OMT DESIGN

A planar OMT is designed with frequency range 80 - 160 GHz coupled after a circular waveguide. We note that this work follows the planar OMT design by McMahon et al. [18]. Figure 2 shows the planar OMT design with a silicon-on-insulator (SOI) wafer. Four OMT probes are suspended on a silicon membrane with a quarter wavelength backshort at the end of waveguide. Each probe is connected to a CPW with an impedance of 125Ω . After a short high impedance transmission line, the impedance of CPW on membrane is changed to 96Ω on the SOI part with $20\mu\text{m} : 3\mu\text{m} : 20\mu\text{m}$ geometry. Since the length of choke structure is quarter wavelength, this 125Ω transmission line acts as a quarter wavelength impedance transformer. The impedance of probe is calculated with $(125\Omega)^2/96\Omega \approx 160\Omega$.

TABLE I. DESIGN PARAMETERS FOR THE PLANAR OMT

Waveguide diameter	2.4 mm
Choke length	500 μm
Backshort distance	500 μm
Probe width w	270 μm
Probe length l_1	300 μm
Probe length l_2	600 μm
125 Ω CPW geometry	26 $\mu\text{m} : 3\mu\text{m} : 26\mu\text{m}$
96 Ω CPW geometry	20 $\mu\text{m} : 3\mu\text{m} : 20\mu\text{m}$
Device layer thickness	6 μm
Insulator layer thickness	1 μm
Handle layer thickness	400 μm

Table I shows the design detail of the SOI wafer and the OMT structure. Careful simulations have been taken with HFSS [19] for optimizing the probe size, backshort distance and choke length. A simulation of the performance of the planar OMT is shown in Figure 3 with straight line profile for impedance transition part. The TE₁₁ mode of the circular waveguide co-polarization coupling rate is 88.3% averaged for entire frequency range and cross-polarization is smaller than

-60 dB. For 90 GHz band and 150 GHz bands, the average coupling rate is 91.3% and 91.6% respectively. Choke structure is defined by a device holder with metal boundary, which is made of aluminium. As mentioned by McMahon et al.[20], a 100 μm gap of choke gives radiation loss less than 1.5% and here we keep both upper and lower gaps 35 μm distance. This loss radiates from upper and lower gaps and may cause strong resonance with other metal boundaries. Therefore, an absorber is attached to the top part of the device holder.

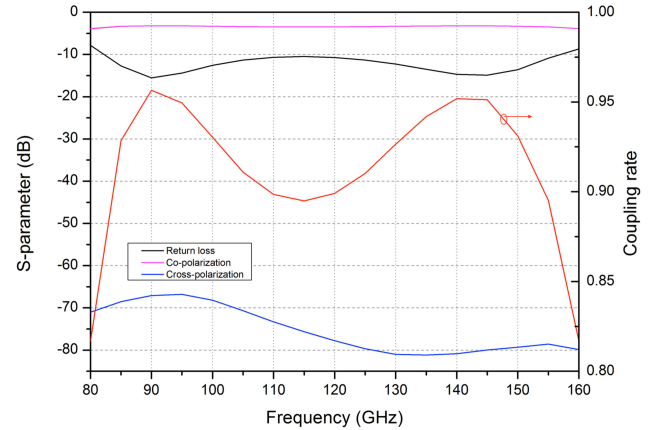


Fig. 3. Simulation result of an OMT. Co-polarization is the energy coupled to one side probe. Coupling rate shows co-polarization power of TE₁₁ mode coupled to two probes with 88.3% from 80 GHz to 160 GHz. Cross-polarization level is smaller than -60 dB in this frequency range.

III. CONCLUSIONS

We reported the design of an octave-band planar OMT coupled with MKID for a prototype MKID solution for the LiteBIRD mission. Two frequency bands of 90 GHz and 150 GHz are designed for a single pixel. An OMT design is realized with 6 m silicon membrane of an SOI wafer. The simulation result of the planar OMT shows co-polarization

coupling rates are 91.3% and 91.6% averaged for 90 GHz band and 150 GHz bands respectively and cross-polarization is smaller than -60 dB.

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Metamaterials-based terahertz filter

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Abstract- We investigate the terahertz (THz) responses of fractal concentric rectangular square resonators (CRS) induced by different mode coupling mechanisms. Near-field coupling results in the resonant mode redshift, while conductive coupling cause the results in the resonant mode blueshift. One can achieve a high Q mode with strong modulation depth by switching the capacitive coupling to conductive coupling in a fractal meta-atom.

I. INTRODUCTION

The THz responses of metamaterials (MMs) are attributed to the shape, size, orientation, layout, and period of meta-atom (MA), which is a unit cell composed of resonators. Normally, the scale of single MAs needs to be ten times smaller than the operation wavelength, which restricts the miniaturization of device volume. A fractal structure-based MA pattern become a promising approach, which diverge the surface area of MAs within a finite volume[1]. It is found that one can achieve multi-frequency operation or broadband tenability in a MM composed of fractal MAs[1,2]. Actually, a fractal MA is a composite of many resonators at different scales. Therefore, it is significant to understanding the interaction between resonators of different scales in a fractal MA. The earlier works indicate that the interplay of resonating modes leads to unexpected THz response in coupled MAs based on a composite of wires and split-ring resonators, such as plasmon-induced transparency[3,4] and ultrasharp mode coming out[5]. The aforementioned two intrigue effects offer advantages for tunable filter and biosensor application. Therefore, it is significant to explore the THz response and mode coupling effect between the resonators of different fractal levels in one MA. we propose two types of fractal MAs made of concentric rectangular square resonators (CRS). In the first type of MA, each generated CRS is a simple duplication of the initiator CRS with a reduced length of boundary at the square root of 0.5 to the adjacent CRS. The shape and orientation of generated CRS is totally the same as the initiator. This type of MA is termed as independent concentric rectangular square (I-CRS). In the second type of MA, the shape and reduction ratio of resonators are the same as I-CRS, however, the orientation of the generated one is rotated $\pi/2$ radius to the initiator. Since the reduction ratio is the square root of 0.5, the 4 vertices of smaller CRS resonators contact exactly the mid-point of the quadrilateral of adjacent larger CRS. This type of MAs is termed as junctional concentric rectangular squares (J-CRS). According to the fractal geometry [1,2], the fractal level refers to the number of generated smaller layer of CRS. As a consequence, the THz response of I-CRS and J-CRS can be

compared at the same fractal scale. Due to the centrosymmetry of CRS, the THz polarization sensitive effect is excluded in our experiment. The THz transmittance of above fractal MAs are calibrated using a standard THz time-domain spectroscopy (THz-TDS) setup. The surface currents and electric field strengths of resonance modes are simulated. Finally, the origin of THz response of above two types of fractal MAs is discussed.

II. RESULTS

A. Figures and Tables

The geometric parameters of fractal MAs are described as belows: The patterns of MAs are transferred onto 625 μm -thick $\langle 100 \rangle$ -oriented semi-insulating gallium arsenide (SI-GaAs) substrates by photolithography. The incident THz polarization and the pattern direction of I-CRS and J-CRS samples are presented in Fig. 1(a). Owing to the dielectric isotropy of $\langle 100 \rangle$ -oriented crystal, the normal line to the metal pattern layer is along with the crystallographic orientation of SI-GaAs. The relation between the surface

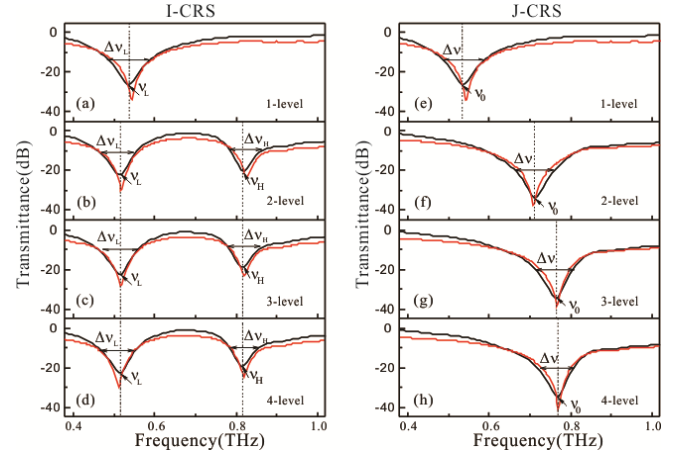


Figure 1. (a) ~ (d) THz transmittance of I-CRS; (e) ~ (h) THz transmittance of J-CRS. Black solid line: Experimental data. Red solid line: Simulation data. Dashed line: the central position of resonance modes

orientation of metal patterns and SI-GaAs substrate is illustrated in Fig.1 (b). The effective area of fractal MAs is 10 mm \square 10 mm. The MAs are metallized by a layer of 120 nm thick gold (Au) and 5 nm thick titanium (Ti). The lattice period is 100 μm , the quadrilateral-length of the first level CRS resonator is 65 μm , of which the width is 4 μm , respectively.

B. THz Response

The THz transmittance of both types of fractal MAs are presented in Fig 2. There are only two visible resonance modes in I-CRS. The high-order resonance frequencies of I-CRS are invisible even though the fractal is above 2. To J-CRS, however, the multiple resonance modes disappear while a single resonance mode occurs in the transmission spectrum of J-CRS. It is evident that ν_L and ν_H modes of I-CRS occurs redshift behavior with increasing the fractal level. Correspondingly, the ν_0 mode of J-CRS performs an obvious frequency blueshift. Meanwhile, the linewidth of ν_L and ν_H modes become narrower while that of ν_0 become broader. The results indicate that the Q factors of resonance modes of both MAs increase monotonically with the fractal levels. The surface current of resonance modes of both types of MAs are simulated to reveal the origin of variation of THz response.

C. Analysis

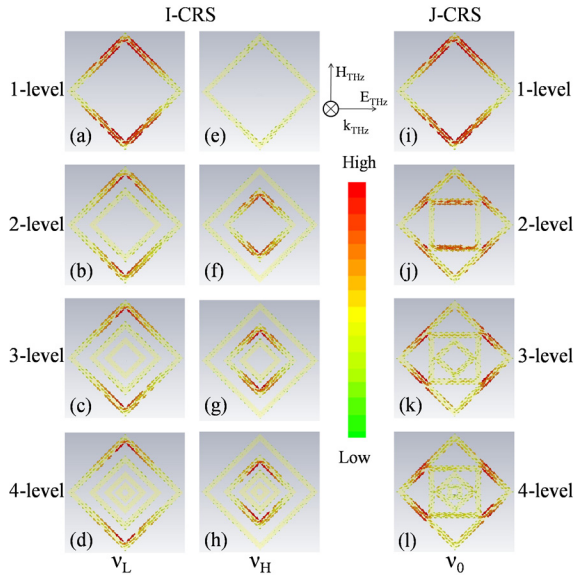


Fig. 2. (a) ~ (d) Surface currents of ν_L of I-CRS; (e) ~ (h) Surface currents of ν_H of I-CRS. (i) ~ (l); Surface currents of ν_0 of J-CRS. E_{THz} : the electric field of incident THz radiation. H_{THz} : the magnetic field of incident THz radiation. K_{THz} : the wave vector of incident THz radiation. Color bars: the relative strength of surface current.

It is evident that anti-parallel currents are produced in adjacent CRS resonators. The intensity of surface current indicates that single CRS experiences a strong coupling to the incident terahertz wave. When the fractal level increases from 2 to 4, however, the generated smaller CRS is weakly coupled to the incident THz radiation through capacitive interaction between the quadrilaterals of adjacent CRS. Therefore, a destructive interference of the scattered fields between the two adjacent resonators leads to the frequency redshift of ν_L , which is in agreement with the results in Fig.2. The similar phenomena are also observed in simulated surface current at

ν_H , as shown in Fig. 3(e)~(h). The earlier works indicate that the capacitive mode coupling between two immediately adjacent resonators is proposed to be the origin of modes redshift. When the fractal levels increase up to 3 or 4, the outermost CRS and the innermost CRS undergoes much weaker coupling to the incident THz radiation field, hence the THz response for I-CRS mainly derives from the mode coupling of the biggest two adjacent resonators. On the other hand, there is no opposite surface current in J-CRS of different fractal levels. At the mode of ν_0 , the current is strongly accumulated at the connected vertices of the adjacent CRS. The connected vertices play the role as the divergence points of the surface currents, which induce a current leakage from the outer large CRS to the inner small CRS. Since a single CRS works as a dipole oscillator, the effective length of the oscillator is reduced by the connection between the adjacent of CRS. The smaller the size of dipole oscillator, the higher the resonance frequency[5]. Therefore, the mode blueshift is attributed to the conductive coupling between the adjacent resonators in J-CRS.

III. SUMMARY

In summary, the THz electromagnetic responses in fractal meta-atoms based on two-types of CRS resonators are investigated. In I-CRS, the capacitive coupling induces the redshift of multiple modes and reduces the MD. In J-CRS, the multiple modes are coupled conductively into a single resonance mode. The resonance modes appear to be blueshift in frequency spectra and the resonance strengths are increased when the fractal level increases. One can achieve a high Q mode with strong MD by switching the capacitive coupling to conductive coupling in a fractal MAs.

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Investigation of Temperature Dependence of Terahertz Spectra of Amino Acids

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In this paper, we employ terahertz Time Domain Spectroscopy (THz-TDS) combined with temperature-tuned system to measure the temperature dependence of terahertz spectroscopic features of various amino acids, such as β -Alanine, L-Tyrosine, L-Glycine, L-Asparagine and so on. We investigate the absorption frequencies of amino acids at different environmental temperatures, in order to study the temperature dependence of THz spectra. The measured absorption spectra are compared with the results simulated by Density Function Theory (DFT) using hybrid functional B3LYP with basis set of 6-31 G (d). In the theoretical simulations, we vary the ambient temperatures of samples to observe the shift of absorption peak. The discrepancy between simulation and experiment results originates from that the molecular structure used in the simulation is gas phase molecular model, which is different from crystal structure.

Measurement of 461 GHz Atmospheric Opacity at Delingha

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Abstract—POST (PORTable Submillimeter Telescope), mostly used for astronomical site evaluation and experimental observation, is a 30-cm transportable submillimeter telescope worked around 500 GHz. After an upgrade in 2014, POST was deployed at Delingha, a western city in China. Atmospheric opacity at 461 GHz was mainly measured there during the winters of 2015 and 2016. Total time of the measurements was more than 1000 hours. Statistical results show the quartiles of atmospheric opacity was 1.07, 1.51 and 1.95 during the observing season. ¹²CO (J = 4-3) line of Orion A and M17SW were successfully detected and we also made a full mapping towards the Moon at some transparent days. Detailed results will be presented in this paper.

I. INTRODUCTION

The 30-cm POST telescope was an old product of the age of 2000s [1]. Now it is mostly used for astronomical site evaluation and experimental observation at submillimeter wave lengths. Measurements of atmospheric opacity between 460 and 500 GHz have been made at some sites in western China [2][3]. Also, The first astronomical observation ever made with NbN superconducting tunnel junctions was realized on this telescope [4]. We upgraded its servo control system of antenna and some other modules of the receiver in 2014 [5]. Then, POST was shipped to Delingha (3200 m), a western city in China, for atmospheric opacity testing at 461 GHz. Non-consecutive measurements were made from Jan. to Apr. 2015 and in Jan. 2016 due to POST is not an unattended telescope yet and could not work under bad weather like rainy or snowy days. During the atmospheric opacity measurements, we took some time and successfully observed the ¹²CO (J = 4-3) spectral line of two different source. A full mapping of the Moon at 461 GHz was also made while atmospheric transmission at this frequency was good.

II. INSTRUMENT AND MEASUREMENT METHODS

Before the newly upgrade in 2014, two other times of great upgrade was made on POST [6][7]. This time the upgrade involved SIS junction, detector bias, low temperature LNA, backend and antenna servo control system. Receiver noise temperature at 461 GHz was 230 K measured in field of Delingha.

The telescope operated as a tipper while measuring the atmospheric opacity. We digitalized the outputs of IF total power corresponding 14 different angles from zenith to near horizontal. Calibrator temperature was acquired twice at the start and end of each tip cycle. Then average was used as ambient temperature. When assuming a plane parallel uniform atmosphere, the zenith atmospheric opacity τ_0 could be fitted by the following equation. Here an approximation of $T_{atm} = T_{amb}$ was used. It took nearly four minutes of a measurement cycle to fit one τ_0 .

$$T_{obs}(z) = T_{rx} + T_{amb} (1 - e^{-\tau_0 \sec(z)})$$

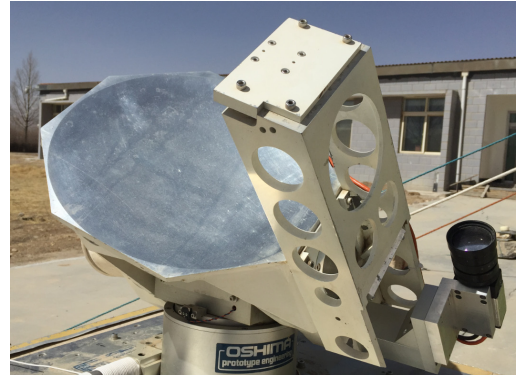


Fig. 1 The 30-cm antenna of POST on site

III. STATISTICAL RESULTS

The measurements lasted more than 1000 hours in total and, removing one-third untrusted data, we got 10684 valid τ_0 data. These untrusted data almost obtained in bad weather with poor dynamic range which resulting in an incredible fitted τ_0 with large uncertainty. It could be determined that these time periods were unable to carry out astronomical observations. Consequently, the below statistical results should be better than the actual situation. More should be noticed is that the measurements were carried out mostly in the winter, so they could only reflect atmospheric transmission of the site to a certain extent.

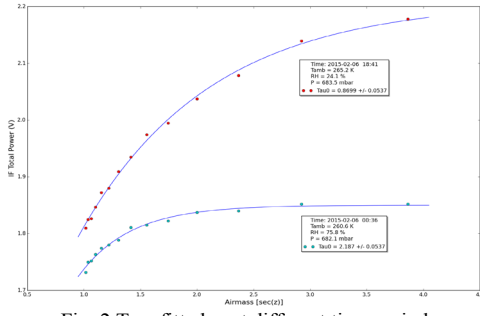


Fig. 2 Two fitted τ_0 at different time periods

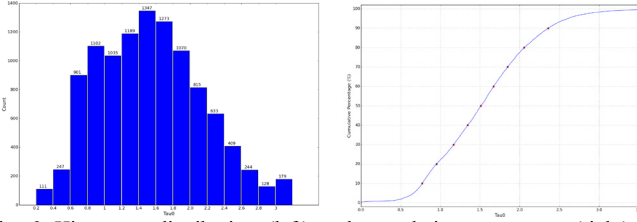


Fig. 3 Histogram distribution (left) and cumulative percentage (right) of measured τ_0 in the winter time

TABLE I
QUANTILES OF THE MEASURED τ_0

Quantile	Zenith pacity
25 %	1.07
50 %	1.51
75 %	1.95

IV. ^{12}CO ($J=4-3$) LINE OBSERVATIONS

During the long time atmospheric opacity measurements, we made spectral line observations towards the standard sources of Orion A and M17SW when atmospheric transmission was tested good at 461 GHz (τ_0 around 1).

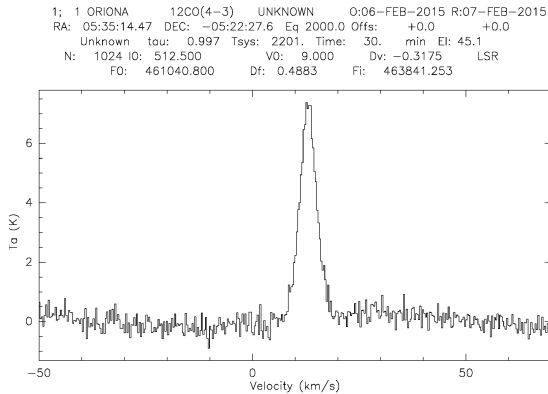


Fig. 4 ^{12}CO ($J=4-3$) of Orion A observed in Feb. 6, 2015 (Total integration time was 30 minutes)

Also, we made a full mapping of the Moon by using the total power observation mode in Jan. 24, 2016. The observation was a 51×51 points 2D mapping with space interval of $1'$ in both AZ and EL directions. During the mapping, atmospheric opacity was around 0.7 indicating an transmission rate about 50 %. Fig. 5 shows the diameter of the Moon is about $30'$.

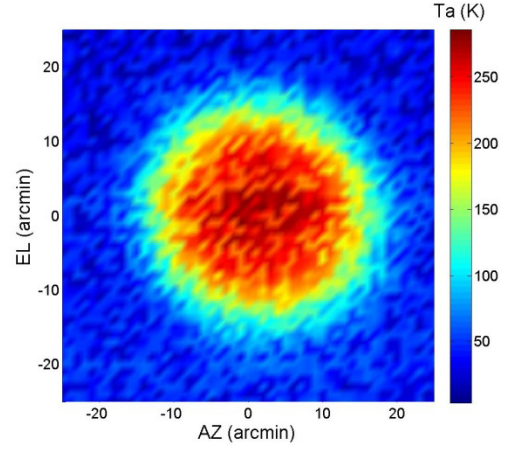


Fig. 5 The Moon mapping at 461 GHz, τ_0 was about 0.7 while observing

V. SUMMARY

POST telescope was transported to Delingha for atmospheric opacity evaluation at 461 GHz after a system upgrade. Inconsecutive measurements were made from Jan. to Apr. 2015 and in Jan. 2016. Statistical results show that quartiles are 1.07, 1.51 and 1.95 of the observing season. The real atmospheric transmission at this frequency should be worse for some bad data have not been counted in when standard errors of the fitting parameters are large. Moreover, POST was not working under some severe weather. These times were not suitable for astronomical observation and were not included in the statistics.

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